



CRF250L / M

CRF250L_D
CRF250L_E
CRF250M_E

PARTS CATALOGUE

2

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Instruction for use of parts catalogue

- **This parts catalogue has been created as of April 20, 2013.**
 - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
 - The modified information is reflected on the latest Electronic Parts Catalogue (EPC). Also, refer to the parts catalogue news for any change.
 - See the parts catalogue news for any revision that is made after April 20, 2013.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date
 May 10, 2012
Honda Motor Co., Ltd.

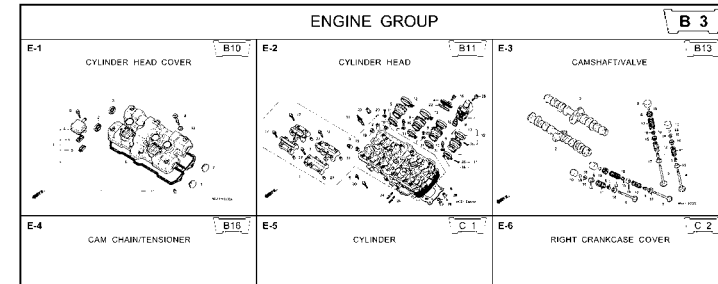
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How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX			
Part Number	Address	Page	Ref.
04000			
04911-MCE-000	C10	26	1
06000			
06405-MY9-P00	F13	67	3
06405-MY9-P10	F13	67	3
06410-MY9-860	F2	56	1
06435-MCE-006	F1	55	1
06451-166-405	E13	51	2
06451-443-405	F1	55	2
06451-MA7-405	E13	51	1
06455-MCE-006	E13	51	3
11000			
11210-MCE-000	C9	25	1
11330-MCE-305	C2	18	1
11333-KT8-000	C6	22	1
11335-MCE-000	C2	18	2
11360-MCE-000	C7	23	1
11365-MCE-000	C7	23	2
11396-MY9-000	C2	18	3
11631-MCE-000	C5	21	1
11691-MY9-000	C5	21	2

C Reference with "Part name index"

PART NAME INDEX			
Part name	Address	Page	Ref.
[A]			
ADJUSTER, CHAIN	F13	67	5
ARM COMP., GEAR CHANGE	F10	64	1
ARM, L. MAIN STEP	F11	65	8
ARM, L. PILLION STEP	F11	65	12
ARM, R. MAIN STEP	F11	65	5
ARM, R. PILLION STEP	F11	65	11
AUTO COC K ASSY., FUEL	F14	58	2
AXLE, FR. WHEEL	E4	52	3
AXLE, RR. WHEEL	F2	56	3
[B]			
BAG, AIR PRESSURE GAUGE	F7	77	4
BAG, SERVICE BOOK	F7	77	1
BAG, TOOL	F7	77	3
BALL, STEEL	F11	65	20
BAND A, INSULATOR	B11	11	11
BAND B, INSULATOR	B11	11	12
BAND, AIR CLEANER CONNECTING	F8	62	22
BAND, U-LOCK	F16	70	3
BAND, WIRE	C10	26	14
	E5	43	21
	G4	74	18

Block No.

Ref No.

Address No.

Page No.

FRONT FENDER

Service item

F R T

FENDER COMP., FR. 0.3

Rel No.

Part No.

Description

Reqd QTY

Serial No.

Parts catalogue code

1 45156-MCE-000

CLAMPER, R. FR. BRAKE HOSE

1 1

2 45157-MCE-000

CLAMPER, L. FR. BRAKE HOSE

1 1

3 61100-MCE-000

CLAMP, FENDER COMP., FR.

1 1

61100-MCE-000

*NH411M*FORCE SILVER METALLIC

1 1

3J,4J

4 61101-MCE-000

PB284C...CANDY PHOENIX BLUE

1 1

J,2J

61101-MCE-010

PLATE, FR. FENDER

2 2

1008000

5 61102-MCE-300

CUSHION, FR. FENDER

2 2

(BLACK)

6 61105-MCE-000

STAY, FR. FENDER MOUNTING

2 2

7 61107-MR7-000

COLLAR (6.5)

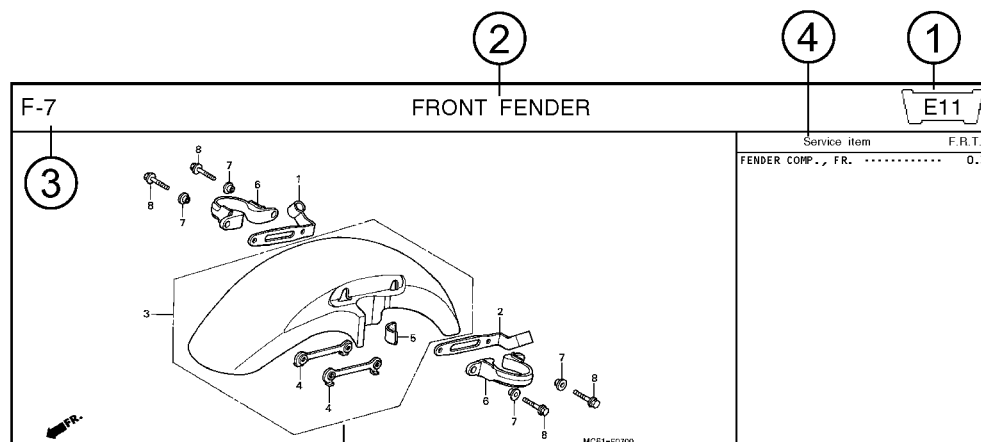
4 4

8 96001-06020-00

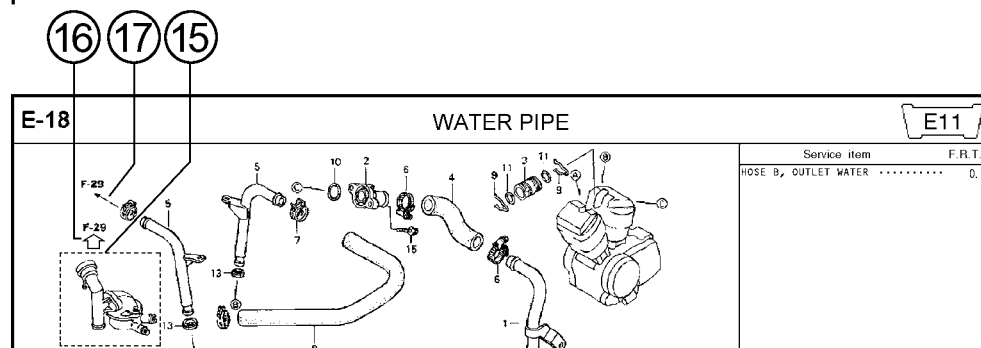
BOLT, FLANGE, 6X20

4 4

Part catalogue structure



Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX SFY	Serial No.	Parts catalogue code
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1 1		
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1 1		
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1 -	3J,4J	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1 -	J,2J	
4	61101-MCE-000	PLATE, FR. FENDER	2 2	1008000	
	61101-MCE-010		2 2	1008001	
5	61102-MCE-300	CUSHION, FR. FENDER	2 2		
		(BLACK)			



① Address number

- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note

- Notes are shown with the parentheses in the part name column.

⑫ Required quantity

- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with "N" indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑬ Serial number

⑭ Parts catalogue code

- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

⑮

- Parts enclosed within a dotted line are covered in a different block.

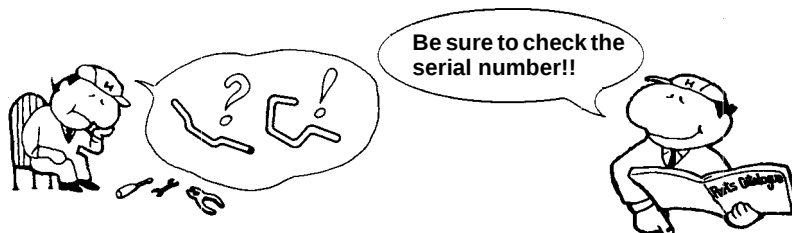
⑯

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line.

⑰

- A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.
			CB400	SFX SFY	
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-----3J,4J
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-----J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###).....	2	2	-----1008000
	61101-MCE-010		2	2	-----1008001
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ...	2	2	
7	61107-MR7-000	COLLAR (6.5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

RIGHT is abbreviated as "R."



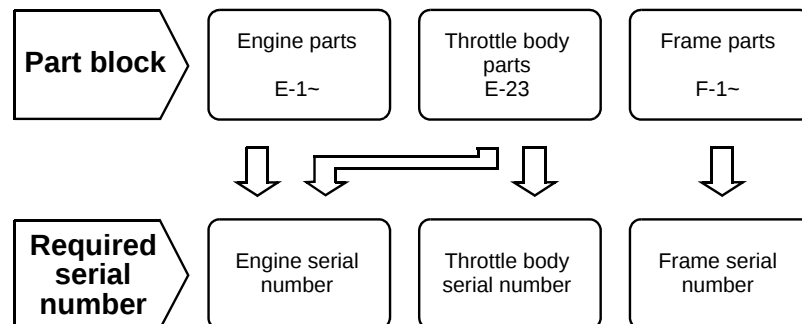
"L." stands for LEFT

* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

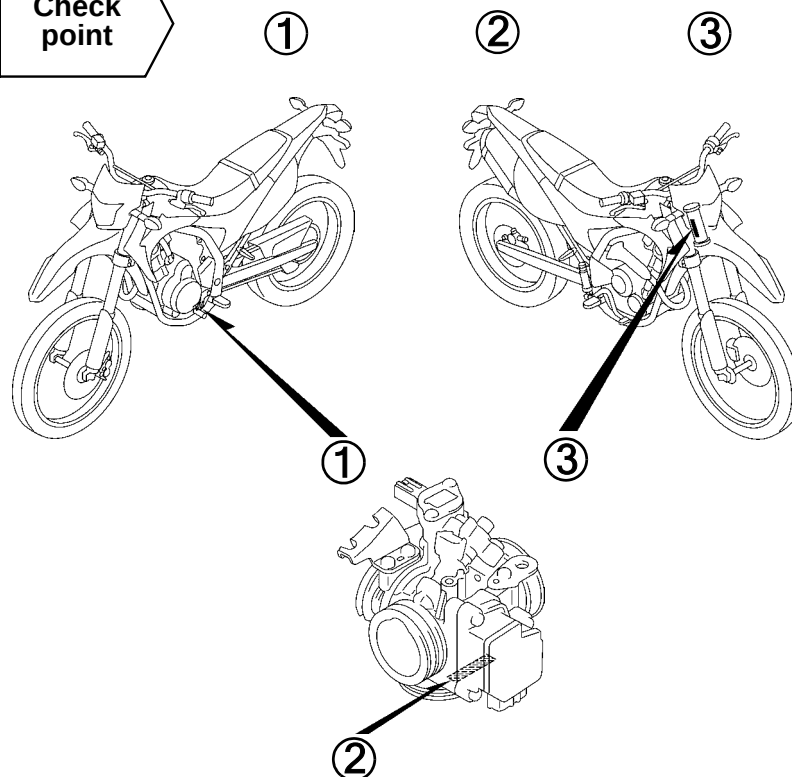
The following abbreviations are used in this parts catalogue.

A Ampere	L.Left
ABS Anti-lock brake system	L (100L) .Link (100 Links)
A.C. Alternating current	L.E.D.Light emitted diode
A.M. Attaching mark	MMMillimeter
ASSY. Assembly	MPHMiles per hour
C.D.I. Capacitive discharge ignition	R.Right
COMP. ... Complete	RR.Rear
D.C. Direct current	STD.Standard
EX. Exhaust	T (22T) ...Tooth (22 Teeth)
FR. Front	TCSTraction control system
G Gram	T.M.Transcript mark
HEX. Hexagonal	VVolt
IN. Inlet	WWatt
KPH Kilometers per hour	WLWith labelling
	WOLWithout labelling

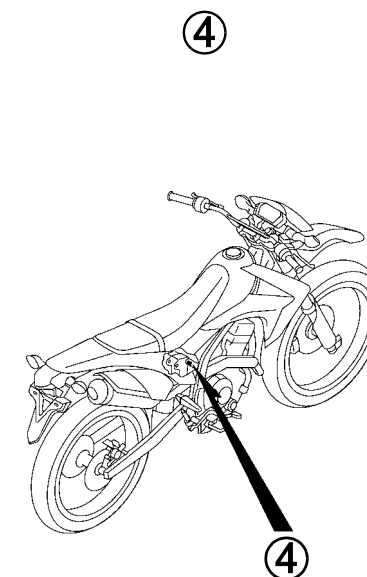
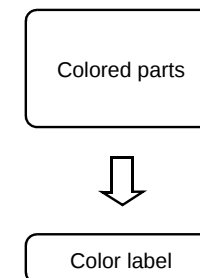
Part block and serial number check



Check point



Color label attachment position check



Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.
Parts with parts catalogue codes are exclusive for models destined for countries designated.
If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250Ld	2BR	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	BR				
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia		MLHMD38U*D5000001~D5099999	
CRF250Le	KO	Korea	MD38E-2100001~	MLHND38K*D5000001~	GQ32A A
CRF250Me	2ED	European direct sales	MD38E-2100001~	MLHND38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

GQ32A A KC 7

Color label

- When ordering parts, check the model name, main color, and code by observing the “COLOR LABEL” on the vehicle.
- When ordering a colored part, use the color chart in the instruction for use of parts catalogue.

VFR800FIW		MODEL		VFR800FIW				
COLOR R-157		COLOR		Sparkling silver metallic	Mute black metallic	Applicable model		Applicable Re block No.
CODE R157		CODE		NH-295M	NH-359M	Initial applicable model	Final applicable model	
		Name of colored parts	Basic part No.	NH295	NH359			
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								

Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.

CRF250L (CRF250LD).....2BR,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5

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CRF250L (CRF250LD).....2BR,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

1

B10

CRF250L (CRF250LD).....E,ED,F,LA,PH,U

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

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CRF250L (CRF250LE)

No.	MODEL		CRF250LE				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

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CRF250M (CRF250ME)

No.	MODEL		CRF250ME					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref No.
	CODE		R-292R	NH-1				
	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZC	ZC			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZC	ZC			F-39	6
3	COVER SET, L. SIDE	83600-KZZ-A20	ZB	-			F-24	18
4	COVER SET, R. SIDE	83500-KZZ-A20	ZB	-			F-24	17
5	COVER, FR. MUFFLER	18360-KZZ-900	ZC	ZC			F-27	10
6	COVER, L. SIDE	83601-KZZ-900	-	ZD			F-24	5
7	COVER, R. SIDE	83501-KZZ-900	-	ZD			F-24	3
8	COVER, TOOL BOX	83602-KZZ-900	ZC	ZC			F-24	6
9	FENDER SET, RR.	80010-KZZ-A20	ZB	ZA			F-34	6
10	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB	ZD			F-10	2
11	MARK, HONDA	86101-KZZ-A20	ZA	ZA			F-50-1	1
12	MARK, HONDA	86102-KZZ-A20	ZA	ZA			F-50-1	2
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZB	-			F-23	1
14	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
15	SHROUD SET, L. FR.	19090-KZZ-A20	ZB	ZA			F-22	4
16	SHROUD SET, L. RR.	19095-KZZ-A20	ZB	ZA			F-22	5
17	SHROUD SET, R. FR.	19070-KZZ-A20	ZB	ZA			F-22	2
18	SHROUD SET, R. RR.	19075-KZZ-A20	ZB	ZA			F-22	3
19	STRIPE, L. FR. SHROUD	86192-KZZ-A20	ZB	ZA			F-50-1	4
20	STRIPE, L. RR. FENDER	86802-KZZ-A20	ZB	ZA			F-50-1	8

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CRF250M (CRF250ME)

No.	MODEL		CRF250ME					
	COLOR		Extreme red R-292R	Black NH-1	Applicable model		Applicable block No.	Ref. No.
	CODE							
	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
21	STRIPE, L. RR. SHROUD	86194-KZZ-A20	ZB	ZA			F-50-1	6
22	STRIPE, L. SIDE COVER	86832-KZZ-A20	ZA	-			F-50-1	10
23	STRIPE, R. FR. SHROUD	86191-KZZ-A20	ZB	ZA			F-50-1	3
24	STRIPE, R. RR. FENDER	86801-KZZ-A20	ZB	ZA			F-50-1	7
25	STRIPE, R. RR. SHROUD	86193-KZZ-A20	ZB	ZA			F-50-1	5
26	STRIPE, R. SIDE COVER	86831-KZZ-A20	ZA	-			F-50-1	9
27	TANK ASSY., FUEL	17500-KZZ-900	ZC	ZC			F-21	2
28	VISOR SET, FR.	61140-KZZ-A20	ZA	ZA			F-1	9

1

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets () underneath the part name, or use the catalogue below.
(The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)
- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

B15

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Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)

Change code (for added hose): (Vinyl hose)

- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

Lengths: 001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	11: 11 mm
35: 3.5 mm	91: 12 mm (outside dia. 15) mm
45: 4.5 mm	92: 12 mm (outside dia. 16) mm
50: 5.0 mm	12: 12 mm (outside dia. 17) mm
55: 5.3 mm, 5.5 mm	14: 14 mm
65: 6.5 mm	17: 17 mm
70: 7.0 mm	
75: 7.3 mm, 7.5 mm	
80: 8.0 mm	

ID./OD. code: (vinyl hose)

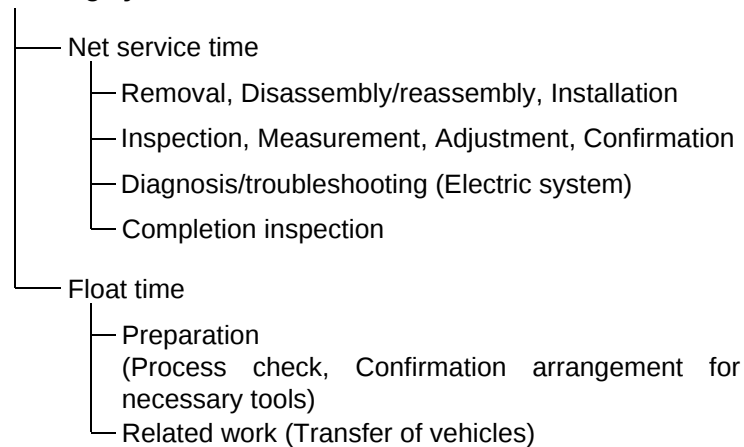
01: ID. 2.9, OD. 6.8 mm	14: ID. 6.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm
03: ID. 3.0, OD. 6.0 mm	17: ID. 7.0, OD. 9.0 mm	38: ID. 12.0, OD. 13.0 mm
05: ID. 3.5, OD. 6.5 mm	19: ID. 7.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm
07: ID. 4.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	40: ID. 12.0, OD. 16.0 mm
08: ID. 4.5, OD. 6.5 mm	23: ID. 8.0, OD. 12.0 mm	43: ID. 13.0, OD. 15.0 mm
09: ID. 4.5, OD. 8.0 mm	25: ID. 9.0, OD. 11.0 mm	45: ID. 14.0, OD. 18.0 mm
12: ID. 5.0, OD. 7.0 mm	27: ID. 9.0, OD. 13.0 mm	50: ID. 16.0, OD. 19.0 mm
10: ID. 5.0, OD. 8.0 mm	33: ID. 10.0, OD. 14.0 mm	55: ID. 17.5, OD. 20.5 mm
11: ID. 5.0, OD. 9.0 mm	36: ID. 11.0, OD. 13.0 mm	60: ID. 22.0, OD. 27.0 mm

Hose type: 1: Fuel hose
3: Vinyl hose
5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
 - Locations with little aging deterioration or breakage during normal use.
 - Service work that can be finished by one touch.
 - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
- * When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example (The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
① ②	111118	(1, 3, 4, 7) CAMSHAFT ④ 4.5	②
③	111118A	⑥ • Includes: Valve clearance adjustment Replace rocker arm add ⑤ 1.0	⑤

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

- ④ Indicating the camshaft replacement and FRT4.5.
- ⑤ Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

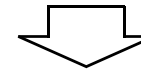
- ⑥ Indicating work contents that are included in the service item.

- ⑦ Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample (camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.



Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT	4.5
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

• LON code system

1	11	1	18	A
a	b	c	d	e

- a) Category code Engine
- b) Location/function code Engine upper
- c) Operation code Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
 - camshaft
 - (No regular rule of code)
- e) Additional code replace rocker arm
- (No regular rule of code)

1	11	1	18	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

- (1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (5) Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	2.4
	1111K0	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: Engine removal and installation	3.0
	3111D5	THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION	0.7
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	4.7
F	1151E6	RADIATOR ASSEMBLY-REMOVAL/INSTALLATION	0.3

(2) Adjustment

	LON	DESCRIPTION	FRT
E	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.8
F	6163A0	HEADLIGHT-AIMING	0.1
	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.1
	6145A0	IGNITION TIMING-INSPECTION	0.2
F	6105A0	BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE	0.2

(5) Other work

	LON	DESCRIPTION	FRT
E	1130A1	OIL FILTER SCREEN-CLEANING	0.8
F	7110A0	FRONT BRAKE-AIR BLEEDING	0.2
	7110A1	REAR BRAKE-AIR BLEEDING	0.2
	1151E7	RADIATOR COOLANT-CHANGE	0.3

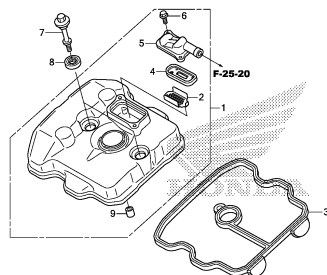
ENGINE GROUP

C 7

E-1

CYLINDER HEAD COVER

D 1

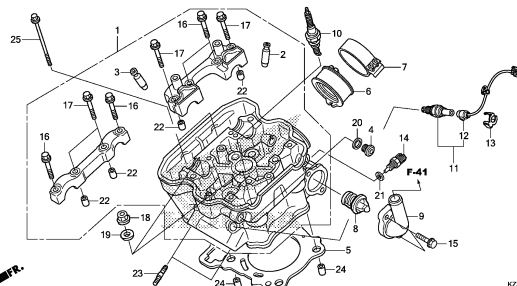


KZZ3E100

E-2

CYLINDER HEAD

D 2

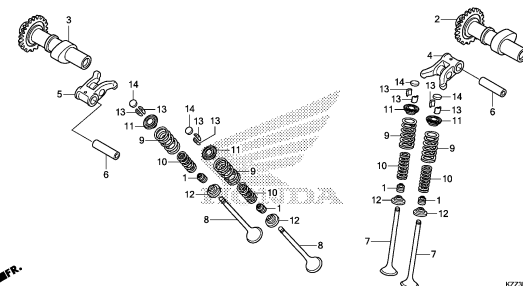


KZZ3E000

E-3

CAMSHAFT/VALVE

D 4

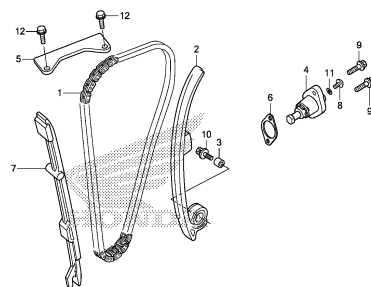


KZZ3E000

E-4

CAM CHAIN/TENSIONER

D 7

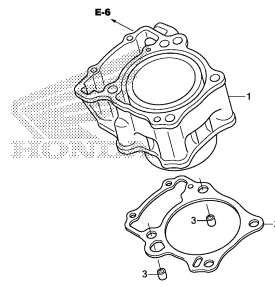


KZZ3E0400

E-5

CYLINDER

D 8

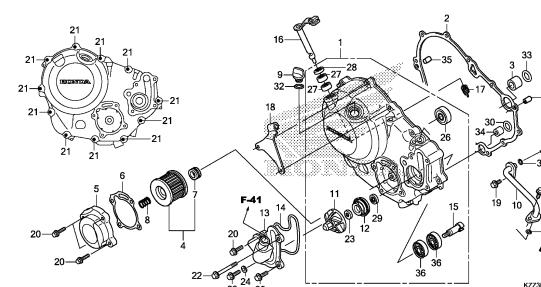


KZZ3E0900

E-6

RIGHT CRANKCASE COVER

D 9

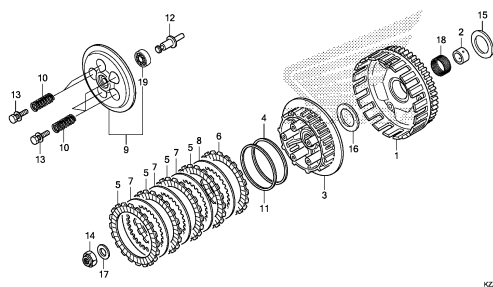


KZZ3E0900

E-8

CLUTCH

D11

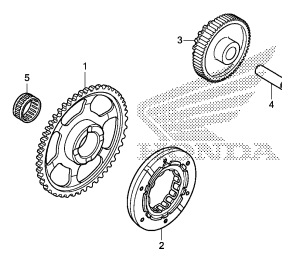


KZZ3E0800

E-9

STARTING CLUTCH

D12

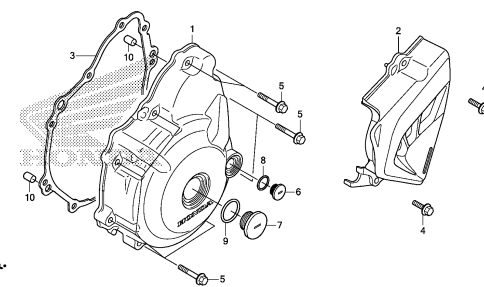


KZZ3E0900

E-10

LEFT CRANKCASE COVER

D13



KZZ3E1000

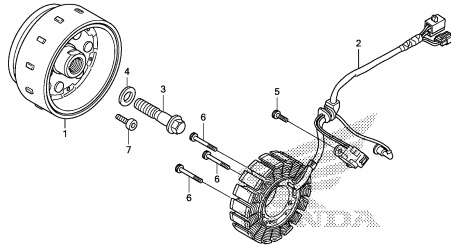
ENGINE GROUP

C 8

E-11

D14

GENERATOR

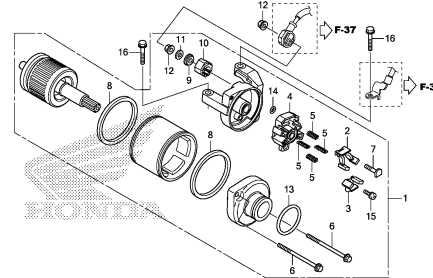


KZZ3E1100

E-13

D15

STARTER MOTOR

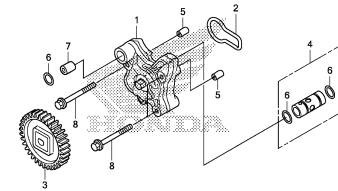


KZZ3E1300

E-14

D16

OIL PUMP

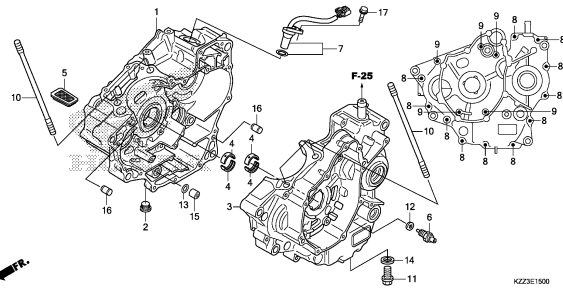


KZZ3E1400

E-15

E 1

CRANKCASE

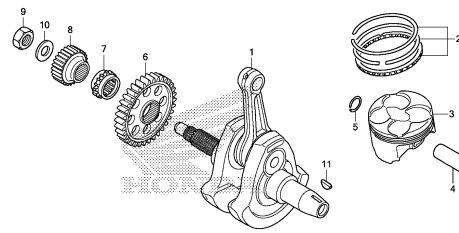


KZZ3E1500

E-16

E 2

CRANKSHAFT/PISTON

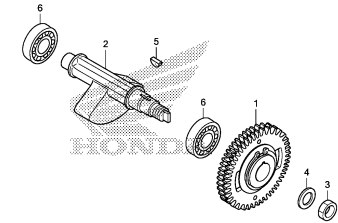


KZZ3E1600

E-16-10

E 3

BALANCER SHAFT

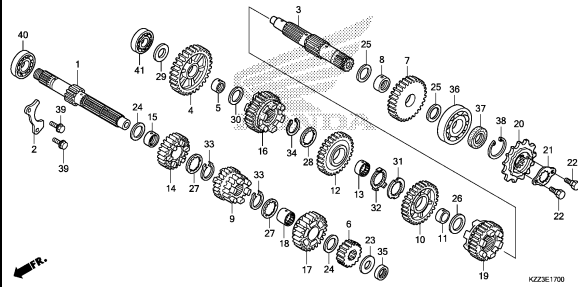


KZZ3E1610

E-17

E 4

TRANSMISSION

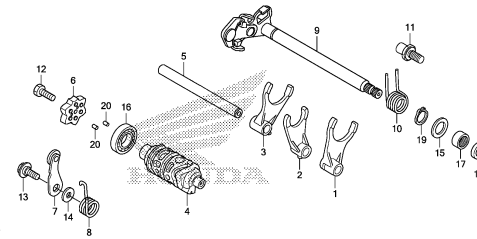


KZZ3E1700

E-19

E 6

GEARSHIFT DRUM

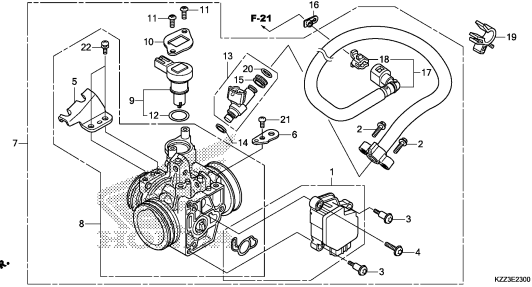


KZZ3E1900

E-23

E 7

THROTTLE BODY



KZZ3E2300

2

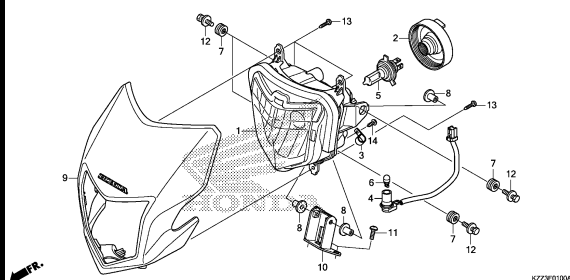
FRAME GROUP

C 9

F-1

HEADLIGHT

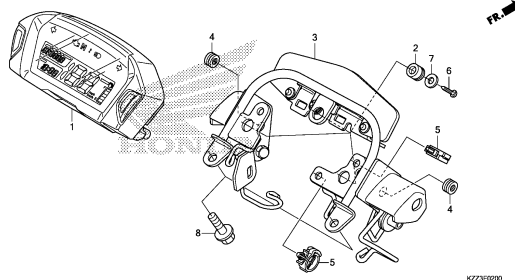
F 1



F-2

METER

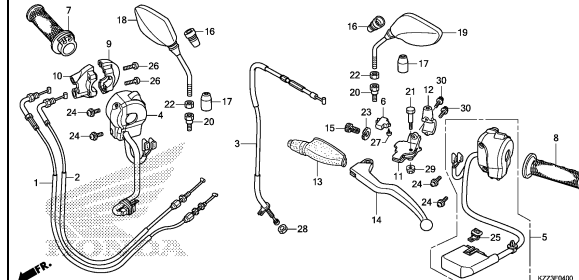
F 2



F-4

HANDLE LEVER/SWITCH/CABLE/MIRROR

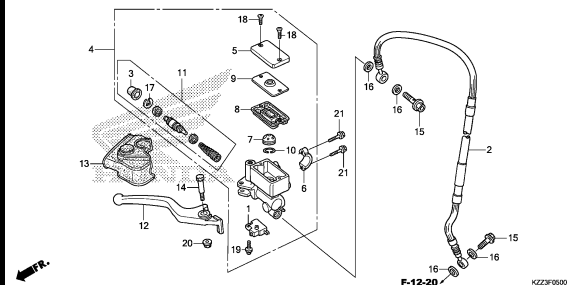
F 3



F-5

FRONT BRAKE MASTER CYLINDER

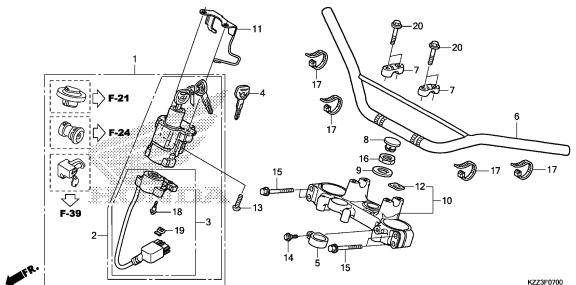
F 5



F-7

HANDLE PIPE/TOP BRIDGE

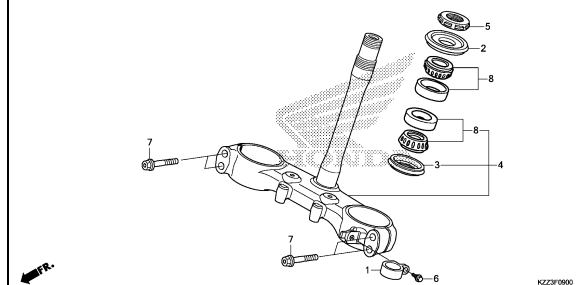
F 6



F-9

STEERING STEM

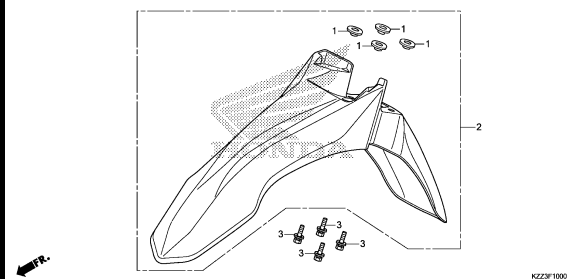
F 7



F-10

FRONT FENDER

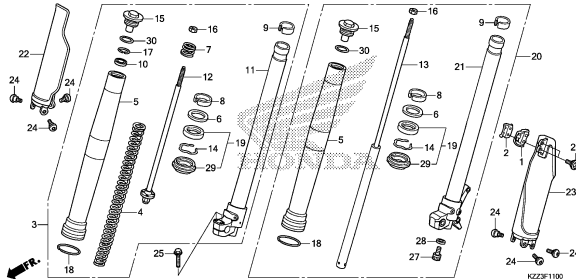
F 8



F-11

FRONT FORK

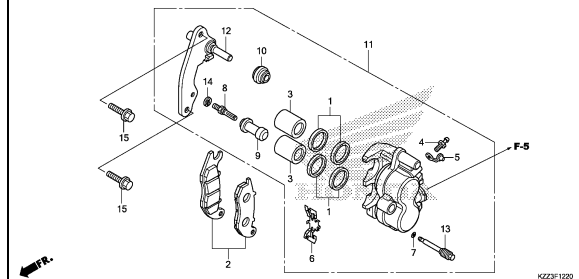
F 9



F-12-20

FRONT BRAKE CALIPER

F11



3

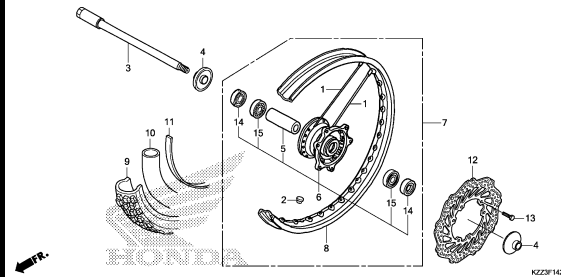
FRAME GROUP

C10

F-14-20

FRONT WHEEL(CRF250L)

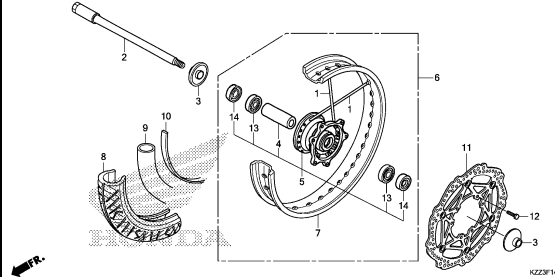
F12



F-14-21

FRONT WHEEL(CRF250M)

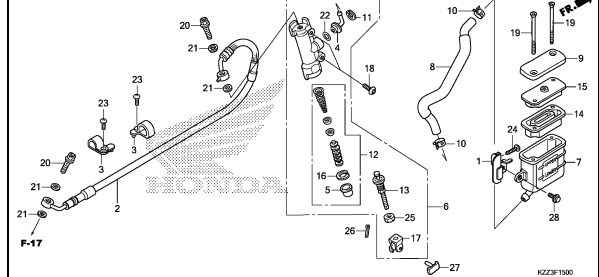
F13



F-15

REAR BRAKE MASTER CYLINDER

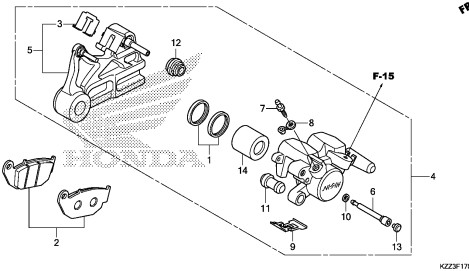
F14



F-17

REAR BRAKE CALIPER

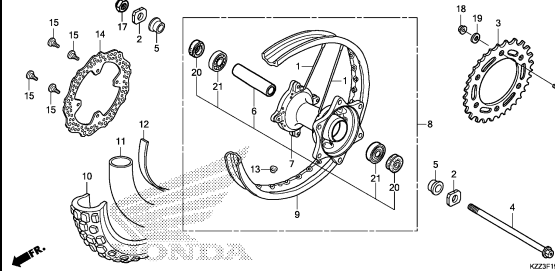
F16



F-19-20

REAR WHEEL(CRF250L)

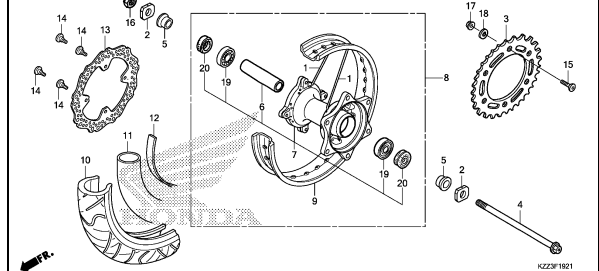
G 1



F-19-21

REAR WHEEL(CRF250M)

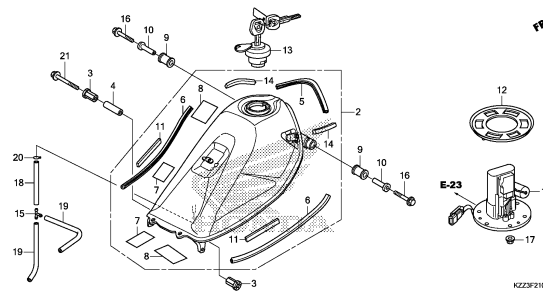
G 2



F-21

FUEL TANK

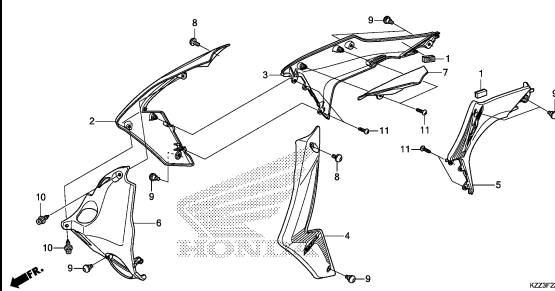
G 3



F-22

RADIATOR SHROUD

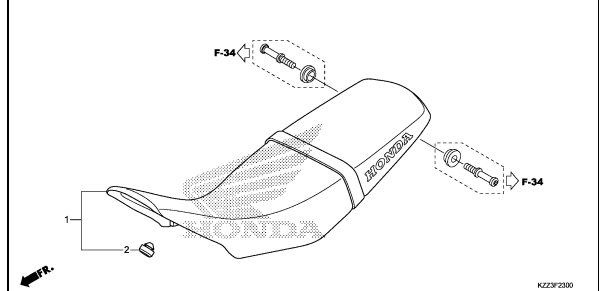
G 4



F-23

SEAT

G 5



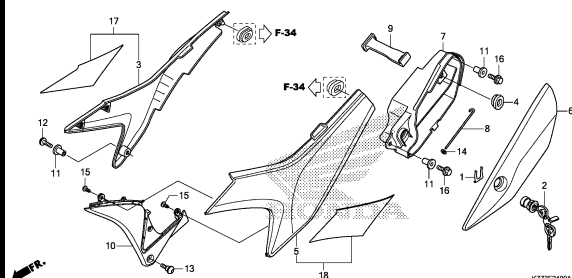
FRAME GROUP

C11

F-24

G 6

SIDE COVER

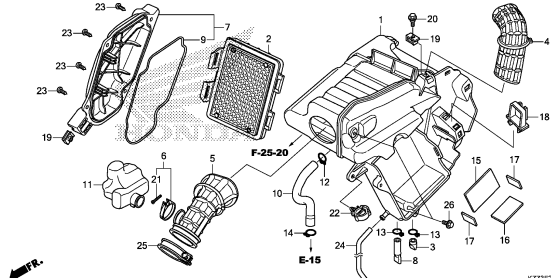


KZZ3F2400A

F-25

G 7

AIR CLEANER

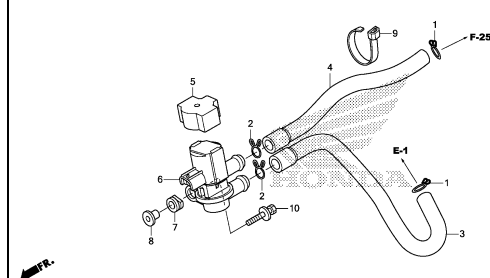


KZZ3F2500

F-25-20

G 9

AIR INJECTION SOLENOID VALVE

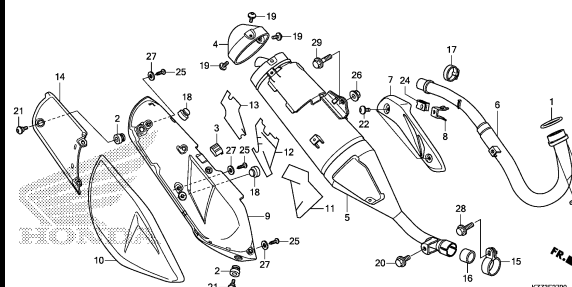


KZZ3F2520

F-27

G10

EXHAUST MUFFLER

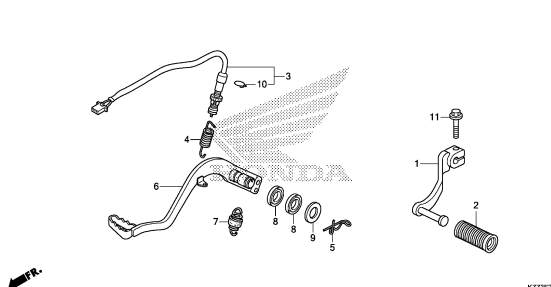


KZZ3F2700

F-29

G12

PEDAL

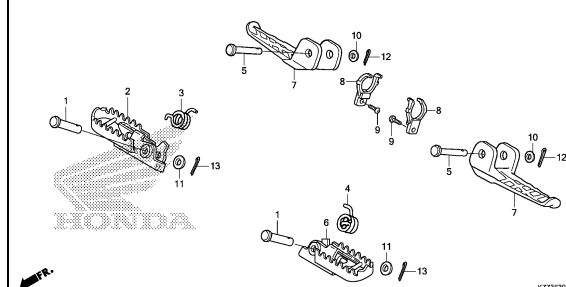


KZZ3F2900

F-30

G13

STEP

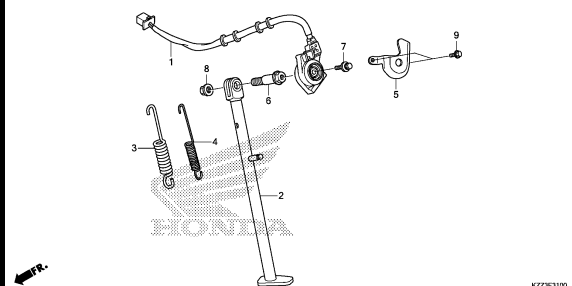


KZZ3F3000

F-31

G14

STAND

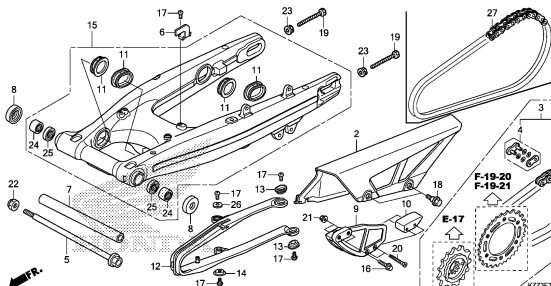


KZZ3F3100

F-32

G15

SWINGARM

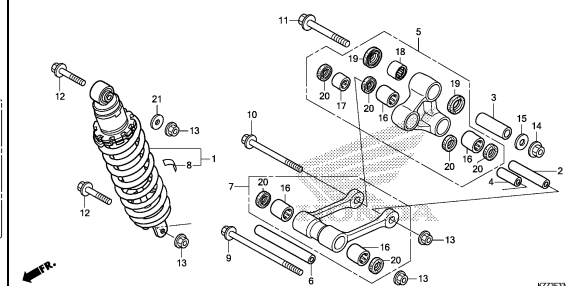


KZZ3F3200

F-33

H 1

REAR CUSHION



KZZ3F3300A

3

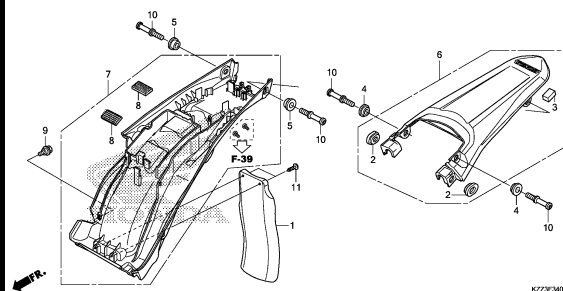
FRAME GROUP

C12

F-34

REAR FENDER

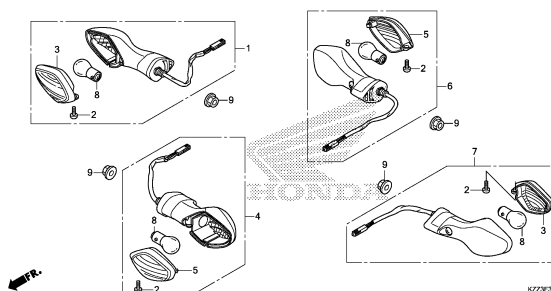
H 3



F-35

WINKER

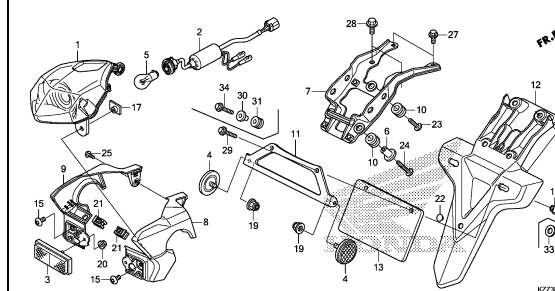
H 4



F-36

TAILLIGHT

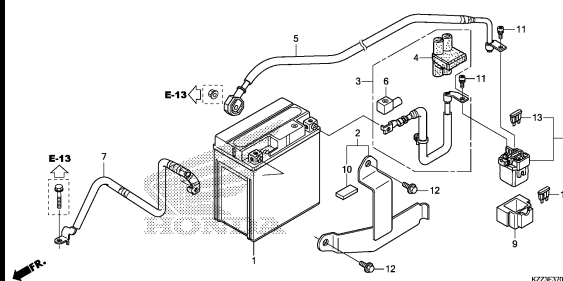
H 5



F-37

BATTERY

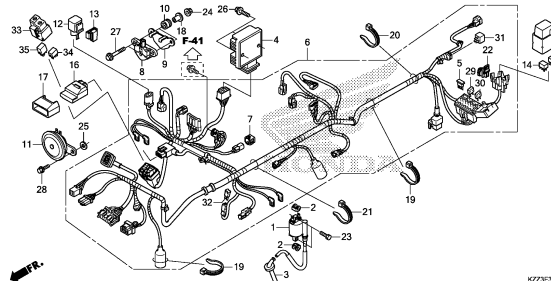
H 7



F-38

WIRE HARNESS

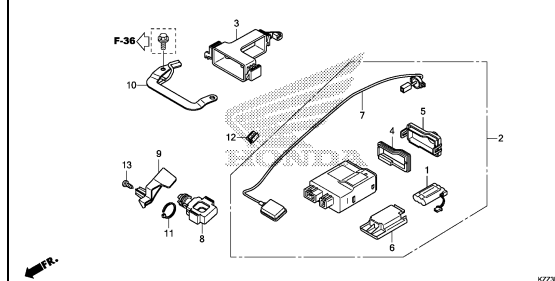
H 8



F-38-30

TRACKING CONTROL UNIT

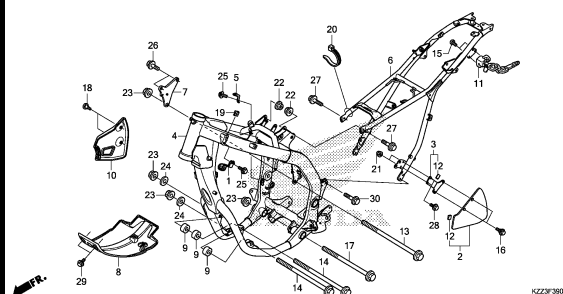
H10



F-39

FRAME BODY

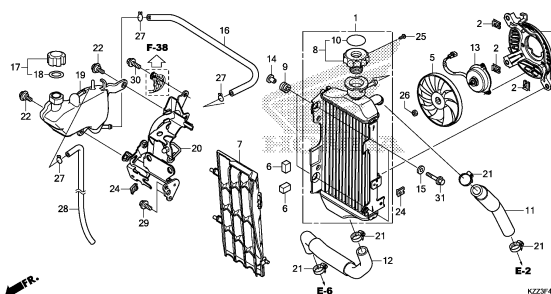
H11



F-41

RADIATOR

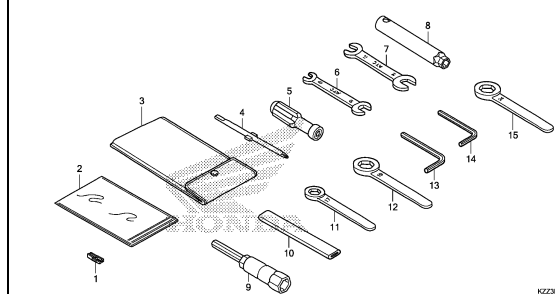
H13



F-48

TOOLS

H15



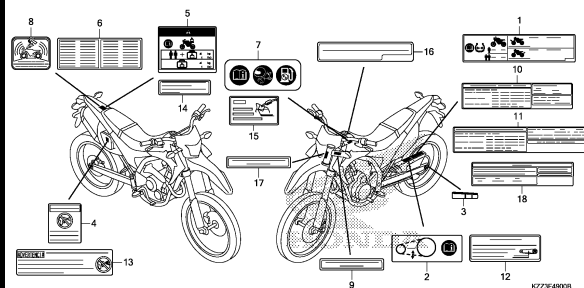
FRAME GROUP

C13

F-49

H16

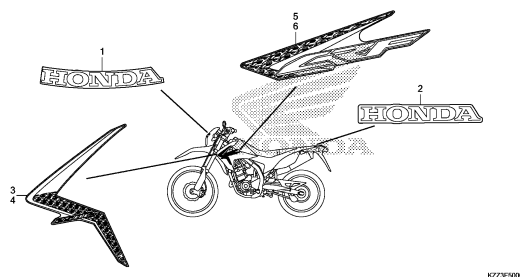
CAUTION LABEL



F-50

I 2

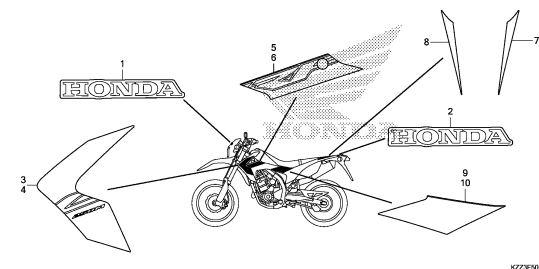
MARK/STRIPE(CRF250L)



F-50-1

I 3

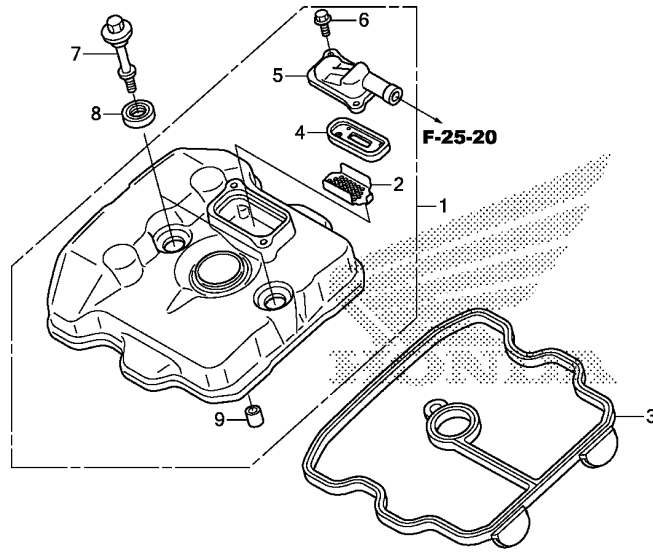
MARK/STRIPE(CRF250M)



E-1

CYLINDER HEAD COVER

D 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111C4	COVER, CYLINDER HEAD	0.5
3	1111D2	GASKET, CYLINDER HEAD COVER ..	0.5
4	314125	VALVE, PAIR CHECK	0.1

FR.

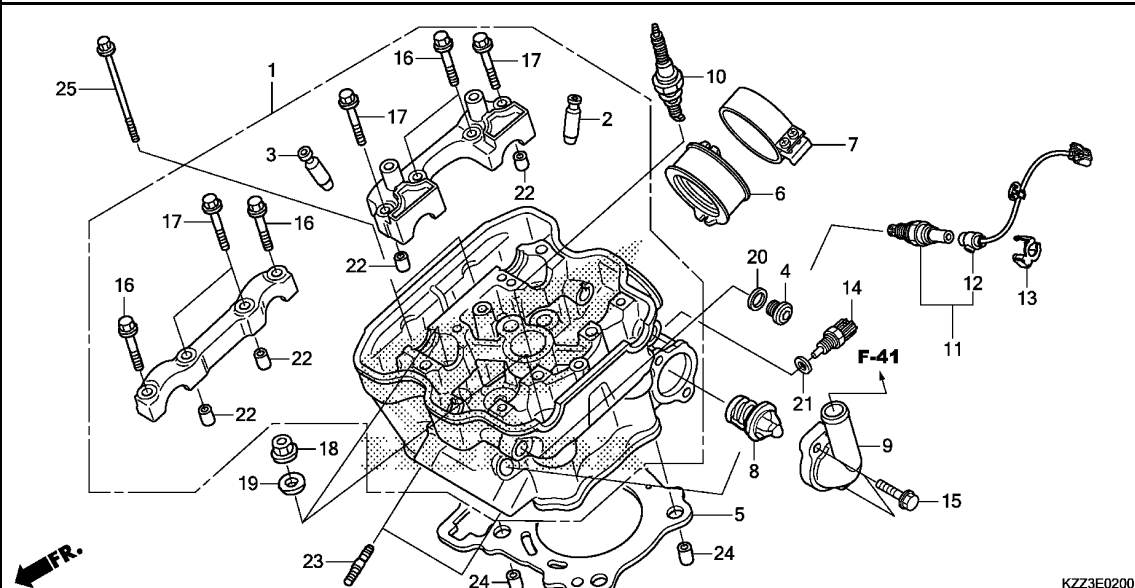
KZZ3E0100

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12300-KZZ-900	COVER ASSY., CYLINDER HEAD ..	1	1	1		
2	12341-MAT-750	PLATE, PORT(AI)	1	1	1		
3	12391-KYJ-901	GASKET COMP., CYLINDER HEAD COVER	1	1	1		
4	18601-KEA-741	VALVE COMP., REED(AI)	1	1	1		
5	18612-KYJ-900	COVER, REED VALVE	1	1	1		
6	90002-KGH-900	BOLT, FLANGE, 5X14	2	2	2		
7	90018-KYJ-900	BOLT, HEAD COVER	2	2	2		
8	90543-MV9-670	RUBBER, MOUNTING	2	2	2		
9	94301-10160	DOWEL PIN, 10X16	1	1	1		

E-2

CYLINDER HEAD

D 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDERINCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface	4.3
2	1111L9	GUIDE, INTAKE VALVE(ONE)INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111L9A	.Replace all intake valve guide add	0.3
3	1111M0	GUIDE, EXHAUST VALVE(ONE)INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111MOA	.Replace all exhaust valve guide add	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE .. .INCLUDES: Engine removal and installation .INCLUDES: Reaming	4.8
+			

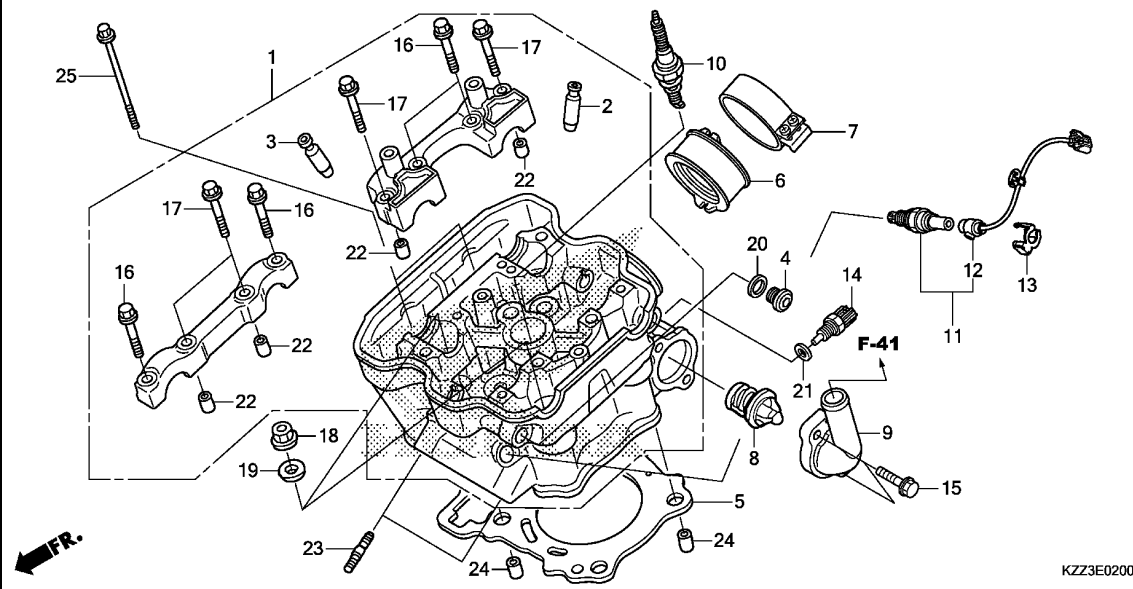
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12010-KZZ-921	HEAD ASSY., CYLINDER	1	1	1		
2	12204-KYJ-305	GUIDE, IN. VALVE(O.S.)	2	2	2		
3	12205-KYJ-305	GUIDE, EX. VALVE(O.S.)	2	2	2		
4	12207-KYJ-900	BOLT, SEALING, 12MM	2	2	2		
5	12251-KYJ-901	GASKET, CYLINDER HEAD	1	1	1		
6	16211-KZZ-900	INSULATOR, THROTTLE BODY	1	1	1		
7	16217-KYJ-900	BAND, INSULATOR	1	1	1		
8	19300-KGF-911	THERMOSTAT	1	1	1		
9	19321-KZZ-900	COVER, THERMOSTAT	1	1	1		
10	31916-MEH-003	PLUG, SPARK(SIMR8A9)(NGK) ...	1	1	1		
11	36532-KZZ-901	SENSOR, OXYGEN	1	1	1		
12	36533-KZZ-900	CORD COMP., OXYGEN SENSOR ...	1	1	1		
13	36538-KPP-T00	COVER, O2 SENSOR	1	1	1		
14	37870-KRJ-901	SENSOR ASSY., WATER TEMP ...	1	1	1		
15	90011-KYJ-900	BOLT, FLANGE, 6X22(NSHF)	2	2	2		
16	90017-KYJ-900	BOLT, FLANGE, 6X32	4	4	4		
17	90019-KYJ-900	BOLT, FLANGE, 6X39.5	4	4	4		
18	90204-634-000	NUT, FLANGE, 10MM	4	4	4		
19	90410-GCC-000	WASHER, 10MM	4	4	4		
20	90418-KYJ-900	WASHER, 12.2X17X1.5	2	2	2		
21	90454-MC7-000	WASHER, SPECIAL, 12MM	1	1	1		
22	91105-KSP-910	DOWEL PIN, 8X14	4	4	4		
	94301-08140		4	4	4		
23	92900-08022-3E	BOLT, STUD, 8X22	2	2	2		
24	94301-12160	PIN A, DOWEL, 12X16	2	2	2		
25	95701-06120-00	BOLT, FLANGE, 6X120	2	2	2		

2

E-2

CYLINDER HEAD

D 3



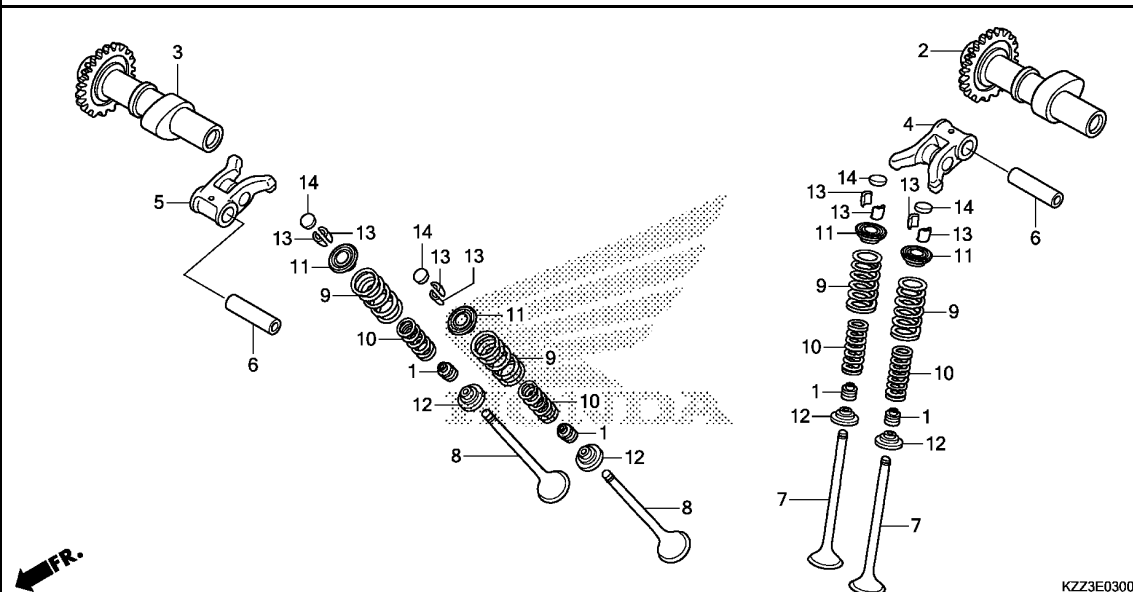
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 3		.INCLUDES: Valve adjust and reface	
5	111115	GASKET, CYLINDER HEAD	3.0
		.INCLUDES: Engine removal and installation	
6	311131	INSULATOR, THROTTLE BODY/ CARBURETOR	0.7
8	114116	THERMOSTAT	0.4
9	1141B3	COVER, THERMOSTAT	0.3
10	614130	PLUG, SPARK	0.1
11	617121	SENSOR, OXYGEN	0.2
12	6111P8	SUB CORD, OXYGEN SENSOR	0.1
14	6171A9	SENSOR, WATER TEMP	0.4

KZZ3E0200

E-3

CAMSHAFT/VALVE

D 4



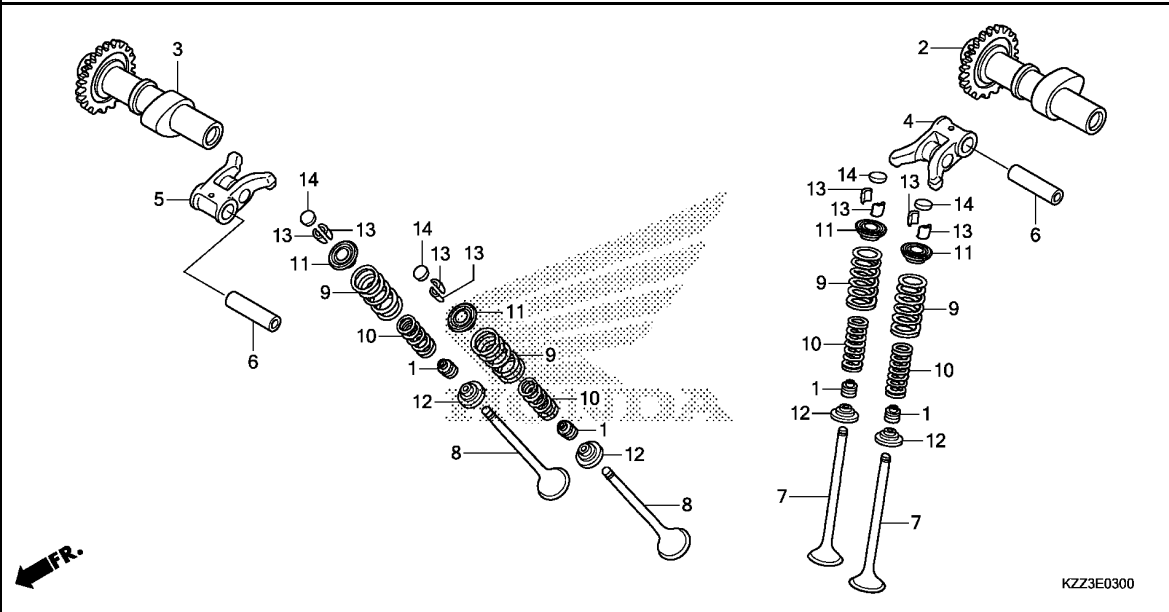
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111E5	CAMSHAFT :INTAKEINCLUDES: Valve clearance adjustment	1.1
3	1111E6	CAMSHAFT :EXHAUSTINCLUDES: Valve clearance adjustment	1.1
	1111T4	CAMSHAFT :FOR 1 VEHICLEINCLUDES: Valve clearance adjustment	1.3
4	1111K8	ARM, INTAKE VALVE ROCKER(ONE) .INCLUDES: Valve adjustment	0.7
5	1111K9	ARM, EXHAUST VALVE ROCKER(ONE) .INCLUDES: Valve adjustment	0.7
	1111L8	ARM, VALVE ROCKER :FOR 1 VEHICLEINCLUDES: Valve adjustment	0.9
7	1111N0	VALVE, INTAKE(ONE)INCLUDES: Engine removal and installation	3.4
	1111NOA	.INCLUDES: Refacing .Replace all intake valve add	0.2
8	1111N1	VALVE, EXHAUST(ONE)INCLUDES: Engine removal and installation	3.4
+ .INCLUDES: Refacing			

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12209-ML0-722	SEAL, VALVE STEM(ARAI)	4	4	4		
2	14110-KYJ-900	CAMSHAFT COMP., IN.(34T)	1	1	1		
3	14210-KYJ-900	CAMSHAFT COMP., EX.(34T)	1	1	1		
4	14430-KYJ-900	ARM COMP., IN. VALVE ROCKER -	1	1	1		
5	14440-KYJ-900	ARM COMP., EX. VALVE ROCKER -	1	1	1		
6	14451-KYJ-900	SHAFT, ROCKER ARM	2	2	2		
7	14711-KYJ-900	VALVE, IN.	2	2	2		
8	14721-KYJ-900	VALVE, EX.	2	2	2		
9	14751-KYJ-900	SPRING, VALVE OUTER	4	4	4		
10	14761-KYJ-900	SPRING, VALVE INNER	4	4	4		
11	14771-MFL-000	RETAINER, VALVE SPRING	4	4	4		
12	14775-KYJ-900	SEAT, VALVE SPRING	4	4	4		
13	14781-ML0-720	COTTER, VALVE	8	8	8		
14	14901-KT7-013	SHIM, TAPPET(1.200)	4	4	4		
	14902-KT7-013	SHIM, TAPPET(1.225)	4	4	4		
	14903-KT7-013	SHIM, TAPPET(1.250)	4	4	4		
	14904-KT7-013	SHIM, TAPPET(1.275)	4	4	4		
	14905-KT7-013	SHIM, TAPPET(1.300)	4	4	4		
	14906-KT7-013	SHIM, TAPPET(1.325)	4	4	4		
	14907-KT7-013	SHIM, TAPPET(1.350)	4	4	4		
	14908-KT7-013	SHIM, TAPPET(1.375)	4	4	4		
	14909-KT7-013	SHIM, TAPPET(1.400)	4	4	4		
	14910-KT7-013	SHIM, TAPPET(1.425)	4	4	4		
	14911-KT7-013	SHIM, TAPPET(1.450)	4	4	4		
	14912-KT7-013	SHIM, TAPPET(1.475)	4	4	4		
	14913-KT7-013	SHIM, TAPPET(1.500)	4	4	4		
	14914-KT7-013	SHIM, TAPPET(1.525)	4	4	4		

E-3

CAMSHAFT/VALVE

D 5



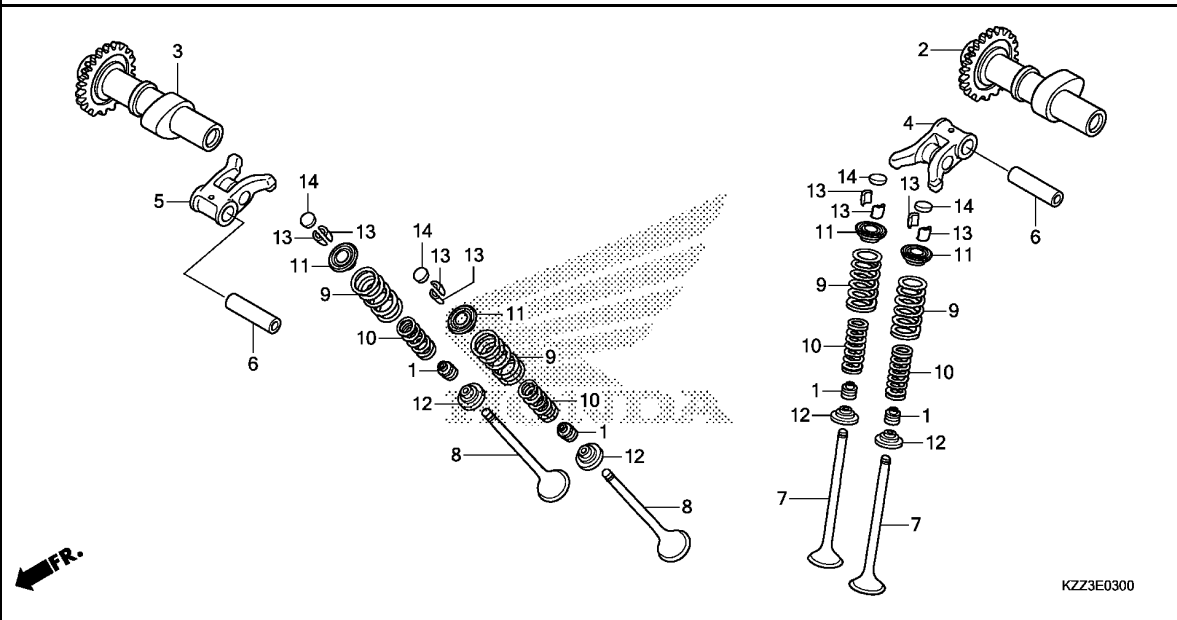
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 8	1111N1A	.Replace all exhaust valve add	0.2
	1111P0	VALVE :FOR 1 VEHICLEINCLUDES: Engine removal and installation .INCLUDES: Refacing (1,10,11,12,13)	4.0
9	1111P2	INTAKE VALVE SPRING AND/OR STEM SEAL(ONE)INCLUDES: Engine removal and installation	3.2
	1111P2A	.Replace all intake spring add	0.1
	1111P3	EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE)INCLUDES: Engine removal and installation	3.2
	1111P3A	.Replace all exhaust spring add	0.1
	1111Q2	VALVE SPRING AND/OR STEM SEAL :FOR 1 VEHICLEINCLUDES: Engine removal and installation	3.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
14)	14915-KT7-013	SHIM, TAPPET(1.550)	4	4	4		
	14916-KT7-013	SHIM, TAPPET(1.575)	4	4	4		
	14917-KT7-013	SHIM, TAPPET(1.600)	4	4	4		
	14918-KT7-013	SHIM, TAPPET(1.625)	4	4	4		
	14919-KT7-013	SHIM, TAPPET(1.650)	4	4	4		
	14920-KT7-013	SHIM, TAPPET(1.675)	4	4	4		
	14921-KT7-013	SHIM, TAPPET(1.700)	4	4	4		
	14922-KT7-013	SHIM, TAPPET(1.725)	4	4	4		
	14923-KT7-013	SHIM, TAPPET(1.750)	4	4	4		
	14924-KT7-013	SHIM, TAPPET(1.775)	4	4	4		
	14925-KT7-013	SHIM, TAPPET(1.800)	4	4	4		
	14926-KT7-013	SHIM, TAPPET(1.825)	4	4	4		
	14927-KT7-013	SHIM, TAPPET(1.850)	4	4	4		
	14928-KT7-013	SHIM, TAPPET(1.875)	4	4	4		
	14929-KT7-013	SHIM, TAPPET(1.900)	4	4	4		
	14930-KT7-013	SHIM, TAPPET(1.925)	4	4	4		
	14931-KT7-013	SHIM, TAPPET(1.950)	4	4	4		
	14932-KT7-013	SHIM, TAPPET(1.975)	4	4	4		
	14933-KT7-013	SHIM, TAPPET(2.000)	4	4	4		
	14934-KT7-013	SHIM, TAPPET(2.025)	4	4	4		
	14935-KT7-013	SHIM, TAPPET(2.050)	4	4	4		
	14936-KT7-013	SHIM, TAPPET(2.075)	4	4	4		
	14937-KT7-013	SHIM, TAPPET(2.100)	4	4	4		
	14938-KT7-013	SHIM, TAPPET(2.125)	4	4	4		
	14939-KT7-013	SHIM, TAPPET(2.150)	4	4	4		
	14940-KT7-013	SHIM, TAPPET(2.175)	4	4	4		
	14941-KT7-013	SHIM, TAPPET(2.200)	4	4	4		
	14942-KT7-013	SHIM, TAPPET(2.225)	4	4	4		
	14943-KT7-013	SHIM, TAPPET(2.250)	4	4	4		

E-3

CAMSHAFT/VALVE

D 6



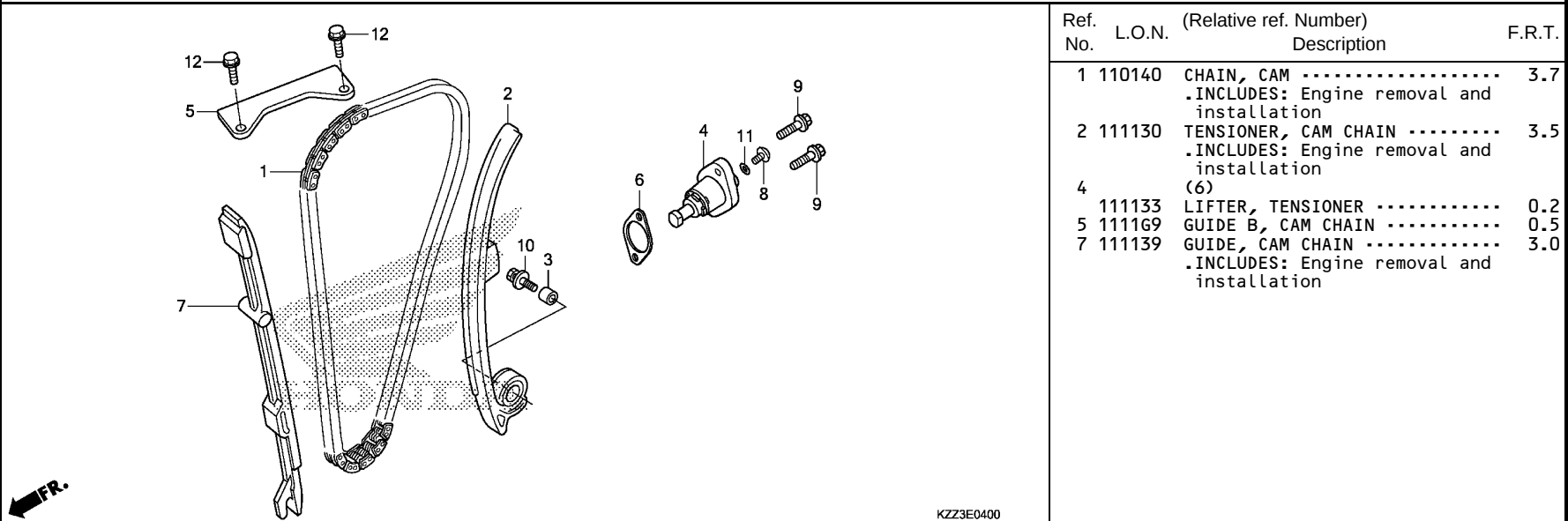
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
14)	14944-KT7-013	SHIM, TAPPET(2.275)	4	4	4		
	14945-KT7-013	SHIM, TAPPET(2.300)	4	4	4		
	14946-KT7-013	SHIM, TAPPET(2.325)	4	4	4		
	14947-KT7-013	SHIM, TAPPET(2.350)	4	4	4		
	14948-KT7-013	SHIM, TAPPET(2.375)	4	4	4		
	14949-KT7-013	SHIM, TAPPET(2.400)	4	4	4		
	14950-KT7-013	SHIM, TAPPET(2.425)	4	4	4		
	14951-KT7-013	SHIM, TAPPET(2.450)	4	4	4		
	14952-KT7-013	SHIM, TAPPET(2.475)	4	4	4		
	14953-KT7-013	SHIM, TAPPET(2.500)	4	4	4		
	14954-KT7-013	SHIM, TAPPET(2.525)	4	4	4		
	14955-KT7-013	SHIM, TAPPET(2.550)	4	4	4		
	14956-KT7-013	SHIM, TAPPET(2.575)	4	4	4		
	14957-KT7-013	SHIM, TAPPET(2.600)	4	4	4		
	14958-KT7-013	SHIM, TAPPET(2.625)	4	4	4		
	14959-KT7-013	SHIM, TAPPET(2.650)	4	4	4		
	14960-KT7-013	SHIM, TAPPET(2.675)	4	4	4		
	14961-KT7-013	SHIM, TAPPET(2.700)	4	4	4		
	14962-KT7-013	SHIM, TAPPET(2.725)	4	4	4		
	14963-KT7-013	SHIM, TAPPET(2.750)	4	4	4		
	14964-KT7-013	SHIM, TAPPET(2.775)	4	4	4		
	14965-KT7-013	SHIM, TAPPET(2.800)	4	4	4		
	14966-KT7-013	SHIM, TAPPET(2.825)	4	4	4		
	14967-KT7-013	SHIM, TAPPET(2.850)	4	4	4		
	14968-KT7-013	SHIM, TAPPET(2.875)	4	4	4		
	14969-KT7-013	SHIM, TAPPET(2.900)	4	4	4		

2

E-4

CAM CHAIN/TENSIONER

D 7



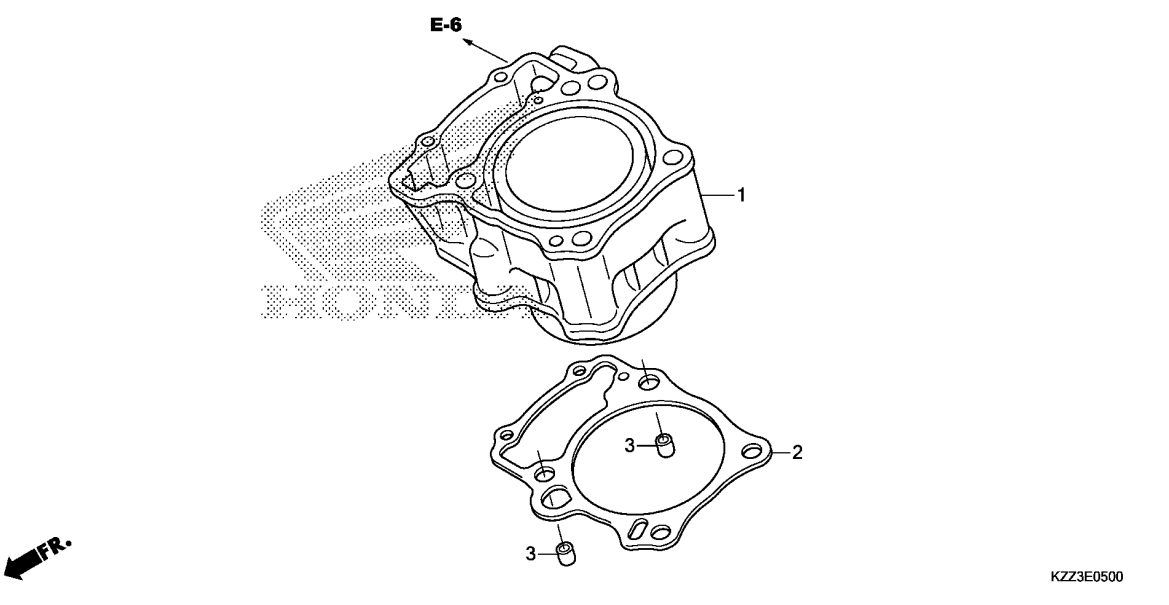
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110140	CHAIN, CAMINCLUDES: Engine removal and installation	3.7
2	111130	TENSIONER, CAM CHAININCLUDES: Engine removal and installation	3.5
4	111133	LIFTER, TENSIONER (6)	0.2
5	111169	GUIDE B, CAM CHAIN (6)	0.5
7	111139	GUIDE, CAM CHAININCLUDES: Engine removal and installation	3.0

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	14401-KYJ-901	CHAIN, CAM(128L)(DAIDO)	1	1	1		
2	14510-KYJ-900	TENSIONER COMP., CAM CHAIN ..	1	1	1		
3	14517-KYJ-900	COLLAR, TENSIONER	1	1	1		
4	14520-KZZ-901	LIFTER ASSY., TENSIONER	1	1	1		
5	14546-KYJ-900	GUIDE B, CAM CHAIN	1	1	1		
6	14560-KGH-900	GASKET, TENSIONER LIFTER	1	1	1		
7	14611-KYJ-900	GUIDE A, CAM CHAIN	1	1	1		
8	90005-KYJ-900	SCREW, PAN, 6X6	1	1	1		
9	90011-KYJ-900	BOLT, FLANGE, 6X22(NSHF)	2	2	2		
10	90022-KYJ-900	BOLT-WASHER, 6X25	1	1	1		
11	91306-MG3-000	O-RING, 1.5X9.5	1	1	1		
12	95701-06014-00	BOLT, FLANGE, 6X14	2	2	2		

E-5

CYLINDER

D 8



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111A5	CYLINDERINCLUDES: Engine removal and installation	3.4
2	111102	GASKET, CYLINDERINCLUDES: Engine removal and installation	3.3

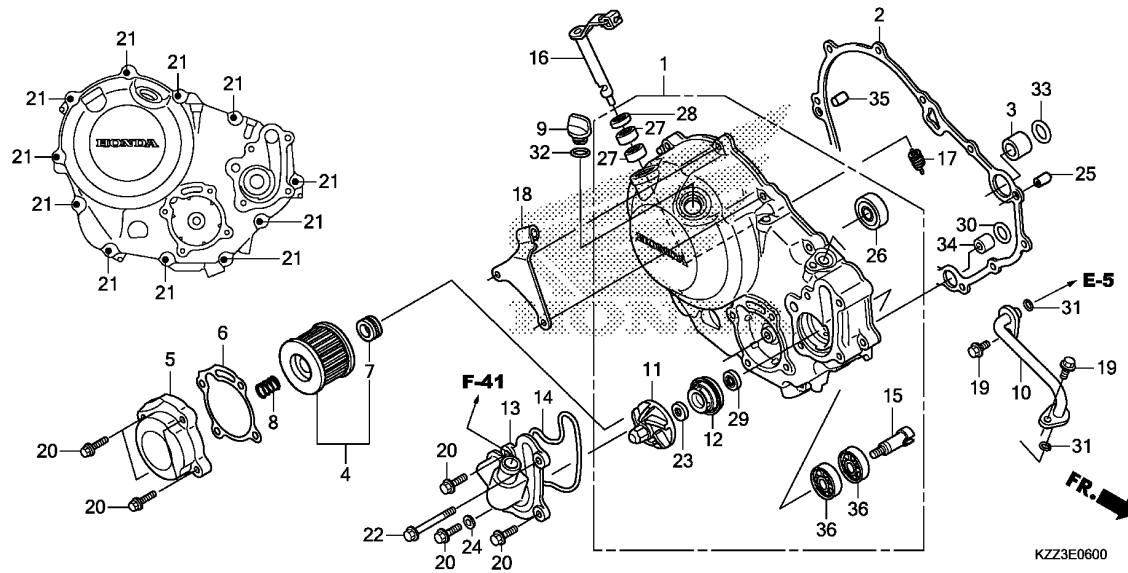
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12100-KZZ-900	CYLINDER COMP.	1	1	1		
2	12191-KYJ-900	GASKET, CYLINDER	1	1	1		
3	94301-12160	PIN A, DOWEL, 12X16	2	2	2		

2

E-6

RIGHT CRANKCASE COVER

D 9



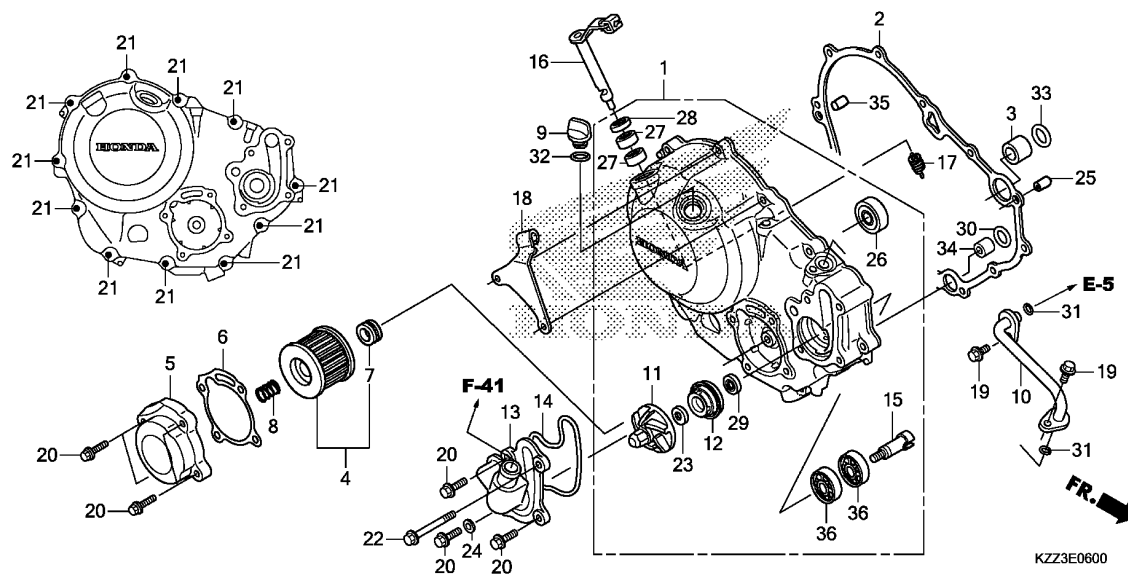
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110159	COVER, CRANKCASE :RIGHT (30,33)	0.9
2	110158	GASKET, CRANKCASE COVER :RIGHT (6,7,8)	0.8
4	113127	ELEMENT, OIL FILTER (31)	0.3
10	114125	PIPE, WATER CONNECTING	0.3
11	114105	IMPELLER, WATER PUMP (29)	0.9
12	114110	MECHANICAL SEAL, WATER PUMP (14) ..	1.2
13	1141B0	COVER, WATER PUMP	0.3
15	1141E7	SHAFT, WATER PUMP	0.9
16	2121A7	LEVER, CLUTCH	0.9
26	1101V8	BEARING, CRANKSHAFT :CRANKCASE COVER SIDE	1.0
36	114144	BEARING, WATER PUMP	1.2
.NOTE: Same time for two units			

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	11300-KZZ-900	COVER ASSY., R. CRANKCASE ...	1	1	1		
2	11394-KYJ-900	GASKET, R. CRANKCASE COVER ..	1	1	1		
3	15326-KT7-000	COLLAR, OIL PATH, 18MM	1	1	1		
4	15410-KYJ-901	ELEMENT, OIL FILTER	1	1	1		
5	15411-KZZ-900	COVER, OIL FILTER	1	1	1		
6	15412-KYJ-901	GASKET, OIL FILTER COVER	1	1	1		
7	15413-MC8-000	RUBBER, FILTER	1	1	1		
8	15414-KF0-000	SPRING, OIL FILTER ELEMENT SETTING	1	1	1		
9	15611-KA4-710	CAP, OIL FILLER	1	1	1		
10	19120-KZZ-900	PIPE COMP., WATER	1	1	1		
11	19215-KGH-900	IMPELLER, WATER PUMP	1	1	1		
12	19217-P72-013	SEAL, MECHANICAL	1	1	1		
13	19220-KZZ-900	COVER COMP., WATER PUMP	1	1	1		
14	19226-KYJ-901	GASKET, WATER PUMP COVER	1	1	1		
15	19241-KYJ-900	SHAFT, WATER PUMP	1	1	1		
16	22810-KZZ-900	LEVER COMP., CLUTCH	1	1	1		
17	22815-KM7-700	SPRING, CLUTCH LEVER	1	1	1		
18	22821-KZZ-900	RECEIVER, CLUTCH CABLE	1	1	1		
19	90010-KYJ-900	BOLT, FLANGE, 6X16(NSHF)	2	2	2		
20	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF)	7	7	7		
21	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF)	11	11	11		
22	90015-KYJ-900	BOLT, FLANGE, 6X60(NSHF)	1	1	1		
23	90423-KW6-900	WASHER, 7X13X1.2	1	1	1		
24	90463-ML7-000	WASHER, SEALING, 6.5MM	1	1	1		

E-6

RIGHT CRANKCASE COVER

D10



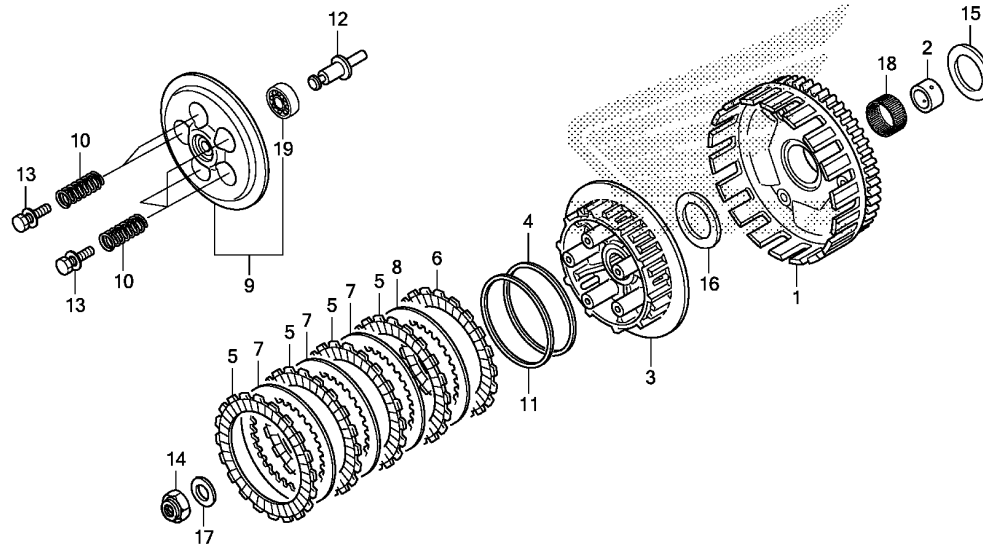
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
25	90702-KFM-900	DOWEL PIN, 8X12	1	1	1		
26	91009-KYJ-901	BEARING, RADIAL BALL, 6001U ..	1	1	1		
27	91053-719-005	BEARING, NEEDLE, 12X16X10 (NTN)	2	2	2		
28	91204-KK0-003	OIL SEAL, 12X18X5 (ARAI)	1	1	1		
29	91205-KF0-003	OIL SEAL, 12X20X5 (ARAI)	1	1	1		
30	91301-KYJ-901	O-RING, 11.8X1.9	1	1	1		
31	91302-KYJ-901	O-RING, 9.8X2.4	2	2	2		
32	91307-035-000	O-RING, 18X3	1	1	1		
33	91322-PT0-004	O-RING, 17.8X1.9 (ARAI)	1	1	1		
34	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
35	94302-08140	PIN B, DOWEL, 8X14	1	1	1		
36	96100-60013-00	BEARING, RADIAL BALL, 6001 ..	2	2	2		

2

E-8

CLUTCH

D11



KZZ3E0800

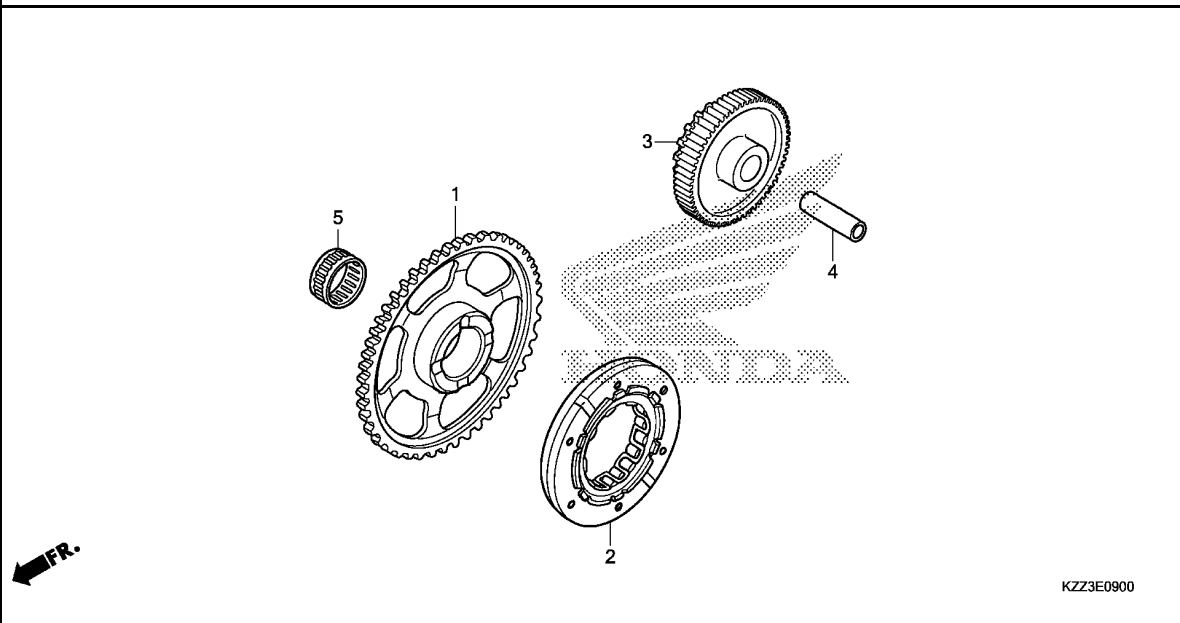
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121A0	(18) OUTER, CLUTCH	1.2
3	212112	CENTER, CLUTCH	1.2
5	2121A1	(4,6,7,8,11) DISC, CLUTCH FRICTION	1.0
		.NOTE: Same time for two units or more	
9	2121A3	(19) PLATE, CLUTCH PRESSURE	0.9
10	212107	SPRING, CLUTCH	0.9
		.NOTE: Same time for two units or more	
12	2121B6	ROD, CLUTCH LIFTER	0.9

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	22100-KZZ-901	OUTER COMP., CLUTCH(73T)	1	1	1		
2	22116-KYJ-900	GUIDE, CLUTCH OUTER	1	1	1		
3	22121-KZZ-901	CENTER, CLUTCH	1	1	1		
4	22125-KZZ-901	SEAT, JUDDER SPRING	1	1	1		
5	22201-KYJ-902	DISK, CLUTCH FRICTION	4	4	4		
6	22202-KZZ-901	DISK B, CLUTCH FRICTION	1	1	1		
7	22321-KYJ-902	PLATE, CLUTCH	3	3	3		
8	22322-KZZ-901	PLATE B, CLUTCH	1	1	1		
9	22350-KYJ-902	PLATE COMP., CLUTCH PRESSURE	1	1	1		
10	22401-KYJ-902	SPRING, CLUTCH	5	5	5		
11	22402-KZZ-902	SPRING, JUDDER	1	1	1		
12	22847-KZZ-900	PIN, CLUTCH LIFTER	1	1	1		
13	90050-KYJ-902	BOLT, 6X1.0	5	5	5		
14	90201-KYJ-900	NUT, SPECIAL, 16MM	1	1	1		
15	90404-KVK-900	WASHER, 20X40X2	1	1	1		
16	90404-KYJ-902	WASHER, 20X40X2	1	1	1		
17	90434-KPS-900	WASHER, 16MM	1	1	1		
18	91012-KYJ-901	BEARING, NEEDLE, 28X33X16.8 ..	1	1	1		
19	96100-60010-00	BEARING, RADIAL BALL, 6001 ..	1	1	1		

E-9

STARTING CLUTCH

D12



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612120	(5) GEAR, STARTER DRIVEN	0.6
2	612131	OUTER, STARTING CLUTCH	0.7
3	612125	GEAR, STARTER REDUCTION	0.4

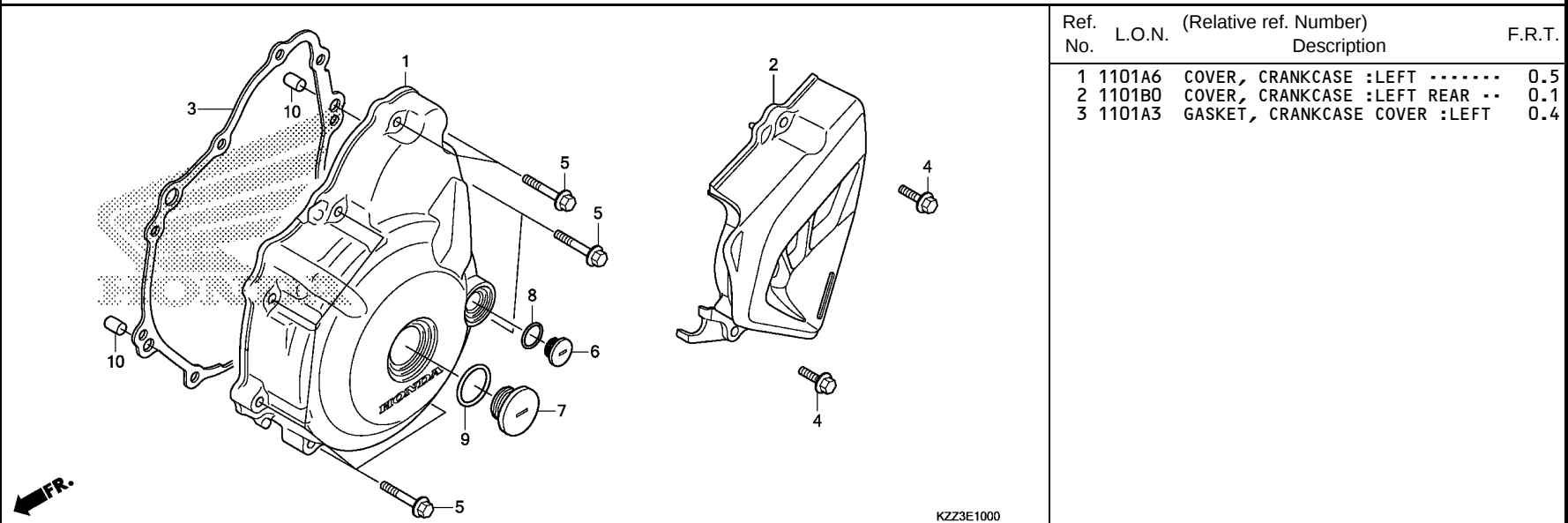
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	28110-KYJ-900	GEAR COMP., STARTER DRIVEN (68T)	1	1	1		
2	28125-KYJ-901	OUTER COMP., STARTING CLUTCH	1	1	1		
3	28130-KYJ-900	GEAR, STARTER REDUCTION (17T/60T)	1	1	1		
4	28132-MK5-000	SHAFT C, IDLE GEAR	1	1	1		
5	91107-KYJ-902	BEARING, NEEDLE, 29X34X24 ...	1	1	1		

2

E-10

LEFT CRANKCASE COVER

D13



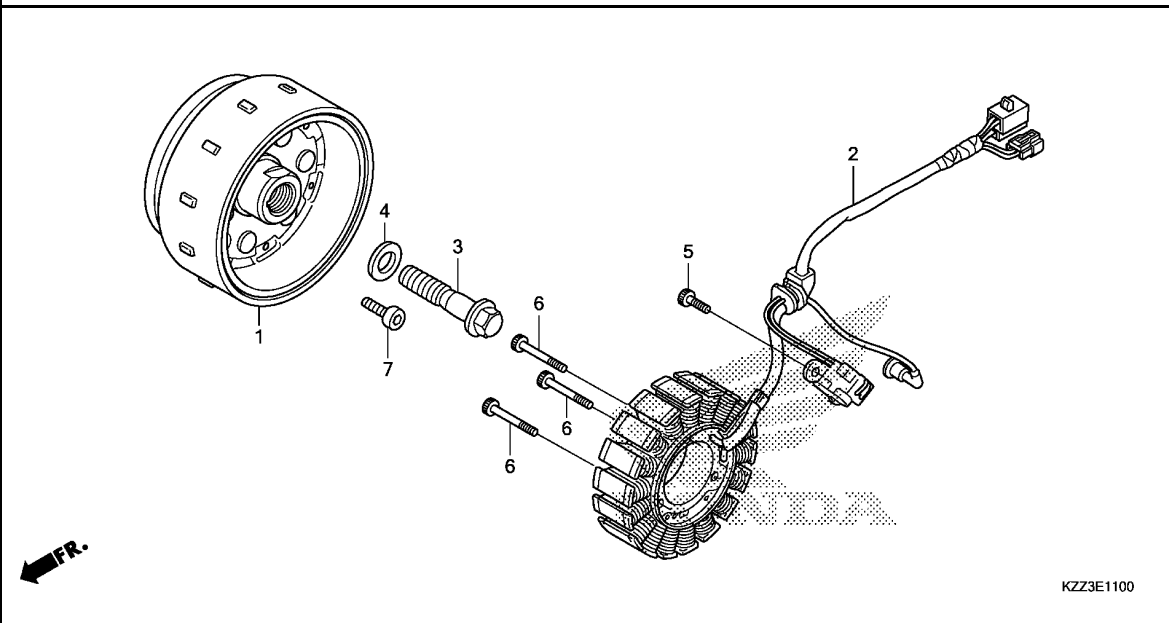
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A6	COVER, CRANKCASE :LEFT	0.5
2	1101B0	COVER, CRANKCASE :LEFT REAR ..	0.1
3	1101A3	GASKET, CRANKCASE COVER :LEFT	0.4

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	11341-KZZ-900	COVER, L. CRANKCASE	1	1	1		
2	11360-KZZ-900	COVER COMP., L. RR.	1	1	1		
3	11395-KYJ-900	GASKET, L. CRANKCASE COVER ..	1	1	1		
4	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF)	2	2	2		
5	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF)	9	9	9		
6	90084-KPP-860	CAP, A.C. GENERATOR	1	1	1		
7	90087-KPP-860	CAP, 30MM	1	1	1		
8	91303-377-000	O-RING, 13.8X2.5	1	1	1		
9	91356-KWV-000	O-RING, 30MM	1	1	1		
10	94302-08140	PIN B, DOWEL, 8X14	2	2	2		

E-11

GENERATOR

D14



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	613105	ROTOR OR FLYWHEEL	0.7
2	6131A3	STATOR	0.7

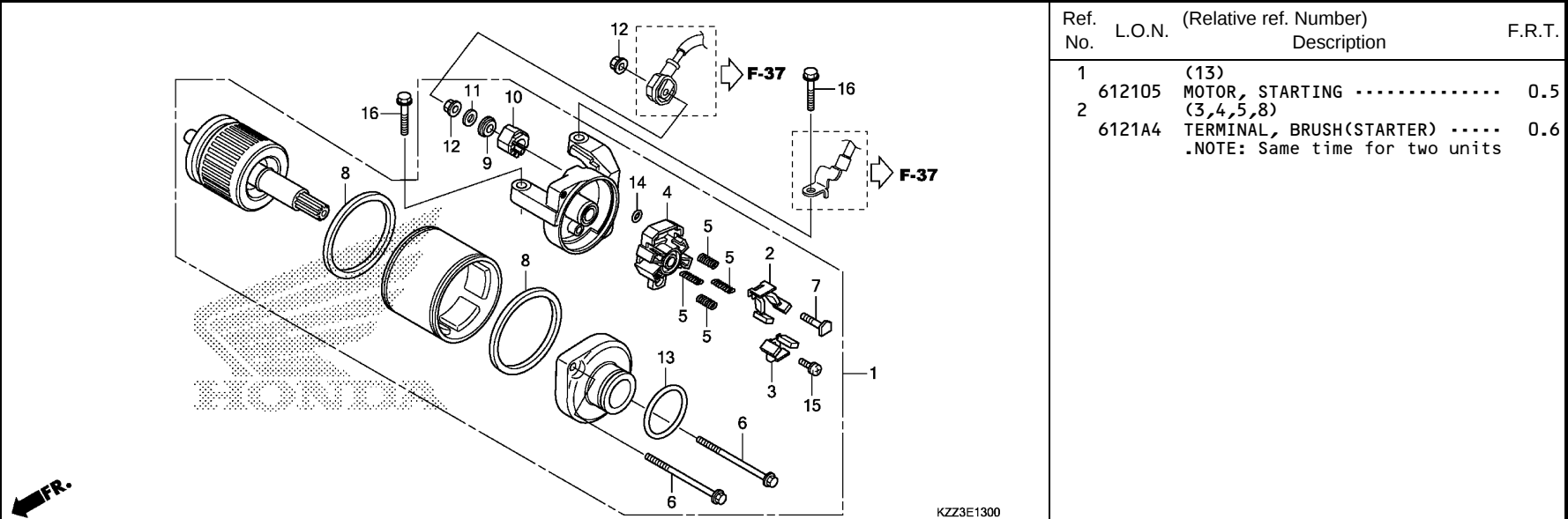
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	31110-KYJ-901	FLYWHEEL COMP.(DENSO)	1	1	1		
2	31120-KZZ-901	STATOR COMP.(DENSO)	1	1	1		
3	90023-KYJ-900	BOLT, FLANGE, 12X50	1	1	1		
4	90401-KCY-670	WASHER, 12.5X30X5	1	1	1		
5	96600-06016-00	BOLT, SOCKET, 6X16	2	2	2		
6	96600-06035-00	BOLT, SOCKET, 6X35	3	3	3		
7	96600-08020-10	BOLT, SOCKET, 8X20	6	6	6		

2

E-13

STARTER MOTOR

D15



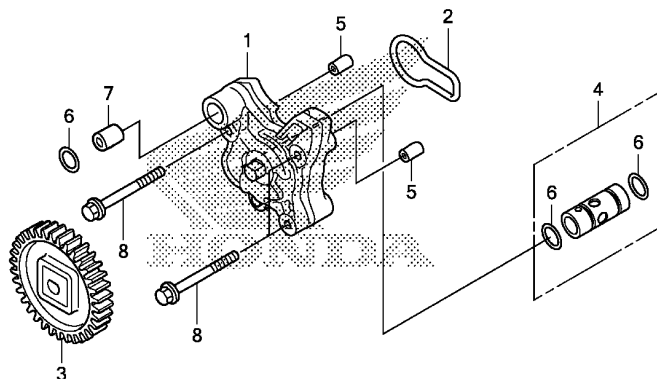
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612105	(13) MOTOR, STARTING	0.5
2	6121A4	(3,4,5,8) TERMINAL, BRUSH(STARTER)NOTE: Same time for two units	0.6

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	31200-KZZ-901	MOTOR ASSY., STARTER(MITSUBA)	1	1	1		
2	31201-MEW-921	BRUSH SET A, CARBON	1	1	1		
3	31202-MEW-921	BRUSH SET B, CARBON	1	1	1		
4	31203-MEW-921	HOLDER, BRUSH	1	1	1		
5	31204-MEW-921	SPRING, CARBON BRUSH	4	4	4		
6	31205-HP5-601	BOLT, SETTING	2	2	2		
7	31206-MEW-921	BOLT, TERMINAL	1	1	1		
8	31207-HP5-601	RING	2	2	2		
9	31208-MEW-921	INSULATOR	1	1	1		
10	31209-MEW-921	STOPPER, TERMINAL	1	1	1		
11	31210-MEW-921	WASHER	1	1	1		
12	90071-MB0-000	NUT-WASHER, 6MM	2	2	2		
13	91309-425-003	O-RING, 24.4X3.1(ARAI)	1	1	1		
14	91320-MB0-000	O-RING, 4X2	1	1	1		
15	93892-05012-08	SCREW-WASHER, 5X12	1	1	1		
16	95701-06025-00	BOLT, FLANGE, 6X25	2	2	2		

E-14

OIL PUMP

D16



KZZ3E1400

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
113105		PUMP ASSY., OIL	1.0
3		(6)	
1131A2		SPROCKET, OIL PUMP DRIVE	0.8
4		(6)	
113126		VALVE, RELIEF	1.0

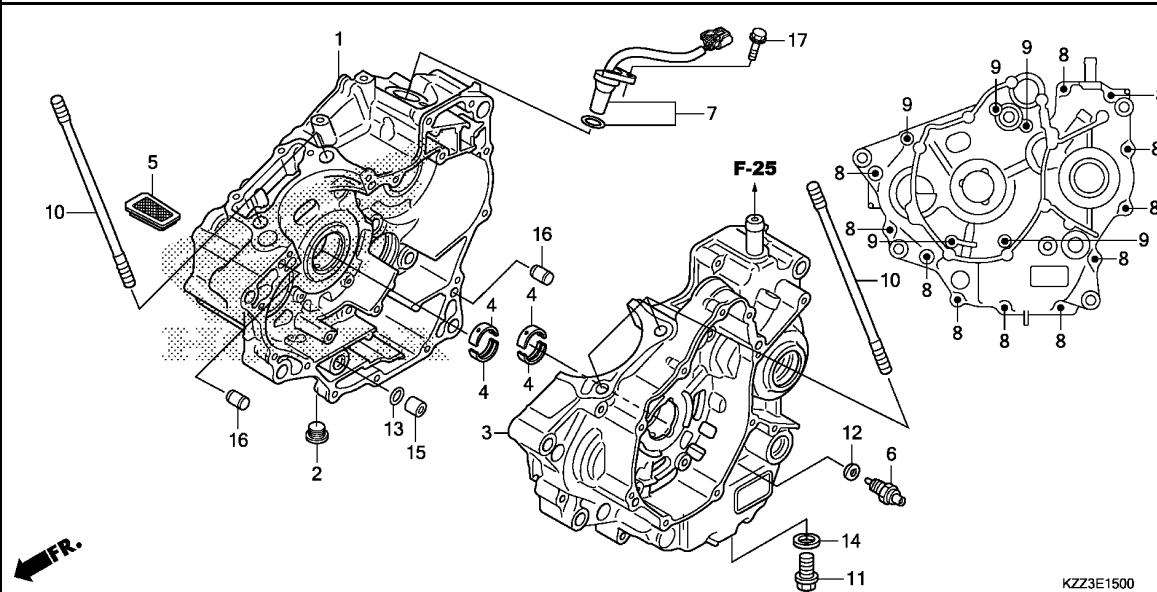
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	15100-KYJ-900	PUMP ASSY., OIL	1	1	1		
2	15119-KYJ-901	GASKET, OIL PUMP	1	1	1		
3	15130-KYJ-900	GEAR COMP., OIL PUMP(32T) ...	1	1	1		
4	15220-KYJ-900	VALVE ASSY., RELIEF	1	1	1		
5	90702-KFM-900	DOWEL PIN, 8X12	2	2	2		
6	91301-KYJ-901	O-RING, 11.8X1.9	3	3	3		
7	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
8	95701-06045-00	BOLT, FLANGE, 6X45	3	3	3		

2

E-15

CRANKCASE

E 1



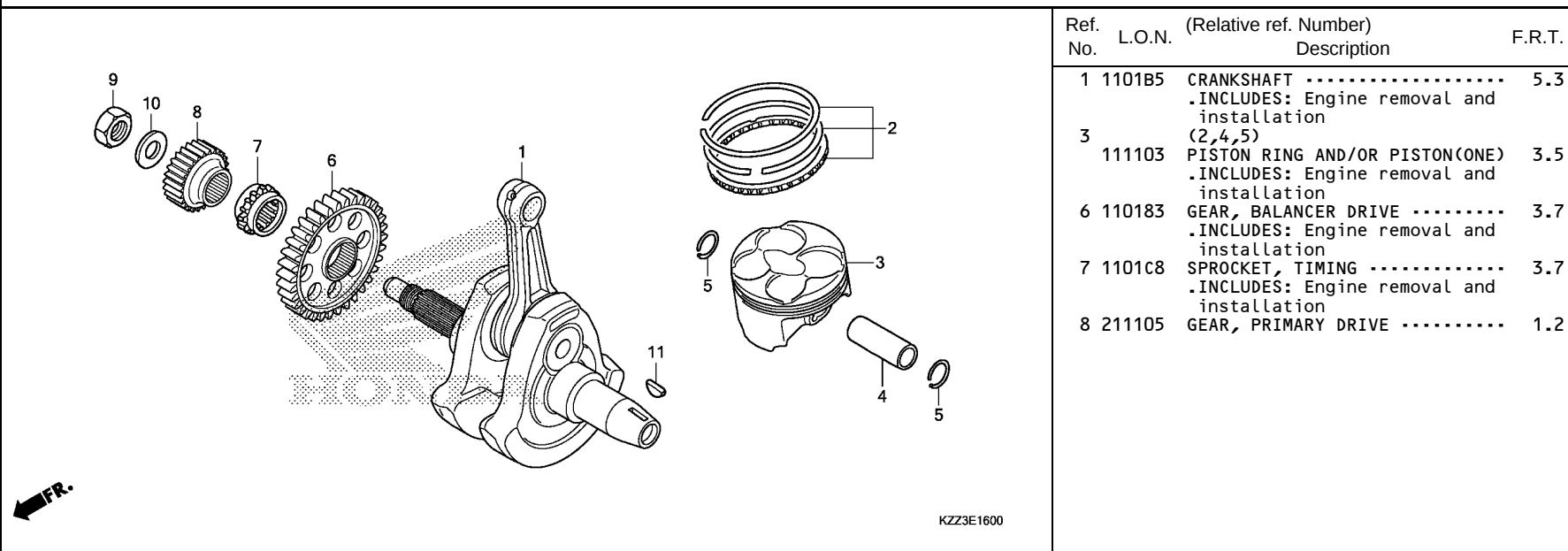
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHTINCLUDES: Engine removal and installation	5.6
3	110115	CRANKCASE :LEFTINCLUDES: Engine removal and installation	5.6
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation	6.2
4	1101B6	BEARING, CRANKSHAFT :LEFTINCLUDES: Engine removal and installation	5.1
	1101B7	BEARING, CRANKSHAFT :RIGHTINCLUDES: Engine removal and installation	5.1
	1101G0	BEARING, CRANKSHAFT :BOTHINCLUDES: Engine removal and installation	5.3
5	1131B5	SCREEN, OIL FILTER	0.8
6	6151B8	SWITCH, NEUTRAL	0.2
7	617198	SENSOR, SPEEDOMETER	0.3

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	11100-KZZ-900	CRANKCASE COMP., R.	1	1	1		
2	11107-KYJ-900	BOLT, SEALING, 16MM	1	1	1		
3	11200-KZZ-900	CRANKCASE COMP., L.	1	1	1		
4	13312-KYJ-901	BEARING A, CRANKSHAFT(BLUE) -	4	4	4		
	13313-KYJ-901	BEARING B, CRANKSHAFT(BLACK)	4	4	4		
	13314-KYJ-901	BEARING C, CRANKSHAFT(BROWN)	4	4	4		
	13315-KYJ-305	BEARING D, CRANKSHAFT(RED)	(O.S.)	(4)	(4)		
	13316-KYJ-305	BEARING E, CRANKSHAFT(GREEN)	(O.S.)	(4)	(4)		
	13317-KYJ-305	BEARING F, CRANKSHAFT(YELLOW)	(O.S.)	(4)	(4)		
	13318-KYJ-305	BEARING G, CRANKSHAFT(PINK)	(O.S.)	(4)	(4)		
5	15421-KYJ-900	SCREEN, OIL FILTER	1	1	1		
6	35600-HA0-003	SWITCH ASSY., NEUTRAL(TOYO) -	1	1	1		
7	37700-KZZ-901	SENSOR ASSY., SPEED	1	1	1		
8	90014-KYJ-900	BOLT, FLANGE, 6X40(NSHF)	11	11	11		
9	90016-KYJ-900	BOLT, FLANGE, 6X70(NSHF)	5	5	5		
10	90032-KYJ-900	BOLT, STUD, 10X178	4	4	4		
11	90061-KYJ-900	BOLT, DRAIN PLUG, 12MM	1	1	1		
12	90443-KR0-000	WASHER, NEUTRAL SWITCH	1	1	1		
13	91301-KYJ-901	O-RING, 11.8X1.9	1	1	1		
14	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1		
15	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
16	94302-08140	PIN B, DOWEL, 8X14	2	2	2		
17	95701-06018-00	BOLT, FLANGE, 6X18	1	1	1		

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CRANKSHAFT/PISTON

E 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFTINCLUDES: Engine removal and installation (2,4,5)	5.3
3	111103	PISTON RING AND/OR PISTON(ONE)INCLUDES: Engine removal and installation	3.5
6	110183	GEAR, BALANCER DRIVEINCLUDES: Engine removal and installation	3.7
7	1101C8	SPROCKET, TIMINGINCLUDES: Engine removal and installation	3.7
8	211105	GEAR, PRIMARY DRIVEINCLUDES: Engine removal and installation	1.2

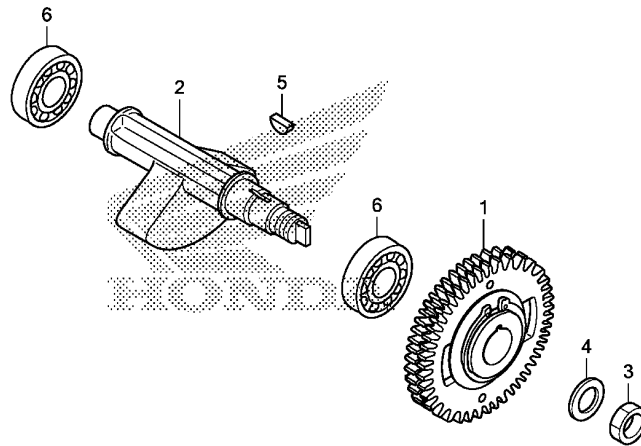
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	13000-KYJ-902	CRANKSHAFT COMP.	1	1	1		
2	13010-KYJ-305	RING SET, PISTON(STD.)	1	1	1		
3	13101-KYJ-900	PISTON(STD.)	1	1	1		
4	13111-MEL-000	PIN, PISTON	1	1	1		
5	13112-KYJ-900	CLIP, PISTON PIN, 17MM	2	2	2		
6	13417-KYJ-900	GEAR, BALANCER DRIVE(34T) ...	1	1	1		
7	14311-KYJ-900	SPROCKET, TIMING(17T)	1	1	1		
8	23121-KYJ-900	GEAR, PRIMARY DRIVE(26T) ...	1	1	1		
9	90235-KYJ-900	NUT, LOCK, 16MM	1	1	1		
10	90434-KPS-900	WASHER, 16MM	1	1	1		
11	90742-KYJ-900	KEY, WOODRUFF, 25X18	1	1	1		

2

E-16-10

BALANCER SHAFT

E 3



KZZ3E1610

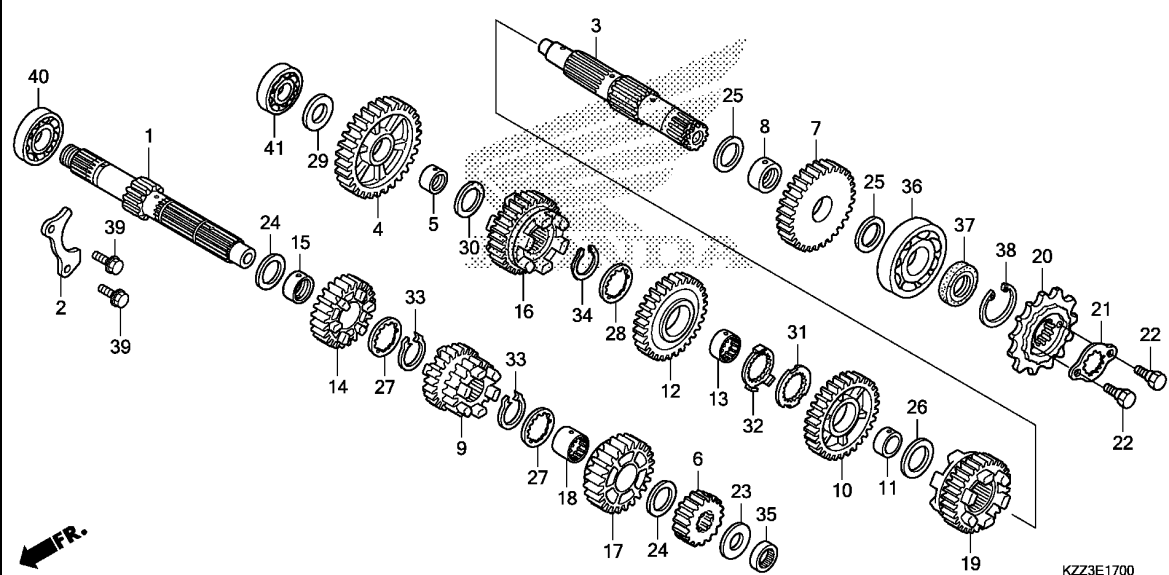
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101L5	GEAR, BALANCER DRIVENINCLUDES: Engine removal and installation	3.8
2	110185	SHAFT, BALANCERINCLUDES: Engine removal and installation	4.7
6	1101G3	BEARING, BALANCER SHAFT :LEFT .INCLUDES: Engine removal and installation	4.9
	1101G4	BEARING, BALANCER SHAFT :RIGHT .INCLUDES: Engine removal and installation	4.9
	1101G5	BEARING, BALANCER SHAFT :BOTH .INCLUDES: Engine removal and installation	5.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	13410-KYJ-901	GEAR ASSY., BALANCER DRIVEN (34T)	1	1	1		
2	13421-KYJ-900	SHAFT, BALANCER	1	1	1		
3	90204-KYJ-900	NUT, HEX., 14MM	1	1	1		
4	90433-MEY-670	WASHER, 14.2X24	1	1	1		
5	90741-KFB-000	KEY, WOODRUFF, 4MM	1	1	1		
6	91008-KYJ-901	BEARING, RADIAL BALL, 6204 (SPECIAL)	2	2	2		

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TRANSMISSION

E 4



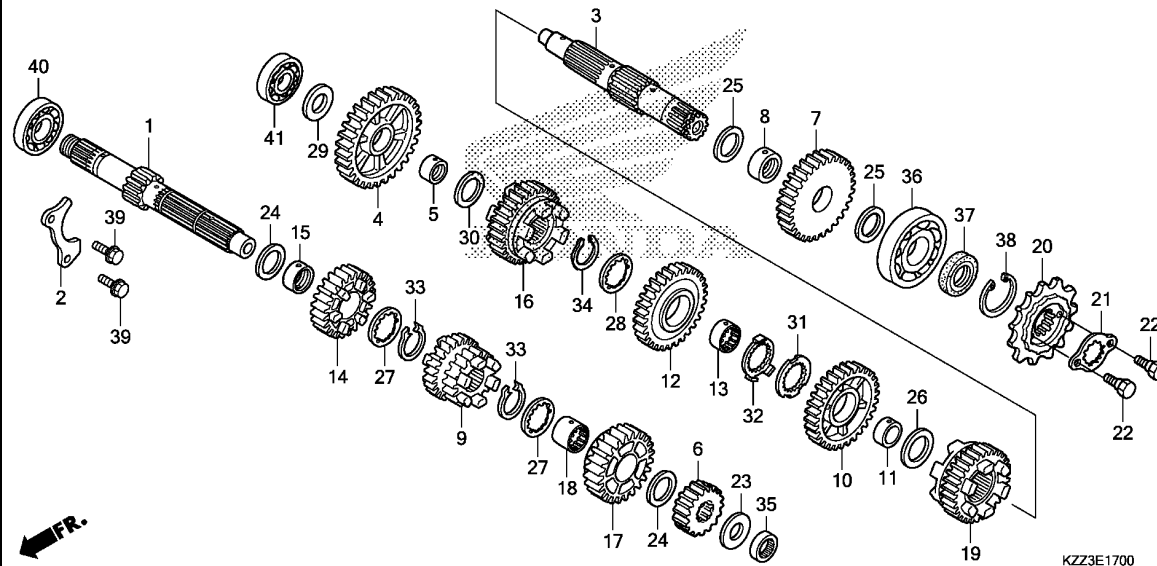
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	210141	(6,9,14,17) MAINSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	4.9
210141A		.Replace countershaft add	0.2
3	210142	(4,7,10,12,16,19) COUNTERSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	4.9
210142A		.Replace mainshaft add	0.2
20	213135	SPROCKET, DRIVE	0.3
35	2101C2	BEARING, MAINSHAFT :LEFTINCLUDES: Engine removal and installation	4.9
36	2101C7	BEARING, COUNTERSHAFT :LEFT .. .INCLUDES: Engine removal and installation	4.9
40	2101C5	BEARING, MAINSHAFT :RIGHTINCLUDES: Engine removal and installation	4.9
	2101C6	BEARING, MAINSHAFT :BOTHINCLUDES: Engine removal and installation	5.1
+41	2101C8	BEARING, COUNTERSHAFT :RIGHT -	4.9

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	23211-KZZ-900	MAINSHAFT(12T)	1	1	1		
2	23212-KYJ-900	PLATE, BEARING SETTING	1	1	1		
3	23221-KZZ-900	COUNTERSHAFT	1	1	1		
4	23411-KZZ-900	GEAR, COUNTERSHAFT LOW(40T) -	1	1	1		
5	23412-KYJ-900	COLLAR, 20X23X10.5	1	1	1		
6	23421-KZZ-900	GEAR, MAINSHAFT SECOND(17T) -	1	1	1		
7	23431-KZZ-900	GEAR, COUNTERSHAFT SECOND(36T)	1	1	1		
8	23432-KYJ-900	COLLAR, 22X25X11	1	1	1		
9	23441-KZZ-900	GEAR, MAINSHAFT THIRD & FOURTH (21T/23T)	1	1	1		
10	23451-KZZ-900	GEAR, COUNTERSHAFT THIRD(33T)	1	1	1		
11	23452-KYJ-900	COLLAR, 25X28X10	1	1	1		
12	23471-KZZ-900	GEAR, COUNTERSHAFT FOURTH(30T)	1	1	1		
13	23472-KYJ-900	COLLAR, SPLINE, 25X10	1	1	1		
14	23481-KZZ-900	GEAR, MAINSHAFT FIFTH(26T) ..	1	1	1		
15	23482-KYJ-900	BUSH, 20X23X17.4	1	1	1		
16	23491-KZZ-900	GEAR, COUNTERSHAFT FIFTH(29T)	1	1	1		
17	23501-KZZ-900	GEAR, MAINSHAFT SIXTH(27T) ..	1	1	1		
18	23502-KYJ-900	COLLAR, SPLINE, 23MM	1	1	1		
19	23511-KZZ-900	GEAR, COUNTERSHAFT SIXTH(26T)	1	1	1		
20	23801-KYJ-940	SPROCKET COMP., DRIVE(14T) ..	1	1	1		
21	23802-KYJ-900	PLATE, FIXING	1	1	1		
22	90084-041-000	BOLT, DRIVE SPROCKET FIXING -	2	2	2		
23	90405-KYJ-900	WASHER, 17X26X1.0	1	1	1		
24	90406-KYJ-900	WASHER, 20X27X1.0	2	2	2		

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TRANSMISSION

E 5



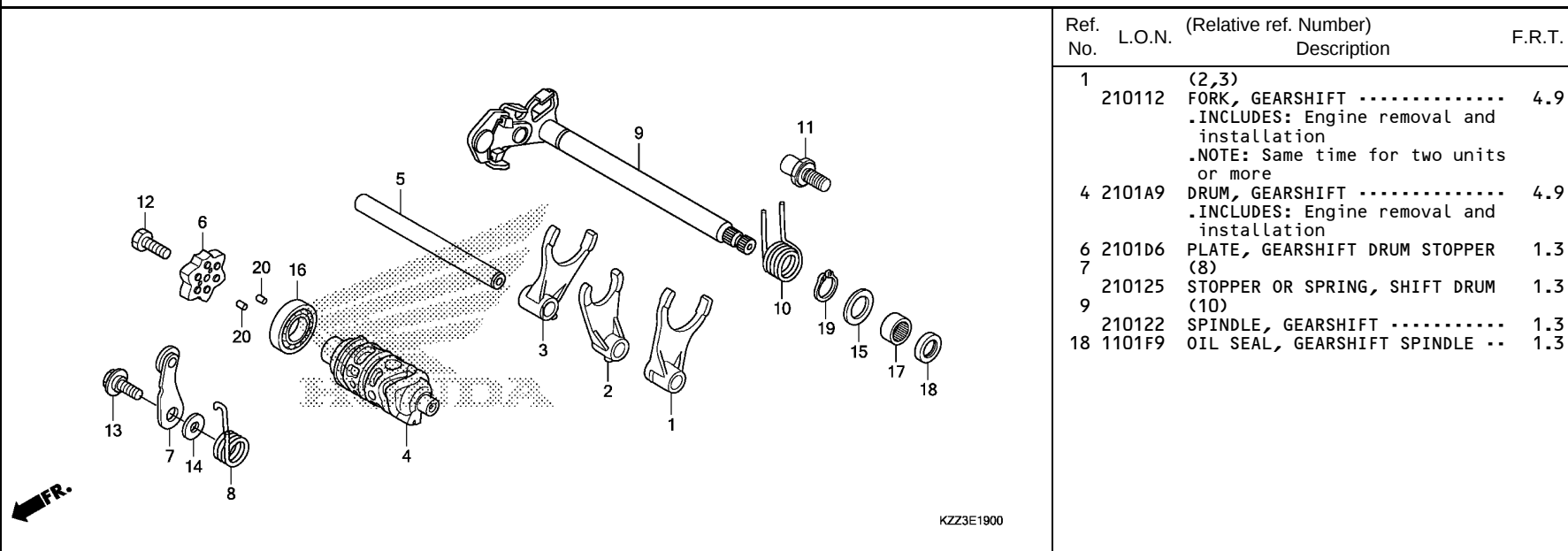
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+41		.INCLUDES: Engine removal and installation	
2101C9		BEARING, COUNTERSHAFT :BOTH ..	5.1
		.INCLUDES: Engine removal and installation	
2101D4		BEARING, MAINSHAFT AND COUNTERSHAFT :ALL	5.3
		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
25	90407-KYJ-900	WASHER, 22X29X1.0	2	2	2		
26	90408-KYJ-900	WASHER, 25X32X1.0	1	1	1		
27	90451-KYJ-900	WASHER, SPLINE, 20X26X1.6 ...	2	2	2		
28	90452-KYJ-900	WASHER, SPLINE, 25X31X1.0	1	1	1		
29	90453-KYJ-900	WASHER, 17X28X1.0	1	1	1		
30	90454-KPS-900	WASHER B, THRUST, 20MM	1	1	1		
31	90454-KYJ-900	WASHER, SPLINE, 25X42X1.6 ...	1	1	1		
32	90455-KYJ-900	WASHER, LOCK, 25MM	1	1	1		
33	90601-KYJ-900	CIRCLIP, EXTERNAL, 20MM	2	2	2		
34	90602-KYJ-900	CIRCLIP, EXTERNAL, 25MM	1	1	1		
35	91003-KYJ-901	BEARING, NEEDLE, 17X27X13 ...	1	1	1		
36	91005-KYJ-901	BEARING, RADIAL BALL (63/22) ..	1	1	1		
37	91207-KYJ-901	OIL SEAL, 22X36X5	1	1	1		
38	94520-37000	CIRCLIP, INTERNAL, 37MM	1	1	1		
39	95701-06014-00	BOLT, FLANGE, 6X14	2	2	2		
40	96100-63040-00	BEARING, RADIAL BALL, 6304 ..	1	1	1		
41	96140-62030-00	BEARING, RADIAL BALL, 6203U ..	1	1	1		

E-19

GEARSHIFT DRUM

E 6



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3)	
210112		FORK, GEARSHIFTINCLUDES: Engine removal and installation .NOTE: Same time for two units or more	4.9
4	2101A9	DRUM, GEARSHIFTINCLUDES: Engine removal and installation	4.9
6	2101D6	PLATE, GEARSHIFT DRUM STOPPER (8)	1.3
7	210125	STOPPER OR SPRING, SHIFT DRUM (10)	1.3
9	210122	SPINDLE, GEARSHIFT	1.3
18	1101F9	OIL SEAL, GEARSHIFT SPINDLE ..	1.3

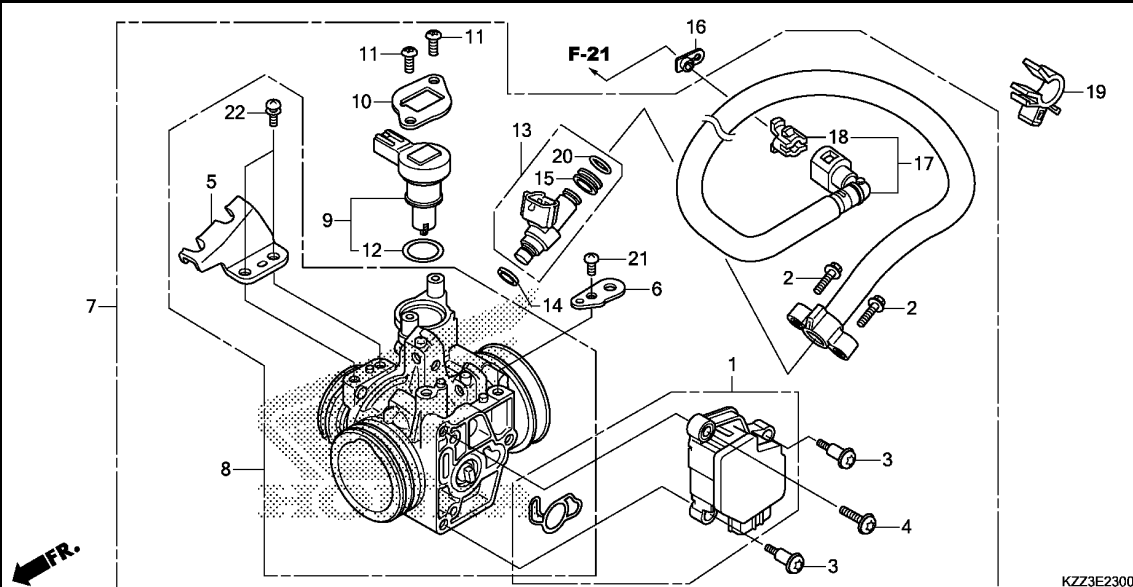
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	24211-KZZ-900	FORK, L. GEARSHIFT	1	1	1		
2	24212-KZZ-900	FORK, CENTER GEARSHIFT	1	1	1		
3	24213-KZZ-900	FORK, R. GEARSHIFT	1	1	1		
4	24301-KYJ-900	DRUM, GEARSHIFT	1	1	1		
5	24321-KYJ-900	SHAFT, GEARSHIFT FORK	1	1	1		
6	24410-KYJ-900	PLATE COMP., GEARSHIFT DRUM STOPPER	1	1	1		
7	24430-KGH-901	STOPPER COMP., GEARSHIFT DRUM	1	1	1		
8	24435-KYJ-900	SPRING, DRUM STOPPER	1	1	1		
9	24610-KYJ-900	SPINDLE COMP., GEARSHIFT	1	1	1		
10	24651-KRM-840	SPRING, GEARSHIFT RETURN	1	1	1		
11	24652-KRM-840	PIN, SHIFT RETURN SPRING	1	1	1		
12	90003-KVS-900	BOLT, HEX., 6X20	1	1	1		
13	90022-MG8-000	PIVOT, SHIFT DRUM STOPPER ARM	1	1	1		
14	90435-HB3-000	WASHER, 6.1MM	1	1	1		
15	90457-KRM-840	WASHER, 14MM	1	1	1		
16	91015-MCA-003	BEARING, RADIAL BALL, 6905 ..	1	1	1		
17	91101-121-691	BEARING, NEEDLE, 14MM(TOYO) ..	1	1	1		
18	91203-KSP-911	OIL SEAL, 14X22X5	1	1	1		
19	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1	1		
20	96220-30085	ROLLER, 3X8.5	2	2	2		

2

E-23

THROTTLE BODY

E 7



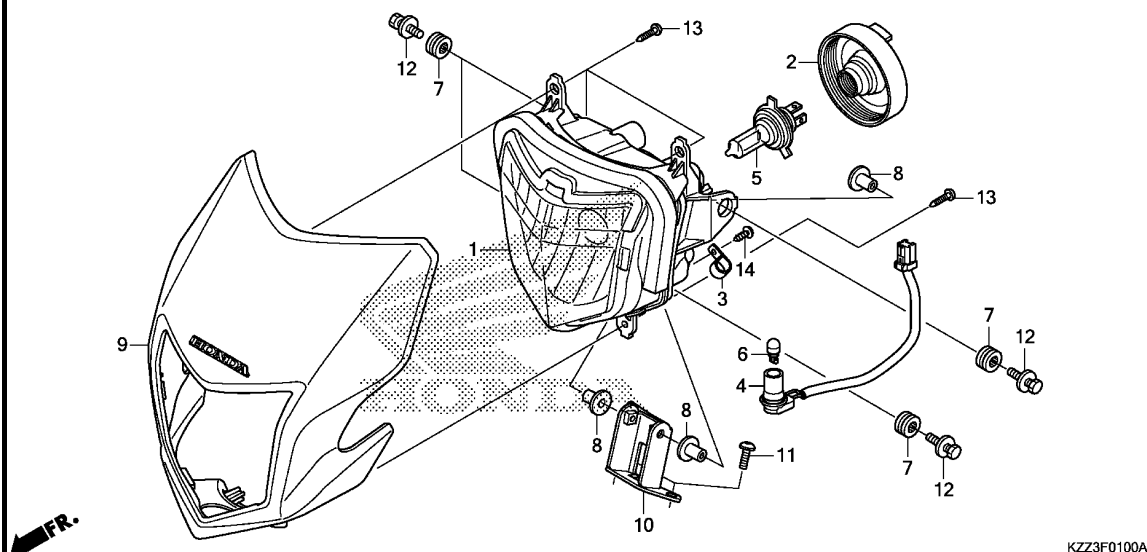
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	617115	SENSOR, THROTTLE	0.8
7	311132	BODY ASSY., THROTTLE	0.7
8	311130	BODY, THROTTLE	0.8
9		(12)	
13	3111N5	VALVE, IDLE AIR CONTROL	0.5
		(14,20)	
	311145	INJECTOR, FUEL	0.6
17	310162	HOSE, FUEL FEED	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	16060-KYJ-901	SENSOR SET	1	1	1		
2	16080-KPH-701	BOLT, FLANGE, 5X20	2	2	2		
3	16081-KYJ-901	SCREW, TORX, 5X8.7	2	2	2		
4	16082-KYJ-901	SCREW, TORX, 5X17	1	1	1		
5	16169-MFR-671	STAY, WIRE	1	1	1		
6	16196-HP6-A01	STAY, HARNESS CLAMPER	1	1	1		
7	16400-KZZ-901	BODY ASSY., THROTTLE(GQ32A A)	1	1	1		
8	16410-KZZ-901	BODY SET	1	1	1		
9	16430-KYJ-901	VALVE SET, IDLE AIR CONTROL	1	1	1		
10	16432-MFE-641	PLATE, IDLE AIR CONTROL VALVE	1	1	1		
11	16433-HN8-A61	SCREW, TORX	2	2	2		
12	16435-HN8-A61	O-RING, 17.8X1.9	1	1	1		
13	16450-MFE-641	INJECTOR ASSY., FUEL	1	1	1		
14	16472-MCW-000	SEAL RING, INJECTOR	1	1	1		
15	16473-P7A-004	CUSHION RING, INJECTOR	1	1	1		
16	16719-MEW-920	DAMPER, CONNECTOR	1	1	1		
17	17526-KZZ-901	HOSE COMP., FUEL FEED	1	1	1		
18	17711-MGE-003	RETAINER	1	1	1		
19	90611-KZZ-901	CLAMP, HOSE (BLACK)	1	1	1		
20	91301-P7A-004	O-RING, 7.8X1.9	1	1	1		
21	93500-05010-1H	SCREW, PAN, 5X10	1	1	1		
22	93892-05012-18	SCREW-WASHER, 5X12	2	2	2		

F-1

HEADLIGHT

F 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161A7	HEADLIGHT UNIT	0.3
5		(2)	
5	616118	BULB, HEADLIGHT	0.1
9	4111L3	COWL, FRONT CENTER	0.2

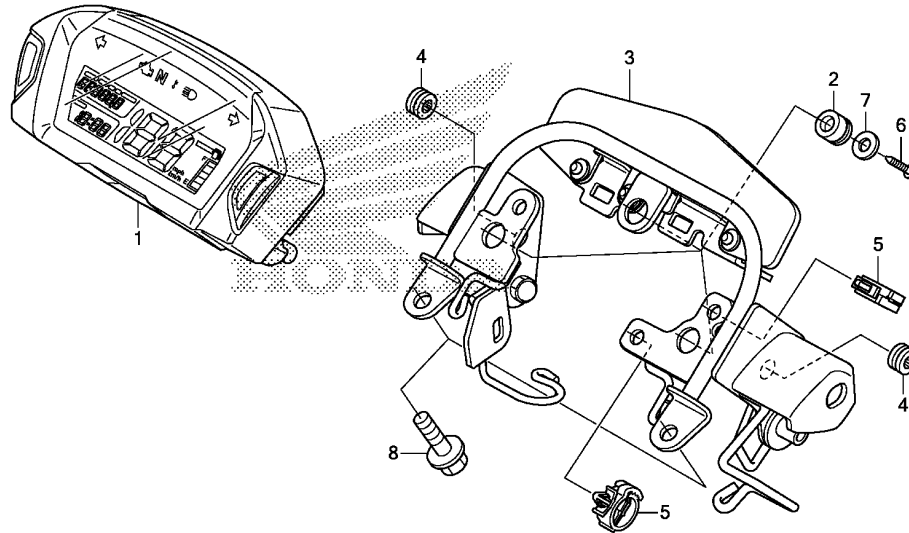
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	33110-KZZ-931	HEADLIGHT UNIT COMP. (12V 60/55W)	1	1	1		
2	33112-KWR-003	COVER, RUBBER	1	1	1		
3	33116-KPP-T01	CLAMP, CORD	1	1	1		
4	33150-KZZ-931	SOCKET COMP., POSITION LIGHT	1	1	1		
5	34901-KWR-003	BULB, HEADLIGHT(H4) (12V 60/55W)(KOITO)	1	1	1		
6	34908-SB6-003	BULB(12V 5W)(KOITO)	1	1	1		
7	61103-357-000	RUBBER, FR. FENDER MOUNTING	4	4	4		
8	61104-KZZ-900	COLLAR	3	3	3		
9	61140-KZZ-900ZD	VISOR SET, FR.(WL) *TYPE1*		1	1		
	61140-KZZ-A20ZA	*TYPE1*	-	-	1		
10	61330-KZZ-900	STAY, HEADLIGHT LOWER	1	1	1		
11	90006-KTW-900	BOLT, SPECIAL, 6X18	2	2		2	
12	90104-KZZ-900	BOLT, WASHER, 6X22	4	4		4	
13	93913-25480	SCREW, TAPPING, 5X16(PO)	4	4	4		
14	93901-34320	SCREW, TAPPING, 4X12	1	1	1		

3

F-2

METER

F 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	8121A2	METER, COMBINATION	0.3
3	8121A4	BRACKET, METER	0.5

KZZ3F0200

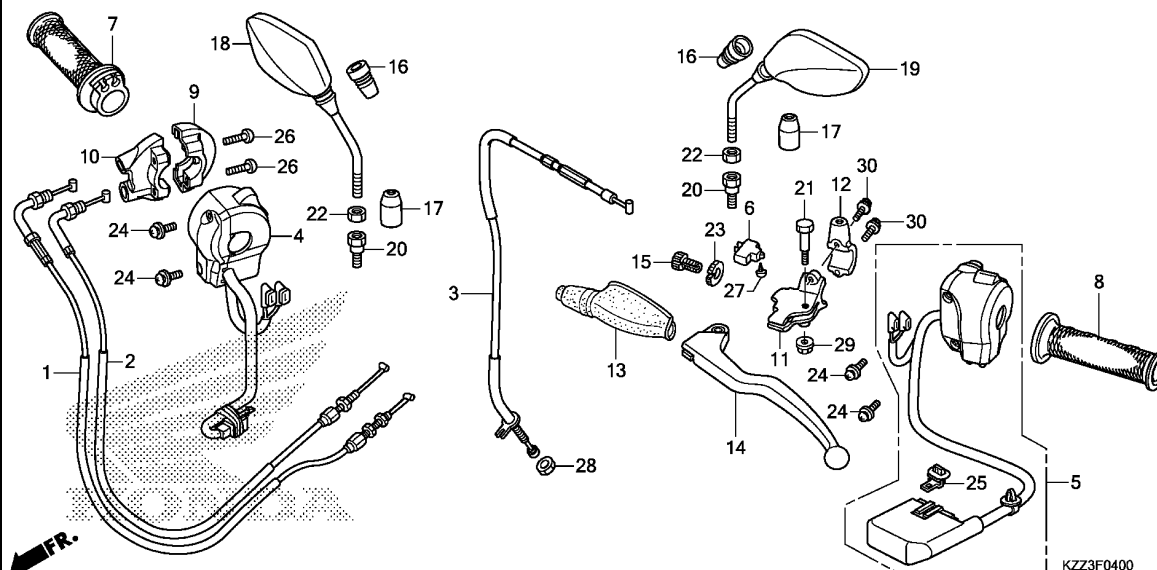
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	37100-KZZ-902	METER ASSY., COMBINATION(KPH)	1	1	-	-----	2BR,BR,ED,F,KO,LA,PH,U
	37100-KZZ-872	METER ASSY., COMBINATION (MPH/KPH)	1	-	-	-----	E
	37100-KZZ-A22	METER ASSY., COMBINATION(KPH)	-	-	1	-----	2ED,ED
	37100-KZZ-A72	METER ASSY., COMBINATION (MPH/KPH)	-	-	1	-----	3E,E
2	37215-KZZ-900	RUBBER, METER SETTING	3	3	3		
3	61315-KZZ-900	STAY COMP., METER	1	1	1		
4	61328-MJ6-000	RUBBER, HEADLIGHT MOUNTING ..	2	2	2		
5	90652-KZZ-901	CLIP	2	2	2		
6	93913-25380	SCREW, TAPPING, 5X14(P0)	3	3	3		
7	94103-05700	WASHER, PLAIN, 5MM	3	3	3		
8	95701-08020-00	BOLT, FLANGE, 8X20	2	2	2		

F-4

HANDLE LEVER/SWITCH/CABLE/MIRROR

F 3



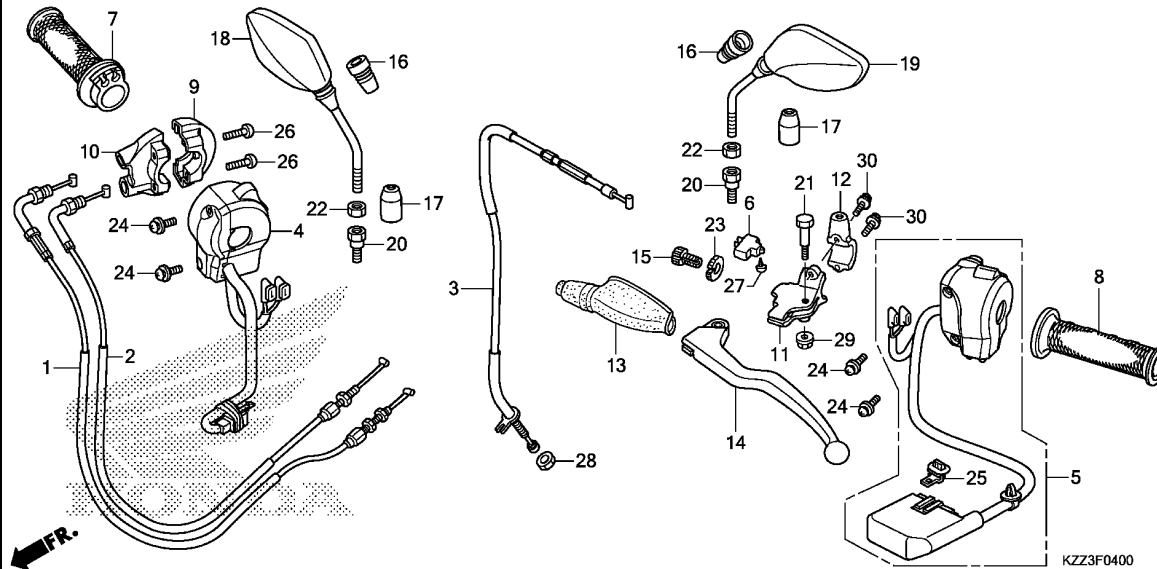
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	811100	(2) CABLE, THROTTLE	0.4
		.NOTE: Same time for two units	
3	811115	CABLE, CLUTCH	0.3
4	6151D8	SWITCH, ENGINE STOP	0.4
5	615118	SWITCH, WINKER	0.4
6	6151A9	SWITCH, CLUTCH	0.1
7	810150	GRIP, THROTTLE	0.3
8	8101C0	GRIP, HANDLE :LEFT	0.1
10	810155	HOUSING, THROTTLE	0.4
11	8101C8	BRACKET, HANDLE LEVER :LEFT ..	0.2
14	8101C6	LEVER, HANDLE :LEFT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17910-KZZ-900	CABLE COMP. A, THROTTLE	1	1	1		
2	17920-KZZ-900	CABLE COMP. B, THROTTLE	1	1	1		
3	22870-KZZ-900	CABLE COMP., CLUTCH	1	1	1		
4	35130-KZZ-901	SWITCH ASSY., ENGINE STOP ...	1	1	1		
5	35200-KZZ-931	SWITCH ASSY., WINKER	1	1	1		
6	35330-MK5-003	SWITCH ASSY., CLUTCH	1	1	1		
7	53140-KZZ-900	GRIP COMP., THROTTLE	1	1	1		
8	53150-KZZ-900	GRIP, L. HANDLE	1	1	1		
9	53167-MGS-D30	HOUSING, UPPER THROTTLE					
		(RR.)	1	1	1		
10	53168-MGS-D30	HOUSING, UNDER THROTTLE					
		(FR.)	1	1	1		
11	53172-KZZ-900	BRACKET, L. HANDLE LEVER	1	1	1		
12	53174-KZZ-900	HOLDER, L. LEVER BRACKET	1	1	1		
13	53177-KZZ-900	COVER, L. HANDLE LEVER	1	1	1		
14	53178-KZZ-900	LEVER, L. HANDLE	1	1	1		
15	53192-268-000	BOLT, WIRE ADJUSTING	1	1	1		
16	88114-KWN-900	BOOT, MIRROR	2	2	2		
17	88115-KWN-900	CAP, LOCK NUT	2	2	2		
18	88210-KWN-900	MIRROR COMP., R.	1	1	1		
19	88220-KWN-900	MIRROR COMP., L.	1	1	1		
20	90103-KZR-701	BOLT B, ADAPTER, 10MM	2	2	2		
21	90113-HA0-770	BOLT, HANDLE LEVER PIVOT	1	1	1		
22	90302-KZR-701	NUT, HEX., 10MM					
		(LEFT HAND THREAD)	2	2	2		

F-4

HANDLE LEVER/SWITCH/CABLE/MIRROR

F 4

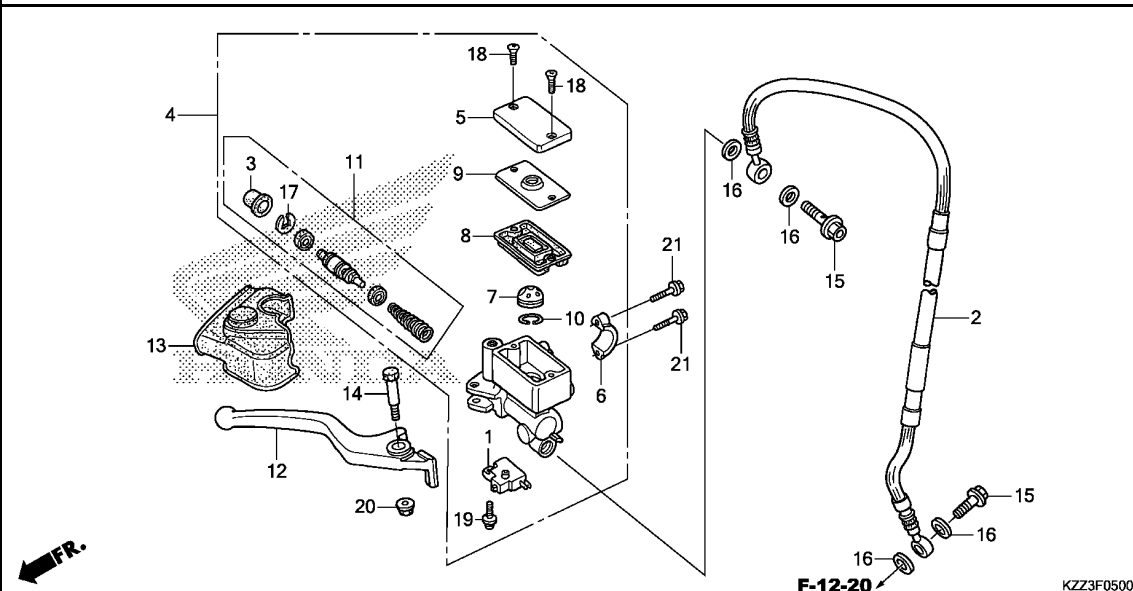


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
23	90321-315-670	NUT, FIXING	1	1	1		
24	90508-KZZ-900	SCREW-WASHER, 5X16	4	4	4		
25	91533-S04-003	CLIP, COUPLER(NATURAL)	1	1	1		
26	93500-05022-0G	SCREW, PAN, 5X22	2	2	2		
27	93901-32320	SCREW, TAPPING, 3X12	1	1	1		
28	94002-08000-0S	NUT, HEX., 8MM	1	1	1		
29	94050-06070	NUT, FLANGE, 6MM	1	1	1		
30	96001-06020-07	BOLT, FLANGE, 6X20	2	2	2		

F-5

FRONT BRAKE MASTER CYLINDER

F 5



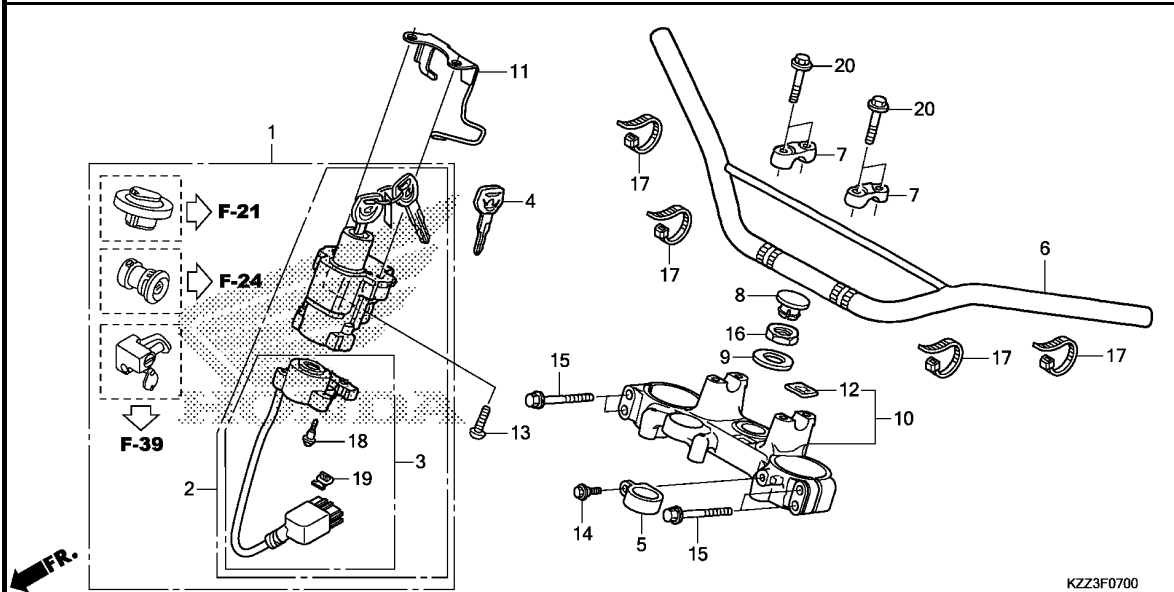
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP	0.1
2	7121A0	HOSE, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	
4	712105	CYLINDER, FRONT BRAKE MASTER -	0.4
		.INCLUDES: Bleed brakes	
8	7121G6	DIAPHRAGM, FRONT BRAKE MASTER	
		CYLINDER	0.1
11	7121G9	PISTON SET, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
12	8101C7	LEVER, HANDLE :RIGHT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	35340-MGS-D31	SWITCH ASSY., FR. STOP	1	1	1		
2	45125-KZZ-901	HOSE COMP., FR. BRAKE	1	1	-		
	45125-KZZ-A22		-	-	1		
3	45504-410-003	BOOT COMP.	1	1	1		
4	45510-KZZ-901	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)	1	1	1		
5	45513-HA2-006	CAP, MASTER CYLINDER	1	1	1		
6	45517-166-006	HOLDER, MASTER CYLINDER	1	1	1		
7	45518-MEN-J01	SEPARATOR COMP.	1	1	1		
8	45520-MG7-006	DIAPHRAGM	1	1	1		
9	45521-HA2-006	PLATE, DIAPHRAGM	1	1	1		
10	45523-KA3-731	RING	1	1	1		
11	45530-471-831	CYLINDER SET, MASTER	1	1	1		
12	53175-KZZ-900	LEVER, R. STEERING HANDLE ...	1	1	1		
13	53176-KZZ-901	COVER, R. HANDLE LEVER	1	1	1		
14	90114-166-006	BOLT, HANDLE LEVER PIVOT	1	1	1		
15	90145-MS9-612	BOLT, OIL, 10X22	2	2	2		
16	90545-300-000	WASHER, OIL BOLT	4	4	4		
17	90651-MA5-671	CIRCLIP	1	1	1		
18	93600-04012-1G	SCREW, FLAT, 4X12	2	2	2		
19	93893-04012-17	SCREW-WASHER, 4X12	1	1	1		
20	94050-06000	NUT, FLANGE, 6MM	1	1	1		
21	96001-06022-07	BOLT, FLANGE, 6X22	2	2	2		

F-7

HANDLE PIPE/TOP BRIDGE

F 6



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151A1	KEY SET	1.4
2	615145	SWITCH, COMBINATION & LOCK ...	1.1
3	6151C2	BASE, CONTACT	0.9
6	810100	PIPE, STEERING HANDLE	0.4
10	510110	BRIDGE, FORK TOP	1.0

KZZ3F0700

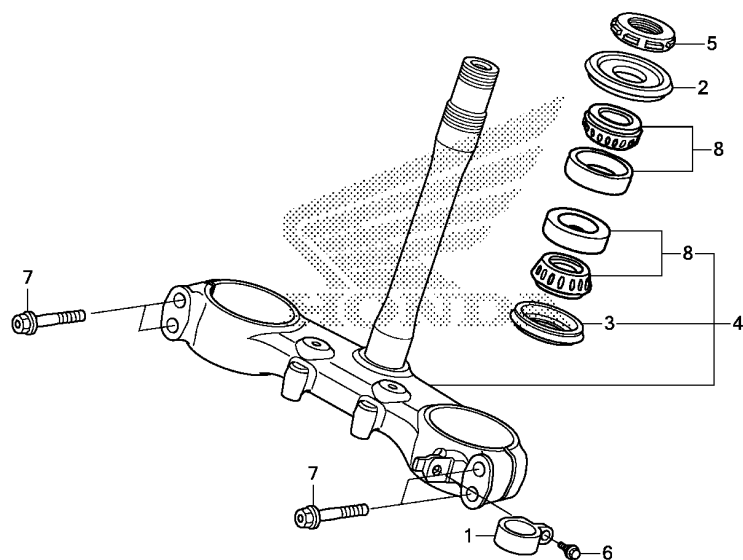
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	35010-KZZ-930	KEY SET	1	1	1	----- 2ED,3E,E,ED,F,KO	
	35010-KZZ-900		1	-	-	----- 2BR,BR,LA,PH,U	
2	35100-KZZ-931	SWITCH ASSY., COMBINATION & LOCK	1	1	1	----- 2ED,3E,E,ED,F,KO	
	35100-KZZ-901		1	-	-	----- 2BR,BR,LA,PH,U	
3	35101-KZZ-901	BASE COMP., CONTACT	1	1	1		
4	35121-MAS-G01	KEY, BLANK(TYPE 1)	(1)	(1)	(1)		
5	45468-KZZ-900	GUIDE, FR. BRAKE HOSE	1	1	1		
6	53100-KZZ-900	PIPE, STEERING HANDLE	1	1	1		
7	53131-KZZ-900	HOLDER, UPPER	2	2	-		
	53131-KZZ-A20		-	-	2		
8	53208-KCH-900	CAP, STEERING STEM	1	1	1		
9	53215-GF8-000	WASHER, DUST SEAL	1	1	1		
10	53300-KZZ-900	BRIDGE COMP., FORK TOP	1	1	-		
	53300-KZZ-A20		-	-	1		
11	61325-KZZ-900	GUIDE, CLUTCH CABLE	1	1	1		
12	86150-KPG-901	EMBLEM, PRODUCT(MARUI)	1	1	1		
	86150-KPG-902	EMBLEM, PRODUCT(UHARA)	1	1	1		
13	90107-MBG-000	BOLT, ONE-WAY, 8MM	2	2	2		
14	90113-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
15	90155-KZZ-900	BOLT, FLANGE, 8X45	4	4	4		
16	90304-425-000	NUT, STEERING STEM	1	1	1		
17	90650-KW3-000	BAND, WIRE	4	4	4		
18	91059-KY2-711	SCREW, TAPPING, 3X16	3	3	3		
19	91533-S04-003	CLIP, COUPLER(NATURAL)	1	1	1		
20	96300-08035-00	BOLT, FLANGE, 8X35	4	4	4		

3

F-9

STEERING STEM

F 7



KZZ3F0900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	510100	STEM OR SHAFT ASSY., STEERING (2)	1.4
5	5101B2	THREAD, STEERING HEAD TOP (3)	1.2
8	5101B6	BEARING, HEAD PIPE :UPPER	1.4
	5101B7	BEARING, HEAD PIPE :LOWER	1.6
	5101C7	BEARING, HEAD PIPE :BOTH	1.6

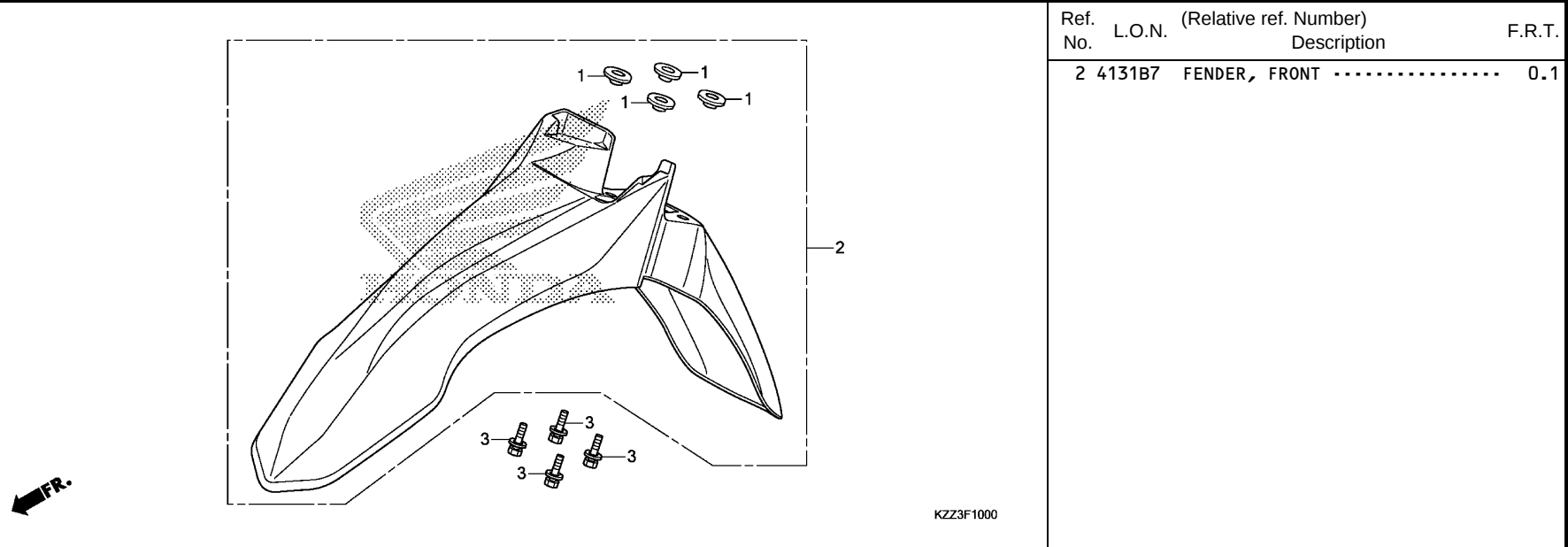
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	45468-KZZ-900	GUIDE, FR. BRAKE HOSE	1	1	1		
2	53214-KZZ-901	DUST SEAL, STEERING UPPER ...	1	1	1		
3	53214-MCJ-751	DUST SEAL, STEERING HEAD(ARAI)	1	1	1		
4	53219-KZZ-900	STEM SUB ASSY., STEERING	1	1	-		
	53219-KZZ-A20		-	-	1		
5	53229-MN1-650	THREAD, STEERING HEAD TOP ...	1	1	1		
6	90113-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
7	90155-KZZ-900	BOLT, FLANGE, 8X45	4	4	4		
8	91015-425-831	BEARING, HEAD PIPE UPPER(NTN)	2	2	2		

3

F-10

FRONT FENDER

F 8



Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
2	4131B7	FENDER, FRONT		0.1

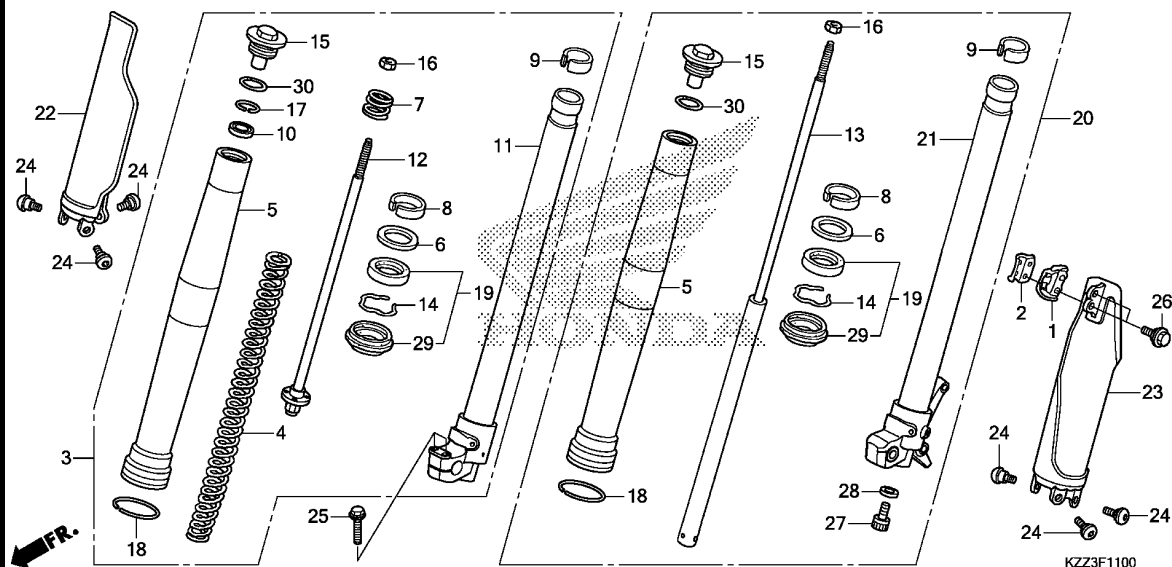
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	61101-KZZ-900	COLLAR, FR. FENDER	4	4	4		
2	61200-KZZ-900ZB	FENDER SUB. ASSY., EXTREME RED	1	1	1	-----	2BR,BR,E,ED,F,KO,LA,PH,U
	61200-KZZ-900ZD	*NH1*. BLACK	-	-	1	-----	2ED,3E
3	93404-06020-00	BOLT-WASHER, 6X20	4	4	4		

3

F-11

FRONT FORK

F 9



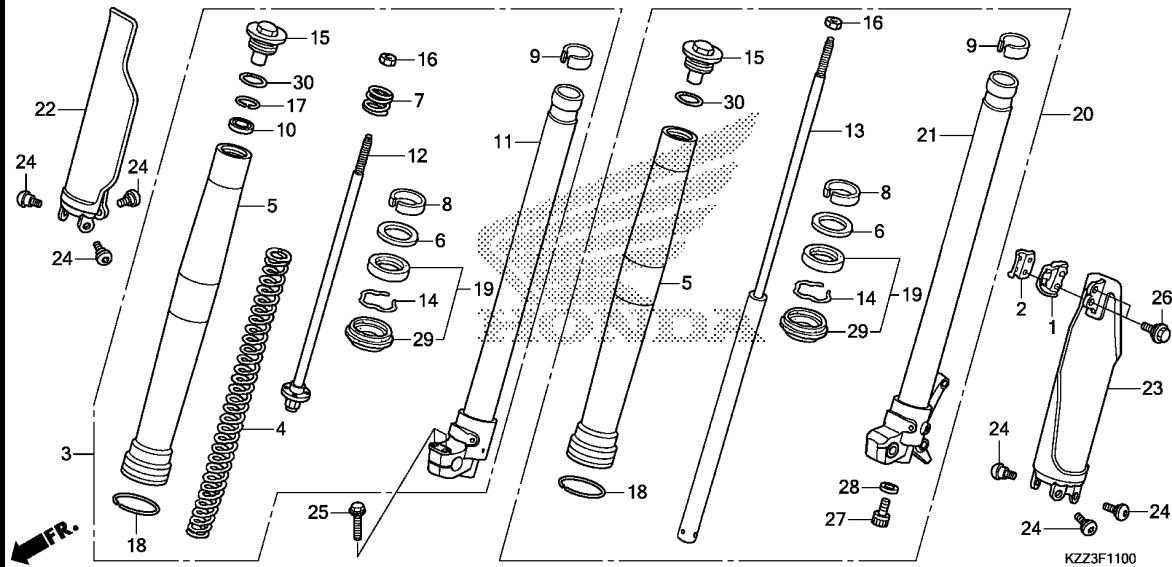
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	5111C3	FORK ASSY., FRONT :RIGHT (12)	0.4
4	5111C6	SPRING, FRONT FORK :RIGHT	0.5
5	5111C8	TUBE, OUTER :LEFT	0.6
	5111C9	TUBE, OUTER :RIGHT	0.6
	5111D0	TUBE, OUTER :BOTH	1.1
11	5111D5	PIPE, SLIDE :RIGHT	0.6
13	5111D8	DAMPER, FRONT FORK :LEFT	0.5
19		(8,9)	
	5111E7	SEAL SET, FRONT FORK :LEFT ...	0.6
	5111E8	SEAL SET, FRONT FORK :RIGHT ..	0.6
	5111E9	SEAL SET, FRONT FORK :BOTH ...	1.1
20	5111C2	FORK ASSY., FRONT :LEFT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
21	5111D4	PIPE, SLIDE :LEFT	0.6
	5111D6	PIPE, SLIDE :BOTH	1.1
22	5111F5	PROTECTOR, FRONT FORK :RIGHT ..	0.2
23	5111F4	PROTECTOR, FRONT FORK :LEFT ..	0.3
	5111H6	PROTECTOR, FRONT FORK :BOTH ..	0.3

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	45461-KZZ-900	CLAMPER A, BRAKE HOSE	1	1	1		
2	45462-KZZ-900	CLAMPER B, BRAKE HOSE	1	1	1		
3	51400-KZZ-901	FORK ASSY., R. FR.(SHOWA) ...	1	1	-		
	51400-KZZ-A21		-	-	1		
4	51401-KZZ-901	SPRING, FR. FORK	1	1	-		
	51401-KZZ-A21		-	-	1		
5	51410-KZZ-901	TUBE, OUTER	2	2	-		
	51410-KZZ-A21		-	-	2		
6	51412-KA4-711	RING, BACK UP	2	2	2		
7	51412-KZZ-901	SPRING, REBOUND	1	1	1		
8	51414-MFN-D01	BUSH, GUIDE	2	2	2		
9	51415-MGP-D01	BUSH, SLIDER	2	2	2		
10	51419-KZZ-901	SEAT, STOPPER	1	1	1		
11	51425-KZZ-901	PIPE COMP., R. SLIDE	1	1	-		
	51425-KZZ-A21		-	-	1		
12	51426-KZZ-901	ROD COMP.	1	1	1		
13	51430-KZZ-901	DAMPER COMP., FR.	1	1	1		
14	51447-KA4-711	RING, OIL SEAL STOPPER(SHOWA)	2	2	2		
15	51450-KZZ-901	BOLT COMP., FR. FORK	2	2	2		
16	51451-MAJ-G41	NUT, HEX., 10MM	2	2	2		
17	51456-KZZ-901	RING, STOPPER	1	1	1		
18	51476-KZZ-901	RING, WEAR	2	2	-		
	51476-MFB-003		-	-	2		
19	51490-MFL-003	SEAL SET, FR. FORK	2	2	2		
20	51500-KZZ-901	FORK ASSY., L. FR.(SHOWA) ...	1	1	-		
	51500-KZZ-A21		-	-	1		

F-11

FRONT FORK

F10



KZZ3F1100

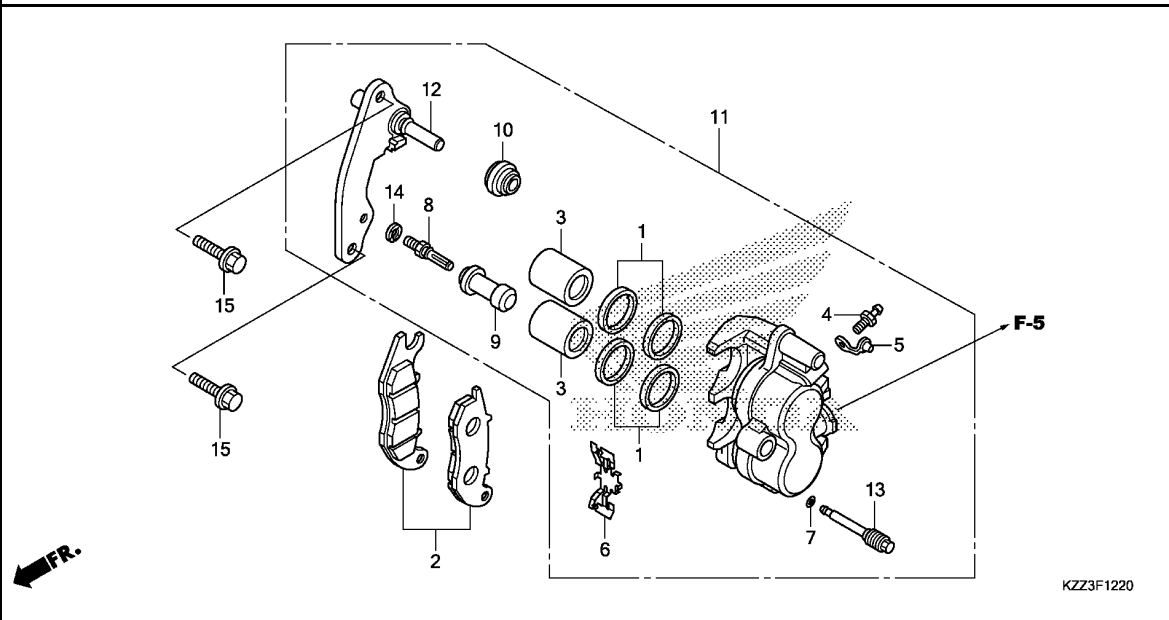
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
21	51525-KZZ-901	PIPE COMP., L. SLIDE	1	1			
	51426-KZZ-A21		-	-	1		
22	51610-KZZ-900ZC	PROTECTOR, R. FR. FORK					
	TYPE1			1	1		
	51610-KZZ-A20		-	-	1		
23	51620-KZZ-900ZC	PROTECTOR, L. FR. FORK					
	TYPE1			1	1		
	51620-KZZ-A20		-	-	1		
24	90106-KZZ-900	BOLT, PROTECTOR(6MM)	6	6	6		
25	90108-KZZ-900	BOLT, FLANGE, 8X40	2	2	2		
26	90113-KZZ-900	BOLT, FLANGE, 6MM	2	2	2		
27	90116-KV3-701	BOLT, SOCKET, 8MM(SHOWA)	1	1	1		
28	90544-283-000	WASHER, SPECIAL, 8MM(SHOWA) -	1	1	1		
29	91254-MEJ-003	SEAL, DUST	2	2	2		
30	91356-KZ3-003	O-RING, 44.7X2.4	2	2	2		

F-12-20

FRONT BRAKE CALIPER

F11



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT .. (1)	0.1
3	7111D1	PISTON, FRONT BRAKE CALIPER ..	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: Same time for two units	
11	711130	CALIPER, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	
12	7111G0	BRACKET, FRONT CALIPER	0.2

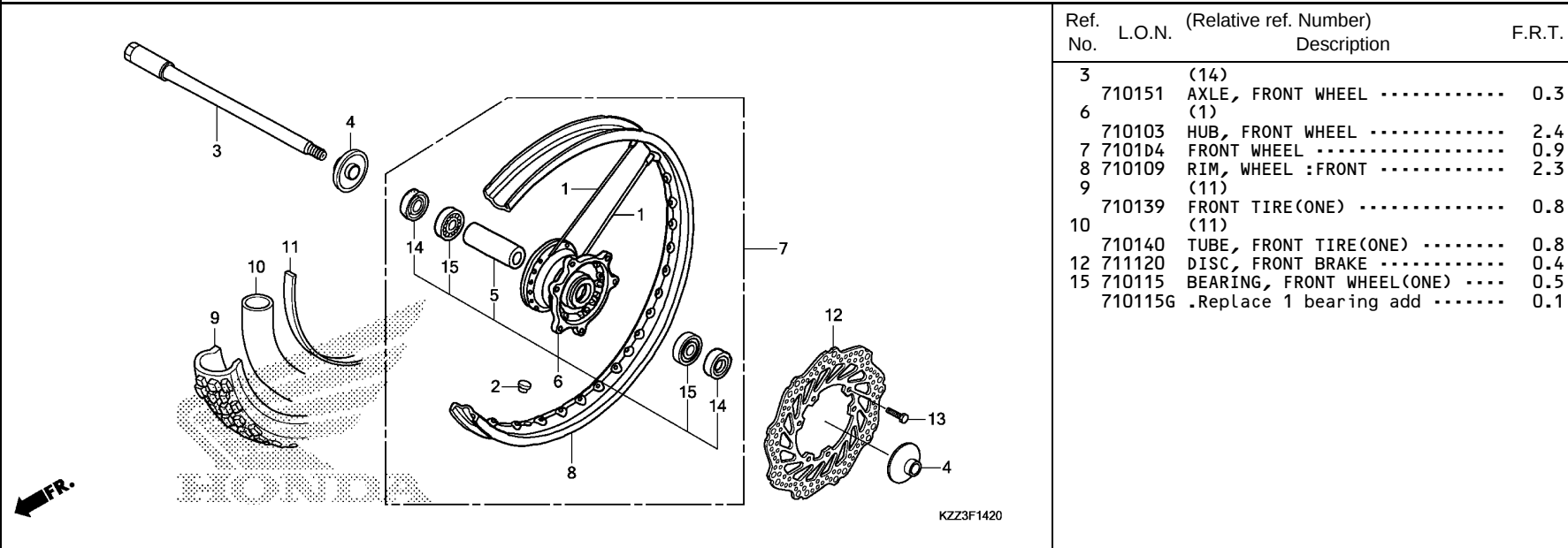
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06431-MA3-405	SEAL SET, PISTON	2	2	2		
2	06451-KZZ-901	PAD SET, FR.	1	1	1		
3	43107-MBG-006	PISTON, 27X27	2	2	2		
4	43352-568-003	SCREW, BLEEDER(NISSIN)	1	1	1		
5	43353-461-771	CAP, BLEEDER	1	1	1		
6	45108-KPH-951	SPRING, PAD	1	1	1		
7	45111-MAJ-G41	RING, STOPPER	1	1	1		
8	45131-GZ0-006	BOLT, PIN	1	1	1		
9	45132-166-016	BOOT, PIN BUSH(NISSIN)	1	1	1		
10	45133-MA3-006	BOOT B	1	1	1		
11	45150-KZZ-901	CALIPER SUB ASSY., L. FR. (NISSIN)	1	1	-		
	45150-KZZ-A21		-	-	1		
12	45190-KZZ-901	BRACKET SUB ASSY., FR. CALIPER	1	1	-		
	45190-KZZ-A21		-	-	1		
13	45215-KPH-951	PIN, HANGER	1	1	1		
14	45216-166-006	WASHER, WAVE	1	1	1		
15	90131-KZZ-900	BOLT, FLANGE, 8X32	2	2	2		

3

F-14-20

FRONT WHEEL(CRF250L)

F12



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(14)	
710151		AXLE, FRONT WHEEL	0.3
6		(1)	
710103		HUB, FRONT WHEEL	2.4
7101D4		FRONT WHEEL	0.9
710109		RIM, WHEEL :FRONT	2.3
9		(11)	
710139		FRONT TIRE(ONE)	0.8
10		(11)	
710140		TUBE, FRONT TIRE(ONE)	0.8
12		DISC, FRONT BRAKE	0.4
15		BEARING, FRONT WHEEL(ONE)	0.5
710115G		.Replace 1 bearing add	0.1

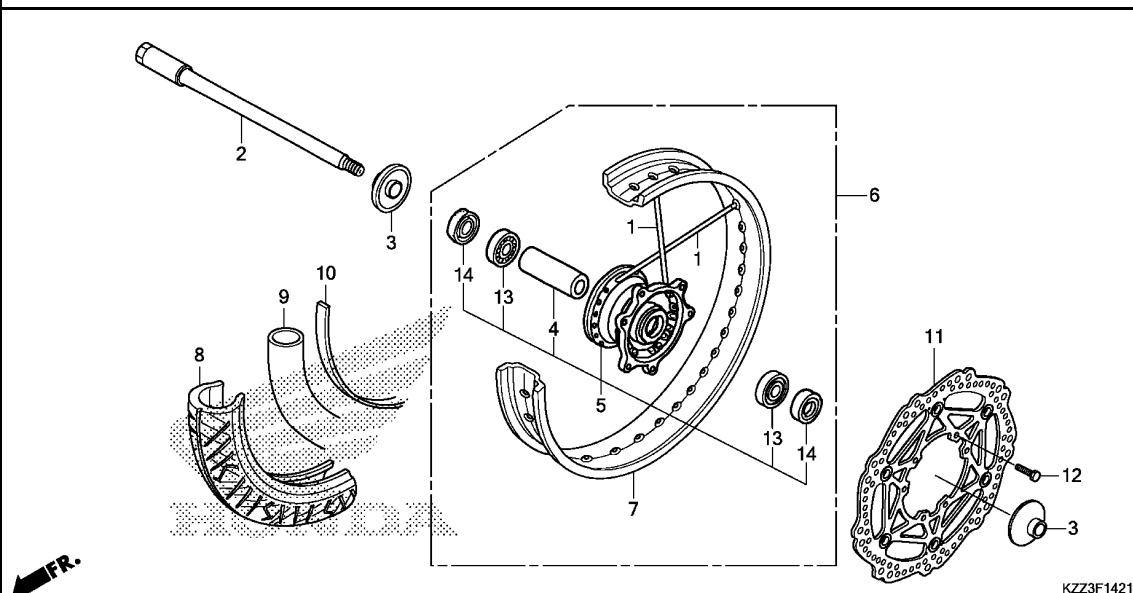
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06440-KZZ-900	SPOKE SET, FR.	36	36	-		
2	42717-329-000	CAP, RIM HOLE	1	1	-		
3	44301-KZZ-900	AXLE, FR. WHEEL	1	1	-		
4	44310-KZZ-900	COLLAR COMP., FR. WHEEL SIDE	2	2	-		
5	44620-KZZ-900	COLLAR, FR. AXLE DISTANCE ...	1	1	-		
6	44635-KZZ-900	HUB SUB ASSY., FR.	1	1	-		
7	44650-KZZ-900	WHEEL SUB ASSY., FR.	1	1	-		
8	44701-KZZ-901	RIM, FR. WHEEL(21X1.60)	1	1	-		
9	44711-KZZ-901	TIRE, FR.(IRC)(3.00-21 51P) -	1	1	-		
10	44712-KAE-005	TUBE, TIRE(IRC)(3.00-21)	1	1	-		
11	44713-KZZ-901	FLAP, TIRE(IRC)	1	1	-		
12	45351-KZZ-901	DISK, FR. BRAKE	1	1	-		
13	90105-KZZ-900	BOLT, DISK, 6X17	6	6	-		
14	91251-KZZ-901	DUST SEAL, 23X35X5	2	2	-		
15	96140-62020-10	BEARING, RADIAL BALL, 6202U -	2	2	-		

3

F-14-21

FRONT WHEEL(CRF250M)

F13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(14)	
710151		AXLE, FRONT WHEEL	0.3
5		(1)	
710103		HUB, FRONT WHEEL	2.4
6		7101D4 FRONT WHEEL	0.9
7		710109 RIM, WHEEL :FRONT	2.3
8		(10)	
710139		FRONT TIRE(ONE)	0.8
9		(10)	
710140		TUBE, FRONT TIRE(ONE)	0.8
11		711120 DISC, FRONT BRAKE	0.4
13		710115 BEARING, FRONT WHEEL(ONE) ...	0.5
710115G		.Replace 1 bearing add	0.1

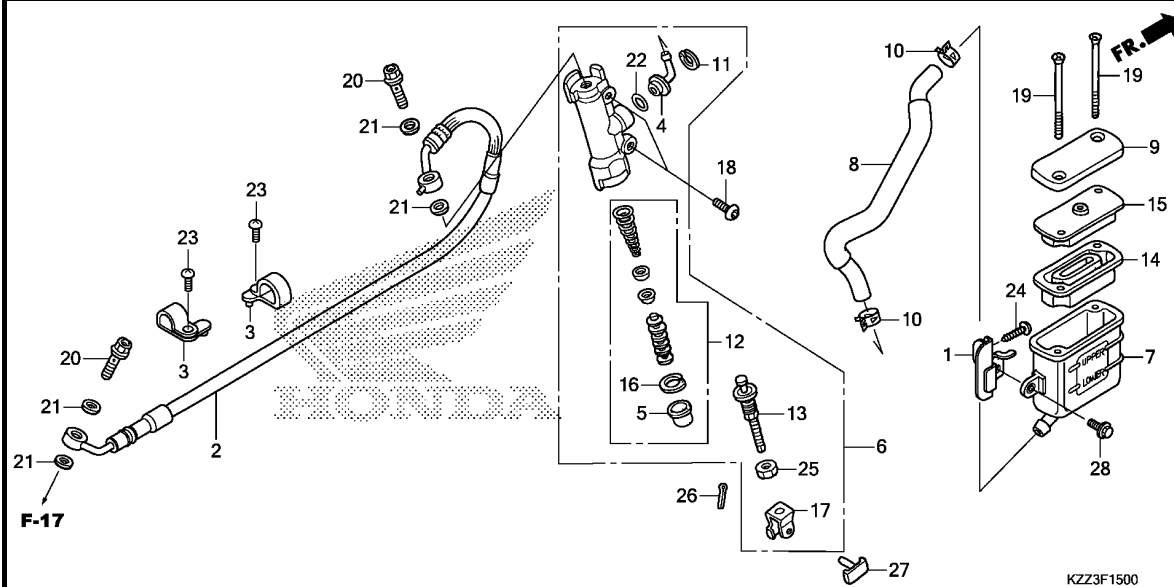
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06440-KZZ-A20	SPOKE SET, FR.	-	-	36		
2	44301-KZZ-900	AXLE, FR. WHEEL	-	-	1		
3	44310-KZZ-900	COLLAR COMP., FR. WHEEL SIDE	-	-	2		
4	44620-KZZ-900	COLLAR, FR. AXLE DISTANCE ...	-	-	1		
5	44635-KZZ-A20	HUB SUB ASSY., FR.	-	-	1		
6	44650-KZZ-C01	WHEEL SUB ASSY., FR.	-	-	1	-----	2ED,3E
	44650-KZZ-A21		-	-	1	-----	E,ED
7	44701-KZZ-C02	RIM, FR. WHEEL(17X2.75)	-	-	1	-----	2ED,3E
	44701-KZZ-A22		-	-	1	-----	E,ED
8	44711-KZZ-A21	TIRE, FR.(IRC) (110/70-17 M/C 54S)	-	-	1		
9	44712-KZZ-A21	TUBE, TIRE(IRC)(110/70-17) ..	-	-	1		
10	44713-KZZ-A21	FLAP, TIRE(IRC)	-	-	1		
11	45120-KZZ-A21	DISK COMP., FR. BRAKE	-	-	1		
12	90105-KZZ-900	BOLT, DISK, 6X17	-	-	6		
13	91014-KPS-732	BEARING, RADIAL BALL, 6202U (NSK)	-	-	2		
	91051-KEB-G01	BEARING, RADIAL BALL, 6202U (FUJIKOSHI)	-	-	2		
	91051-KRJ-791	BEARING, RADIAL BALL, 6202U (NTN)	-	-	2		
14	91251-KZZ-901	DUST SEAL, 23X35X5	-	-	2		

3

F-15

REAR BRAKE MASTER CYLINDER

F14



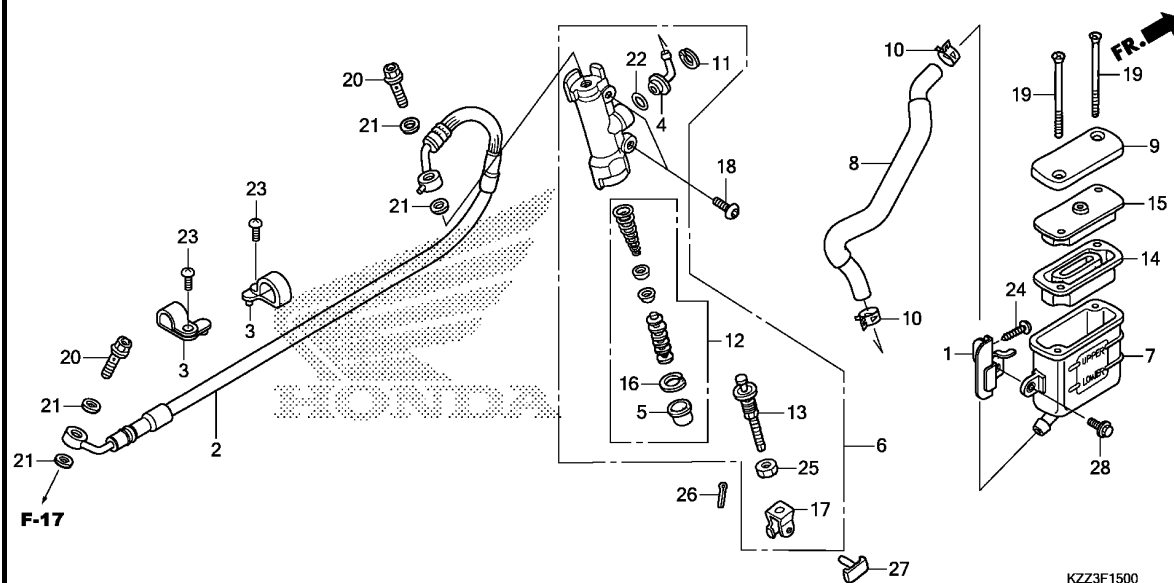
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	712130	HOSE, REAR BRAKEINCLUDES: Bleed brakes	0.4
6	712125	CYLINDER, REAR BRAKE MASTER .. .INCLUDES: Bleed brakes	0.5
7	7121F6	CUP, REAR MASTER CYLINDER OIL	0.2
8	7121C2	HOSE, REAR MASTER CYLINDER OIL CUP	0.3
12	7121H0	PISTON SET, REAR BRAKE MASTER .INCLUDES: Bleed brakes	0.5
14	7121G7	DIAPHRAGM, REAR BRAKE MASTER CYLINDER	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17270-KZZ-900	STAY COMP., OIL CUP	1	1	1		
2	43310-KZZ-901	HOSE COMP., RR. BRAKE	1	1	1		
3	43468-KFB-000	GUIDE, BRAKE HOSE	2	2	2		
4	43503-KS6-701	CONNECTOR, MASTER CYLINDER ..	1	1	1		
5	43504-MB2-006	BOOT COMP.	1	1	1		
6	43510-KZZ-901	CYLINDER SUB ASSY., RR. BRAKE MASTER(NISSIN)	1	1	1		
7	43511-KW7-881	CUP COMP., OIL(NISSIN)	1	1	1		
8	43512-KZZ-901	HOSE COMP., RR. BRAKE MASTER CYLINDER	1	1	1		
9	43513-KTY-C01	CAP, MASTER CYLINDER	1	1	1		
10	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	2	2	2		
11	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER	1	1	1		
12	43520-MJ6-315	PISTON SET, MASTER CYLINDER (NISSIN)	1	1	1		
13	43530-KZZ-901	ROD COMP., PUSH	1	1	1		
14	45520-GW0-911	DIAPHRAGM	1	1	1		
15	45521-GW0-911	PLATE, DIAPHRAGM	1	1	1		
16	46182-MEL-D21	CIRCLIP	1	1	1		
17	46504-KV6-702	JOINT, BRAKE ROD	1	1	1		
18	90106-KGH-600	BOLT, BRAKE DISK, 6X17	2	2	2		
19	90140-KZZ-901	SCREW, FLAT, 4X45	2	2	2		
20	90145-MS9-612	BOLT, OIL, 10X22	2	2	2		
21	90545-300-000	WASHER, OIL BOLT	4	4	4		

F-15

REAR BRAKE MASTER CYLINDER

F15



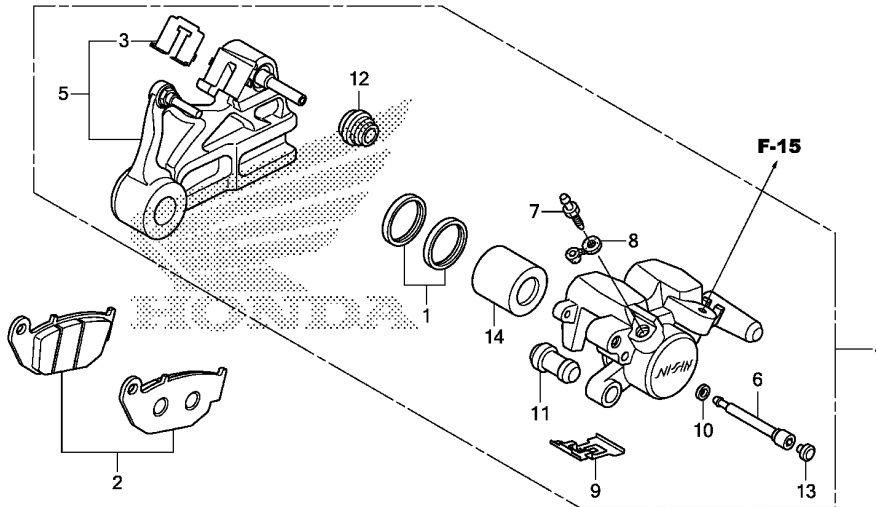
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
22	91212-422-006	O-RING, 14.8X2.4	1	1	1		
23	93500-05016-0A	SCREW, PAN, 5X16	2	2	2		
24	93903-26380	SCREW, TAPPING, 6X20	1	1	1		
25	94002-08000-0S	NUT, HEX., 8MM	1	1	1		
26	94201-20120	PIN, SPLIT, 2.0X12	1	1	1		
27	95015-54000	PIN D, JOINT	1	1	1		
28	96300-06014-00	BOLT, FLANGE, 6X14	1	1	1		

3

F-17

REAR BRAKE CALIPER

F16



KZZ3F1700

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711140	SHOE(PAD) SET, BRAKE :REAR ...	0.1
4	711155	CALIPER, REAR BRAKE	0.5
		.INCLUDES: Bleed brakes	
5	7111C1	BRACKET, REAR CALIPER	0.5
14		(1)	
	7111D5	PISTON, REAR BRAKE CALIPER ...	0.6
		.INCLUDES: Bleed brakes	

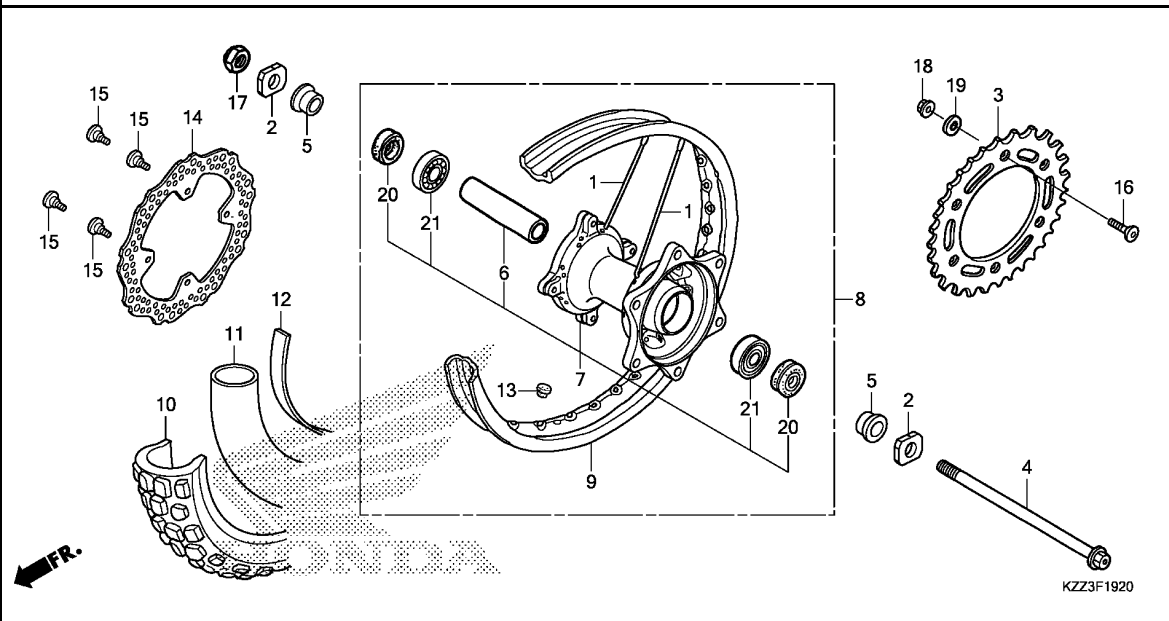
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06431-MA3-405	SEAL SET, PISTON	1	1	1		
2	06435-KZZ-901	PAD SET, RR.	1	1	1		
3	43112-KZZ-901	RETAINER	1	1	1		
4	43150-KZZ-902	CALIPER SUB ASSY., RR.(NISSIN)	1	1	-	----- 2BR,BR,KO,LA	
	43150-KZZ-901		1	-	-	----- E,ED,F,PH,U	
	43150-KZZ-902		-	-	1		
5	43190-KZZ-901	BRACKET SUB ASSY., RR.	1	1	1		
6	43215-KGH-901	PIN, HANGER	1	1	1		
7	43352-568-003	SCREW, BLEEDER(NISSIN)	1	1	1		
8	43353-461-771	CAP, BLEEDER	1	1	1		
9	43108-KSP-B51	SPRING, PAD(NISSIN)	1	1	-	----- 2BR,BR,KO,LA	
	45108-ML7-922		1	-	-	----- E,ED,F,PH,U	
	43108-KSP-B51		-	-	1		
10	45111-MAJ-G41	RING, STOPPER	1	1	1		
11	45132-166-016	BOOT, PIN BUSH(NISSIN)	1	1	1		
12	45133-MA3-006	BOOT B	1	1	1		
13	45203-MCC-006	PLUG, PIN	1	1	1		
14	45218-MAJ-G41	PISTON B, 27X35	1	1	1		

F-19-20

REAR WHEEL(CRF250L)

G 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN (20)	0.4
4	710160	AXLE, REAR WHEEL (1)	0.3
7	710121	HUB, REAR WHEEL	2.5
8	710118	REAR WHEEL	1.0
9	710127	RIM, WHEEL :REAR (12)	2.4
10	710142	REAR TIRE(ONE) (12)	0.9
11	7101A7	TUBE, REAR TIRE(ONE)	0.9
14	711145	DISC, REAR BRAKE	0.4
21	710133	BEARING, REAR WHEEL(ONE)	0.5
	710133G	.Replace 1 bearing add	0.1

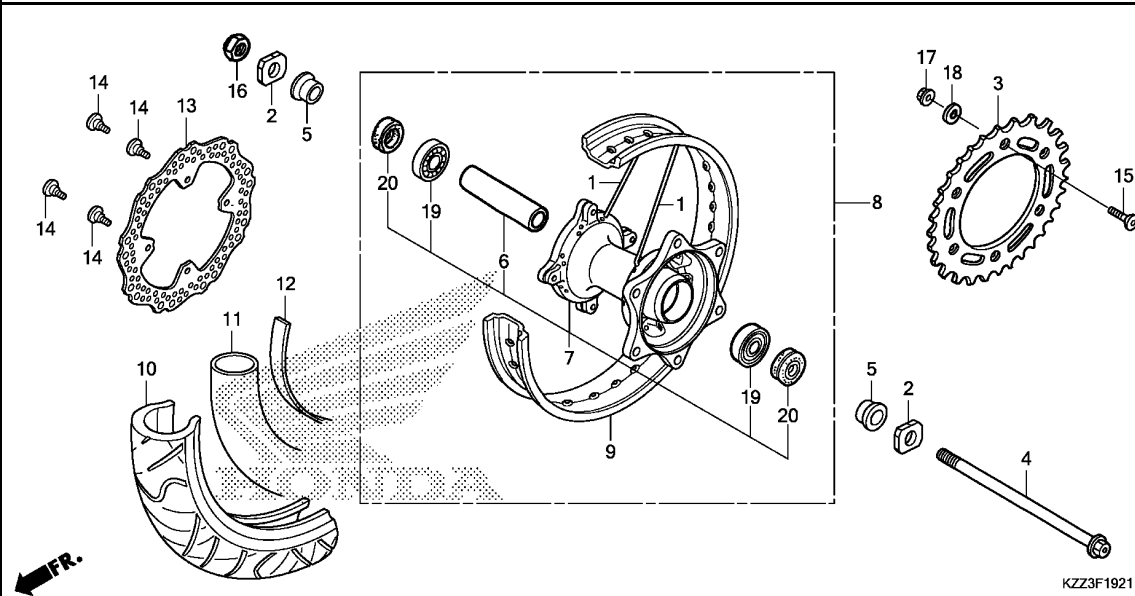
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06420-KZZ-900	SPOKE SET, RR.	32	32	-		
2	40544-KZZ-900	ADJUSTER, CHAIN	2	2	-		
3	41201-KCV-680	SPROCKET, FINAL DRIVEN(40T)	1	1	-		
4	42301-KZZ-900	AXLE, RR. WHEEL	1	1	-		
5	42312-KZZ-900	COLLAR, RR. WHEEL	2	2	-		
6	42620-KZZ-900	COLLAR, RR. AXLE DISTANCE	1	1	-		
7	42635-KZZ-900	HUB SUB ASSY., RR.	1	1	-		
8	42650-KZZ-900	WHEEL SUB ASSY., RR.	1	1	-		
9	42701-KZZ-901	RIM, RR. WHEEL(18X2.15)	1	1	-		
10	42711-KZZ-901	TIRE, RR.(IRC) (120/80-18 M/C 62P)	1	1	-		
11	42712-KT1-671	TUBE, TIRE(IRC)(120/80-18)	1	1	-		
12	42713-KZZ-901	FLAP, TIRE(IRC)	1	1	-		
13	42717-329-000	CAP, RIM HOLE	1	1	-		
14	43351-KZZ-901	DISK, RR. BRAKE	1	1	-		
15	90105-KSP-930	BOLT, DISK, 8X22	4	4	-		
16	90125-KZZ-900	BOLT, SPROCKET FIXING, 10X31	6	6	-		
17	90306-KCJ-951	NUT, U, 16MM	1	1	-		
18	90306-KZZ-901	NUT, U, 10MM	6	6	-		
19	90438-463-000	WASHER, SPECIAL, 11X21X2.3	6	6	-		
20	91253-033-003	OIL SEAL, 25X47X6.5	2	2	-		
21	96140-63030-10	BEARING, RADIAL BALL, 6303U	2	2	-		

3

F-19-21

REAR WHEEL(CRF250M)

G 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN (20)	0.4
4	710160	AXLE, REAR WHEEL (1)	0.3
7	710121	HUB, REAR WHEEL	2.5
8	710118	REAR WHEEL	1.0
9	710127	RIM, WHEEL :REAR (12)	2.4
10	710142	REAR TIRE(ONE) (12)	0.9
11	7101A7	TUBE, REAR TIRE(ONE)	0.9
13	711145	DISC, REAR BRAKE	0.4
19	710133	BEARING, REAR WHEEL(ONE)	0.5
	710133G	.Replace 1 bearing add	0.1

KZZ3F1921

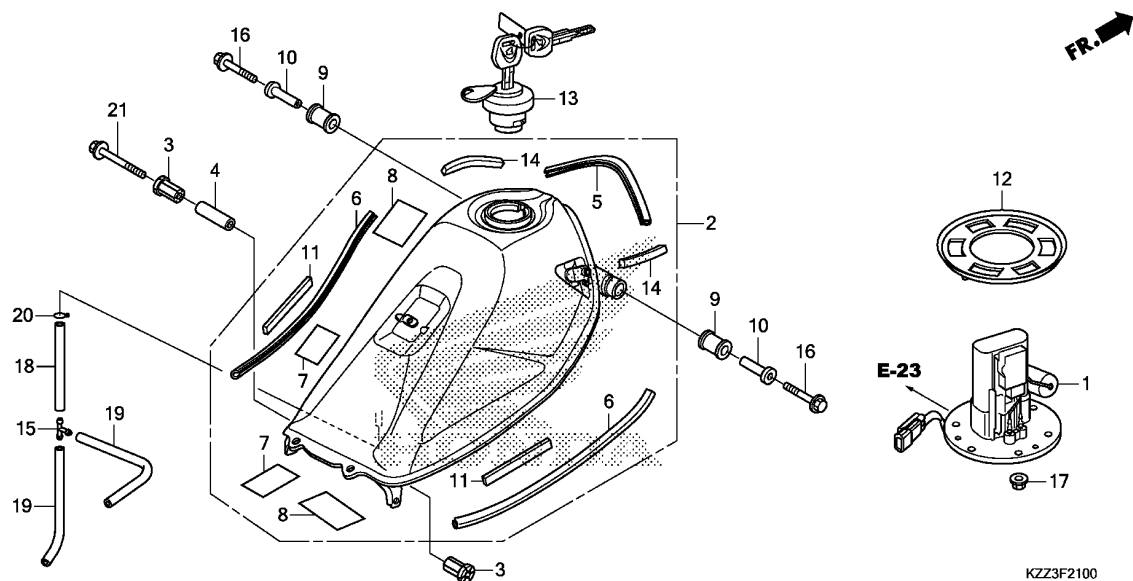
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06420-KZZ-A20	SPOKE SET, RR.	-	-	32		
2	40544-KZZ-900	ADJUSTER, CHAIN	-	-	2		
3	41201-MAG-650	SPROCKET, FINAL DRIVEN(39T)	-	-	1		
4	42301-KZZ-900	AXLE, RR. WHEEL	-	-	1		
5	42312-KZZ-900	COLLAR, RR. WHEEL	-	-	2		
6	42620-KZZ-900	COLLAR, RR. AXLE DISTANCE	-	-	1		
7	42635-KZZ-A20	HUB SUB ASSY., RR.	-	-	1		
8	42650-KZZ-C01	WHEEL SUB ASSY., RR.	-	-	1	-----	2ED,3E
	42650-KZZ-A21		-	-	1	-----	E,ED
9	42701-KZZ-C02	RIM, RR. WHEEL(17X3.50)	-	-	1	-----	2ED,3E
	42701-KZZ-A22		-	-	1	-----	E,ED
10	42711-KZZ-A21	TIRE, RR.(IRC) (130/70-17 M/C 62S)	-	-	1		
11	42712-KZZ-A21	TUBE, TIRE(IRC)(130/70-17)	-	-	1		
12	42713-KZZ-A21	FLAP, TIRE(IRC)	-	-	1		
13	43351-KZZ-901	DISK, RR. BRAKE	-	-	1		
14	90105-KSP-930	BOLT, DISK, 8X22	-	-	4		
15	90125-KZZ-900	BOLT, SPROCKET FIXING, 10X31	-	-	6		
16	90306-KCJ-951	NUT, U, 16MM	-	-	1		
17	90306-KZZ-901	NUT, U, 10MM	-	-	6		
18	90438-463-000	WASHER, SPECIAL, 11X21X2.3	-	-	6		
19	91051-KPS-732	BEARING, BALL RADIAL, 6303U (NSK)	-	-	2		
20	91253-033-003	OIL SEAL, 25X47X6.5	-	-	2		

3

F-21

FUEL TANK

G 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	310120	(12) PUMP ASSY., FUEL	0.6
2	310100	TANK, FUEL	0.5

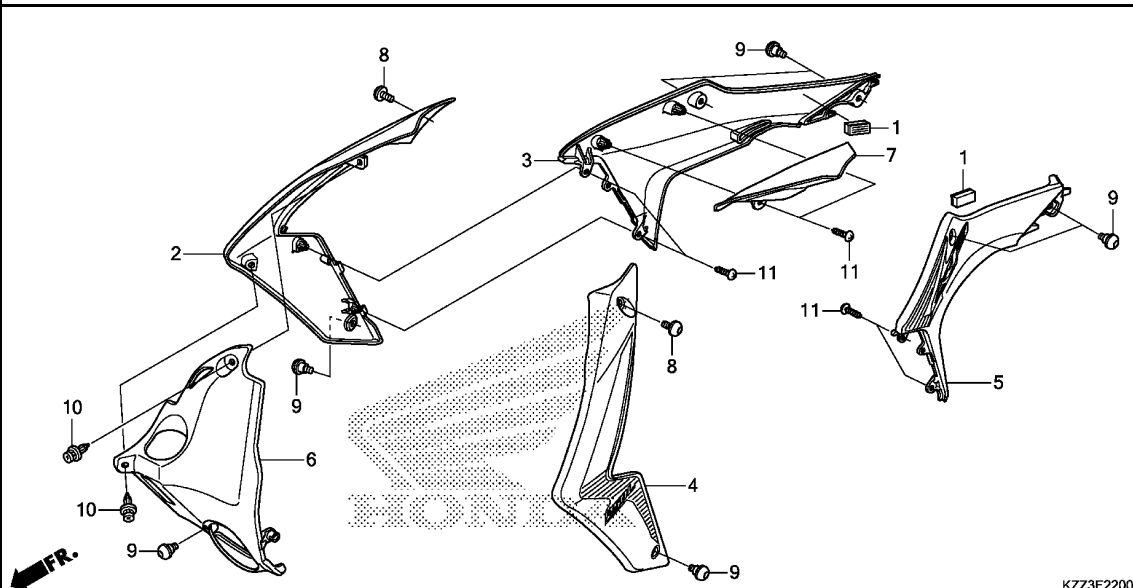
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	16700-KZZ-901	PUMP ASSY., FUEL	1	1	1		
2	17500-KZZ-900ZB	TANK ASSY., FUEL					
		NH105...MAT BLACK (#15-#20)	1	1	-		
	17500-KZZ-900ZC	*NH1*.....BLACK	-	-	1		
3	17506-KZZ-900	CUSHION, FUEL TANK PIVOT	2	2	2	2	
4	17507-KZZ-900	COLLAR, TANK SET	1	1	1	1	
5	17516-KZZ-900	TRIM A, FUEL TANK	1	1	1		
6	17517-KZZ-900	TRIM B, FUEL TANK	2	2	2		
7	17521-KY1-300	SEAL, TANK	2	2	2		
8	17528-KCZ-930	TAPE B, TANK GUARD	2	2	2		
9	17534-MFJ-D00	RUBBER, RR. TANK MOUNTING ... (FRONT SIDE)	2	2	2		
10	17538-KZZ-900	COLLAR	2	2	2		
11	17544-KZZ-900	RUBBER, TANK GUARD	2	2	2		
12	17574-MGS-D30	PACKING, BASE	1	1	1		
13	17620-MEG-003	CAP COMP., FUEL FILLER (HONDA LOCK)	1	1	1		
14	17850-KZZ-900	CUSHION, SHROUD	2	2	2		
15	38581-671-003	JOINT, TUBE	1	1	1		
16	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF)	2	2	2		
17	94050-06080	NUT, FLANGE, 6MM	6	6	6		
18	95001-45300-40	TUBE, FUEL, 4.5X300 (95001-45001-60M)	1	1	1		
19	95001-45380-40	TUBE, FUEL, 4.5X380 (95001-45001-60M)	2	2	2		
20	95002-02080	CLIP, TUBE(B8)	1	1	1		
21	96001-06065-00	BOLT, FLANGE, 6X65	1	1	1		

3

F-22

RADIATOR SHROUD

G 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(3,7)	
1151A0		SHROUD, RADIATOR :RIGHT	0.2
4		(5)	
115126		SHROUD, RADIATOR :LEFT	0.1
1151A5		SHROUD, RADIATOR :BOTH	0.3
6		1151H8 COVER, RADIATOR RESERVE TANK -	0.1

KZZ3F2200

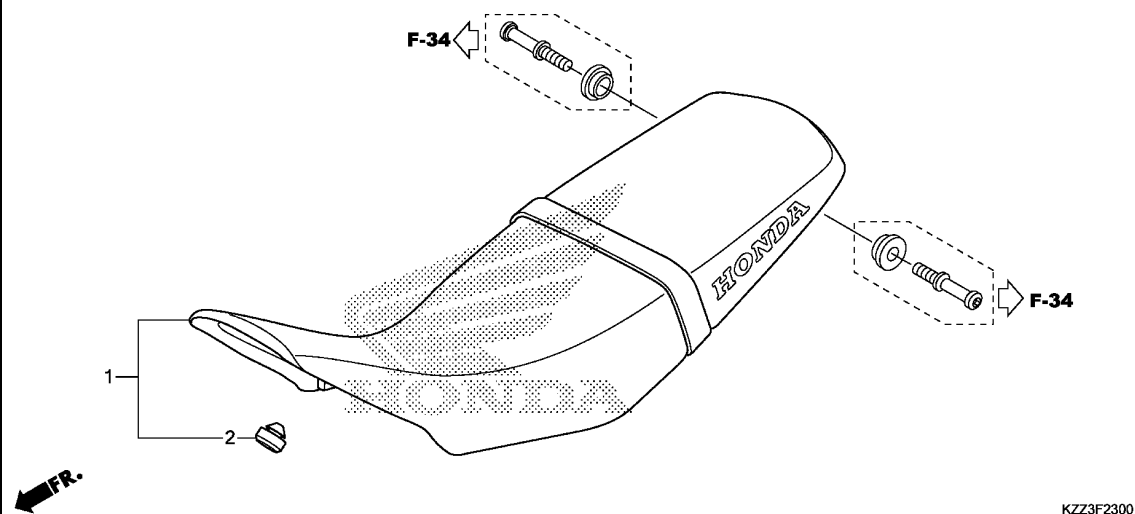
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	19050-KZZ-900	FASTENER, DUAL LOCK(11X28) ..	2	-			
2	19070-KZZ-900ZD	SHROUD SET, R. FR.(WL)					
		TYPE1.....		1	1		
	19070-KZZ-A20ZA	*TYPE2*.....	-	-	1	-----	2ED,3E
	19070-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
3	19075-KZZ-900ZD	SHROUD SET, R. RR.(WL)					
		TYPE1.....	1	1			
	19075-KZZ-A20ZA	*TYPE2*.....	-	-	1	-----	2ED,3E
	19075-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
4	19090-KZZ-900ZD	SHROUD SET, L. FR.(WL)					
		TYPE1.....	1	1			
	19090-KZZ-A20ZA	*TYPE2*.....	-	-	1	-----	2ED,3E
	19090-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
5	19095-KZZ-900ZD	SHROUD SET, L. RR.(WL)					
		TYPE1.....	1	1			
	19095-KZZ-A20ZA	*TYPE2*.....	-	-	1	-----	2ED,3E
	19095-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
6	19160-KZZ-900	COVER, FR. RESERVE TANK	1	1	1		
7	19170-KZZ-900	COVER, RR. RESERVE TANK	1	1	1		
8	90132-KPP-T00	SCREW, PAN, 6X10	2	2	2		
9	90133-KPP-T00	SCREW, PAN, 6X14	7	7	7		
10	90683-MBW-003	CLIP, BODY	2	2	2		
11	93903-24320	SCREW, TAPPING, 4X12	6	6	6		

3

F-23

SEAT

G 5



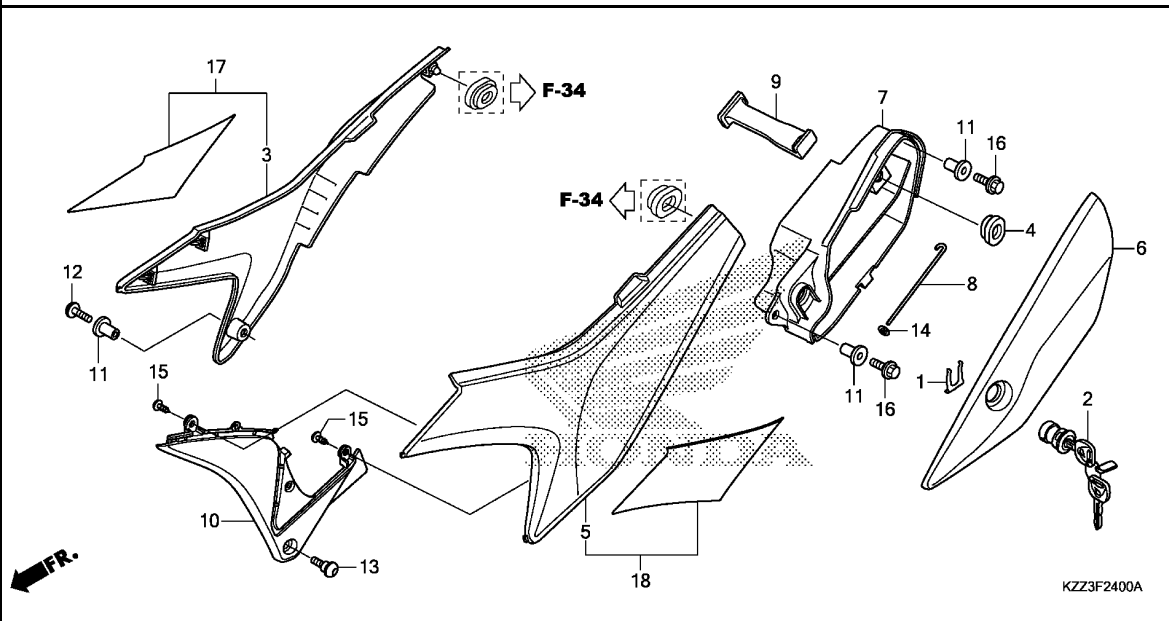
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131E4	SEAT :DOUBLE	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	77200-KZZ-900ZD	SEAT STOPPER, DOUBLE	1	1			
	77200-KZZ-A20ZA	*TYPE1*	-	-	1	-----	2ED,3E
	77200-KZZ-900ZB	*TYPE3*	-	-	1	-----	E,ED
2	77215-GC2-000	RUBBER B, SEAT STOPPER	1	1	1		

F-24

SIDE COVER

G 6



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4101N3	KEY, TOOL BOX OR BAG (17)	0.1
3	4111H9	COVER, SIDE :RIGHT (10,18)	0.1
5	4111H8	COVER, SIDE :LEFT	0.1
	4111J0	COVER, SIDE :BOTH	0.1
6	4101B1	COVER, TOOL BOX	0.1
7	410190	BOX OR BAG, TOOL	0.1

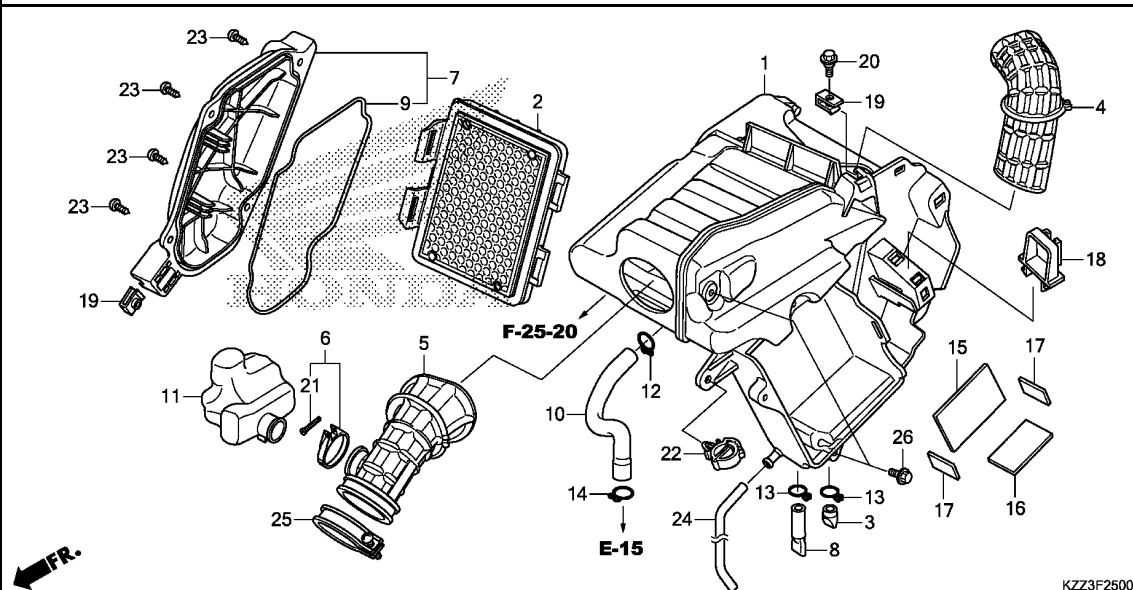
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	37222-MCS-G00	SPRING, LOCK KEY SETTING	1	1	1		
2	77233-MBL-611	LOCK ASSY., POCKET LID	1	1	1		
3	83501-KZZ-900ZC	COVER, R. SIDE					
	83501-KZZ-900ZD	*NH196*. ROSS WHITE	1	1			
	NH1. BLACK		-	-	1	-----	2ED,3E
4	83551-GE2-000	GROMMET, AIR CLEANER CASE	1	1	1		
5	83601-KZZ-900ZC	COVER, L. SIDE					
	83601-KZZ-900ZD	*NH196*. ROSS WHITE	1	1			
	NH1. BLACK		-	-	1	-----	2ED,3E
6	83602-KZZ-900ZB	COVER, TOOL BOX					
	NH196. ROSS WHITE		1	1			
	NH1. BLACK		-	-	1		
7	83603-KZZ-900	BOX, TOOL	1	1	1		
8	83604-KZZ-900	HINGE, TOOL BOX	1	1	1		
9	83607-KZZ-900	BAND, TOOL	1	1	1		
10	83701-KZZ-900	COVER, L. SIDE LOWER	1	1	1		
11	83905-KZZ-900	COLLAR, SIDE COVER	3	3	3		
12	90132-KZZ-900	SCREW, PAN, 6X18	1	1	1		
13	90133-KPP-T00	SCREW, PAN, 6X14	1	1	1		
14	90310-ZB7-701	NUT, PUSH, 2.6	1	1	1		
15	93903-24280	SCREW, TAPPING, 4X10	2	2	2		
16	96001-06018-00	BOLT, FLANGE, 6X18	2	2	2		
17	83500-KZZ-A20ZB	COVER, SET, R. SIDE(WL)	-	-	1	-----	E,ED
18	83600-KZZ-A20ZB	COVER, SET, L. SIDE(WL)	-	-	1	-----	E,ED

F-25

AIR CLEANER

G 7



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121A5	CASE, AIR CLEANER	1.2
2	312105	ELEMENT, AIR CLEANER	0.1
4	3121D3	DUCT, AIR INTAKE	1.1
5	3121B6	TUBE, AIR CLEANER CONNECTING (9)	1.1
7	312102	COVER, AIR CLEANER CASE	0.1
11	3121C1	RESONATOR	0.5

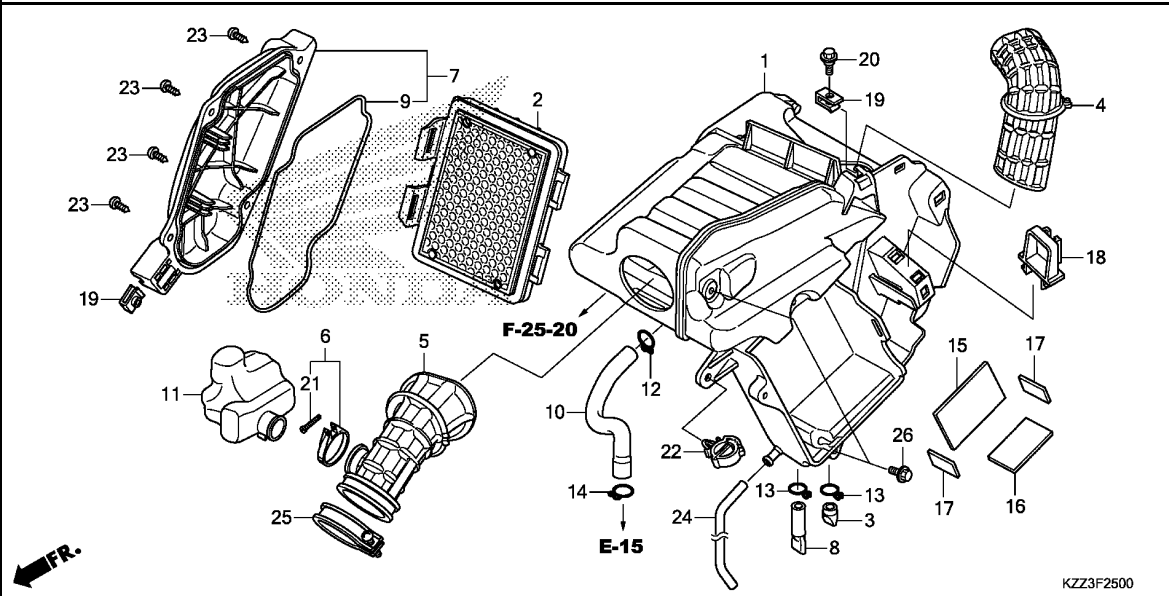
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17210-KZZ-900	CASE COMP., AIR CLEANER	1	1	1		
2	17220-KZZ-900	ELEMENT COMP., AIR CLEANER ..	1	1	1		
3	17234-KCW-871	TUBE, AIR CLEANER DRAIN	1	1	1		
4	17241-KZZ-900	DUCT, AIR CLEANER	1	1	1		
5	17251-KZZ-900	TUBE, AIR CLEANER CONNECTING ..	1	1	1		
6	17255-MCG-000	BAND, RESONATOR(28)	1	1	1		
7	17260-KZZ-900	LID COMP., AIR CLEANER	1	1	1		
8	17261-KVB-T00	TUBE, DRAIN	1	1	1		
9	17262-KZZ-900	SEAL, AIR CLEANER	1	1	1		
10	17265-KZZ-900	TUBE, BREATHER	1	1	1		
11	17311-KZZ-900	RESONATOR	1	1	1		
12	17316-611-000	CLIP, BREATHER TUBE	1	1	1		
13	17371-174-670	CLIP, BREATHER TUBE	2	2	2		
14	17724-102-700	CLIP, SUB TANK HOSE	1	1	1		
15	31511-KCZ-J60	RUBBER, BATTERY CUSHION	1	1	1		
16	31511-KE2-850	RUBBER, BATTERY CUSHION	1	1	1		
17	31511-KZZ-900	RUBBER, BATTERY CUSHION	2	2	2		
18	80105-KZZ-900	STAY, FUSE BOX	1	1	1		
19	84601-HC4-000	NUT, FENDER SETTING(6MM)	2	2	2		
20	90109-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
21	90227-GHR-E00	SCREW, PAN, 5X25	1	1	1		
22	90652-KZZ-901	CLIP	1	1	1		
23	93903-25480	SCREW, TAPPING, 5X20	4	4	4		
24	95003-19042-20	TUBE, VINYL, 7X11X420	1	1	1		

3

F-25

AIR CLEANER

G 8

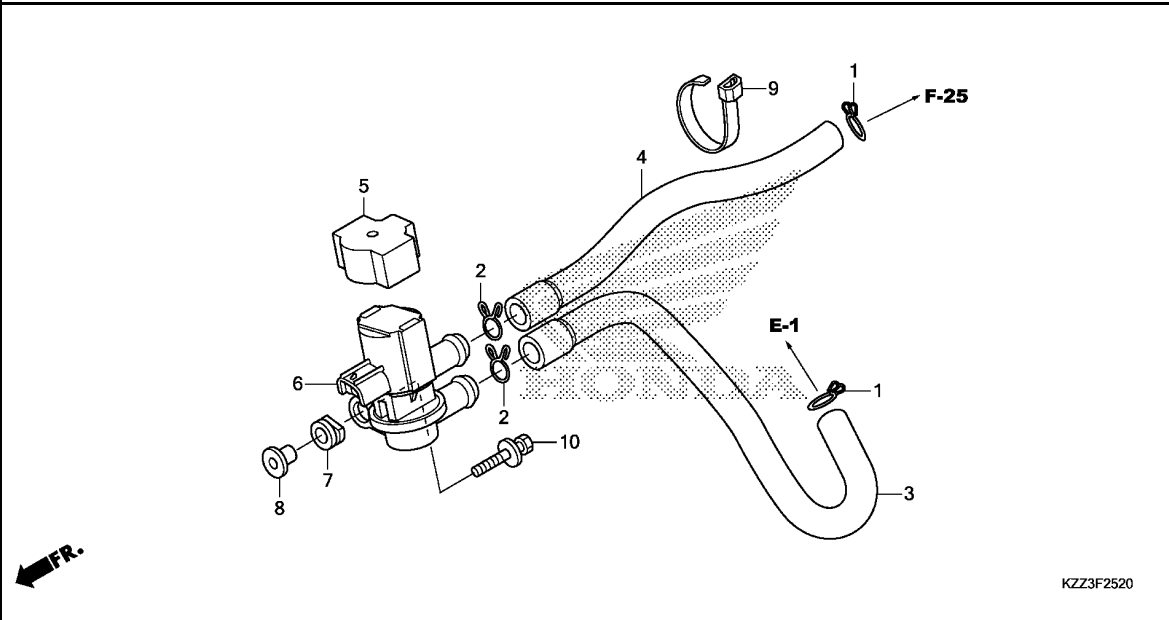


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
25	95018-56250	BAND, AIR CLEANER CONNECTING TUBE(56)	1	1	1		
26	95701-06012-08	BOLT, FLANGE, 6X12	2	2	2		

F-25-20

AIR INJECTION SOLENOID VALVE

G 9



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
6	314130	VALVE, SECONDARY AIR CONTROL	0.3

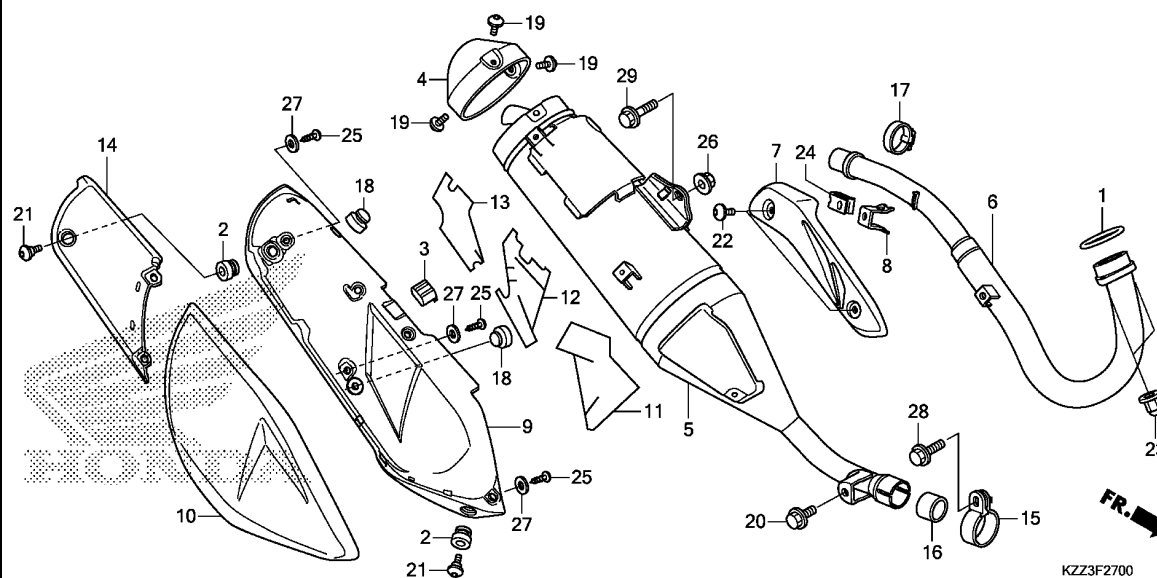
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17316-611-000	CLIP, BREATHER TUBE	2	2	2		
2	17724-102-700	CLIP, SUB TANK HOSE	2	2	2		
3	18651-KZZ-900	TUBE, AIR INJECTION(AISV-ENG)	1	1	1		
4	18653-KZZ-900	TUBE(AISV-AIR CLEANER)	1	1	1		
5	35451-KVZ-630	CAP, AIR INJECTION SOLENOID VALVE	1	1	1		
6	36450-KVZ-631	VALVE ASSY., AIR INJECTION SOLENOID	1	1	1		
7	43516-MR5-000	RUBBER, MOUNTING	1	1	1		
8	77302-473-000	COLLAR, PILLION SEAT	1	1	1		
9	90650-KW3-000	BAND, WIRE	1	1	1		
10	93404-06028-00	BOLT-WASHER, 6X28	1	1	1		

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F-27

EXHAUST MUFFLER

G10



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE	0.2
4	3131F2	CAP, MUFFLER END	0.1
5	313120	MUFFLER	0.2
6	313110	PIPE, EXHAUST	0.3
7	3131A6	PROTECTOR, EXHAUST PIPE	0.1
9	313121	PROTECTOR, MUFFLER	0.3
10	3131B3	COVER, MUFFLER :FRONT	0.3
14	3131D3	COVER, MUFFLER :REAR	0.3
	3131K5	COVER, MUFFLER :BOTH	0.3
16	3131C4	GASKET, MUFFLER	0.2

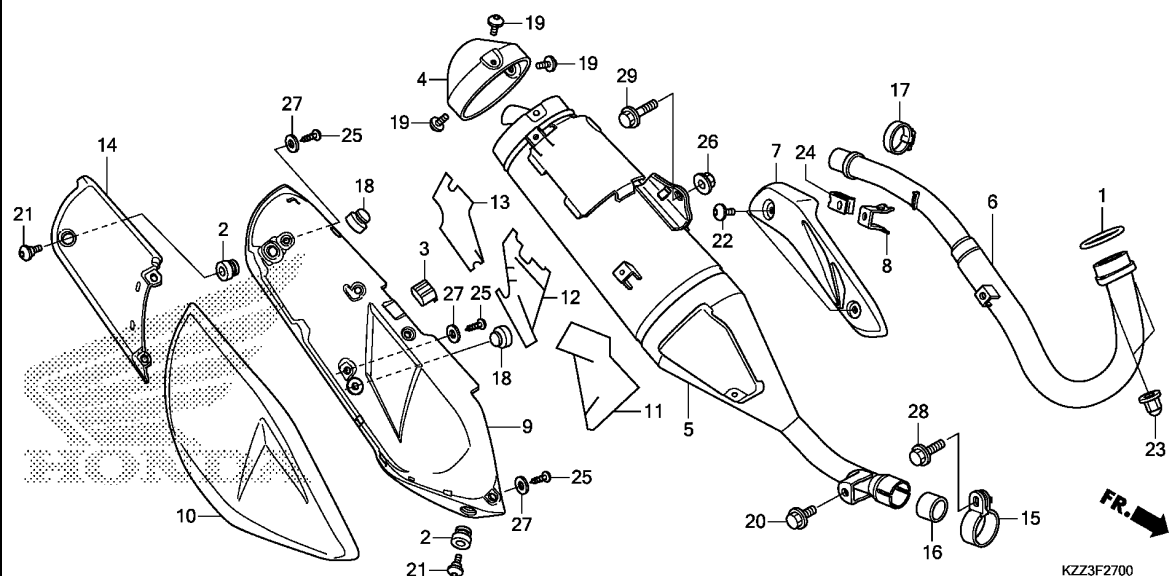
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	18291-MEB-670	GASKET, EX. PIPE	1	1	1		
2	18293-KZZ-900	RUBBER, PROTECTOR PACKING ...	2	2	2		
3	18293-MN0-000	RUBBER, PROTECTOR	1	1	1		
4	18306-KZZ-900	CAP, TAIL	1	1	1		
5	18310-KZZ-900	MUFFLER COMP.	1	1	1		
6	18320-KZZ-900	PIPE COMP., EX.	1	1	1		
7	18325-KZZ-900	PROTECTOR, EX. PIPE	1	1	1		
8	18327-KZZ-900	STAY, EX. PIPE PROTECTOR ...	1	1	1		
9	18355-KZZ-900	PROTECTOR, MUFFLER	1	1	1		
10	18360-KZZ-900ZB	COVER, FR. MUFFLER					
	NH196	ROSS WHITE	1	1			
	18360-KZZ-900ZC	*NH1*.....BLACK	-	-	1		
11	18361-KZZ-900	GUARD, HEAT(A)	1	1	1		
12	18362-KZZ-900	GUARD, HEAT(B)	1	1	1		
13	18363-KZZ-900	GUARD, HEAT(C)	1	1	1		
14	18365-KZZ-900	COVER, RR. MUFFLER	1	1	1		
15	18373-KZZ-900	BAND, R. EX. PIPE	1	1	1		
16	18391-KZZ-901	PACKING, MUFFLER	1	1	1		
17	19516-ML7-691	CLAMP, HOSE, 24-32MM	1	1	1		
18	83512-KZZ-900	RUBBER, MUFFLER PROTECTOR ...	2	2	2		
19	90114-KZZ-900	SCREW, SPECIAL, 5X10	3	3	3		
20	90118-KZZ-900	BOLT, FLANGE, 8X16	1	1	1		
21	90160-KZZ-900	BOLT, MUFFLER PROTECTOR(5MM)	2	2	2		
22	90170-KZZ-900	SCREW, PAN, 6X10	2	2	2		
23	90304-KPH-700	NUT, HEX. CAP, 8MM	2	2	2		

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EXHAUST MUFFLER

G11



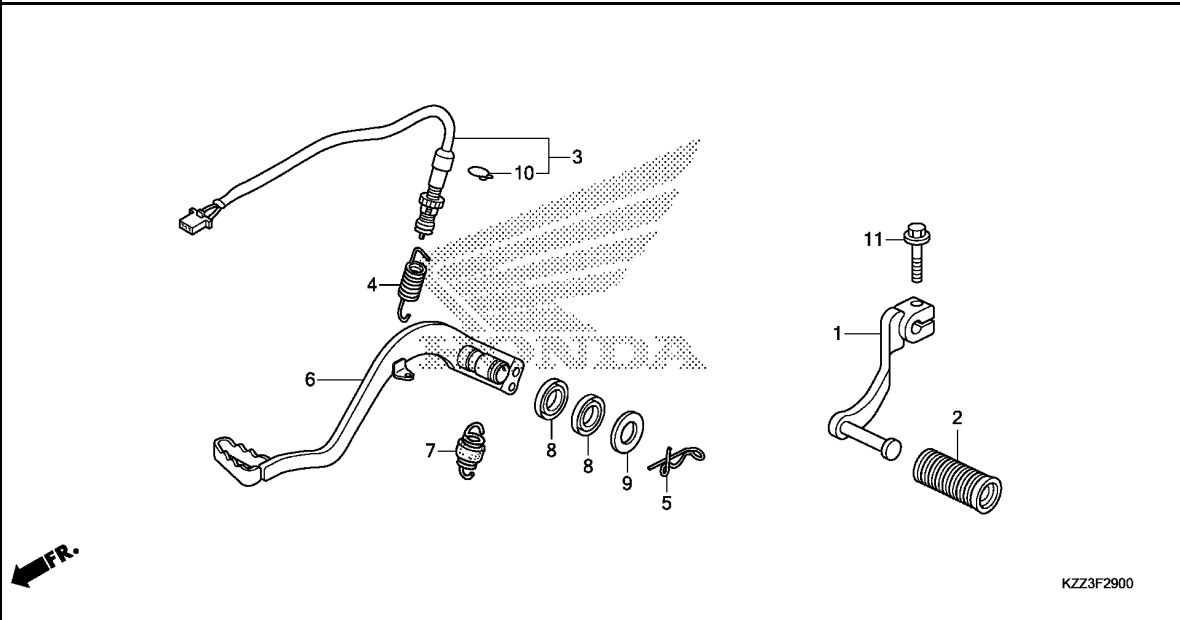
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
24	90344-964-003	NUT, CLIP, 6MM	1	1	1		
25	93913-142J0	SCREW, TAPPING, 4X12	5	5	5		
26	94050-08000	NUT, FLANGE, 8MM	1	1	1		
27	94103-04000	WASHER, PLAIN, 4MM	5	5	5		
28	95701-08035-02	BOLT, FLANGE, 8X35	1	1	1		
29	96300-08040-00	BOLT, FLANGE, 8X40	1	1	1		

3

F-29

PEDAL

G12



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101A1	PEDAL, GEAR CHANGE	0.1
3	6151B5	SWITCH, REAR STOP :PEDAL SIDE	0.3
6	810160	PEDAL, REAR BRAKE	0.1

KZZ3F2900

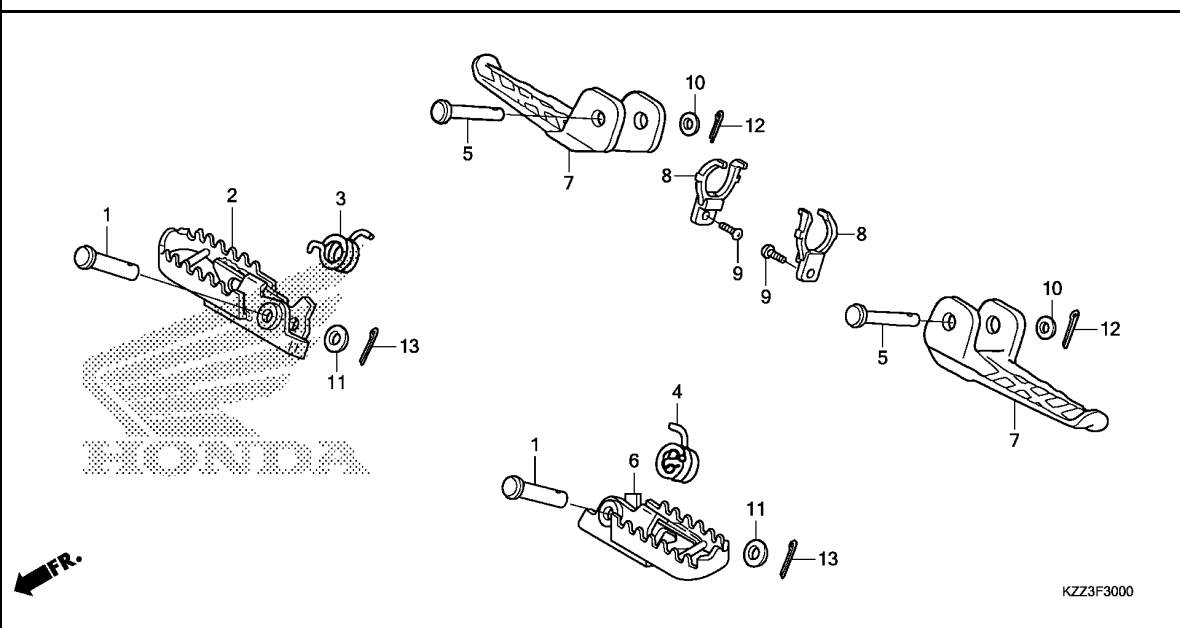
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	24710-KZZ-900	PEDAL COMP., CHANGE	1	1	1		
2	24781-KR3-770	RUBBER, GEAR CHANGE PEDAL ...	1	1	1		
3	35350-KZZ-901	SWITCH ASSY., RR. STOP	1	1	1		
4	35357-KZZ-900	SPRING, STOP SWITCH	1	1	1		
5	43950-KZZ-900	PIN, SNAP	1	1	1		
6	46500-KZZ-900	PEDAL COMP., RR. BRAKE	1	1	1		
7	46511-KZ4-J00	SPRING ASSY., RR. BRAKE RETURN	1	1	1		
8	46525-KK0-003	DUST SEAL, 17X20X2.5	2	2	2		
9	90439-463-000	WASHER, PLAIN, 16MM	1	1	1		
10	90601-KAF-003	CLIP, SWITCH COVER	1	1	1		
11	95701-06020-00	BOLT, FLANGE, 6X20	1	1	1		

F-30

STEP

G13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4101C6	BAR, MAIN STEP :RIGHT	0.1
6	4101C5	BAR, MAIN STEP :LEFT	0.1
	4101J1	BAR, MAIN STEP :BOTH	0.2
7	4101C7	BAR, PILLION STEP :LEFT	0.1
	4101C8	BAR, PILLION STEP :RIGHT	0.1
	4101P4	BAR, PILLION STEP :BOTH	0.2

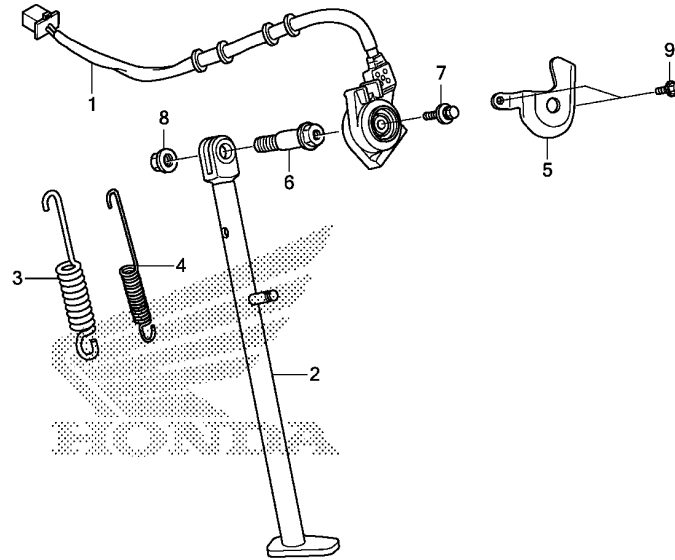
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	50603-KZZ-900	PIN, STEP JOINT	2	2	2		
2	50616-KZZ-900	STEP COMP., R.	1	1	1		
3	50617-KZZ-900	SPRING, R. STEP RETURN	1	1	1		
4	50618-KZZ-900	SPRING, L. STEP RETURN	1	1	1		
5	50639-KZZ-900	PIN, STEP BAR	2	2	2		
6	50642-KZZ-900	STEP COMP., L.	1	1	1		
7	50711-KZZ-900	STEP, PILLION	2	2	2		
8	50713-KZZ-900	GUIDE, PILLION STEP	2	2	2		
9	90020-KZZ-900	SCREW, PAN, 4X10	2	2	2		
10	94101-08000	WASHER, PLAIN, 8MM	2	2	2		
11	94102-10000	WASHER, PLAIN, 10MM	2	2	2		
12	94201-20150	PIN, SPLIT, 2.0X15	2	2	2		
13	94201-20180	PIN, SPLIT, 2.0X18	2	2	2		

3

F-31

STAND

G14



FR.

KZZ3F3100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	615195	SWITCH, SIDE STAND	1.1
2	410180	BAR, SIDE STAND	0.2
3		(4)	
	410182	SPRING, SIDE STAND	0.1
.NOTE: Same time for two units			

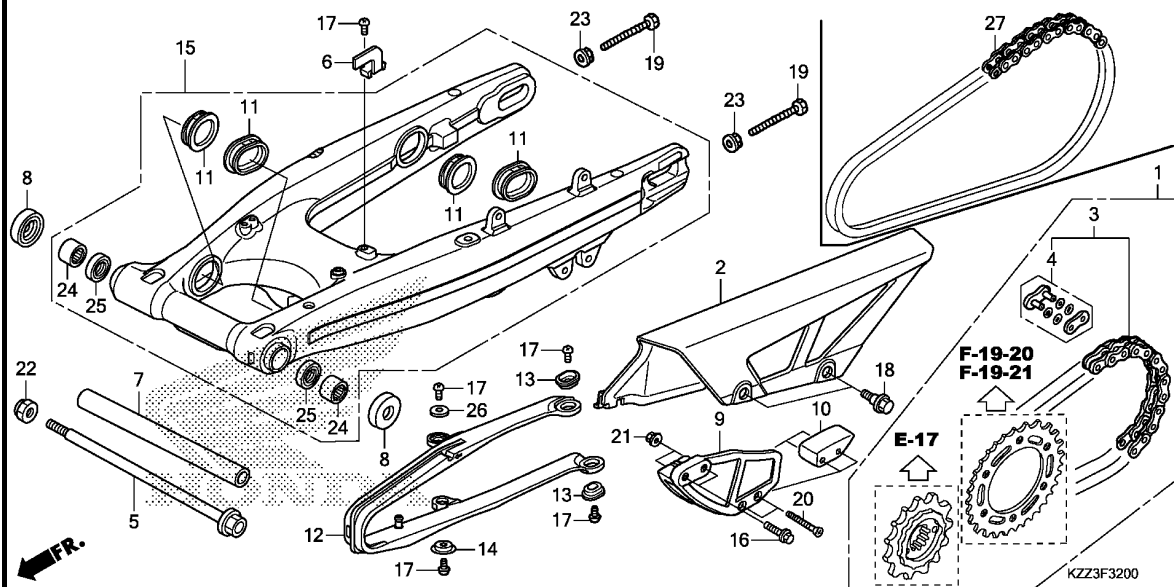
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	35700-KZZ-901	SWITCH ASSY., SIDE STAND	1	1	1		
2	50530-KZZ-900	BAR, SIDE STAND	1	1	-		
	50530-KZZ-A20		-	-	1		
3	50541-MY5-860	SPRING, SIDE STAND	1	1	1		
4	50545-MY5-860	SUB SPRING, SIDE STAND	1	1	1		
5	50547-KZZ-900	GUARD, SIDE STAND SWITCH	1	1	1		
6	90108-KPP-860	BOLT, SIDE STAND PIVOT	1	1	1		
7	90147-KVY-900	BOLT, SWITCH SETTING	1	1	1		
8	90304-KGH-901	NUT, U, 10MM	1	1	1		
9	96001-06010-07	BOLT, FLANGE, 6X10	2	2	2		

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SWINGARM

G15



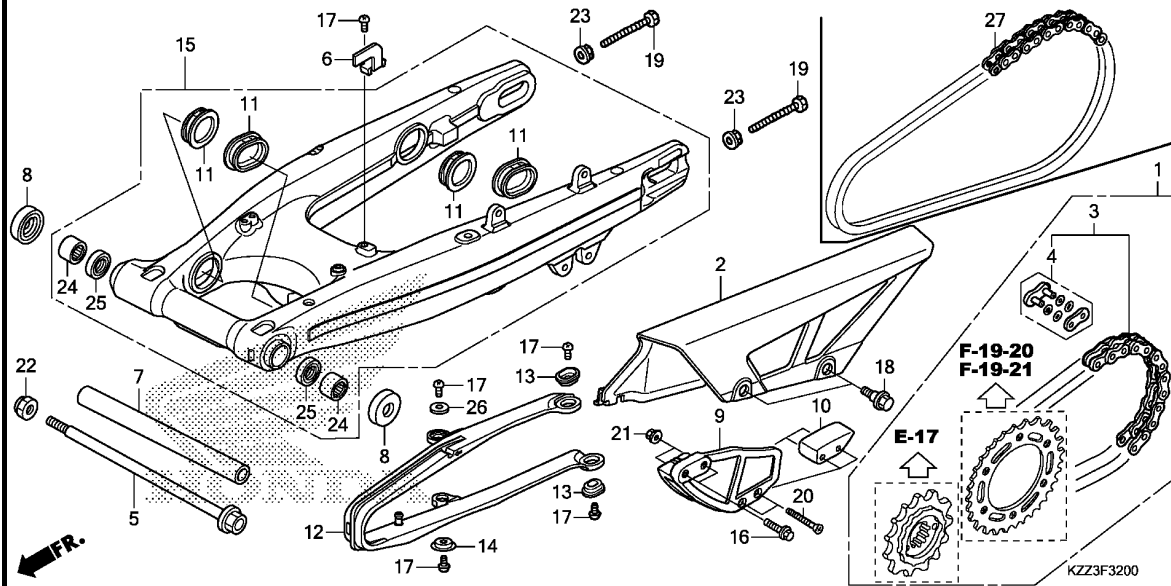
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2131G4	CHAIN KIT, DRIVE	0.9
2	410195	CASE, DRIVE CHAIN	0.1
3	213165	CHAIN, DRIVE	0.5
9	4101E2	GUIDE, DRIVE CHAIN	0.1
10	4101J2	SLIDER, CHAIN GUIDE	0.1
12	4101E5	SLIDER, CHAIN	0.3
15	5121B0	SWINGARM ASSEMBLY	0.9
24		(25)	
	5121C8	BEARING, SWINGARM PIVOT :LEFT	1.0
	5121C9	BEARING, SWINGARM PIVOT :RIGHT	1.0
	5121D0	BEARING, SWINGARM PIVOT :BOTH	1.2
27	2131M1	CHAIN, DRIVE(ENDLESS)	0.7

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06406-KZZ-900	CHAIN KIT, DRIVE(520-120L) (14/40T)					
		(STANDARD LINK 106L)					
	06406-KZZ-A40	CHAIN KIT, DRIVE(520-120L) (14/39T)	1	-	-	-----	E,ED,F
		(STANDARD LINK 106L)	-	-	1		
2	40510-KZZ-900	CASE, DRIVE CHAIN	1	1	-		
	40510-KZZ-A20		-	-	1		
3	40540-KYJ-902	CHAIN, DRIVE(DID520VF-120ZB) (STANDARD LINK 106L)	1	1	1	-----	2BR,2ED,3E,BR,E,ED,F,KO,LA,U
4	40545-KYJ-902	JOINT, DRIVE CHAIN(DAIDO) ...	1	1	1	-----	2BR,2ED,3E,BR,E,ED,F,KO,LA,U
5	52101-KZZ-900	BOLT, SWINGARM PIVOT	1	1	1		
6	52131-KZZ-900	STAY, CHAIN CASE	1	1	1		
7	52141-KZZ-900	COLLAR, CENTER PIVOT DISTANCE	1	1	1		
8	52144-356-005	CAP, SWINGARM DUST SEAL(NOK)	2	2	2		
9	52146-KV6-010	GUIDE, CHAIN	1	1	1		
10	52147-KV6-010	SLIDER, CHAIN GUIDE	1	1	1		
11	52161-KZZ-900	CAP, RR. SWINGARM	4	4	4		
12	52170-KZZ-900	SLIDER, CHAIN	1	1	1		
13	52171-KR6-000	WASHER, CHAIN SLIDER	2	2	2		
14	52171-MAN-620	WASHER, CHAIN SLIDER	1	1	1		
15	52200-KZZ-900	SWINGARM SUB ASSY., RR.	1	1	-		
	52200-KZZ-A21		-	-	1		
16	90103-KZZ-900	BOLT, FLANGE, 6X20	2	2	2		
17	90104-KPP-900	SCREW, PAN, 5X12	5	5	5		
18	90111-KZZ-900	BOLT, FLANGE, 6MM	2	2	2		

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SWINGARM

G16



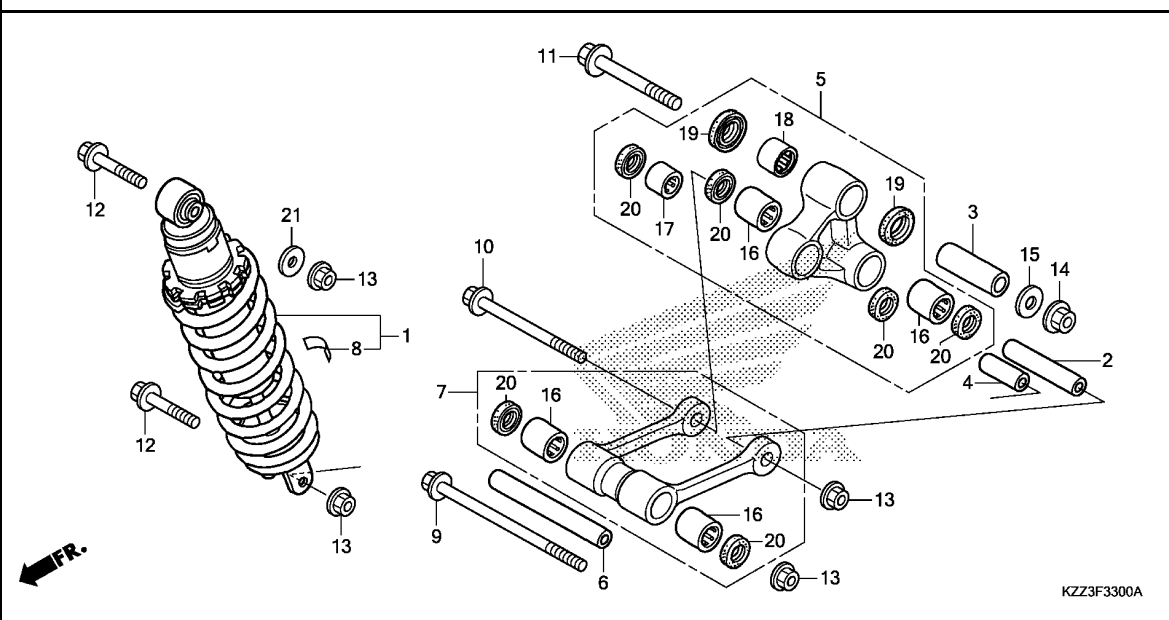
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
19	90112-KZZ-900	BOLT, HEX., 8X47.5	2	2	2		
20	90115-KZZ-900	SCREW, FLAT, 6X53	2	2	2		
21	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU) ..	2	2	2		
22	90305-KCJ-951	NUT, U, 14MM	1	1	1		
23	90309-357-000	NUT, HEX., 8MM	2	2	2		
24	91070-GC4-601	BEARING, NEEDLE, 20X26X20(NTN)	2	2	2		
25	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) ..	2	2	2		
26	94103-05700	WASHER, PLAIN, 5MM	1	1	1		
27	40530-KZZ-901	CHAIN, DRIVE(DID520VF-106LE) (ENDLESS TYPE)	1	-	-	----- PH	

F-33

REAR CUSHION

H 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	512115	CUSHION ASSY., REAR	1.1
5	512140	ARM, CUSHION	0.2
7	512145	ROD, CUSHION CONNECTING	0.2
16		(17,18)	
	5121D4	BEARING, CUSHION CONNECTING ROD	0.3
	5121D4A	.Replace 1 bearing add	0.1
	512146	BEARING, CUSHION ARM	0.3
	5121D3	BEARING, CUSHION ARM :FOR 1 VEHICLE	0.6

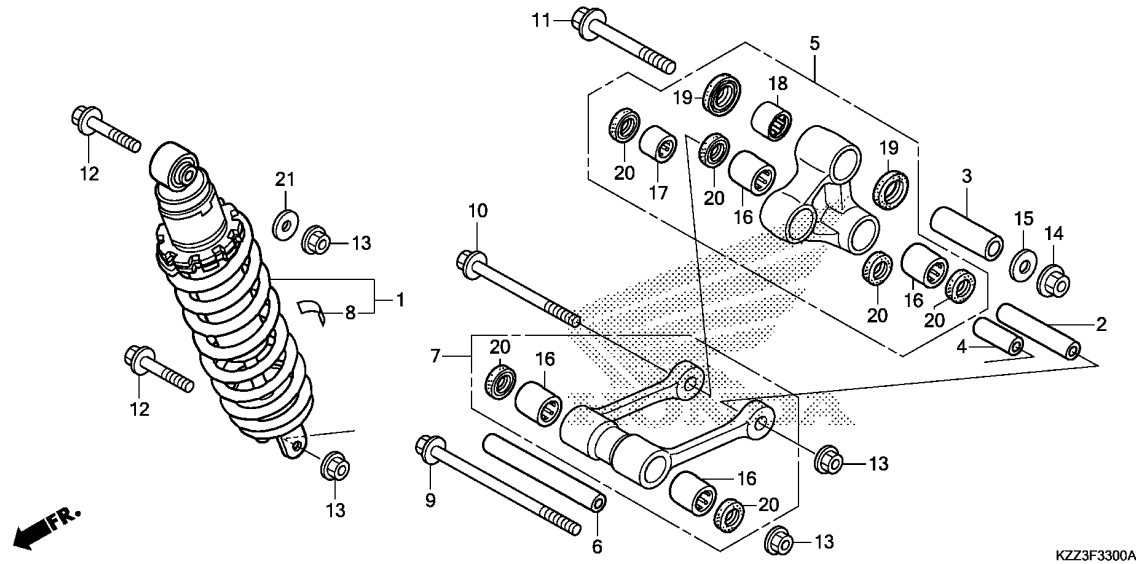
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	52400-KZZ-941	CUSHION ASSY., RR.(SHOWA) ...	1	-	-	2BR,BR	
	52400-KZZ-931		1	-	-	E,ED,F,PH,U	
	52400-KZZ-951		1	-	-	LA	
	52400-KZZ-A61		-	1	-		
	52400-KZZ-A41		-	-	1		
2	52462-KPS-900	COLLAR A, CUSHION ARM	1	1	1		
3	52462-KZZ-900	COLLAR C, CUSHION ARM	1	1	1		
4	52464-KPE-900	COLLAR C, CUSHION ARM	1	1	1		
5	52465-KZZ-900	ARM SUB ASSY., CUSHION	1	1	-		
	52465-KZZ-A20		-	-	1		
6	52472-KZZ-900	COLLAR, CONNECTING ROD	1	1	1		
7	52475-KZZ-900	ROD SUB ASSY., CUSHION CONNECTING	1	1	-		
	52475-KZZ-A20		-	-	1		
8	87516-MCA-G60	LABEL, RR. DAMPER(PICTOGRAPH)	1	-	1	2ED,3E,E,ED,F,PH,U	
	87516-KFC-900	LABEL, RR. DAMPER CAUTION (PORTUGUESE)	1	-	-	2BR,BR	
	87516-KFC-910	LABEL, RR. DAMPER CAUTION (SPANISH)	1	-	-	LA	
	87516-KFK-750	LABEL, RR. DAMPER(KOREAN) ...	-	1	-		
9	90151-KZZ-900	BOLT, FLANGE, 10X127	1	1	1		
10	90152-KZZ-900	BOLT, FLANGE, 10X103	1	1	1		
11	90153-KZZ-900	BOLT, FLANGE, 12X88	1	1	1		
12	90154-KZZ-900	BOLT, FLANGE, 10X53	2	2	2		
13	90304-GE8-003	NUT, U, 10MM(FUSE RASHI)	4	4	4		
14	90305-KZZ-901	NUT, U, 12MM	1	1	1		
15	90501-KZ4-J40	WASHER, PLAIN, 12MM	1	1	1		

3

F-33

REAR CUSHION

H 2

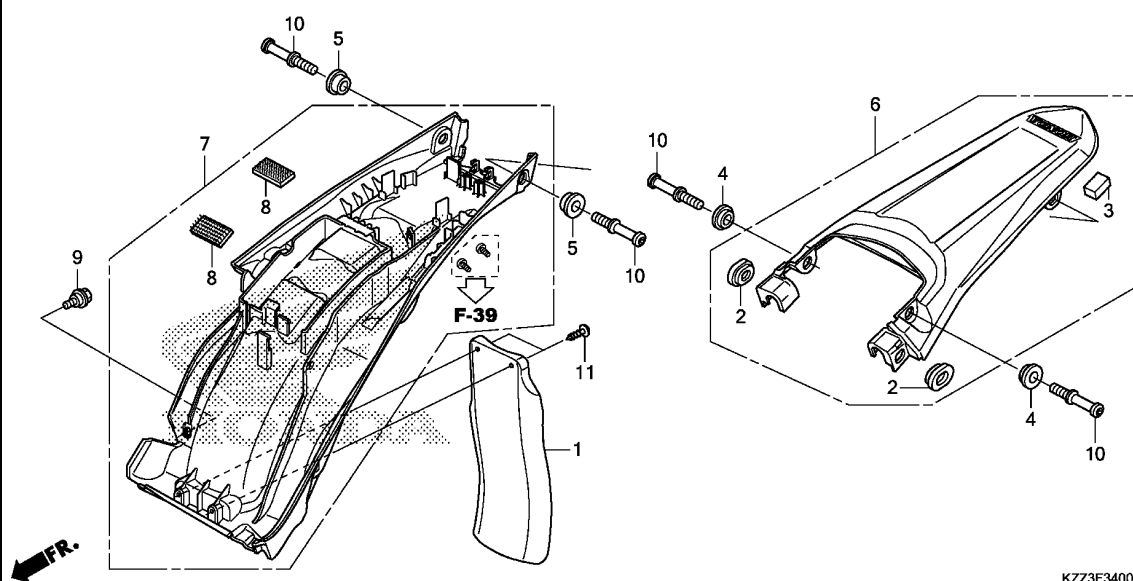


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
16	91071-KV3-005	BEARING, NEEDLE(KOYO)	4	4	4		
17	91071-MY1-005	BEARING, NEEDLE, 17X24X17 (KOYO)	1	1	1		
18	91072-MY1-005	BEARING, NEEDLE, 20X26X20 ...	1	1	1		
19	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) ..	2	2	2		
20	91262-KV3-831	DUST SEAL, 17X24X5(ARAI)	6	6	6		
21	94101-10800	WASHER, PLAIN, 10MM	1	1	1		

F-34

REAR FENDER

H 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131G4	MUDGUARD :REAR	0.1
6	413102	FENDER, REAR	0.1
7	413110	FENDER B, REAR	0.6

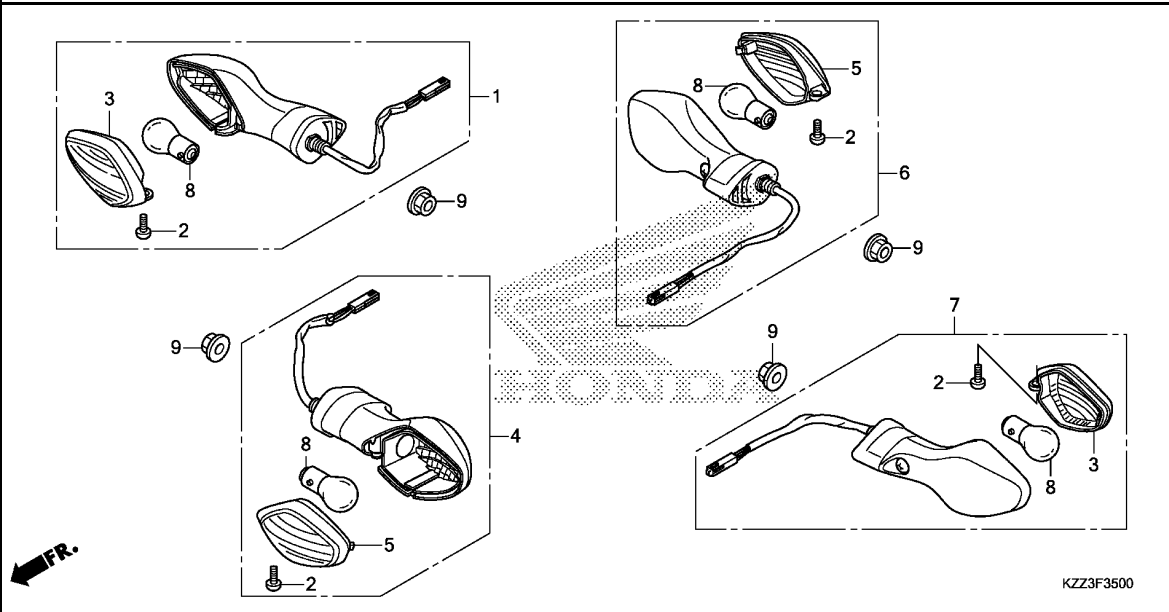
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17218-KZZ-900	MUDGUARD	1	1	1		
2	64266-MG9-770	GROMMET, SPEAKER PANEL	2	2	2		
3	64465-KZZ-900	RUBBER SPONGE, RR. FENDER ...	1	1	1		
4	77223-KZZ-900	COLLAR A, FENDER SETTING	2	2	2		
5	77224-KZZ-900	COLLAR B, FENDER SETTING	2	2	2		
6	80010-KZZ-900ZD	FENDER SET, RR.(WL)					
	TYPE1		1	1			
	80010-KZZ-A20ZA	*TYPE2*	-	-	1	-----	2ED,3E
	80010-KZZ-A20ZB	*TYPE1*	-	-	1	-----	E,ED
7	80150-KZZ-305	FENDER SET B, RR.	1	1	1	-----	2ED,3E,BR,E,ED,F,KO,LA,PH,U
	80150-KZZ-306		1	-	-	-----	2BR
8	83643-355-300	TAPE, MAGIC (FEMALE) (25X50) ..	2	2	2		
9	90110-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
10	90116-KZZ-900	BOLT, HOOK, 8MM	4	4	4		
11	93913-15510	SCREW, TAPPING, 5X20	2	2	2		

3

F-35

WINKER

H 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161C4	WINKER :RIGHT FRONT	0.2
4	6161C3	WINKER :LEFT FRONT	0.2
	6161C5	WINKER :BOTH FRONT	0.2
6	6161C7	WINKER :RIGHT REAR	0.3
7	6161C6	WINKER :LEFT REAR	0.3
	6161C8	WINKER :BOTH REAR	0.3
8		(3,5)	
	616133	BULB, WINKER :FRONT	0.1
		.NOTE: Same time for two units	
	616139	BULB, WINKER :REAR	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE ..	0.2

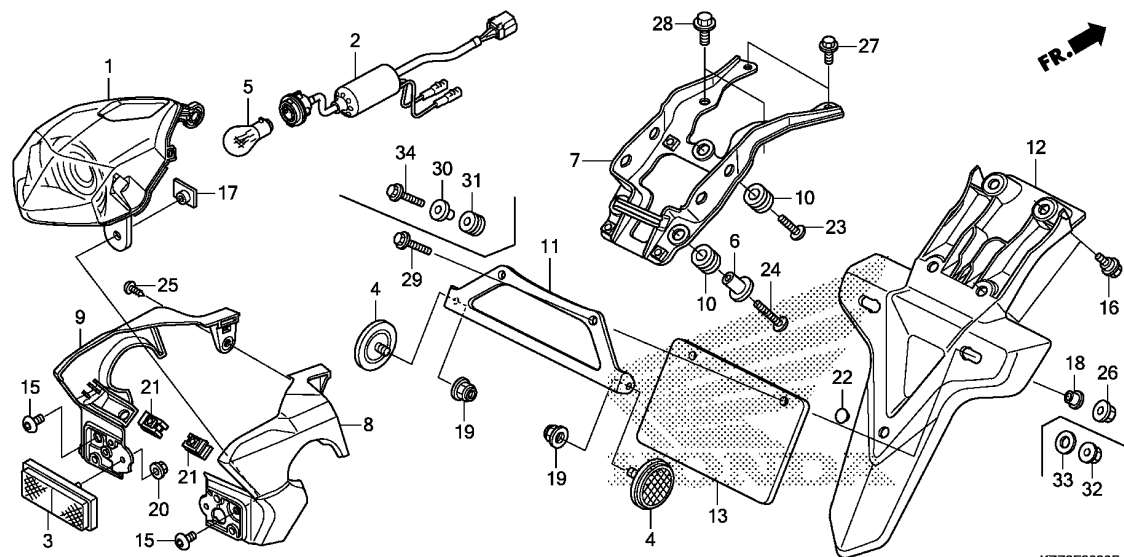
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	33400-KZZ-901	WINKER ASSY., R. FR.(12V 21W)	1	1	1		
2	33402-MGS-D31	SCREW, SPECIAL, 4X10	4	4	4		
3	33404-MGS-J31	LENS COMP., R. WINKER					
		(R. FR./L. RR.)	2	2	2		
4	33450-KZZ-901	WINKER ASSY., L. FR.(12V 21W)	1	1	1		
5	33454-MGS-J31	LENS COMP., L. WINKER					
		(L. FR./R. RR.)	2	2	2		
6	33600-KZZ-901	WINKER ASSY., R. RR.(12V 21W)	1	1	1		
7	33650-KZZ-901	WINKER ASSY., L. RR.(12V 21W)	1	1	1		
8	34905-MGS-J31	BULB, WINKER(12V 21W)(TOSHIBA)	4	4	4		
9	94050-10000	NUT, FLANGE, 10MM	4	4	4		

F-36

TAILLIGHT

H 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161D5	TAILLIGHT UNIT	0.3
2	6111B4	CORD, TAILLIGHT	0.3
5	6161G1	BULB, TAILLIGHT	0.1
7	4131Y1	STAY, NUMBER PLATE BRACKET ...	0.3
8	6161P2	COVER, TAILLIGHT :RIGHT	0.3
9	6161P1	COVER, TAILLIGHT :LEFT	0.3
	6161S5	COVER, TAILLIGHT :BOTH	0.3
12	413105	FENDER A, REAR	0.1

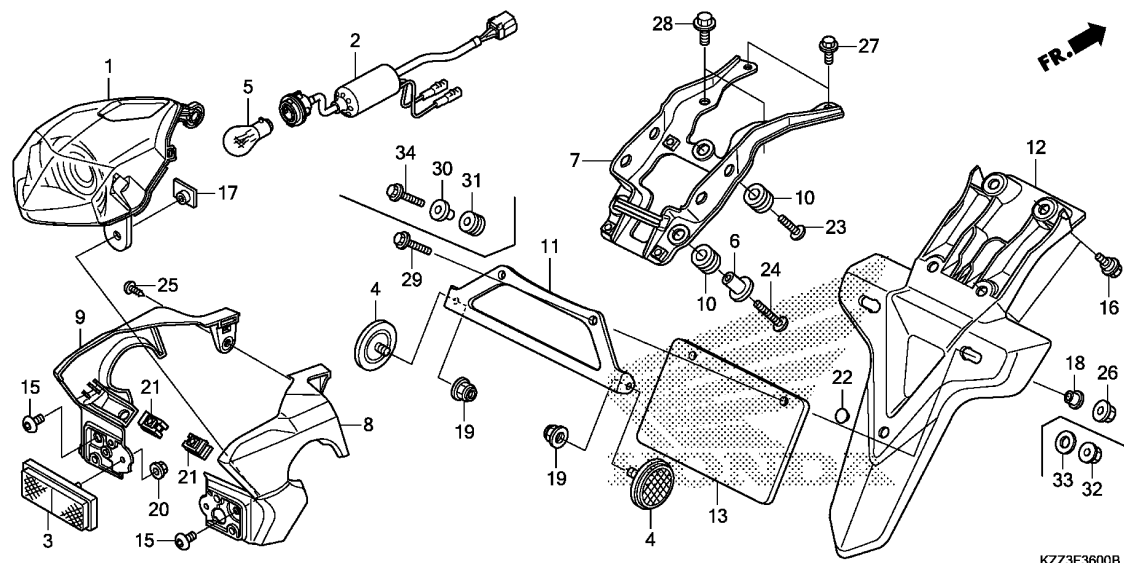
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	33703-KZZ-901	BASE COMP., TAILLIGHT	1	1	1		
2	33704-KZZ-901	CORD COMP., TAILLIGHT	1	1	1	2ED,3E,BR,E,ED,F,KO,LA,PH,U	
	33704-KZZ-B11		1	-	-	2BR	
3	33741-KPL-902	REFLECTOR, REFLEX	1	1	1		
4	33741-KTG-U01	REFLECTOR, FR. REFLEX(AMBER) (RR.)	2	-	-	U	
5	34906-KRM-851	BULB, TAIL & STOP LIGHT (12V 21/5W)(PHILIPS)	1	-	-		
	34906-MGZ-J01	BULB, TAIL & STOP LIGHT (P21/5W)(LIFE ELEX)	-	1	1		
6	77302-473-000	COLLAR, PILLION SEAT	2	2	2		
7	80110-KZZ-900	STAY, NUMBER PLATE BRACKET ..	1	1	1		
8	80115-KZZ-900	COVER, R. TAILLIGHT	1	1	1		
9	80116-KZZ-900	COVER, L. TAILLIGHT	1	1	1		
10	83545-KZZ-900	RUBBER, TAILLIGHT MOUNTING ..	3	3	3		
11	84700-KZZ-960	STAY, NUMBER PLATE	1	-	-	U	
12	84701-KZZ-930	BRACKET, NUMBER PLATE	1	1	1	2ED,3E,E,ED,F,KO,PH	
	84701-KZZ-900		1	-	-	2BR,BR,LA,U	
13	84710-MEE-650	PLATE, NUMBER BACK	1	-	-	U	
15	90106-MGC-000	SCREW, PAN, 6X10	2	2	2		
16	90110-KZZ-900	BOLT, FLANGE, 6MM	4	4	4		
17	90117-KZZ-900	NUT, SET(6MM)	2	2	2		
18	90175-MCT-640	COLLAR, FUEL TANK	2	-	-	U	
19	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU) ..	2	-	-	U	
20	90301-KWN-901	NUT, U, 5MM	1	1	1		

3

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TAILLIGHT

H 6



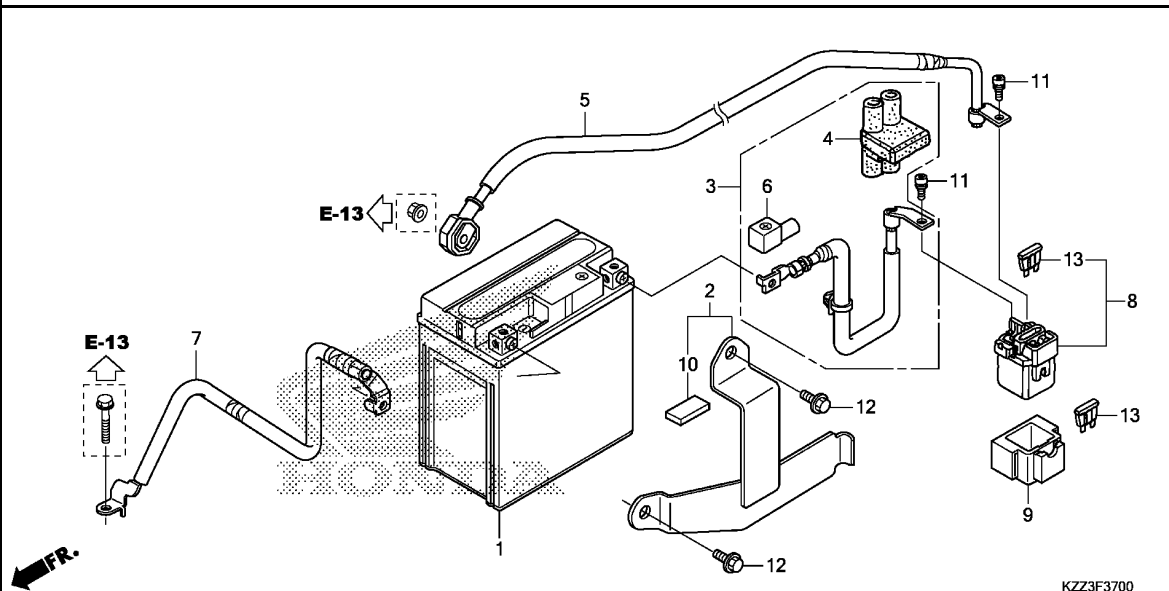
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
21	90305-GK8-000	NUT, CLIP, 6MM	2	2	2		
22	90852-KPP-T00	PLUG, HOLE	1	-	-	----- U	
23	90113-MGS-D30	SCREW, PAN, 6X16.5	1	1	1		
24	93500-06022-0A	SCREW, PAN, 6X22	2	2	2		
25	93903-24320	SCREW, TAPPING, 4X12	1	1	1		
26	94050-06000	NUT, FLANGE, 6MM	2	-	-	----- U	
27	95701-06012-00	BOLT, FLANGE, 6X12	2	2	2		
28	95701-08014-00	BOLT, FLANGE, 8X14	2	2	2		
29	96001-06020-00	BOLT, FLANGE, 6X20	2	-	-	----- U	
30	61105-KEV-900	COLLAR, HORN SETTING	3	3	3	----- 2ED,3E,E,ED,F,KO,PH	
31	84702-KZZ-930	RUBBER, MOUNT	3	3	3	----- 2ED,3E,E,ED,F,KO,PH	
32	94050-06000	NUT, FLANGE, 6MM	3	3	3	----- 2ED,3E,E,ED,F,KO,PH	
33	94103-06000	WASHER, PLAIN, 6MM	3	3	3	----- 2ED,3E,E,ED,F,KO,PH	
34	95701-06020-00	BOLT, FLANGE, 6X20	3	3	3	----- 2ED,3E,E,ED,F,KO,PH	

3

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BATTERY

H 7



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	610100	BATTERY	0.2
3	610105	CABLE, POSITIVE BATTERY	0.1
5	612115	CABLE, STARTER MOTOR	0.3
7	610110	CABLE, NEGATIVE BATTERY	0.2
8	615113	SWITCH, STARTER MAGNETIC	0.3

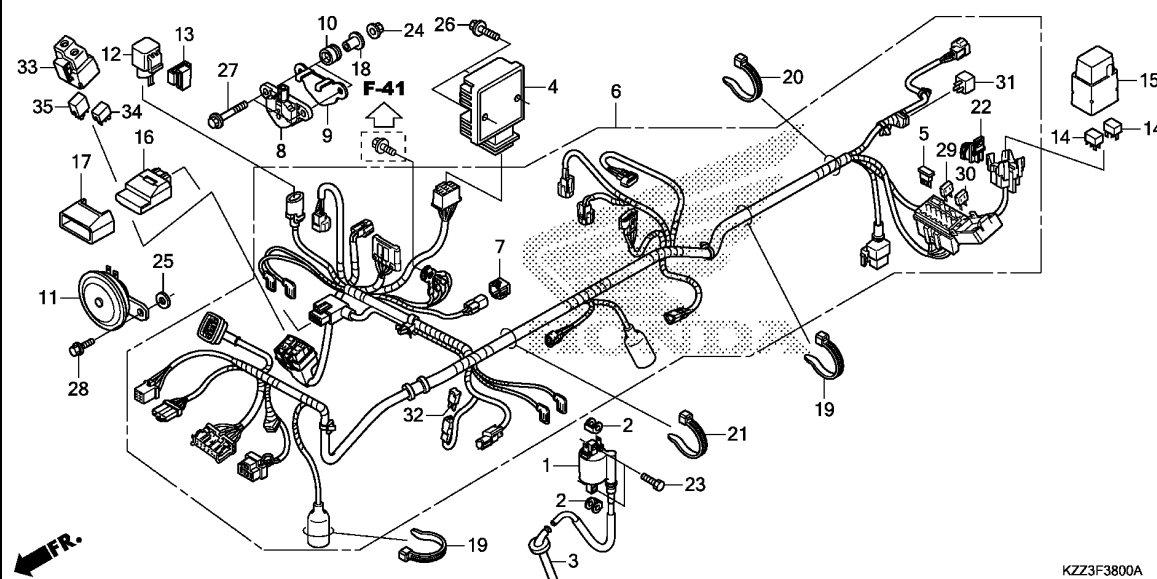
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	31500-KZZ-931	BATTERY ASSY.(YTX7L-BS)	1	-	1	-----	2ED,3E,E,ED,F,PH,U
	31500-MCG-014	BATTERY(YTX7L-BS)	1	-	-	-----	2BR,BR
	31500-KPF-895	BATTERY ASSY.(YTX7L-BS)	1	-	-	-----	LA
	31500-KYJ-981	BATTERY(YTX7L-BS)	-	1	-		
2	31510-KZZ-900	BAND, BATTERY	1	1	1		
3	32401-KZZ-900	CABLE, STARTER MAGNETIC	1	1	1		
4	32406-MFF-D00	COVER, STARTER MAGNETIC	1	1	1		
5	32410-KZZ-900	CABLE, STARTER MOTOR	1	1	1		
6	32414-GAG-000	COVER, BATTERY TERMINAL	1	1	1		
7	32601-KZZ-900	CABLE, BATTERY EARTH	1	1	1		
8	35850-MT4-000	SWITCH ASSY., STARTER MAGNETIC	1	1	1		
9	35856-MT3-000	RUBBER, SHOCK	1	1	1		
10	50383-KZZ-900	RUBBER, BATTERY(10X20X3)	1	1	1		
11	90111-MR5-000	BOLT, SOCKET, 5X9	2	2	2		
12	95701-06010-00	BOLT, FLANGE, 6X10	2	2	2		
13	98200-33000	FUSE, BLADE(30A)	2	2	2		

3

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WIRE HARNESS

H 8



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	614105	COIL, IGNITION	0.6
4	6131B2	RECTIFIER, REGULATE	0.4
6	611100	HARNESS, WIRE	0.9
8	617125	SENSOR, BANK ANGLE	0.3
11	616169	HORN	0.1
12	6111C3	RELAY, WINKER	0.2
14	6111D9	RELAY, FAN CONTROL	0.2
	6111G1	RELAY, FUEL PUMP	0.2
16	618135	ENGINE CONTROL MODULE(ECM) ..	0.4
34	6111G2	RELAY, HAZARD	0.2
35	6111T5	RELAY, HORN	0.2

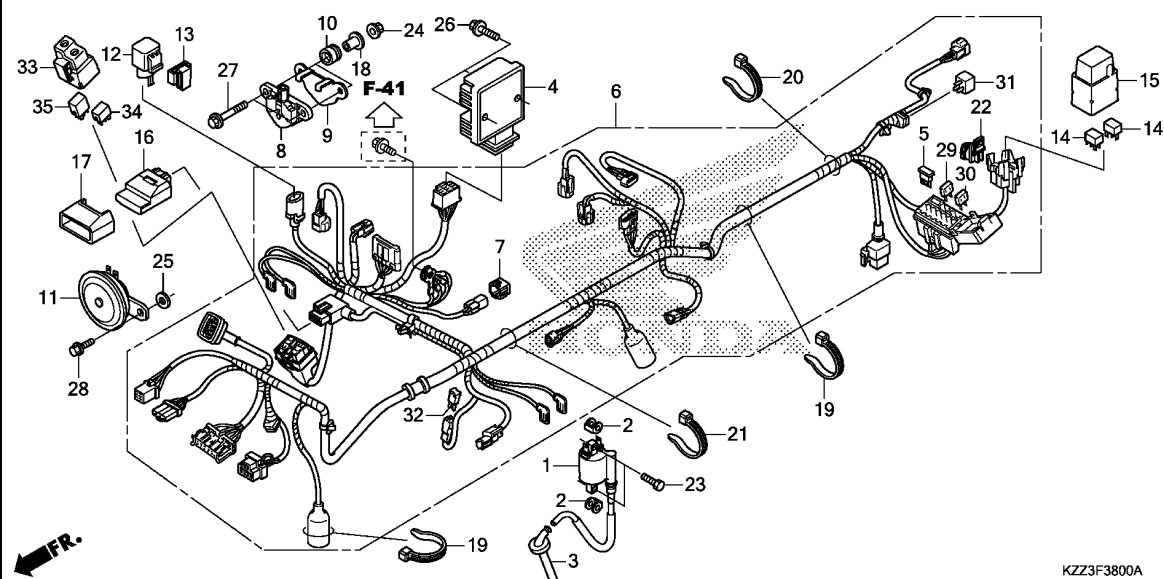
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	30510-KZZ-901	COIL COMP., IGNITION	1	1	1		
2	30520-GFM-900	SPACER, IGNITION COIL	2	2	2		
3	30700-KZZ-901	CAP ASSY., NOISE SUPPRESSOR ..	1	1	1		
4	31600-KVK-901	RECTIFIER ASSY., REGULATOR ..	1	1	1		
5	31730-MAS-601	DIODE ASSY., THREE WAY (SUMITOMO)	1	1	1		
6	32100-KZZ-930	HARNESS, WIRE	1	1	1	2ED,3E,BR,E,ED,F,KO,LA,PH,U	
	32100-KZZ-B10		1	-	-	2BR	
7	32606-GEV-761	CAP, DUMMY(4P)(RED)	1	1	1	2ED,3E,BR,E,ED,F,KO,LA,PH,U	
	32606-MEL-D01	CAP, DUMMY(6P)(NATURAL)	1	-	-	2BR	
8	35160-KVS-751	SENSOR ASSY., BANK ANGLE(M6)	1	1	1		
9	35161-KZZ-900	STAY, BANK ANGLE SENSOR	1	1	1		
10	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING	2	2	2		
11	38110-KYJ-901	HORN COMP.(HIGH)	1	1	1		
12	38301-KYJ-641	RELAY COMP., WINKER	1	1	1		
13	38306-GE7-000	SUSPENSION, WINKER RELAY	1	1	1		
14	38501-KWN-901	RELAY COMP., POWER (MICRO ISO 4P)(OMRON)	2	2	2		
15	38506-KZZ-900	COVER, RELAY(2P)	1	1	1		
16	38770-KZZ-942	PGM-FI UNIT	1	-	-	2BR,BR	
	38770-KZZ-932		1	-	-	E,ED,F,LA,PH,U	
	38770-KZZ-A62		-	1	-		
	38770-KZZ-A42		-	-	1		
17	38771-KZZ-900	SUSPENSION, ENGINE CONTROL UNIT	1	1	1		
18	77302-473-000	COLLAR, PILLION SEAT	2	2	2		

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WIRE HARNESS

H 9



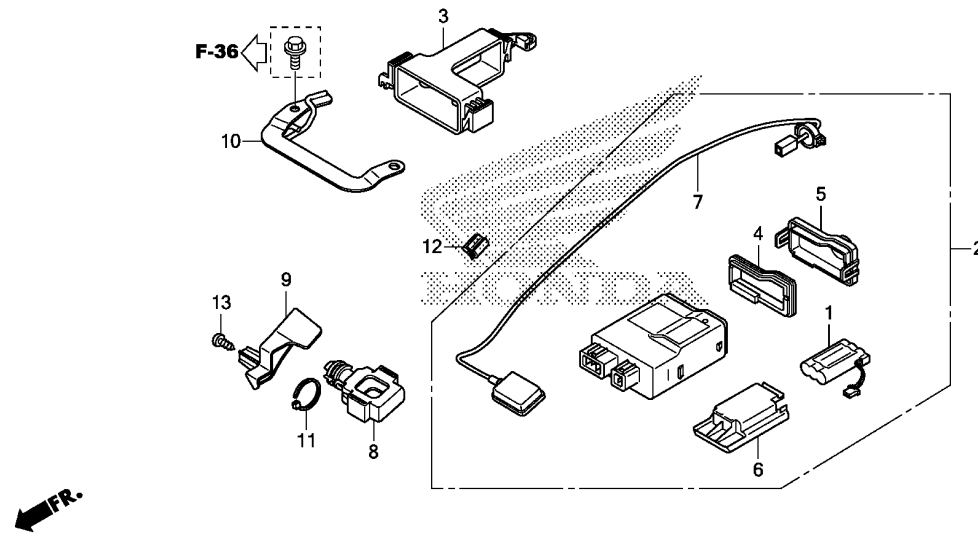
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
19	90651-KV6-003	BAND, WIRE, 165MM(BLACK)	2	2	2		
20	90652-KT1-771	BAND, WIRE(BLACK)	1	1	1		
21	90679-SG9-E01	BAND, SUCTION HOSE(BLACK) ...	1	1	1		
22	91565-S0X-003	CLIP, COUPLER(DARK GREEN) ...	1	1	1		
23	92101-06020-4J	BOLT, HEX., 6X20	2	2	2		
24	94050-06000	NUT, FLANGE, 6MM	2	2	2		
25	94102-08000	WASHER, PLAIN, 8MM	1	1	1		
26	95701-06020-00	BOLT, FLANGE, 6X20	2	2	2		
27	95701-06030-00	BOLT, FLANGE, 6X30	2	2	2		
28	95701-08014-00	BOLT, FLANGE, 8X14	1	1	1		
29	98200-40500	FUSE, MINI(5A)	2	2	2		
30	98200-41000	FUSE, MINI(10A)	6	6	6		2ED,3E,BR,E,ED,F,KO,LA,PH,U
			7	-	-		2BR
31	31700-MM8-610	RECTIFIER COMP., SILICON	1	-	-		2BR
32	32146-S84-003	CONNECTOR, DIODE(2P)(3A)	1	-	-		2BR
33	38200-KZZ-B10	SUSPENSION, RELAY	1	-	-		2BR
34	38501-KSS-B31	RELAY COMP., POWER (MICRO ISO 4P)	1	-	-		2BR
35	38502-KTT-901	RELAY COMP., POWER(MICRO 5P)	1	-	-		2BR

3

F-38-30

TRACKING CONTROL UNIT

H10



KZZ3F3830

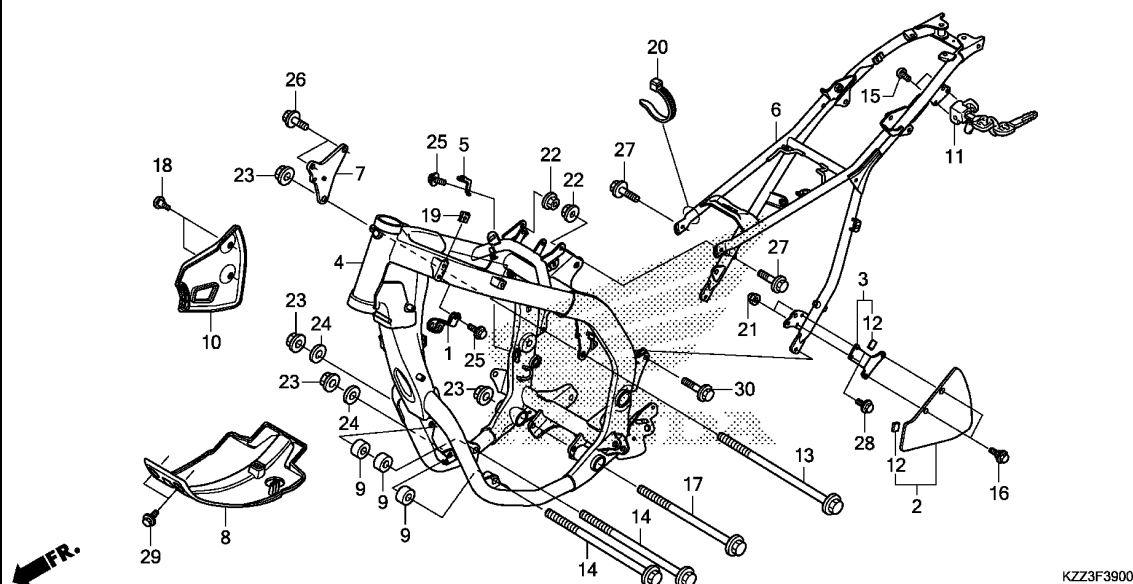
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6101A7	(7) BATTERY, TRACKING UNIT	
		INTERNAL	0.2
2	6181C7	CONTROL UNIT, TRACKING	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L	CRF 250L	CRF 250M		
			D	E	E		
1	31500-KVS-A01	BATTERY ASSY.	1	-	-	-----	2BR
2	38910-KZZ-B10	CONTROL UNIT, TRACKING	1	-	-	-----	2BR
3	38912-KZZ-B10	SUSPENSION, TRACKING CONTROL	1	-	-	-----	2BR
4	38912-MGS-730	SEAL	1	-	-	-----	2BR
5	38913-MGS-730	LID, BATTERY	1	-	-	-----	2BR
6	38917-KVS-A01	BOX, BATTERY	1	-	-	-----	2BR
7	38918-KZZ-B10	ANTENNA ASSY.	1	-	-	-----	2BR
8	38920-KZZ-940	SUSPENSION, GPS ANTENNA	1	-	-	-----	2BR
9	38930-KZZ-B10	COVER, TRACKING ANTENNA	1	-	-	-----	2BR
10	80117-KZZ-B10	PLATE COMP., TRACKING UNIT ..	1	-	-	-----	2BR
11	83645-GG0-000	BAND, NYLON	1	-	-	-----	2BR
12	90660-SB2-000	CLIP, CORD	1	-	-	-----	2BR
13	93913-15420	SCREW, TAPPING, 5X16(PO)	1	-	-	-----	2BR

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FRAME BODY

H11



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	410100	BODY, FRAMEINCLUDES: Engine removal and installation	6.0
6	4101A5	FRAME :REAR	1.3
8	410135	PLATE, SKID	0.1
10	4101A0	GUARD, STEP	0.1
11	410197	LOCK, HELMET	0.2

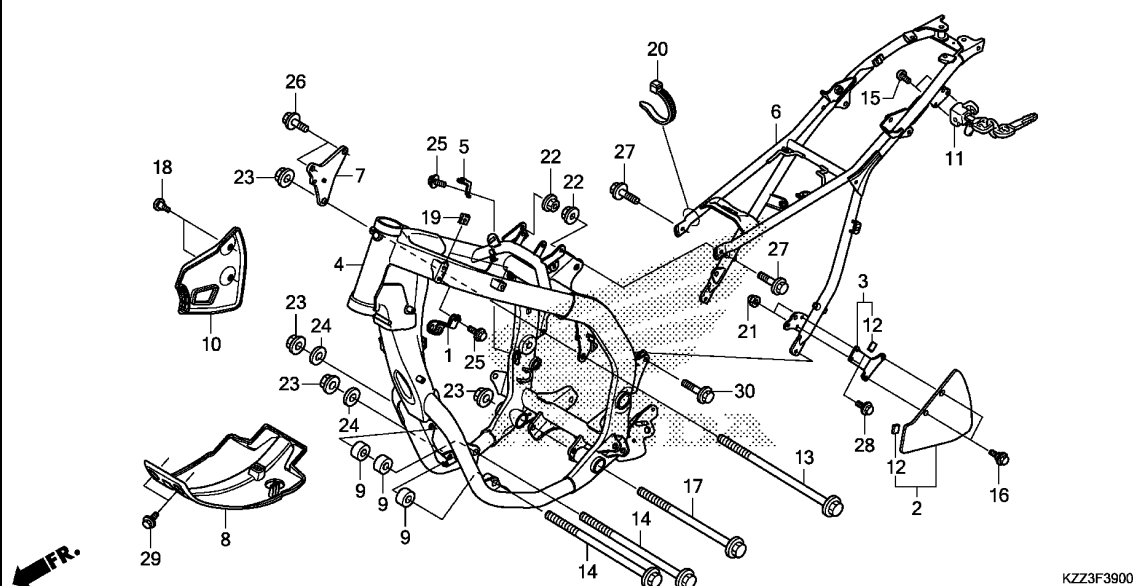
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	32111-KZZ-900	CLAMPER, HARNESS	1	1	1		
2	40515-KZZ-960	COVER, DRIVE CHAIN	1	-	-	----- U	
3	40516-KZZ-960	STAY, DRIVE CHAIN COVER	1	-	-	----- U	
4	50100-KZZ-900ZB	BODY COMP., FRAME *NH146M*					
		ACCURATE SILVER METALLIC	1	1	-		
	50100-KZZ-900ZC	*NH303M*					
		MAT AXIS GRAY METALLIC	-	-	1		
5	50175-KZZ-900	STAY, STOP SWITCH	1	1	1		
6	50200-KZZ-900ZB	BODY COMP., RR. FRAME *NH146M*					
		ACCURATE SILVER METALLIC	1	1	-		
	50200-KZZ-900ZC	*NH303M*					
		MAT AXIS GRAY METALLIC	-	-	1		
7	50351-KZZ-900	PLATE, R. ENGINE HANGER	1	1	1		
8	50355-KZZ-900	PLATE, SKID	1	1	-		
	50355-KZZ-A20		-	-	1		
9	50361-KZZ-900	COLLAR, ENGINE HANGER	3	3	3		
10	50615-KZZ-900	GUARD, HEEL	1	1	-		
	50615-KZZ-A20		-	-	1		
11	50710-KCZ-J71	HOLDER ASSY., HELMET	1	1	1		
12	64341-KWW-A00	RUBBER, CUSHION	2	-	-	----- U	
13	90102-KZZ-900	BOLT, FLANGE, 10X150	1	1	1		
14	90104-HP6-A00	BOLT, FLANGE, 10X140	2	2	2		
15	90105-KGA-B00	BOLT, ONE-WAY, 6X10	2	2	2		
16	90111-KZZ-900	BOLT, FLANGE, 6MM	2	-	-	----- U	

3

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FRAME BODY

H12



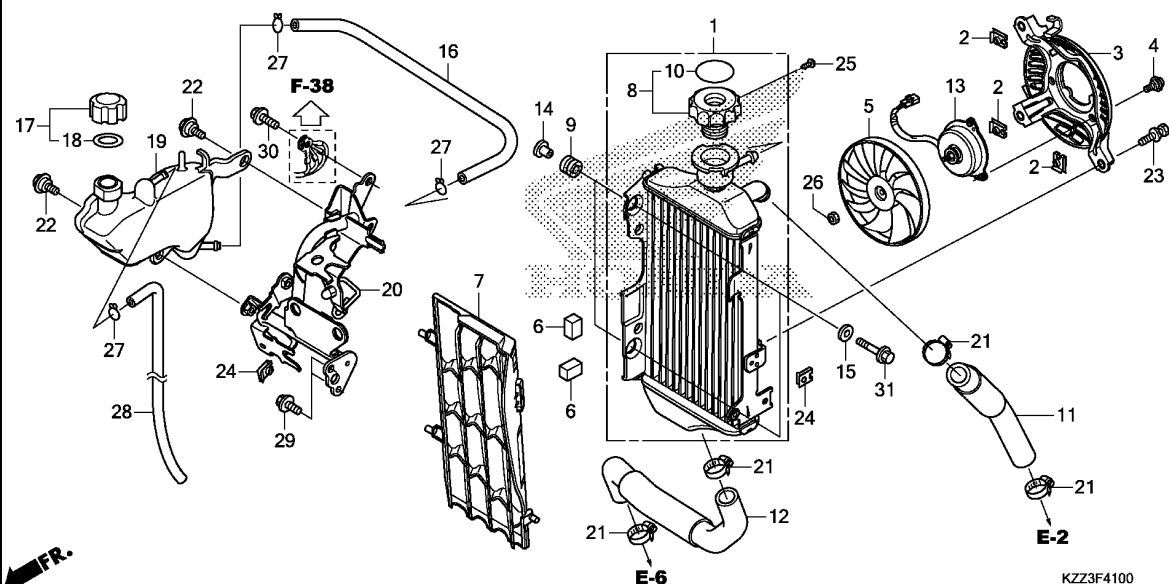
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
17	90127-KR3-000	BOLT, FLANGE, 10X130	1	1	1		
18	90133-KPP-T00	SCREW, PAN, 6X14	2	2	2		
19	90201-KPR-901	NUT, CLIP, 6MM	4	4	4		
20	90651-MA6-720	BAND, WIRE HARNESS	1	1	1		
21	94021-06000-0S	NUT, CAP, 6MM	2	-	-	-----	U
22	94050-08000	NUT, FLANGE, 8MM	2	2	2		
23	94050-10000	NUT, FLANGE, 10MM	4	4	4		
24	94101-10800	WASHER, PLAIN, 10MM	2	2	2		
25	95701-06012-00	BOLT, FLANGE, 6X12	2	2	2		
26	95701-08016-00	BOLT, FLANGE, 8X16	2	2	2		
27	95701-08018-00	BOLT, FLANGE, 8X18	2	2	2		
28	96001-06010-00	BOLT, FLANGE, 6X10	2	-	-	-----	U
29	96300-06010-08	BOLT, FLANGE, 6X10	2	2	2		
30	96300-08020-00	BOLT, FLANGE, 8X20	2	2	2		

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RADIATOR

H13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151C3	RADIATOR	0.3
3	115125	SHROUD, RADIATOR	0.2
5	1151A6	FAN, COOLING	0.2
7	1151B1	GRILLE, RADIATOR	0.1
8	1151B8	CAP, RADIATOR	0.1
11	115103	HOSE, RADIATOR :UPPER	0.3
12	115104	HOSE, RADIATOR :LOWER	0.3
13	1151A7	MOTOR, FAN	0.3
16	1151E5	TUBE, RADIATOR RESERVE TANK ..	0.2
19	115110	TANK, RADIATOR RESERVE	0.3
20	4101CR	STAY, RADIATOR RESERVE TANK ..	0.5

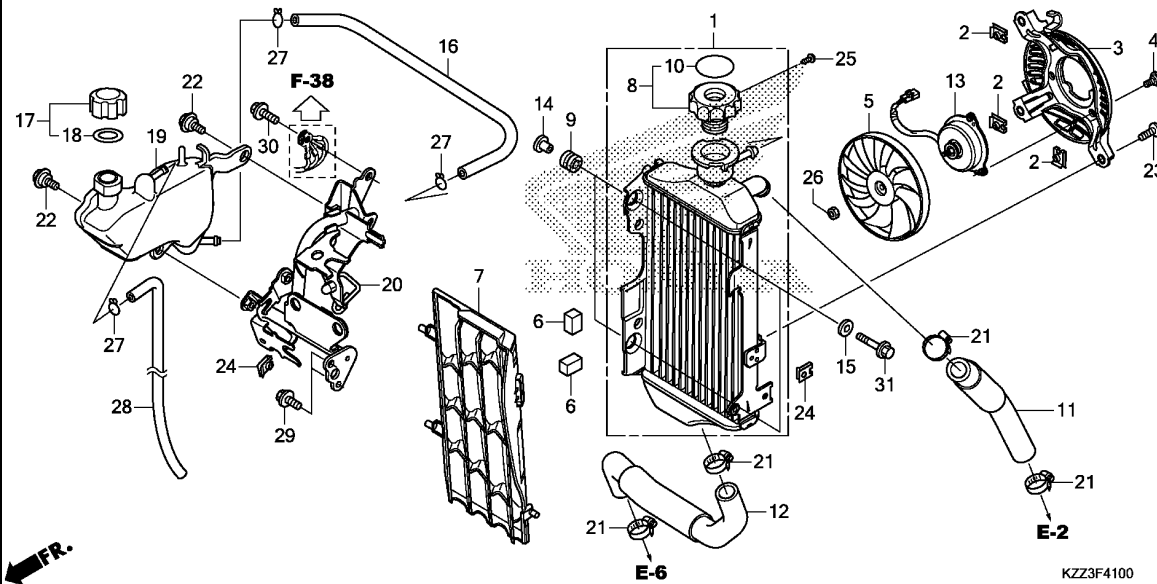
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	19010-KZZ-931	RADIATOR COMP.(T.RAD)	1	-	1	-----	2ED,3E,E,ED,F,PH,U
	19010-KZZ-941		1	-	-	-----	2BR,BR,LA
	19010-KZZ-A61	RADIATOR COMP.	-	1	-		
2	19014-KEA-003	NUT, SETTING(6MM)	3	3	3		
3	19015-KZZ-901	SHROUD COMP.	1	1	1		
4	19016-KEA-003	SCREW, PAN, 4X8.5	3	3	3		
5	19020-KVZ-631	FAN COMP., COOLING	1	1	1		
6	19022-KZZ-900	RUBBER, RADIATOR	2	2	2		
7	19034-KZZ-900	GRILLE, RADIATOR	1	1	1		
8	19045-KPC-871	CAP COMP., RADIATOR	1	-	1	-----	2ED,3E,E,ED,F,PH,U
	19045-KYJ-641		1	-	-	-----	2BR,BR,LA
	19045-KZZ-A61		-	1	-		
9	19051-KRN-000	RUBBER, RADIATOR MOUNTING ...	2	2	2		
10	19055-KPC-871	SEAL, RADIATOR CAP(PICTOGRAPH)	1	-	1	-----	2ED,3E,E,ED,F,PH,U
	19055-MV9-891	SEAL, RADIATOR CAP	1	-	-	-----	2BR,BR,LA
	19055-MBR-870	SEAL, RADIATOR CAP(KOREAN) ..	-	1	-		
11	19062-KZZ-900	HOSE, RADIATOR UPPER	1	1	1		
12	19067-KZZ-900	HOSE, RADIATOR LOWER	1	1	1		
13	19080-KZZ-901	MOTOR ASSY., FAN(T.RAD)	1	1	1		
14	19091-KZZ-900	COLLAR, RADIATOR MOUNTING ...	2	2	2		
15	19092-KZZ-900	WASHER, RADIATOR MOUNTING ...	2	2	2		
16	19101-KZZ-900	TUBE, RESERVE TANK	1	1	1		
17	19105-KZZ-900	CAP ASSY., RESERVE TANK	1	1	1		
18	19107-MG8-000	PACKING, RESERVE TANK	1	1	1		
19	19110-KZZ-900	TANK, RADIATOR RESERVE	1	1	1		
20	19150-KZZ-900	STAY, RESERVE TANK	1	1	1		

3

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RADIATOR

H14

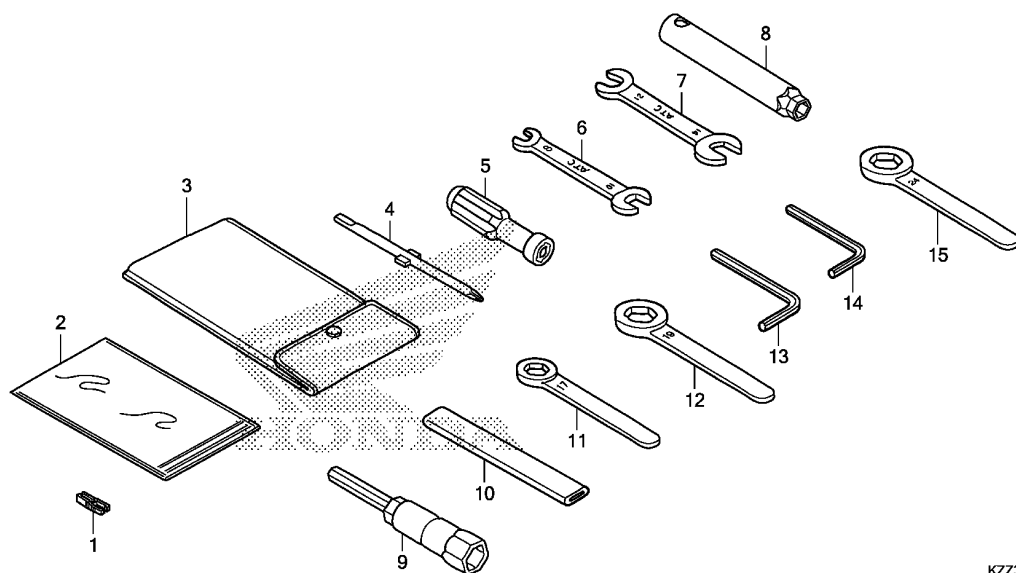


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
21	19517-ML7-691	CLAMP, HOSE, 22-29MM	4	4	4		
22	90110-KZZ-900	BOLT, FLANGE, 6MM	2	2	2		
23	90120-KCR-003	BOLT-WASHER, 6X16	3	3	3		
24	90201-KPR-901	NUT, CLIP, 6MM	2	2	2		
25	93901-22020	SCREW, TAPPING, 3X6	1	1	1		
26	94001-03000-0S	NUT, HEX., 3MM	1	1	1		
27	95002-02100	CLIP, TUBE(B10)	3	3	3		
28	95005-55890-20	TUBE(5.3X890)	1	1	1		
29	95701-06010-00	BOLT, FLANGE, 6X10	2	2	2		
30	95701-06014-00	BOLT, FLANGE, 6X14	1	1	1		
31	96001-06028-00	BOLT, FLANGE, 6X28	2	2	2		

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TOOLS

H15



KZZ3F4800

Ref. No. L.O.N. (Relative ref. Number) Description F.R.T.

NO INFORMATION

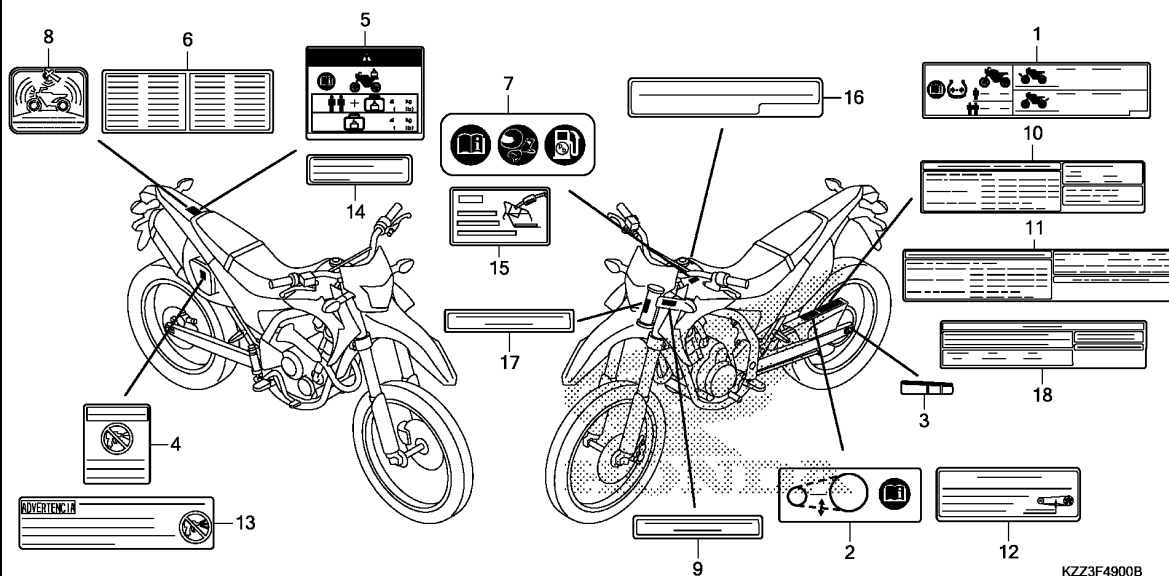
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	38235-S04-003	PULLER, MINI FUSE(SUMITOMO) -	1	1	1		
2	77250-KZZ-900	BAG, OWNERS MANUAL	1	1	1		
3	89101-MC7-000	BAG, TOOL	1	1	1		
4	89102-538-000	DRIVER, SCREW(NO.2 + -)	1	1	1		
5	89103-538-000	GRIP	1	1	1		
6	89211-KWW-601	SPANNER, 8X10(ATC)	1	1	1		
7	89213-KWW-601	SPANNER, 12X14(ATC)	1	1	1		
8	89215-KZZ-900	WRENCH, BOX	1	1	1		
9	89216-KYJ-900	WRENCH, PLUG(16.5)	1	1	1		
10	89217-KGH-900	HANDLE, EYE WRENCH	1	1	1		
11	89218-MF5-000	WRENCH, EYE, 17MM	1	1	1		
12	89219-KWW-601	WRENCH, EYE, 19MM	1	1	1		
13	89221-371-000	WRENCH, HEX., 6MM	1	1	1		
14	89221-429-000	WRENCH, HEX., 5MM	1	1	1		
15	99006-24000	WRENCH, EYE, 24MM	1	1	1		

3

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CAUTION LABEL

H16



Ref. No. L.O.N. (Relative ref. Number) Description F.R.T.

NO INFORMATION

KZZ3F4900B

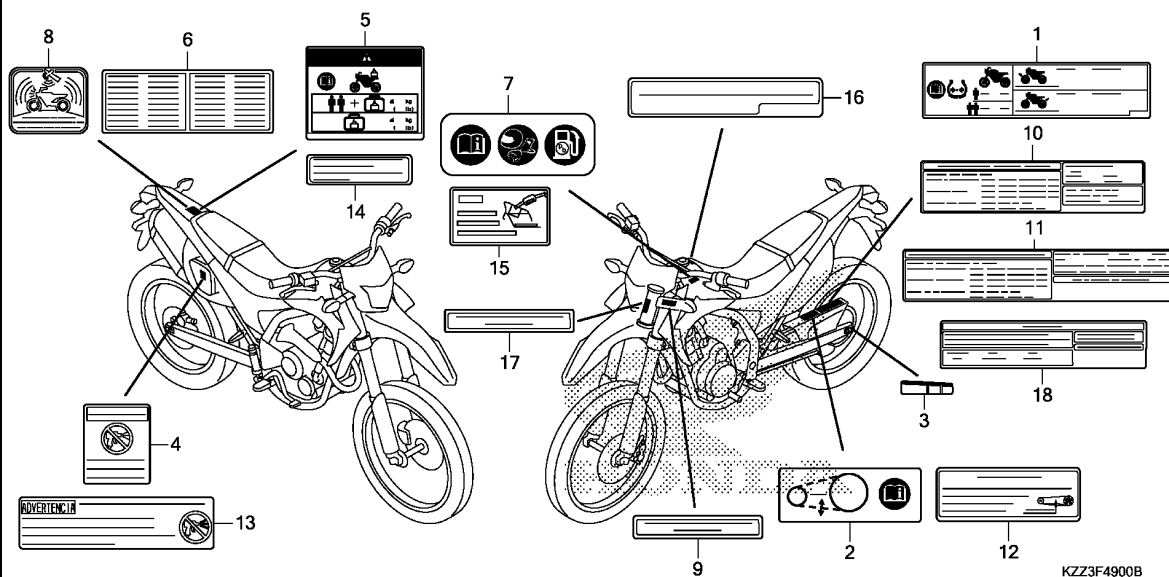
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	87505-KZZ-930	LABEL, TIRE	1	-	-	E,ED,F,PH,U	
	87505-KZZ-A40	LABEL, TIRE (PICTOGRAPH)	-	-	1		
2	87507-KSJ-E30	LABEL, DRIVE CHAIN (PICTOGRAPH)	1	-	-	E,ED,F,PH,U	
	87507-MFL-D20		-	-	1		
3	87508-KZZ-900	LABEL, CHAIN ADJUSTER	1	1	1		
4	87509-KWS-840	LABEL, AIR CLEANER ELEMENT	1	-	-	LA	
	87509-KWP-900	NOTICE (SPANISH)	1	-	-	PH	
5	87512-KZZ-930	LABEL, ACCESSORIES & LOADING (PICTOGRAPH)	1	-	1	2ED,3E,E,ED,F,U	
6	87560-MZ1-620	LABEL, FRENCH TRANSLATION ...	1	-	-	F	
7	87586-MGN-D00	LABEL, FUEL & DRIVE (PICTOGRAPH)	1	-	1	2ED,ED	
8	87100-KVS-A00	MARK, GPS	1	-	-	2ED,3E,E,ED,F,PH,U	
9	87125-GB0-900	PLATE, NAME	1	-	-	2BR	
10	87505-KZZ-940	LABEL, TIRE	1	-	-	2BR,BR	
11	87505-KZZ-950	LABEL, TIRE	1	-	-	LA	
12	87507-MAT-B40	LABEL, DRIVE CHAIN (PORTUGUESE)	1	-	-	2BR,BR	
	87507-KTL-C40	MARK, DRIVE CHAIN CAUTION (SPANISH)	1	-	-	LA	
	87507-KFK-750	LABEL, DRIVE CHAIN (KOREAN) ..	-	1	-		
13	87509-KWG-B00	LABEL, AIR CLEANER ELEMENT	1	-	-	2BR,BR	
		NOTICE (PORTUGUESE)	1	-	-	2BR,BR	
14	87560-KCH-630	LABEL, DRIVE (PORTUGUESE)	1	-	-	LA	
	87560-MAK-690	LABEL, DRIVE (SPANISH)	1	-	-		

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CAUTION LABEL

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KZZ3F4900B

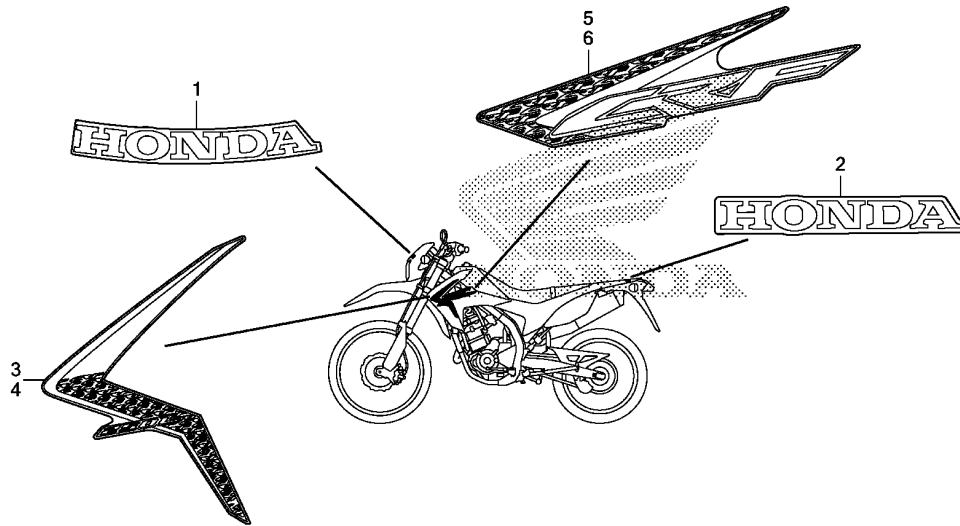
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
14)	87560-MBR-871	LABEL, DRIVE CAUTION(KOREAN)	-	1	-		
15	87562-GFP-900	MARK, REFUEL CAUTION (PORTUGUESE)	1	-	-	----- 2BR, BR	
16	87586-MEE-M00	LABEL, FUEL CAUTION	1	-	-	----- LA	
17	87125-GB0-900	PLATE, NAME	-	1	-		
18	87505-KZZ-A60	LABEL, TIRE (KOREAN)	-	1	-		

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MARK/STRIPE(CRF250L)

1 2



KZZ3F5000

Ref. No. L.O.N. (Relative ref. Number) Description F.R.T.

NO INFORMATION

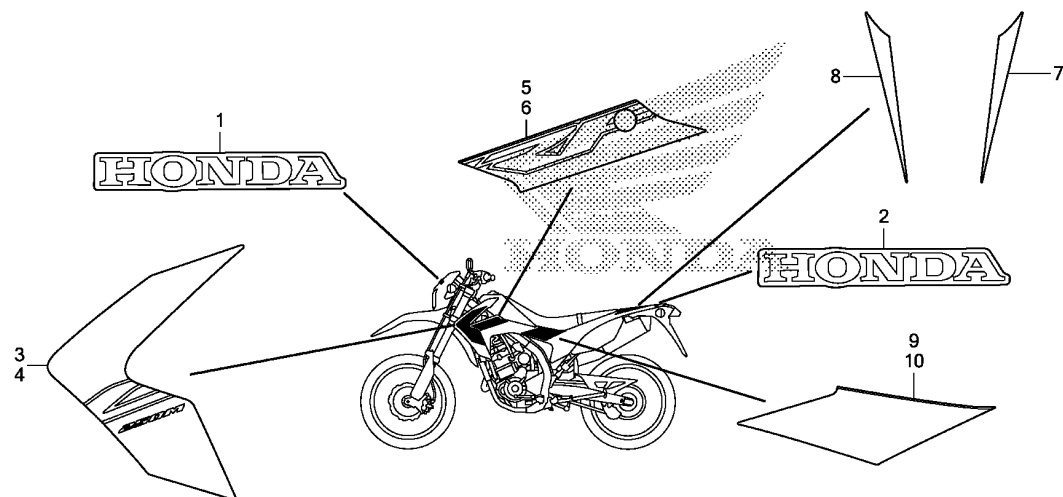
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	86101-KZZ-900ZC	MARK, HONDA(70MM) *TYPE1*. (FR.)	1	1	-		
2	86102-KZZ-900ZC	MARK, HONDA(70MM) *TYPE1*. (RR.)	1	1	-		
3	86191-KZZ-900ZD	S*TYPE1*R...ER... SHRQUD.	1	1	1		
4	86192-KZZ-900ZD	S*TYPE1*L...ER... SHRQUD.	1	1	1		
5	86193-KZZ-900ZD	S*TYPE1*R...RR... SHRQUD.	1	1	1		
6	86194-KZZ-900ZD	S*TYPE1*L...RR... SHRQUD.	1	1	1		

F-50-1

MARK/STRIPE(CRF250M)

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KZZ3F5001

Ref. No. L.O.N. (Relative ref. Number) Description F.R.T.

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	86101-KZZ-A20ZA	MARK, HONDA (70MM) *TYPE1*..... (FR.)	-	-	1		
2	86102-KZZ-A20ZA	MARK, HONDA (70MM) *TYPE1*..... (RR.)	-	-	1		
3	86191-KZZ-A20ZA	STRIPE, L. FR. SHROUD *TYPE2*.....	-	-	1	-----	2ED,3E
	86191-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
4	86192-KZZ-A20ZA	STRIPE, L. FR. SHROUD *TYPE2*.....	-	-	1	-----	2ED,
	86192-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
5	86193-KZZ-A20ZA	STRIPE, R. RR. SHROUD *TYPE2*.....	-	-	1	-----	2ED,3E
	86193-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
6	86194-KZZ-A20ZA	STRIPE, L. RR. SHROUD *TYPE2*.....	-	-	1	-----	2ED,
	86194-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
7	86801-KZZ-A20ZA	STRIPE, R. RR. FENDER *TYPE2*.....	-	-	1	-----	2ED,3E
	86801-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
8	86802-KZZ-A20ZA	STRIPE, L. RR. FENDER *TYPE2*.....	-	-	1	-----	2ED,
	86802-KZZ-A20ZB	*TYPE1*.....	-	-	1	-----	E,ED
9	86831-KZZ-A20ZA	STRIPE, R. SIDE COVER *TYPE1*.....	-	-	1	-----	E,ED
10	86832-KZZ-A20ZA	STRIPE, L. SIDE COVER *TYPE1*.....	-	-	1	-----	E,ED

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J 2

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PART NO. INDEX

J 3

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
44310-KZZ-900	F12	64	4	46000				51476-KZZ-901	F9	61	18	53219-KZZ-900	F7	59	4	83512-KZZ-900	G10	78	18
	F13	65	3					51476-MFB-003	F9	61	18	53219-KZZ-A20	F7	59	4	83545-KZZ-900	H5	89	10
44620-KZZ-900	F12	64	5	46182-MEL-D21	F14	66	16	51490-MFL-003	F9	61	19	53229-MN1-650	F7	59	5	83551-GE2-000	G6	74	4
	F13	65	4	46500-KZZ-900	G12	80	6	51500-KZZ-901	F9	61	20	53300-KZZ-900	F6	58	10	83600-KZZ-A20ZB	G6	74	18
44635-KZZ-900	F12	64	6	46504-KV6-702	F14	66	17	51500-KZZ-A21	F9	61	20	53300-KZZ-A20	F6	58	10	83601-KZZ-900ZC	G6	74	5
44635-KZZ-A20	F13	65	5	46511-KZ4-J00	G12	80	7	51525-KZZ-901	F10	62	21					83601-KZZ-900ZD	G6	74	5
44650-KZZ-900	F12	64	7	46525-KK0-003	G12	80	8	51610-KZZ-900ZC	F10	62	22	61000				83602-KZZ-900ZB	G6	74	6
44650-KZZ-A21	F13	65	6					51610-KZZ-A20	F10	62	22					83602-KZZ-900ZC	G6	74	6
44650-KZZ-C01	F13	65	6	50000				51620-KZZ-900ZC	F10	62	23	61101-KZZ-900	F8	60	1	83603-KZZ-900	G6	74	7
44701-KZZ-901	F12	64	8					51620-KZZ-A20	F10	62	23	61103-357-000	F1	53	7	83604-KZZ-900	G6	74	8
44701-KZZ-A22	F13	65	7	50100-KZZ-900ZB	H11	95	4					61104-KZZ-900	F1	53	8	83607-KZZ-900	G6	74	9
44701-KZZ-C02	F13	65	7	50100-KZZ-900ZC	H11	95	4	52000				61105-KEV-900	H6	90	30	83643-355-300	H3	87	8
44711-KZZ-901	F12	64	9	50175-KZZ-900	H11	95	5					61140-KZZ-900ZD	F1	53	9	83645-GG0-000	H10	94	11
44711-KZZ-A21	F13	65	8	50200-KZZ-900ZB	H11	95	6	52101-KZZ-900	G15	83	5	61140-KZZ-A20ZA	F1	53	9	83701-KZZ-900	G6	74	10
44712-KAE-005	F12	64	10	50200-KZZ-900ZC	H11	95	6	52131-KZZ-900	G15	83	6	61200-KZZ-900ZB	F8	60	2	83905-KZZ-900	G6	74	11
44712-KZZ-A21	F13	65	9	50351-KZZ-900	H11	95	7	52141-KZZ-900	G15	83	7	61200-KZZ-900ZD	F8	60	2				
44713-KZZ-901	F12	64	11	50355-KZZ-900	H11	95	8	52144-356-005	G15	83	8	61315-KZZ-900	F2	54	3	84000			
44713-KZZ-A21	F13	65	10	50355-KZZ-A20	H11	95	8	52146-KV6-010	G15	83	9	61325-KZZ-900	F6	58	11				
				50361-KZZ-900	H11	95	9	52147-KV6-010	G15	83	10	61328-MJ6-000	F2	54	4	84601-HC4-000	G7	75	19
45000				50383-KZZ-900	H7	91	10	52161-KZZ-900	G15	83	11	61330-KZZ-900	F1	53	10	84700-KZZ-960	H5	89	11
				50530-KZZ-900	G14	82	2	52170-KZZ-900	G15	83	12					84701-KZZ-900	H5	89	12
45108-KPH-951	F11	63	6	50530-KZZ-A20	G14	82	2	52171-KR6-000	G15	83	13	64000				84701-KZZ-930	H5	89	12
45108-ML7-922	F16	68	9	50541-MY5-860	G14	82	3	52171-MAN-620	G15	83	14					84702-KZZ-930	H6	90	31
45111-MAJ-G41	F11	63	7	50545-MY5-860	G14	82	4	52200-KZZ-900	G15	83	15	64266-MG9-770	H3	87	2	84710-MEE-650	H5	89	13
	F16	68	10	50547-KZZ-900	G14	82	5	52200-KZZ-A21	G15	83	15	64341-KWW-A00	H11	95	12				
45120-KZZ-A21	F13	65	11	50603-KZZ-900	G13	81	1	52400-KZZ-931	H1	85	1	64465-KZZ-900	H3	87	3	86000			
45125-KZZ-901	F5	57	2	50615-KZZ-900	H11	95	10	52400-KZZ-941	H1	85	1								
45125-KZZ-A22	F5	57	2	50615-KZZ-A20	H11	95	10	52400-KZZ-951	H1	85	1	77000				86101-KZZ-900ZC	I2	102	1
45131-GZ0-006	F11	63	8	50616-KZZ-900	G13	81	2	52400-KZZ-A41	H1	85	1					86101-KZZ-A20ZA	I3	103	1
45132-166-016	F11	63	9	50617-KZZ-900	G13	81	3	52400-KZZ-A61	H1	85	1	77200-KZZ-900ZB	G5	73	1	86102-KZZ-900ZC	I2	102	2
	F16	68	11	50618-KZZ-900	G13	81	4	52462-KPS-900	H1	85	2	77200-KZZ-900ZD	G5	73	1	86102-KZZ-A20ZA	I3	103	2
45133-MA3-006	F11	63	10	50639-KZZ-900	G13	81	5	52462-KZZ-900	H1	85	3	77200-KZZ-A20ZA	G5	73	1	86150-KPG-901	F6	58	12
	F16	68	12	50642-KZZ-900	G13	81	6	52464-KPE-900	H1	85	4	77215-GC2-000	G5	73	2	86150-KPG-902	F6	58	12
45150-KZZ-901	F11	63	11	50710-KCZ-J71	H11	95	11	52465-KZZ-900	H1	85	5	77223-KZZ-900	H3	87	4	86191-KZZ-900ZD	I2	102	3
45150-KZZ-A21	F11	63	11	50711-KZZ-900	G13	81	7	52465-KZZ-A20	H1	85	5	77224-KZZ-900	H3	87	5	86191-KZZ-A20ZA	I3	103	3
45190-KZZ-901	F11	63	12	50713-KZZ-900	G13	81	8	52472-KZZ-900	H1	85	6	77233-MBL-611	G6	74	2	86191-KZZ-A20ZB	I3	103	3
45190-KZZ-A21	F11	63	12					52475-KZZ-900	H1	85	7	77250-KZZ-900	H15	99	2	86192-KZZ-900ZD	I2	102	4
45203-MCC-006	F16	68	13	51000				52475-KZZ-A20	H1	85	7	77302-473-000	G9	77	8	86192-KZZ-A20ZA	I3	103	4
45215-KPH-951	F11	63	13													86192-KZZ-A20ZB	I3	103	4
45216-166-006	F11	63	14	51400-KZZ-901	F9	61	3	53000								86193-KZZ-900ZD	I2	102	5
45218-MAJ-G41	F16	68	14	51400-KZZ-A21	F9	61	3					80000				86193-KZZ-A20ZA	I3	103	5
45351-KZZ-901	F12	64	12	51401-KZZ-901	F9	61	4	53100-KZZ-900	F6	58	6					86193-KZZ-A20ZB	I3	103	5
45461-KZZ-900	F9	61	1	51401-KZZ-A21	F9	61	4	53131-KZZ-900	F6	58	7	80010-KZZ-900ZD	H3	87	6	86194-KZZ-900ZD	I2	102	6
45462-KZZ-900	F9	61	2	51410-KZZ-901	F9	61	5	53131-KZZ-A20	F6	58	7	80010-KZZ-A20ZA	H3	87	6	86194-KZZ-A20ZA	I3	103	6
45468-KZZ-900	F6	58	5	51410-KZZ-A21	F9	61	5	53140-KZZ-900	F3	55	7	80010-KZZ-A20ZB	H3	87	6	86194-KZZ-A20ZB	I3	103	6
	F7	59	1	51412-KA4-711	F9	61	6	53150-KZZ-900	F3	55	8	80010-KZZ-A20ZB	H3	87	6	86801-KZZ-A20ZA	I3	103	7
45504-410-003	F5	57	3	51412-KZZ-901	F9	61	7	53167-MGS-D30	F3	55	9	80105-KZZ-900	G7	75	18	86801-KZZ-A20ZB	I3	103	7
45510-KZZ-901	F5	57	4	51414-MFN-D01	F9	61	8	53168-MGS-D30	F3	55	10	80110-KZZ-900	H5	89	7	86802-KZZ-A20ZA	I3	103	8
45513-HA2-006	F5	57	5	51415-MGP-D01	F9	61	9	53172-KZZ-900	F3	55	11	80115-KZZ-900	H5	89	8	86802-KZZ-A20ZB	I3	103	8
45517-166-006	F5	57	6	51419-KZZ-901	F9	61	10	53174-KZZ-900	F3	55	12	80116-KZZ-900	H5	89	9	86831-KZZ-A20ZA	I3	103	9
45518-MEN-J01	F5	57	7	51425-KZZ-901	F9	61	11	53175-KZZ-900	F5	57	12	80117-KZZ-B10	H10	94	10	86832-KZZ-A20ZA	I3	103	10
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				51456-KZZ-901	F9	61	17	53215-GF8-000	F6	58	9	83501-KZZ-900ZD	G6	74	3	87505-KZZ-940	H16	100	10

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87507-KTL-C40	H16	100	12	90017-KYJ-900	D2	31	16		G6	74	13	90451-KYJ-900	E5	50	27	91204-KK0-003	D10	39	28
87507-MAT-B40	H16	100	12	90018-KYJ-900	D1	30	7		H12	96	18	90452-KYJ-900	E5	50	28	91205-KF0-003	D10	39	29
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87586-MEE-M00	I1	101	16	90104-HP6-A00	H11	95	14	90201-KYJ-900	D11	40	14	90602-KYJ-900	E5	50	34	91303-377-000	D13	42	8
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BEARING C, CRANKSHAFT	E1	46	4		F7	59	6		G11	79	29
BEARING D, CRANKSHAFT	E1	46	4		F10	62	26	BOLT, FLANGE, 8X45	F6	58	15
BEARING E, CRANKSHAFT	E1	46	4		G7	75	20		F7	59	7
BEARING F, CRANKSHAFT	E1	46	4		G15	83	18	BOLT, HANDLE LEVER PIVOT	F3	55	21
BEARING G, CRANKSHAFT	E1	46	4		H3	87	9		F5	57	14
BEARING, BALL RADIAL, 6303U ..	G2	70	19		H5	89	16	BOLT, HEAD COVER	D1	30	7
BEARING, HEAD PIPE UPPER	F7	59	8		H11	95	16	BOLT, HEX., 6X20	E6	51	12
BEARING, NEEDLE	H2	86	16		H14	98	22		H9	93	23
BEARING, NEEDLE, 12X16X10	D10	39	27	BOLT, FLANGE, 6X10	G14	82	9	BOLT, HEX., 8X47.5	G16	84	19
BEARING, NEEDLE, 14MM	E6	51	17		H7	91	12	BOLT, HOOK, 8MM	H3	87	10
BEARING, NEEDLE, 17X24X17	H2	86	17		H12	96	28	BOLT, MUFFLER PROTECTOR	G10	78	21
BEARING, NEEDLE, 17X27X13	E5	50	35					BOLT, OIL, 10X22	F5	57	15
BEARING, NEEDLE, 20X26X20	G16	84	24		H14	98	29		F14	66	20
	H2	86	18	BOLT, FLANGE, 6X12	G8	76	26	BOLT, ONE-WAY, 6X10	H11	95	15
BEARING, NEEDLE, 28X33X16.8 ..	D11	40	18		H6	90	27	BOLT, ONE-WAY, 8MM	F6	58	13
BEARING, NEEDLE, 29X34X24	D12	41	5	BOLT, FLANGE, 6X120	D2	31	25	BOLT, PIN	F11	63	8
BEARING, RADIAL BALL	E5	50	36	BOLT, FLANGE, 6X14	D7	36	12	BOLT, PROTECTOR	F10	62	24
BEARING, RADIAL BALL, 6001 ...	D10	39	36		E5	50	39	BOLT, SEALING, 12MM	D2	31	4
	D11	40	19		F15	67	28	BOLT, SEALING, 16MM	E1	46	2
BEARING, RADIAL BALL, 6001U ..	D10	39	26		H14	98	30	BOLT, SETTING	D15	44	6
				BOLT, FLANGE, 6X16	D9	38	19	BOLT, SIDE STAND PIVOT	G14	82	6
				BOLT, FLANGE, 6X18	E1	46	17	BOLT, SOCKET, 5X9	H7	91	11
								BOLT, SOCKET, 6X16	D14	43	5

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BOLT, SOCKET, 6X35	D14	43	6	CAP, BLEEDER	F16	68	8	COLLAR C, CUSHION ARM	H1	85	3
BOLT, SOCKET, 8MM	F10	62	27	CAP, DUMMY	H8	92	7				4
BOLT, SOCKET, 8X20	D14	43	7	CAP, LOCK NUT	F3	55	17	COLLAR, 20X23X10.5	E4	49	5
BOLT, SPECIAL, 6X18	F1	53	11	CAP, MASTER CYLINDER	F5	57	5	COLLAR, 22X25X11	E4	49	8
BOLT, SPROCKET FIXING, 10X31	G1	69	16		F14	66	9	COLLAR, 25X28X10	E4	49	11
	G2	70	15	CAP, OIL FILLER	D9	38	9	COLLAR, CENTER PIVOT DISTANCE	G15	83	7
BOLT, STUD, 10X178	E1	46	10	CAP, RIM HOLE	F12	64	2	COLLAR, CONNECTING ROD	H1	85	6
BOLT, STUD, 8X22	D2	31	23		G1	69	13	COLLAR, ENGINE HANGER	H11	95	9
BOLT, SWINGARM PIVOT	G15	83	5	CAP, RR. SWINGARM	G15	83	11	COLLAR, FR. AXLE DISTANCE	F12	64	5
BOLT, SWITCH SETTING	G14	82	7	CAP, STEERING STEM	F6	58	8		F13	65	4
BOLT, TERMINAL	D15	44	7	CAP, SWINGARM DUST SEAL	G15	83	8	COLLAR, FR. FENDER	F8	60	1
BOLT, WASHER, 6X22	F1	53	12	CAP, TAIL	G10	78	4	COLLAR, FUEL TANK	H5	89	18
BOLT, WIRE ADJUSTING	F3	55	15	CASE COMP., AIR CLEANER	G7	75	1	COLLAR, HORN SETTING	H6	90	30
BOOT B	F11	63	10	CASE, DRIVE CHAIN	G15	83	2	COLLAR, OIL PATH, 18MM	D9	38	3
	F16	68	12	CENTER, CLUTCH	D11	40	3	COLLAR, PILLION SEAT	G9	77	8
BOOT COMP.	F5	57	3	CHAIN KIT, DRIVE	G15	83	1		H5	89	6
	F14	66	5	CHAIN, CAM	D7	36	1		H8	92	18
BOOT, MIRROR	F3	55	16	CHAIN, DRIVE	G15	83	3	COLLAR, RADIATOR MOUNTING	H13	97	14
BOOT, PIN BUSH	F11	63	9		G16	84	27	COLLAR, RR. AXLE DISTANCE	G1	69	6
	F16	68	11	CIRCLIP	F5	57	17		G2	70	6
BOX, BATTERY	H10	94	6		F14	66	16	COLLAR, RR. WHEEL	G1	69	5
BOX, TOOL	G6	74	7	CIRCLIP, EXTERNAL, 14MM	E6	51	19		G2	70	5
BRACKET SUB ASSY., FR. CALIPER	F11	63	12	CIRCLIP, EXTERNAL, 20MM	E5	50	33	COLLAR, SIDE COVER	G6	74	11
BRACKET SUB ASSY., RR.	F16	68	5	CIRCLIP, EXTERNAL, 25MM	E5	50	34	COLLAR, SPLINE, 23MM	E4	49	18
BRACKET, L. HANDLE LEVER	F3	55	11	CIRCLIP, INTERNAL, 37MM	E5	50	38	COLLAR, SPLINE, 25X10	E4	49	13
BRACKET, NUMBER PLATE	H5	89	12	CIRCLIP, RR. MASTER CYLINDER	F14	66	11	COLLAR, TANK SET	G3	71	4
BRIDGE COMP., FORK TOP	F6	58	10	CLAMPER A, BRAKE HOSE	F9	61	1	COLLAR, TENSIONER	D7	36	3
BRUSH SET A, CARBON	D15	44	2	CLAMPER B, BRAKE HOSE	F9	61	2	CONNECTOR, DIODE	H9	93	32
BRUSH SET B, CARBON	D15	44	3	CLAMPER, HARNESS	H11	95	1	CONNECTOR, MASTER CYLINDER	F14	66	4
BULB	F1	53	6	CLAMP, CORD	F1	53	3	CONTROL UNIT, TRACKING	H10	94	2
BULB, HEADLIGHT	F1	53	5	CLAMP, HOSE	E7	52	19	CORD COMP., OXYGEN SENSOR	D2	31	12
BULB, TAIL & STOP LIGHT	H5	89	5	CLAMP, HOSE, 22-29MM	H14	98	21	CORD COMP., TAILLIGHT	H5	89	2
BULB, WINKER	H4	88	8	CLAMP, HOSE, 24-32MM	G10	78	17	COTTER, VALVE	D4	33	13
BUSH, 20X23X17.4	E4	49	15	CLAMP, MASTER CYLINDER OIL				COUNTERSHAFT	E4	49	3
BUSH, GUIDE	F9	61	8	HOSE F14	66	10		COVER ASSY., CYLINDER HEAD	D1	30	1
BUSH, SLIDER	F9	61	9	CLIP	F2	54	5	COVER ASSY., R. CRANKCASE	D9	38	1
					G7	75	22	COVER COMP., L. RR.	D13	42	2
[C]				CLIP, BODY	G4	72	10	COVER COMP., WATER PUMP	D9	38	13
				CLIP, BREATHER TUBE	G7	75	12	COVER SET, L. SIDE	G6	74	18
CABLE COMP. A, THROTTLE	F3	55	1					COVER SET, R. SIDE	G6	74	17
CABLE COMP. B, THROTTLE	F3	55	2		G9	77	1	COVER, BATTERY TERMINAL	H7	91	6
CABLE COMP., CLUTCH	F3	55	3	CLIP, CORD	H10	94	12	COVER, DRIVE CHAIN	H11	95	2
CABLE, BATTERY EARTH	H7	91	7	CLIP, COUPLER	F4	56	25	COVER, FR. MUFFLER	G10	78	10
CABLE, STARTER MAGNETIC					F6	58	19	COVER, FR. RESERVE TANK	G4	72	6
BATTERY	H7	91	3		H9	93	22	COVER, L. CRANKCASE	D13	42	1
CABLE, STARTER MOTOR	H7	91	5	CLIP, PISTON PIN, 17MM	E2	47	5	COVER, L. HANDLE LEVER	F3	55	13
CALIPER SUB ASSY., L. FR.	F11	63	11	CLIP, SUB TANK HOSE	G7	75	14	COVER, L. SIDE	G6	74	5
CALIPER SUB ASSY., RR.	F16	68	4		G9	77	2	COVER, L. SIDE LOWER	G6	74	10
CAMSHAFT COMP., EX.	D4	33	3	CLIP, SWITCH COVER	G12	80	10	COVER, L. TAILLIGHT	H5	89	9
CAMSHAFT COMP., IN.	D4	33	2	CLIP, TUBE	G3	71	20	COVER, O2 SENSOR	D2	31	13
CAP ASSY., NOISE SUPPRESSOR ..	H8	92	3		H14	98	27	COVER, OIL FILTER	D9	38	5
CAP ASSY., RESERVE TANK	H13	97	17	COIL COMP., IGNITION	H8	92	1	COVER, REED VALVE	D1	30	5
CAP COMP., FUEL FILLER	G3	71	13	COLLAR	F1	53	8	COVER, RELAY	H8	92	15
CAP COMP., RADIATOR	H13	97	8		G3	71	10	COVER, RR. MUFFLER	G10	78	14
CAP, 30MM	D13	42	7	COLLAR A, CUSHION ARM	H1	85	2	COVER, RR. RESERVE TANK	G4	72	7
CAP, AIR INJECTION SOLENOID				COLLAR A, FENDER SETTING	H3	87	4	COVER, RUBBER	F1	53	2
VALVE	G9	77	5	COLLAR B, FENDER SETTING	H3	87	5	COVER, R. HANDLE LEVER	F5	57	13
CAP, A.C. GENERATOR	D13	42	6	COLLAR COMP., FR. WHEEL SIDE ..	F12	64	4	COVER, R. SIDE	G6	74	3
CAP, BLEEDER	F11	63	5		F13	65	3	COVER, R. TAILLIGHT	H5	89	8

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COVER, STARTER MAGNETIC				FENDER SET B, RR.	H3	87	7	GUIDE, BRAKE HOSE	F14	66	3
COVER, THERMOSTAT	D2	31	9	FENDER SET, RR.	H3	87	6	GUIDE, CHAIN	G15	83	9
COVER, TOOL BOX	G6	74	6	FENDER SUB ASSY., FR.	F8	60	2	GUIDE, CLUTCH CABLE	F6	58	11
COVER, TRACKING ANTENNA	H10	94	9	FLAP, TIRE	F12	64	11	GUIDE, CLUTCH OUTER	D11	40	2
CRANKCASE COMP., L.	E1	46	3		F13	65	10	GUIDE, EX. VALVE	D2	31	3
CRANKCASE COMP., R.	E1	46	1		G1	69	12	GUIDE, FR. BRAKE HOSE	F6	58	5
CRANKSHAFT COMP.	E2	47	1		G2	70	12		F7	59	1
CUP COMP., OIL	F14	66	7	FLYWHEEL COMP.	D14	43	1	GUIDE, IN. VALVE	D2	31	2
CUSHION ASSY., RR.	H1	85	1	FORK ASSY., L. FR.	F9	61	20	GUIDE, PILLION STEP	G13	81	8
CUSHION RING, INJECTOR	E7	52	15	FORK ASSY., R. FR.	F9	61	3				
CUSHION, FUEL TANK PIVOT	G3	71	3	FORK, CENTER GEARSHIFT	E6	51	2	[H]			
CUSHION, SHROUD	G3	71	14	FORK, L. GEARSHIFT	E6	51	1	HANDLE, EYE WRENCH	H15	99	10
CYLINDER COMP.	D8	37	1	FORK, R. GEARSHIFT	E6	51	3	HARNESS, WIRE	H8	92	6
CYLINDER SET, MASTER	F5	57	11	FUSE, BLADE	H7	91	13	HEADLIGHT UNIT COMP.	F1	53	1
CYLINDER SUB ASSY., FR. BRAKE				FUSE, MINI	H9	93	29	HEAD ASSY., CYLINDER	D2	31	1
MASTER	F5	57	4				30	HINGE, TOOL BOX	G6	74	8
CYLINDER SUB ASSY., RR. BRAKE				[G]				HOLDER ASSY., HELMET	H11	95	11
MASTER	F14	66	6	GASKET COMP., CYLINDER HEAD				HOLDER, BRUSH	D15	44	4
				COVER	D1	30	3	HOLDER, L. LEVER BRACKET	F3	55	12
[D]					D8	37	2	HOLDER, MASTER CYLINDER	F5	57	6
DAMPER COMP., FR.	F9	61	13	GASKET, CYLINDER	D8	37	2	HOLDER, UPPER	F6	58	7
DAMPER, CONNECTOR	E7	52	16	GASKET, CYLINDER HEAD	D2	31	5	HORN COMP.	H8	92	11
DIAPHRAGM	F5	57	8	GASKET, EX. PIPE	G10	78	1	HOSE COMP., FR. BRAKE	F5	57	2
	F14	66	14	GASKET, L. CRANKCASE COVER	D13	42	3	HOSE COMP., FUEL FEED	E7	52	17
DIODE ASSY., THREE WAY	H8	92	5	GASKET, OIL FILTER COVER	D9	38	6	HOSE COMP., RR. BRAKE	F14	66	2
DISK B, CLUTCH FRICTION	D11	40	6	GASKET, OIL PUMP	D16	45	2	HOSE COMP., RR. BRAKE MASTER			
DISK COMP., FR. BRAKE	F13	65	11	GASKET, R. CRANKCASE COVER	D9	38	2	CYLINDER	F14	66	8
DISK, CLUTCH FRICTION	D11	40	5	GASKET, TENSIONER LIFTER	D7	36	6	HOSE, RADIATOR LOWER	H13	97	12
DISK, FR. BRAKE	F12	64	12	GASKET, WATER PUMP COVER	D9	38	14	HOSE, RADIATOR UPPER	H13	97	11
DISK, RR. BRAKE	G1	69	14	GEAR ASSY., BALANCER DRIVEN	E3	48	1	HOUSING, UNDER THROTTLE	F3	55	10
DISK, RR. BRAKE	G2	70	13	GEAR COMP., OIL PUMP	D16	45	3	HOUSING, UPPER THROTTLE	F3	55	9
	D1	30	9	GEAR COMP., STARTER DRIVEN	D12	41	1	HUB SUB ASSY., FR.	F12	64	6
DOWEL PIN, 10X16	D10	39	25	GEAR, BALANCER DRIVE	E2	47	6		F13	65	5
DOWEL PIN, 8X12	D16	45	5	GEAR, COUNTERSHAFT FIFTH	E4	49	16	HUB SUB ASSY., RR.	G1	69	7
	D2	31	22	GEAR, COUNTERSHAFT FOURTH	E4	49	12		G2	70	7
DOWEL PIN, 8X14	H15	99	4	GEAR, COUNTERSHAFT LOW	E4	49	4				
DRIVER, SCREW	E6	51	4	GEAR, COUNTERSHAFT SECOND	E4	49	7	[I]			
DUCT, AIR CLEANER	G7	75	4	GEAR, COUNTERSHAFT SIXTH	E4	49	19	IMPELLER, WATER PUMP	D9	38	11
DUST SEAL, 17X20X2.5	G12	80	8	GEAR, COUNTERSHAFT THIRD	E4	49	10	INJECTOR ASSY., FUEL	E7	52	13
DUST SEAL, 17X24X5	H2	86	20	GEAR, MAINSHAFT FIFTH	E4	49	14	INSULATOR	D15	44	9
DUST SEAL, 20X26X4.5	G16	84	25	GEAR, MAINSHAFT SECOND	E4	49	6	INSULATOR, THROTTLE BODY	D2	31	6
	H2	86	19	GEAR, MAINSHAFT SIXTH	E4	49	17				
DUST SEAL, 23X35X5	F12	64	14	GEAR, MAINSHAFT THIRD & FOURTH	E4	49	9				
	F13	65	14	GEAR, PRIMARY DRIVE	E2	47	8	[J]			
DUST SEAL, STEERING HEAD	F7	59	3	GEAR, STARTER REDUCTION	D12	41	3	JOINT, BRAKE ROD	F14	66	17
DUST SEAL, STEERING UPPER	F7	59	2	GRILLE, RADIATOR	H13	97	7	JOINT, DRIVE CHAIN	G15	83	4
				GRIP	H15	99	5	JOINT, TUBE	G3	71	15
[E]				GRIP COMP., THROTTLE	F3	55	7				
ELEMENT COMP., AIR CLEANER ...	G7	75	2	GRIP, L. HANDLE	F3	55	8				
ELEMENT, OIL FILTER	D9	38	4	GROMMET, AIR CLEANER CASE	G6	74	4	[K]			
EMBLEM, PRODUCT	F6	58	12	GROMMET, SPEAKER PANEL	H3	87	2	KEY SET	F6	58	1
				GUARD, HEAT	G10	78	11	KEY, BLANK	F6	58	4
[F]							12	KEY, WOODRUFF, 25X18	E2	47	11
FAN COMP., COOLING	H13	97	5	GUARD, HEEL	H11	95	10	KEY, WOODRUFF, 4MM	E3	48	5
FASTENER, DUAL LOCK	G4	72	1	GUARD, SIDE STAND SWITCH	G14	82	5				
				GUIDE A, CAM CHAIN	D7	36	7				
				GUIDE B, CAM CHAIN	D7	36	5				

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[L]				NUT, FLANGE, 10MM	H4	88	9	OUTER COMP., CLUTCH	D11	40	1
LABEL, ACCESSORIES & LOADING ..	H16	100	5		H12	96	23	OUTER COMP., STARTING CLUTCH ..	D12	41	2
LABEL, AIR CLEANER ELEMENT				NUT, FLANGE, 6MM	F4	56	29	[P]			
NOTICE	H16	100	4		F5	57	20	PACKING, BASE	G3	71	12
			13		G3	71	17	PACKING, MUFFLER	G10	78	16
LABEL, CHAIN ADJUSTER	H16	100	3		H6	90	26	PACKING, RESERVE TANK	H13	97	18
LABEL, DRIVE	H16	100	14					PAD SET, FR.	F11	63	2
LABEL, DRIVE CAUTION	I1	101	14	NUT, FLANGE, 8MM	G11	79	26	PAD SET, RR.	F16	68	2
LABEL, DRIVE CHAIN	H16	100	2		H12	96	22	PEDAL COMP., CHANGE	G12	80	1
			12	NUT, HEX. CAP, 8MM	G10	78	23	PEDAL COMP., RR. BRAKE	G12	80	6
LABEL, FRENCH TRANSLATION	H16	100	6	NUT, HEX., 10MM	F3	55	22	PGM-FI UNIT	H8	92	16
LABEL, FUEL CAUTION	I1	101	16		F9	61	16	PIN A, DOWEL, 12X16	D2	31	24
LABEL, FUEL & DRIVE	H16	100	7	NUT, HEX., 14MM	E3	48	3		D8	37	3
LABEL, RR. DAMPER	H1	85	8	NUT, HEX., 3MM	H14	98	26		D10	39	34
LABEL, RR. DAMPER CAUTION	H1	85	8	NUT, HEX., 8MM	F4	56	28		D16	45	7
LABEL, TIRE	H16	100	1		F15	67	25		E1	46	15
			10		G16	84	23	PIN B, DOWEL, 8X14	D10	39	35
			11	NUT, LOCK, 16MM	E2	47	9		D13	42	10
			18	NUT, PUSH, 2.6	G6	74	14		E1	46	16
LENS COMP., L. WINKER	H4	88	5	NUT, SET	H5	89	17	PIN D, JOINT	F15	67	27
LENS COMP., R. WINKER	H4	88	3	NUT, SETTING	H13	97	2	PIN, CLUTCH LIFTER	D11	40	12
LEVER COMP., CLUTCH	D9	38	16	NUT, SPECIAL, 16MM	D11	40	14	PIN, HANGER	F11	63	13
LEVER, L. HANDLE	F3	55	14	NUT, STEERING STEM	F6	58	16		F16	68	6
LEVER, R. STEERING HANDLE	F5	57	12	NUT, U, 10MM	G1	69	18	PIN, PISTON	E2	47	4
LID COMP., AIR CLEANER	G7	75	7		G2	70	17	PIN, SHIFT RETURN SPRING	E6	51	11
LID, BATTERY	H10	94	5		G14	82	8	PIN, SNAP	G12	80	5
LIFTER ASSY., TENSIONER	D7	36	4		H1	85	13	PIN, SPLIT, 2.0X12	F15	67	26
LOCK ASSY., POCKET LID	G6	74	2	NUT, U, 12MM	H1	85	14	PIN, SPLIT, 2.0X15	G13	81	12
				NUT, U, 14MM	G16	84	22	PIN, SPLIT, 2.0X18	G13	81	13
[M]				NUT, U, 16MM	G1	69	17	PIN, STEP BAR	G13	81	5
					G2	70	16	PIN, STEP JOINT	G13	81	1
MAINSHAFT	E4	49	1	NUT, U, 5MM	H5	89	20	PIPE COMP., EX.	G10	78	6
MARK, DRIVE CHAIN CAUTION	H16	100	12	NUT, U, 6MM	G16	84	21	PIPE COMP., L. SLIDE	F10	62	21
MARK, GPS	H16	100	8		H5	89	19	PIPE COMP., R. SLIDE	F9	61	11
MARK, HONDA	I2	102	1	[O]				PIPE COMP., WATER	D9	38	10
			2	OIL SEAL, 12X18X5	D10	39	28	PIPE, STEERING HANDLE	F6	58	6
	I3	103	1					PISTON	E2	47	3
			2	OIL SEAL, 12X20X5	D10	39	29	PISTON B, 27X35	F16	68	14
MARK, REFUEL CAUTION	I1	101	15	OIL SEAL, 14X22X5	E6	51	18	PISTON SET, MASTER CYLINDER ..	F14	66	12
METER ASSY., COMBINATION	F2	54	1	OIL SEAL, 22X36X5	E5	50	37	PISTON, 27X27	F11	63	3
MIRROR COMP., L.	F3	55	19	OIL SEAL, 25X47X6.5	G1	69	20	PIVOT, SHIFT DRUM STOPPER ARM ..	E6	51	13
MIRROR COMP., R.	F3	55	18		G2	70	20	PLATE B, CLUTCH	D11	40	8
MOTOR ASSY., FAN	H13	97	13	0-RING, 11.8X1.9	D10	39	30	PLATE COMP., CLUTCH PRESSURE ..	D11	40	9
MOTOR ASSY., STARTER	D15	44	1		D16	45	6	PLATE COMP., GEARSHIFT DRUM			
MUDGUARD	H3	87	1		E1	46	13	STOPPER	E6	51	6
MUFFLER COMP.	G10	78	5	0-RING, 13.8X2.5	D13	42	8	PLATE COMP., TRACKING UNIT	H10	94	10
[N]				0-RING, 14.8X2.4	F15	67	22	PLATE, BEARING SETTING	E4	49	2
				0-RING, 17.8X1.9	D10	39	33	PLATE, CLUTCH	D11	40	7
NUT-WASHER, 6MM	D15	44	12		E7	52	12	PLATE, DIAPHRAGM	F5	57	9
NUT, CAP, 6MM	H12	96	21	0-RING, 18X3	D10	39	32		F14	66	15
NUT, CLIP, 6MM	G11	79	24	0-RING, 1.5X9.5	D7	36	11	PLATE, FIXING	E4	49	21
				0-RING, 24.4X3.1	D15	44	13	PLATE, IDLE AIR CONTROL VALVE ..	E7	52	10
	H6	90	21	0-RING, 30MM	D13	42	9	PLATE, NAME	H16	100	9
	H12	96	19	0-RING, 44.7X2.4	F10	62	30		I1	101	17
	H14	98	24	0-RING, 4X2	D15	44	14	PLATE, NUMBER BACK	H5	89	13
NUT, FENDER SETTING	G7	75	19	0-RING, 7.8X1.9	E7	52	20	PLATE, PORT	D1	30	2
NUT, FIXING	F4	56	23	0-RING, 9.8X2.4	D10	39	31	PLATE, R. ENGINE HANGER	H11	95	7
NUT, FLANGE, 10MM	D2	31	18								

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Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
PLATE, SKID	H11	95	8	RUBBER, MOUNTING	D1	30	8	SCREW, TORX, 5X17	E7	52	4
PLUG, HOLE	H6	90	22		G9	77	7	SCREW, TORX, 5X8.7	E7	52	3
PLUG, PIN	F16	68	13	RUBBER, MUFFLER PROTECTOR	G10	78	18	SEAL	H10	94	4
PLUG, SPARK	D2	31	10	RUBBER, PROTECTOR	G10	78	3	SEAL RING, INJECTOR	E7	52	14
PROTECTOR, EX. PIPE	G10	78	7	RUBBER, PROTECTOR PACKING	G10	78	2	SEAL SET, FR. FORK	F9	61	19
PROTECTOR, L. FR. FORK	F10	62	23	RUBBER, RADIATOR	H13	97	6	SEAL SET, PISTON	F11	63	1
PROTECTOR, MUFFLER	G10	78	9	RUBBER, RADIATOR MOUNTING	H13	97	9		F16	68	1
PROTECTOR, R. FR. FORK	F10	62	22	RUBBER, RR. TANK MOUNTING	G3	71	9	SEAL, AIR CLEANER	G7	75	9
PULLER, MINI FUSE	H15	99	1	RUBBER, SHOCK	H7	91	9	SEAL, DUST	F10	62	29
PUMP ASSY., FUEL	G3	71	1	RUBBER, SPEEDOMETER MOUNTING ..	H8	92	10	SEAL, MECHANICAL	D9	38	12
PUMP ASSY., OIL	D16	45	1	RUBBER, TAILLIGHT MOUNTING	H5	89	10	SEAL, RADIATOR CAP	H13	97	10
				RUBBER, TANK GUARD	G3	71	11	SEAL, TANK	G3	71	7
[R]				[S]				SEAL, VALVE STEM	D4	33	1
RADIATOR COMP.	H13	97	1	SCREEN, OIL FILTER	E1	46	5	SEAT ASSY., DOUBLE	G5	73	1
RECEIVER, CLUTCH CABLE	D9	38	18	SCREW-WASHER, 4X12	F5	57	19	SEAT, JUDDER SPRING	D11	40	4
RECTIFIER ASSY., REGULATOR ...	H8	92	4	SCREW-WASHER, 5X12	D15	44	15	SEAT, STOPPER	F9	61	10
RECTIFIER COMP., SILICON	H9	93	31		E7	52	22	SEAT, VALVE SPRING	D4	33	12
REFLECTOR, FR. REFLEX	H5	89	4	SCREW-WASHER, 5X16	F4	56	24	SENSOR ASSY., BANK ANGLE	H8	92	8
REFLECTOR, REFLEX	H5	89	3	SCREW, BLEEDER	F11	63	4	SENSOR ASSY., SPEED	E1	46	7
RELAY COMP., POWER	H8	92	14		F16	68	7	SENSOR ASSY., WATER TEMP	D2	31	14
	H9	93	34	SCREW, FLAT, 4X12	F5	57	18	SENSOR SET	E7	52	1
			35	SCREW, FLAT, 4X45	F14	66	19	SENSOR, OXYGEN	D2	31	11
RELAY COMP., WINKER	H8	92	12	SCREW, FLAT, 6X53	G16	84	20	SEPARATOR COMP.	F5	57	7
RESONATOR	G7	75	11	SCREW, PAN, 4X10	G13	81	9	SHAFT C, IDLE GEAR	D12	41	4
RETAINER	E7	52	18	SCREW, PAN, 4X8.5	H13	97	4	SHAFT, BALANCER	E3	48	2
	F16	68	3	SCREW, PAN, 5X10	E7	52	21	SHAFT, GEARSHIFT FORK	E6	51	5
RETAINER, VALVE SPRING	D4	33	11	SCREW, PAN, 5X12	G15	83	17	SHAFT, ROCKER ARM	D4	33	6
RIM, FR. WHEEL	F12	64	8	SCREW, PAN, 5X16	F15	67	23	SHAFT, WATER PUMP	D9	38	15
	F13	65	7	SCREW, PAN, 5X22	F4	56	26	SHIM, TAPPET	D4	33	14
RIM, RR. WHEEL	G1	69	9	SCREW, PAN, 5X25	G7	75	21		D5	34	14
	G2	70	9	SCREW, PAN, 6X10	G4	72	8		D6	35	14
RING	D15	44	8		G10	78	22	SHROUD COMP.	H13	97	3
	E2	47	2	SCREW, PAN, 6X14	H5	89	15	SHROUD SET, L. FR.	G4	72	4
RING SET, PISTON	F9	61	6		H12	96	18	SHROUD SET, L. RR.	G4	72	5
RING, BACK UP	F9	61	14	SCREW, PAN, 6X16.5	H6	90	23	SHROUD SET, R. FR.	G4	72	2
RING, OIL SEAL STOPPER	F9	61	17	SCREW, PAN, 6X22	H6	90	24	SHROUD SET, R. RR.	G4	72	3
RING, STOPPER	F11	63	7	SCREW, PAN, 6X6	D7	36	8	SLIDER, CHAIN	G15	83	12
	F16	68	10	SCREW, SPECIAL, 4X10	H4	88	2	SLIDER, CHAIN GUIDE	G15	83	10
RING, WEAR	F9	61	18	SCREW, SPECIAL, 5X10	G10	78	19	SOCKET COMP., POSITION LIGHT ..	F1	53	4
ROD COMP.	F9	61	12	SCREW, TAPPING, 3X12	F4	56	27	SPACER, IGNITION COIL	H8	92	2
ROD COMP., PUSH	F14	66	13	SCREW, TAPPING, 3X16	F6	58	18	SPANNER, 12X14	H15	99	7
ROD SUB ASSY., CUSHION				SCREW, TAPPING, 3X6	H14	98	25	SPANNER, 8X10	H15	99	6
CONNECTING	H1	85	7	SCREW, TAPPING, 4X10	G6	74	15	SPINDLE COMP., GEARSHIFT	E6	51	9
ROLLER, 3X8.5	E6	51	20	SCREW, TAPPING, 4X12	F1	53	14	SPOKE SET, FR.	F12	64	1
RUBBER B, SEAT STOPPER	G5	73	2		G4	72	11		F13	65	1
RUBBER SPONGE, RR. FENDER	H3	87	3	SCREW, TAPPING, 5X14	F2	54	6	SPOKE SET, RR.	G1	69	1
RUBBER, BATTERY	H7	91	10	SCREW, TAPPING, 5X16	F1	53	13		G2	70	1
RUBBER, BATTERY CUSHION	G7	75	15		H10	94	13	SPRING ASSY., RR. BRAKE RETURN	G12	80	7
			16	SCREW, TAPPING, 5X20	G7	75	23	SPRING, CARBON BRUSH	D15	44	5
			17	SCREW, TAPPING, 6X20	F15	67	24	SPRING, CLUTCH	D11	40	10
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RUBBER, HEADLIGHT MOUNTING ...	F2	54	4					SPRING, JUDDER	D11	40	11
RUBBER, METER SETTING	F2	54	2					SPRING, LOCK KEY SETTING	G6	74	1
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								SPRING, OIL FILTER ELEMENT			
								SETTING	D9	38	8

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	F16	68	9	SWITCH ASSY., SIDE STAND	G14	82	1	WASHER, 17X28X1.0	E5	50	29
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SPRING, R. STEP RETURN	G13	81	3	SWITCH ASSY., WINKER	F3	55	5	WASHER, 20X40X2	D11	40	15
SPRING, SIDE STAND	G14	82	3								16
SPRING, STOP SWITCH	G12	80	4	[T]				WASHER, 22X29X1.0	E5	50	25
SPRING, VALVE INNER	D4	33	10					WASHER, 25X32X1.0	E5	50	26
SPRING, VALVE OUTER	D4	33	9	TANK ASSY., FUEL	G3	71	2	WASHER, 6.1MM	E6	51	14
SPROCKET COMP., DRIVE	E4	49	20	TANK, RADIATOR RESERVE	H13	97	19	WASHER, 7X13X1.2	D9	38	23
SPROCKET, FINAL DRIVEN	G1	69	3	TAPE B, TANK GUARD	G3	71	8	WASHER, CHAIN SLIDER	G15	83	13
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STEP COMP., R.	G13	81	2	TUBE, OUTER	F9	61	5	WASHER, SEALING, 6.5MM	D9	38	24
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	I3	103	4		G2	70	11	WASHER, SPLINE, 20X26X1.6	E5	50	27
STRIPE, L. RR. FENDER	I3	103	8	TUBE, VINYL, 7X11X420	G7	75	24	WASHER, SPLINE, 25X31X1.0	E5	50	28
STRIPE, L. RR. SHROUD	I2	102	6					WASHER, SPLINE, 25X42X1.6	E5	50	31
	I3	103	6	[V]				WASHER, WAVE	F11	63	14
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STRIPE, R. FR. SHROUD	I2	102	3		SOLENOID	G9	77		F13	65	6
	I3	103	3	VALVE ASSY., RELIEF	D16	45	4	WHEEL SUB ASSY., RR.	G1	69	8
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STRIPE, R. RR. SHROUD	I2	102	5	VALVE SET, IDLE AIR CONTROL	E7	52	9	WINKER ASSY., L. FR.	H4	88	4
	I3	103	5	VALVE, EX.	D4	33	8	WINKER ASSY., L. RR.	H4	88	7
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SUSPENSION, WINKER RELAY	H8	92	13	WASHER, 10MM	D2	31	19	WRENCH, HEX., 6MM	H15	99	13
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SWITCH ASSY., COMBINATION &				WASHER, 14MM	E6	51	15				
	LOCK	F6	58	WASHER, 14.2X24	E3	48	4				
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HONDA
The Power of Dreams



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd.
Customer Service Technology Development Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KZZD02
PARTS CATALOGUE NEWS	CRF250L/M CRF250LD/E CRF250ME
NEWS NO.	001

(TH-KD)KZZ

- 2BR TYPE DELETION-

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LD	2BR	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	BR				
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia		MLHMD38U*D5000001~D5099999	
CRF250LE	KO	Korea	MD38E-2100001~	MLHND38K*D5000001~	GQ32A A
CRF250ME	2ED	European direct sales	MD38E-2100001~	MLHND38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

CRF250L (CRF250LD).....~~ZBR~~,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5

CRF250L (CRF250LD).....~~ZBR~~,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

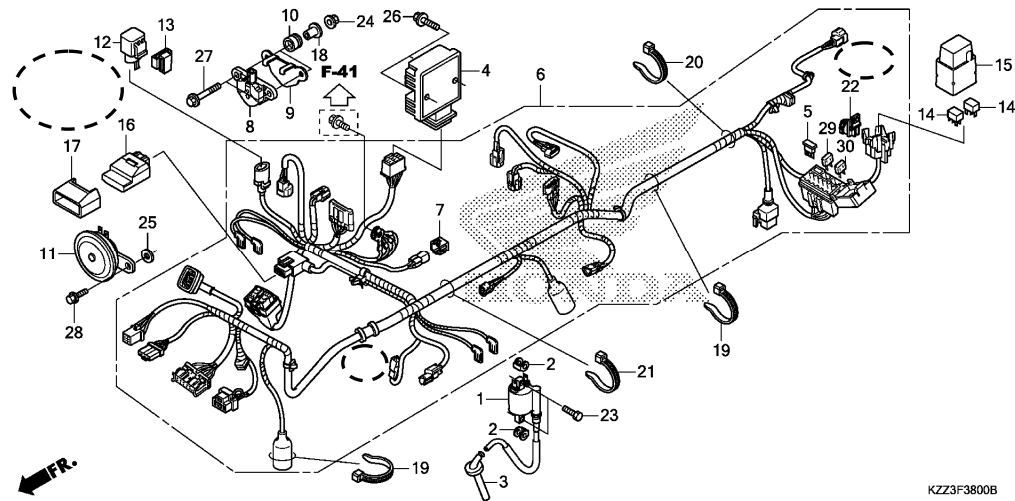
BOOKNo. : 13KZZD02

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		
F-2	1	T	37100-KZZ-902	METER ASSY., COMBINATION (KPH)	1	1	-	-----	BR, ED, F, KO, LA, PH, U
F-7	1	T	35010-KZZ-900	KEY SET	1	-	-	-----	BR, LA, PH, U
	2	T	35100-KZZ-901	SWITCH ASSY., COMBINATION & LOCK	1	-	-	-----	BR, LA, PH, U
F-10	2	T	61200-KZZ-900ZB	FENDER SUB ASSY., FR. *R292R*.....EXTREME RED	1	1	1	-----	BR, E, ED, F, LA, PH, U
F-17	4	T	43150-KZZ-902	CALIPER SUB ASSY., RR. (NISSIN)	1	1	-	-----	BR, KO, LA
	9	T	43108-KSP-B51	SPRING, PAD (NISSIN)	1	1	-	-----	BR, KO, LA
F-32	3	T	40540-KYJ-902	CHAIN, DRIVE (DID520VF-120ZB) (STANDARD LINK 106L)	1	1	1	-----	2ED, 3E, BR, E, ED, F, KO, LA, U
	4	T	40545-KYJ-902	JOINT, DRIVE CHAIN (DAIDO)	1	1	1	-----	2ED, 3E, BR, E, ED, F, KO, LA, U
F-33	1	T	52400-KZZ-941	CUSHION ASSY., RR. (SHOWA)	1	-	-	-----	BR
	8	T	87516-KFC-900	LABEL, RR. DAMPER CAUTION (PORTUGUESE)	1	-	-	-----	BR
F-34	7	E	80150-KZZ-306	*PARTS NO. DELETION					
F-36	2	E	33704-KZZ-B11	*PARTS NO. DELETION					
	12	T	84701-KZZ-900	BRACKET, NUMBER PLATE	1	-	-	-----	BR, LA, U
F-37	1	T	31500-MCG-014	BATTERY (YTX7L-BS) (TIANJIN YUASA)	1	-	-	-----	BR

BOOKNo. : 13KZZD02

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		

F-38 WIRE HARNESS



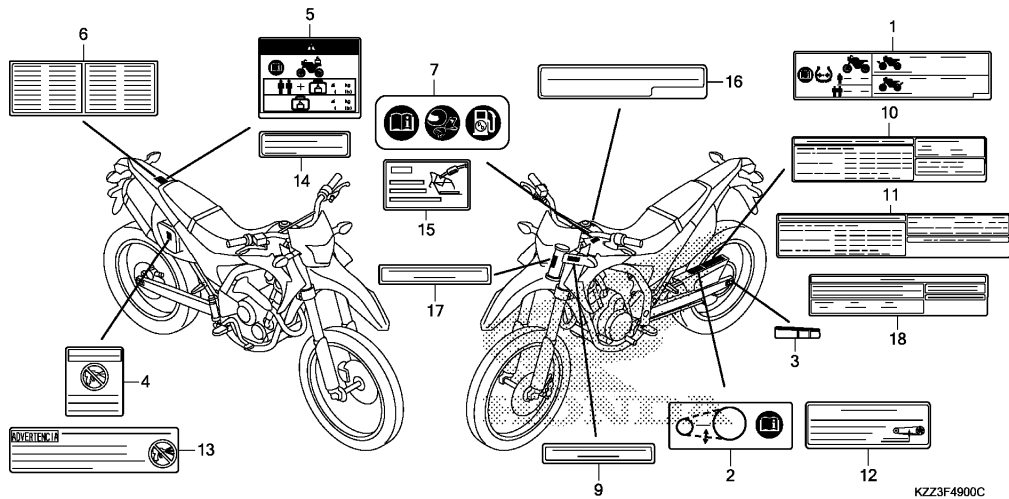
F-38	6	E	32100-KZZ-B10	*PARTS NO. DELETION					
	7	E	32606-MEL-D01	*PARTS NO. DELETION					
	16	T	38770-KZZ-942	PGM-FI UNIT	1	-	-	-----	BR
	30	T	98200-41000	FUSE, MINI (10A)	6	6	6	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	31	E	31700-MM8-610	*PARTS NO. DELETION					
	32	E	32146-S84-003	*PARTS NO. DELETION					
	33	E	38200-KZZ-B10	*PARTS NO. DELETION					
	34	E	38501-KSS-B31	*PARTS NO. DELETION					
	35	E	38502-KTT-901	*PARTS NO. DELETION					
F-38-30	1	E	31500-KVS-A01	*PARTS NO. DELETION					
	2	E	38910-KZZ-B10	*PARTS NO. DELETION					
	3	E	38912-KZZ-B10	*PARTS NO. DELETION					

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Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code	
					CRF 250L D	CRF 250L E	CRF 250M E			
	4	E	38912-MGS-730	*PARTS NO.	DELETION					
	5	E	38913-MGS-730	*PARTS NO.	DELETION					
	6	E	38917-KVS-A01	*PARTS NO.	DELETION					
	7	E	38918-KZZ-B10	*PARTS NO.	DELETION					
	8	E	38920-KZZ-940	*PARTS NO.	DELETION					
	9	E	38930-KZZ-B10	*PARTS NO.	DELETION					
	10	E	80117-KZZ-B10	*PARTS NO.	DELETION					
	11	E	83645-GG0-000	*PARTS NO.	DELETION					
	12	E	90660-SB2-000	*PARTS NO.	DELETION					
	13	E	93913-15420	*PARTS NO.	DELETION					
F-41	1	T	19010-KZZ-941	RADIATOR COMP. (T. RAD)	1	-	-	-----	-----	BR, LA
	8	T	19045-KYJ-641	CAP COMP., RADIATOR	1	-	-	-----	-----	BR, LA
	10	T	19055-MV9-891	SEAL, RADIATOR CAP	1	-	-	-----	-----	BR, LA

PARTS CATALOGUE NEWS									
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Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		

F-49 CAUTION LABEL



F-49	8	E	87100-KVS-A00	*PARTS NO. DELETION					
	9	T	87125-GB0-900	PLATE, NAME	1	-	-	-----	BR
	10	T	87505-KZZ-940	LABEL, TIRE	1	-	-	-----	BR
	12	T	87507-MAT-B40	LABEL, DRIVE CHAIN(PORTUGUESE)	1	-	-	-----	BR
	13	T	87509-KWG-B00	LABEL, AIR CLEANER ELEMENT NOTICE(PORTUGUESE)	1	-	-	-----	BR
	14	T	87560-KCH-630	LABEL, DRIVE(PORTUGUESE)	1	-	-	-----	BR
	15	T	87562-GFP-900	MARK, REFUEL CAUTION (PORTUGUESE)	1	-	-	-----	BR

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
 M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd.
Customer Service Technology Development Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KZZD02
PARTS CATALOGUE NEWS	CRF250L/M CRF250LD/E CRF250ME
NEWS NO.	002

(TH-KD)KZZ



Applicable frame serial No. —Corrected

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LD	BR	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia			
CRF250LE	KO	Korea	MD38E-2100001~	MLHMD38K*D5000001~	GQ32A A
CRF250ME	2ED	European direct sales	MD38E-2100001~	MLHMD38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
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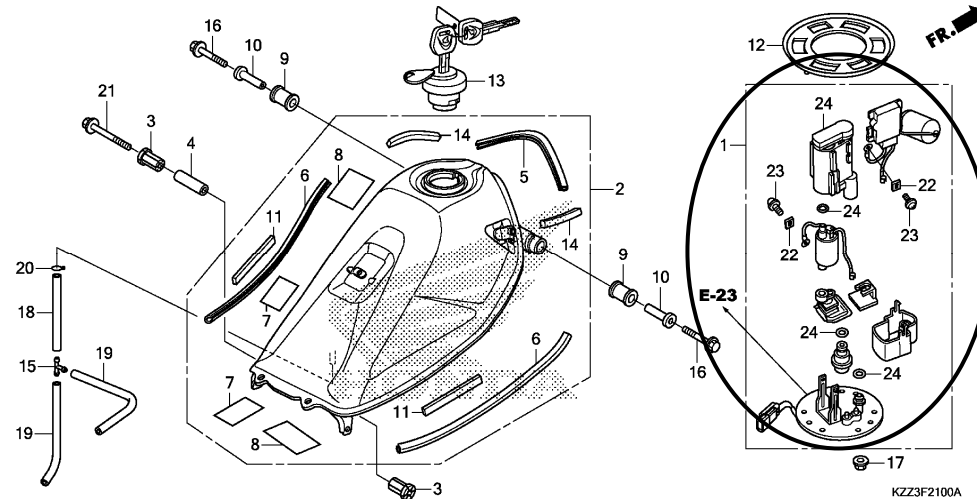
CODE NO.	13KZZD02
PARTS CATALOGUE NEWS	CRF250L/M CRF250LD/E CRF250ME
NEWS NO.	003

(TH-KD)KZZ

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		

F-21 FUEL TANK

Ref. No.	(Relative ref. Number) Description	FRT
24	3101C7 FILTER, FUEL	0.7



F-21	22	D	16711-MGS-D31	STOPPER.	2	2	2
	23	D	16712-MGS-D31	SCREW, 4X6.6.	2	2	2

PARTS CATALOGUE NEWS

BOOKNo. : 13KZZD02

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		
	24	D	16730-MGS-D31	FILTER ASSY., FUEL.....	1	1	1		

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE