

VALOX[™] RESIN VIC4311

REGION ASIA

DESCRIPTION

VALOX VIC4311 is a 30% glass filled, impact modified PBT with excellent epoxy adhesion. Automotive underhood applications such as ignition coil housings.

TYPICAL PROPERTY VALUES

Revision 20181012

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|-----------------------------------|-------------------|-------|----------------------|
| MECHANICAL | | | |
| Tensile Stress, yield | 96 | MPa | SABIC - Japan Method |
| Tensile Strain, break | 5 – 5 | % | SABIC - Japan Method |
| Flexural Stress | 128 | MPa | ASTM D 790 |
| Flexural Modulus | 6080 | MPa | ASTM D 790 |
| IMPACT | | | |
| Izod Impact, notched, 23°C | 137 | J/m | ASTM D 256 |
| THERMAL | | | |
| HDT, 0.45 MPa, 3.2 mm, unannealed | 220 | °C | ASTM D 648 |
| HDT, 1.82 MPa, 3.2mm, unannealed | 205 | °C | ASTM D 648 |
| CTE, -30°C to 30°C | 0.00003 - 0.00003 | 1/°C | TMA |
| PHYSICAL | | | |
| Specific Gravity | 1.43 | - | ASTM D 792 |
| Water Absorption, 24 hours | 0.07 | % | ASTM D 570 |
| Mold Shrinkage, flow, 3.2 mm | 0.2 - 0.4 | % | SABIC method |
| Mold Shrinkage, flow, 6.4 mm | 0.6 - 0.8 | % | SABIC method |
| ELECTRICAL | | | |
| Surface Resistivity | 1.E+16 | Ohm | ASTM D 257 |
| Relative Permittivity, 50/60 Hz | 3 | - | ASTM D 150 |

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