

# 承 认 书

## SPECIFICATION FOR APPROVAL

|                      |                    |              |   |
|----------------------|--------------------|--------------|---|
| CUSTOMER             |                    |              |   |
| CUSTOMER'S P/N       |                    |              |   |
| DATE                 | 21/Feb/2025        | REVISION NO. | A |
| PART NO.             | CKWLF0805ES Series |              |   |
| DRAWN NO.            |                    |              |   |
| DESCRIPTION.         | RF INDUCTOR        |              |   |
| Customer's Signature |                    |              |   |
|                      |                    |              |   |
| Approved by          | Checked by         | Drawn by     |   |
| 黄大燕                  | 黄大燕                | 梁智坤          |   |
| 21/Feb/2025          | 21/Feb/2025        | 21/Feb/2025  |   |



广东今凯电子科技有限公司

GUANG DONG CHK ELECTRONIC TECH Co., Ltd



广东省佛山市顺德区北滘万洋科创园二区3栋

Building 3, District 2, Beijiao Wanyang Science and Technology  
Innovation Park, Shunde District, Foshan City, Guangdong

[www.gzchk.com](http://www.gzchk.com)

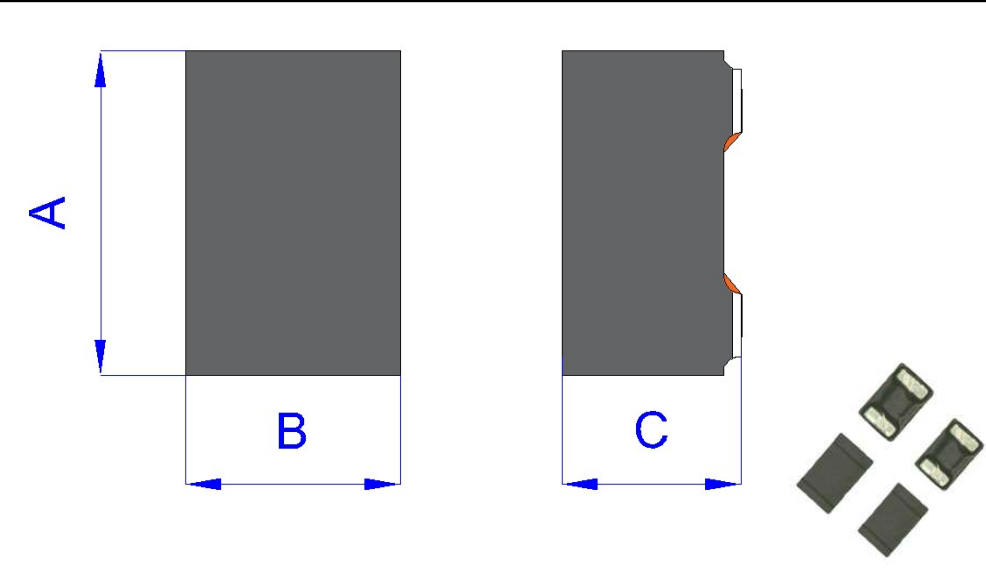
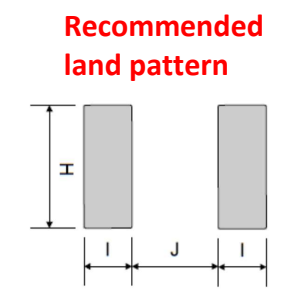
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1.SHAPE & DIMENSION

|                                                                                     |  |  |                                                                                      |  |  |
|-------------------------------------------------------------------------------------|--|--|--------------------------------------------------------------------------------------|--|--|
| UNIT: mm                                                                            |  |  | SCHEMATICS                                                                           |  |  |
|  |  |  |  |  |  |

|     |      |      |      |      |      |  |
|-----|------|------|------|------|------|--|
| A   | B    | C    | H    | I    | J    |  |
| 2.4 | 1.73 | 1.52 | 1.78 | 1.02 | 0.76 |  |
| MAX | MAX  | MAX  | Ref  | Ref  | Ref  |  |

PART NUMBERING SYSTEM

|                                                                                                                                                                                                                                                                 |     |      |    |   |     |   |   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|----|---|-----|---|---|
| CK                                                                                                                                                                                                                                                              | WLF | 0805 | ES | - | 100 | M | C |
| 1                                                                                                                                                                                                                                                               | 2   | 3    | 4  |   | 5   | 6 | 7 |
| <p>1 CHK PRODUCTION (今凯制造)</p> <p>2 PRODUCT CATEGORY (产品种类)</p> <p>3 DIMENSIONS (尺寸规格)</p> <p>4 MATERIAL TYPE (材料种类)</p> <p>5 INDUCTANCE (电感量)</p> <p>6 TOLERANCE (公差)                      K:±10% M:±20%</p> <p>7 PACKAGING (包装方式)                C - 编带盘装</p> |     |      |    |   |     |   |   |

|             |            |          |
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| APPROVED BY | CHECKED BY | DRAFT BY |
| 黄大燕         | 黄大燕        | 梁智坤      |



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## 2.SERIES SPECIFICATION

### ◆CKWLF0805ES Specification:

| Part Number       | Inductance | Teat Freq | DCR (mΩ) |     | Rated Current (mA) | SRF MHz | Q Factor |
|-------------------|------------|-----------|----------|-----|--------------------|---------|----------|
|                   | uH         |           | Max      | Typ | Max                | Min     | Min      |
| CKWLF0805ES-1R0MC | 1.0        | 1MHz      | 144      | 120 | 1200.00            | 550     | 10       |
| CKWLF0805ES-1R5MC | 1.5        |           | 156      | 130 | 900.00             | 450     | 10       |
| CKWLF0805ES-2R2MC | 2.2        |           | 216      | 180 | 780.00             | 100     | 10       |
| CKWLF0805ES-4R7MC | 4.7        |           | 396      | 330 | 510.00             | 150     | 10       |
| CKWLF0805ES-6R8MC | 6.8        |           | 420      | 350 | 470.00             | 50      | 10       |
| CKWLF0805ES-100MC | 10         |           | 636      | 530 | 410.00             | 35      | 10       |
| CKWLF0805ES-150MC | 15         |           | 780      | 650 | 270.00             | 25      | 10       |
| CKWLF0805ES-220MC | 22         |           | 1140     | 950 | 270.00             | 10      | 9        |



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3.MATERIAL LIST & GENERAL SPECIFICATION

| 材料名称           | 型号及规格     | 制造商          | 备注   |
|----------------|-----------|--------------|------|
| ITEM           | Materials | Manufacturer | Note |
| 磁芯 (Drum Core) | 铁氧体       | TZD          | NA   |
| 铜线 (Wire)      | 聚酯亚胺漆包线   | ELEKTRISOLA  | NA   |

| GENERAL SPECIFICATION       |           |
|-----------------------------|-----------|
| Electrical specifications : | at 20~25℃ |
| Operation Temperature :     | -40~+125℃ |
| Storage Temperature :       | -40~+125℃ |

◆TEST CONDITION

| ITEM | TEST CONDITION | TEST INSTRUMENTS |
|------|----------------|------------------|
| L    | 1MHz           | Microtest 6377   |
| Isat |                | TH1773           |
| DCR  |                | TH2512B          |
| SRF  |                | 4991A            |

\*The operating temperature is 25℃

\*Isat: For Inductance drop 30% from its value without current

\*Irms: The value of D.C current when the temperature rise is  $\Delta T \leq 40^{\circ}\text{C}$ . ( $T_a=25^{\circ}\text{C}$ )

※此物料仅用于消费电子领域，若用于车载，航天，军事领域引起的一切品质和责任问题，我司既不承担※

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### 4.PACKAGING(unit: mm)

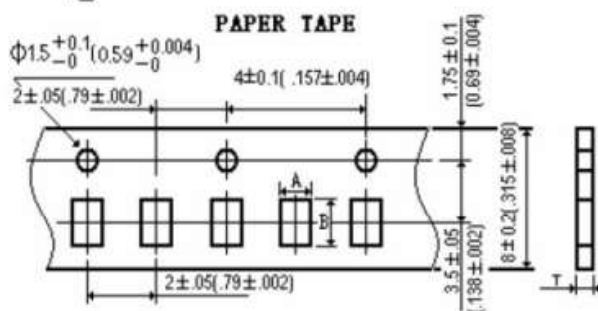
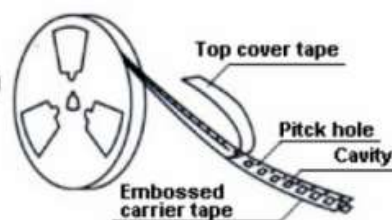
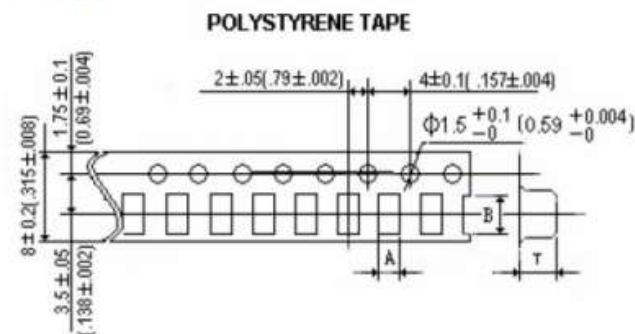
#### 1.包装类型

##### ◆ Packaging Style 1、Tape

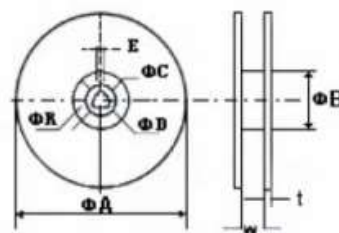
#### 2.包装尺寸

☐ 13" 盘

☒ 7" 盘



#### Reel Dimensions



|    |      | A    | B    | T    |
|----|------|------|------|------|
| 纸带 | 0402 | 0.74 | 1.23 | 0.60 |
|    | 0603 | 1.15 | 1.83 | 0.95 |
|    | 0805 | 1.85 | 2.40 | 1.45 |
|    | 1008 | 2.73 | 2.90 | 2.34 |
|    | 1210 | 2.96 | 3.60 | 2.40 |
| 胶带 | 1812 | 3.22 | 4.82 | 3.15 |

unit: ( mm)

| unit | ΦA  | ΦB | ΦC | ΦD | E | W  | t | R |
|------|-----|----|----|----|---|----|---|---|
| mm   | 178 | 60 | 13 | 21 | 2 | 10 | 2 | 1 |
|      | 330 | 75 | 13 | 23 | 2 | 12 | 2 | 1 |

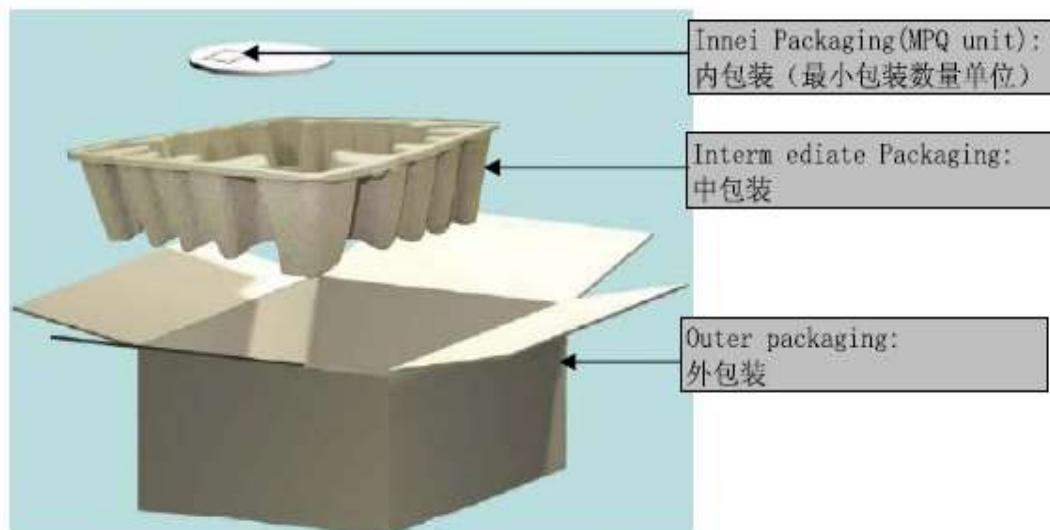
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5. CARTON



- 1.1 外箱: 40\*40.\*17 cm 一纸托装一箱
- 1.2 内箱: CAG002(装7寸卷盘TRAY盘)
- 1.3 外箱材質: A三A
- 1.4 内箱材質: A=A
- 1.5 每10卷制品用一只静电袋包装
- 1.6 每一静电袋内放一只袋干燥剂
- 1.7 每一卷上面依标签样式的要求贴上标签明细
- 1.8 出货内外箱贴上该箱内实际内容明细
- 1.9 出货标签规格如下: 尺寸=长度:39mm 宽度:29mm

(如: 客户有特殊要求时, 则依客户要求实施.)

储存条件及期限:

温度: 20-25℃

湿度: ≤70%

时间: 六个月

卷轴包装数量

|    |      |     |
|----|------|-----|
| 每卷 | 2000 | PCS |
|----|------|-----|

外箱包装数量

|    |    |     |       |     |
|----|----|-----|-------|-----|
| 每箱 | 40 | 卷,共 | 80000 | PCS |
|----|----|-----|-------|-----|

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6. RELIABILITY TEST

| Test Items |                           | Test Conditions                                                                                                                                      | Criteria                                                                                                      |
|------------|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| 1          | Low temperature storage   | Placed at -40°C for 500 hours, then measured at room ambient temperature after placing 24hours                                                       | Inductance shall be within $\pm 10\%$ of the initial value.                                                   |
| 2          | High temperature storage  | Placed at +125°C for 500 hours, then measured at room ambient temperature after placing 24 hours                                                     | Inductance shall be within $\pm 10\%$ of the initial value.                                                   |
| 3          | Thermal shock             | Condition for 1 cycle:<br>-40°C,30min.~+125°C,30min<br>Number of cycles:5                                                                            | Inductance shall be within $\pm 10\%$ of the initial value.                                                   |
| 4          | Humidity resistance       | Placed at 90 to 95%RH,+50°C for 500 hours, then measured at room ambient temperature after placing 24 hours.                                         | Inductance shall be within $\pm 10\%$ of the initial value.<br>Insulation resistance<br>> 100M $\Omega$ at DC |
| 5          | Drop                      | Drop specimen three times on concrete floor from a height of 1 meter which mounted on test board                                                     | Inductance shall be within $\pm 10\%$ of the initial value.                                                   |
| 6          | Vibration                 | Frequency::10~55~10Hz<br>Amplitude:1.5mm or 10G<br>Sweep time: 1 oct/min<br>Test Directions: X,Y,Z<br>Test Time: 2 hours each direction              | Inductance shall be within $\pm 10\%$ of the initial value.                                                   |
| 7          | Terminal strength         | Add static load 4.9N(500gf) to inductor through hole of test board for 10 $\pm$ 2 sec.                                                               | No detachment of terminal pin and no breakage of wire                                                         |
| 8          | Soldering heat resistance | Dip Inductor's terminal in solder bath of following conditions:<br><br>1) 260 $\pm$ 5°C, 10 $\pm$ 1 sec,<br><br>2) 350 $\pm$ 10°C, 3.5 $\pm$ 0.5 sec | Inductance shall be within $\pm 10\%$ of the initial value.<br>Apperance: No damage                           |

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## 7. SOLDERING CONDITIONS

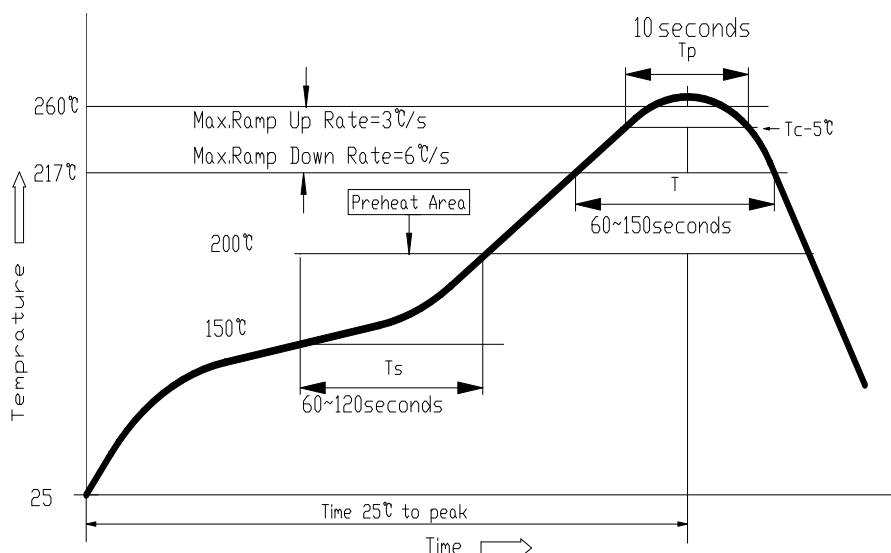
Applicable soldering process to the products is refl.

### 9.1 Soldering Materials

(1) Solder:Sn-3.0Ag-0.5Cu

(2) Flux:Use rosin-based flux,but not strongly acidic flux (with xhlorine exceeding 0.2wt%).Do not use water-soluble flux.

### 9.2 Reflow Soldering Profile



### 9.3 Soldering Iron

Reworking with electric soldering iron must preheating at 150°C for 1 minute is required,and do not directly touch the core with the tip of the soldering iron.The reworking soldering conditions are as follows.

- ①Temperature of soldering iron tip:350°C;
- ② Soldering iron power output:≤30W;
- ③ Diameter of soldering iron end:≤1.0mm;
- ④Soldering time:<3 s



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