

## 转角气缸 Rotary Clamp Air Cylinder Series ACK (Ø25~Ø63)

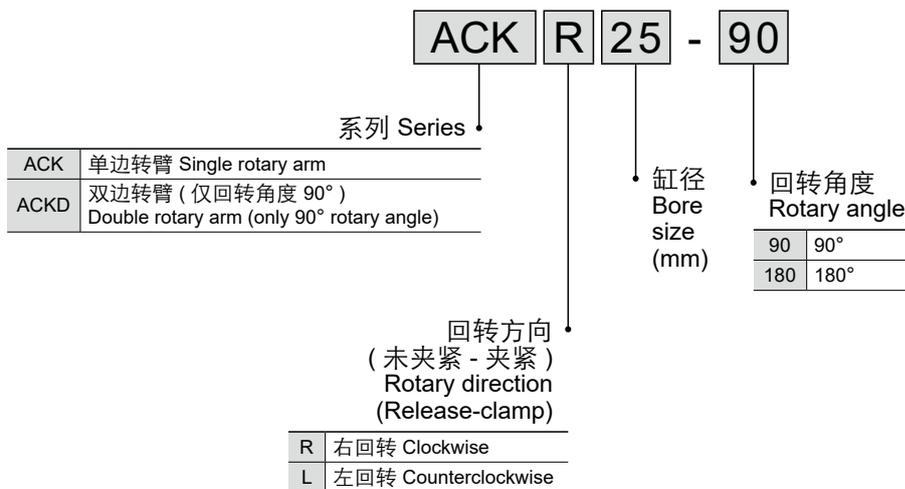


### 规格 Specifications

缸径 Bore size (mm)		25	32	40	50	63
接管口径 Port size Rc(PT)		M5x0.8	1/8			
使用流体 Fluid		过滤压缩空气 Filtered compressed air				
动作形式 Action		双动 Double acting				
回转角度 Rotary angle		90°, 180°				
回转方向 Rotary direction		左, 右 R: Clockwise L: Counterclockwise				
回转行程 Rotary stroke (mm)	90°	14	15	15		
	180°	20	21	21		
夹紧行程 Clamp stroke (mm)	90°	12	12	14		
	180°	6	6	8		
总行程 Total stroke (mm)	90° / 180°	26	27	29		
保证耐压力 Proof pressure (MPa)		1.5				
使用压力范围 Operating pressure range (MPa)		0.15~1.0				
环境及流体温度 Ambient and fluid temperature		-5~60°C (未冻结 No freezing)				
活塞速度 Piston speed		50~200 mm/s				
行程公差 Stroke tolerance (mm)		+1.0 0				
* 润滑 Lubrication		不需要 Not required				
回转角度公差 Rotation angle tolerance		± 1.5°				

\* 如需要润滑请使用透平 1 号油 ISOVG32。Please use Turbine oil 1st Grade ISOVG32 if necessary.

### 型号表示方法 How to Order



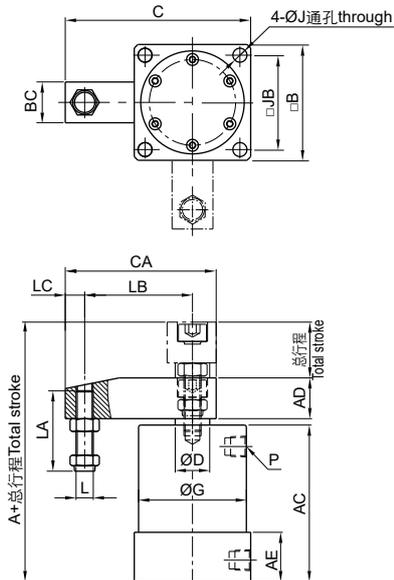
# 回转夹紧气缸

## Rotary Clamp Air Cylinder

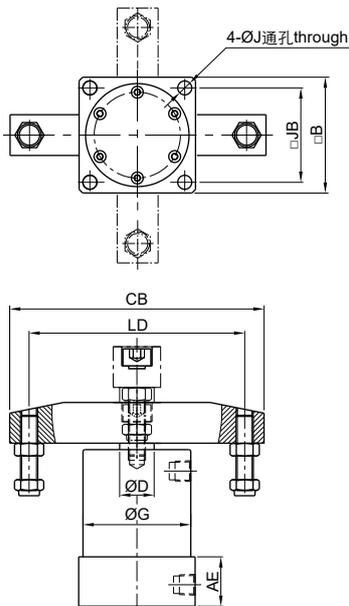
### Series **ACK**

外形尺寸图 Dimensions (mm)

#### ACK



#### ACKD



缸径 Bore size	A	AC	AD	AE	B	BC	C	CA	CB	D	G	J	JB	L	LA	LB	LC	LD	P
25	85	65	16	23	40	16	58	48	76	14	35	4.5	30	M6x1.0	29.5	30	8	60	M5x0.8
32	95	73	19	23	54	19	86	70	118	16	50	6.5	44	M8x1.25	37.5	50	9	100	1/8
40	97	74	19	26	58	19	88	70	118	16	55	6.5	48	M8x1.25	37.5	50	9	100	1/8
50	109.5	80	25.5	26	68	25.5	114	93	160	20	60	8.5	55	M10x1.5	45	70	10	140	1/8
63	115.5	86	25.5	30	82	25.5	121	93	160	20	70	8.5	64	M10x1.5	45	70	10	140	1/8