LNP™ STAT-KON™ COMPOUND UEF26AS

UCF-1006-2 A
REGION EUROPE

DESCRIPTION

LNP STAT-KON UEF26AS is a compound based on Polyphthalamide resin containing Glass Fiber, Carbon Fiber. Added features of this material include: Electrically Conductive.

TYPICAL PROPERTY VALUES

Revision 20181230

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break, 5 mm/min	255	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.3	%	ISO 527
Flexural Stress, break, 2 mm/min	366	MPa	ISO 178
Flexural Modulus, 2 mm/min	26600	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	40	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	8.4E-06	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	4.7E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	271	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow	0.1 – 0.2	%	SABIC method
Density	1.41	g/cm³	ISO 1183
ELECTRICAL			
Surface Resistivity	1.E+01 – 1.E+03	Ohm	ASTM D 257
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15	%	
Melt Temperature	315 – 330	°C	
Front - Zone 3 Temperature	325 – 340	°C	
Middle - Zone 2 Temperature	315 – 325	°C	
Rear - Zone 1 Temperature	310 – 320	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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