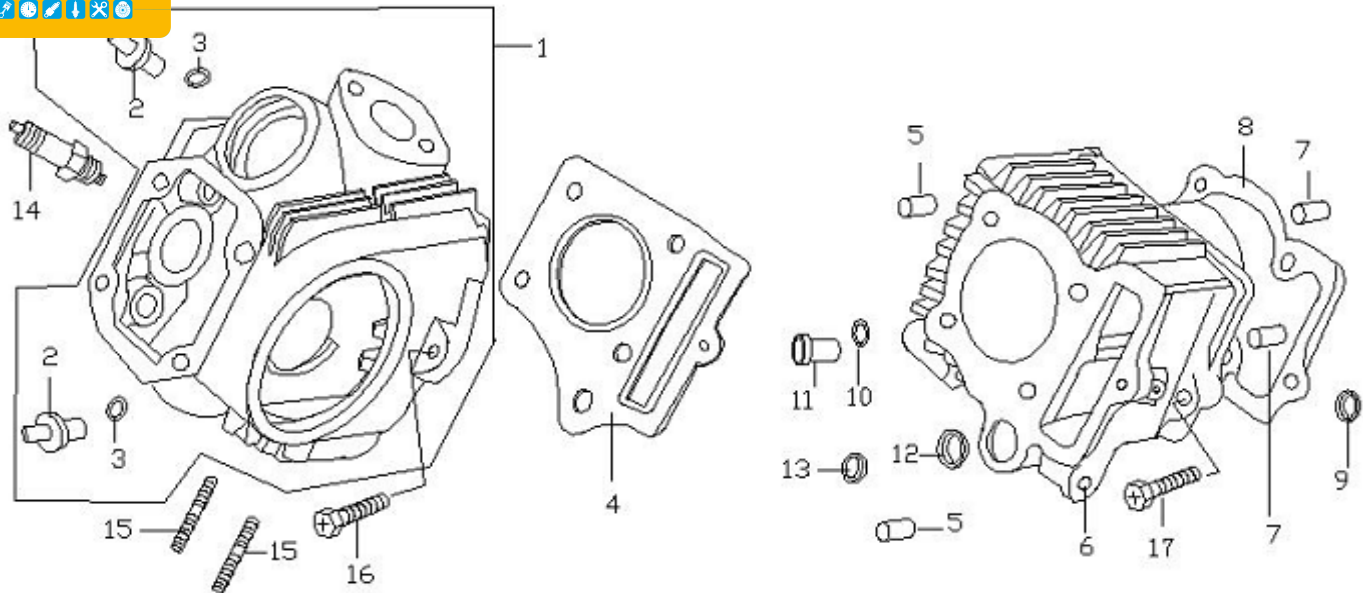
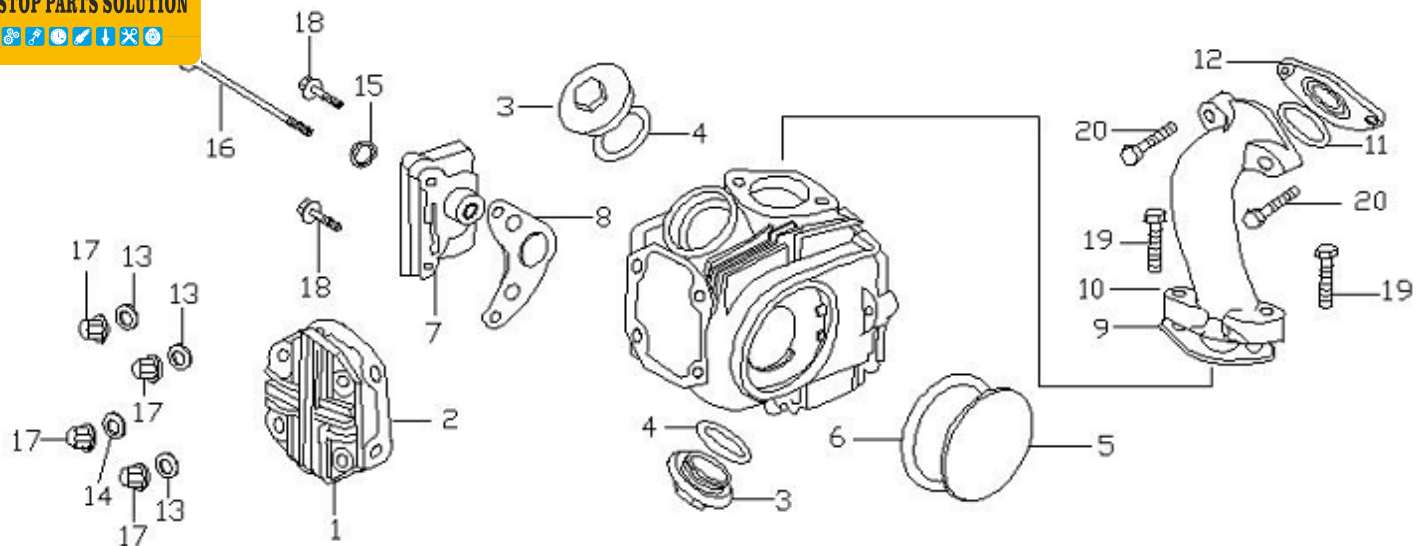




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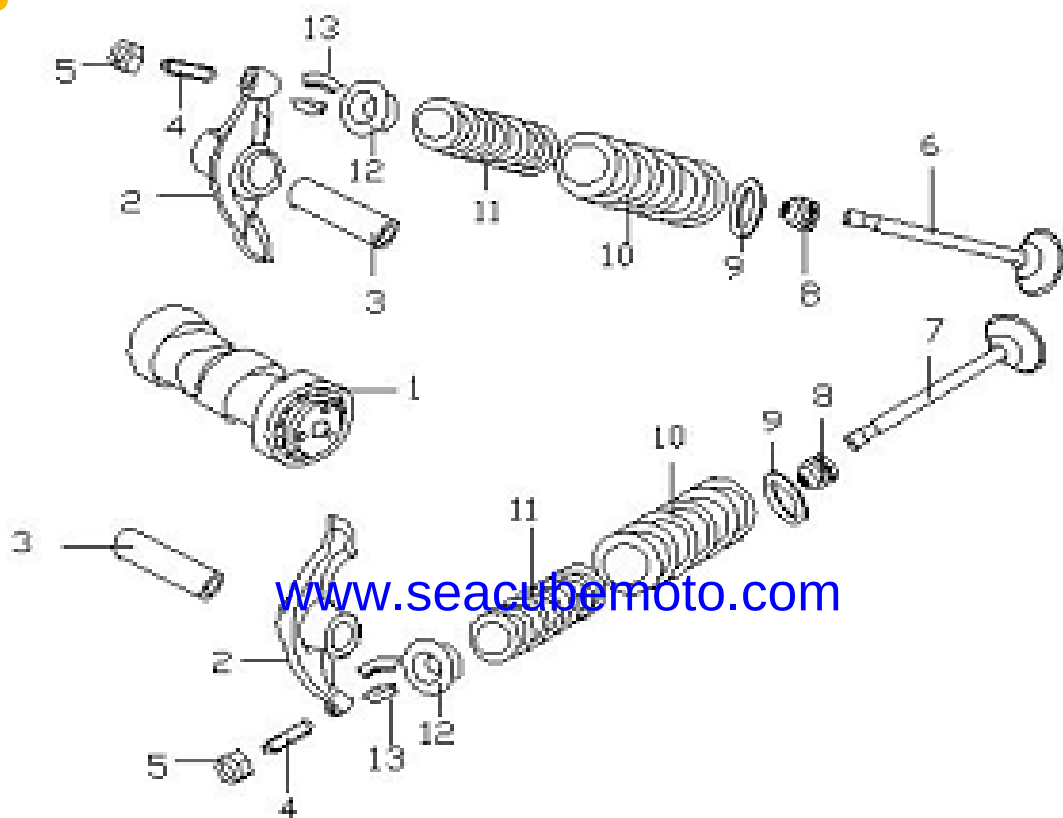
Cylinder Head & Cylinder Body

Ref.No		Part No.	Description	Quantity	Remark
1	102240-326		Cylinder Head Assy	1	
2	102244-018		Valve Guide Pipe	2	
3	102245-004		O-Ring	2	
4	102230-051		Gasket Comp.	1	
5	116108-011(i)	8X12	Locating Pin 8X12	2	
6	102121-003		Cylinder Body	1	
7	116108-012(i)	8X14	Locating Pin 8X14	2	
8	102108-038		Gasket	1	
9	102104-004	11.5X14.7X2.4	Seal Ring, Square 11.5X5X2.4	1	
10	102105-004	9X11.7X1.5	Seal Ring, Square 9X11.7X1.5	1	
11	102107-003		Sleeve A	1	
12	102103-005	14.5X18.5X2.4	Seal Ring, Square 14.5X18.5X2.4	1	
13	102106-003		Sleeve B	1	
14	102250-022	U	Spark Plug	1	
15	102222-016	* M6X32	Stud Bolt M6X32	2	
16	102217-004	* M6X23	Bolt M6X23	1	
17	102217-005	* M6X20	Bolt M6X20	1	

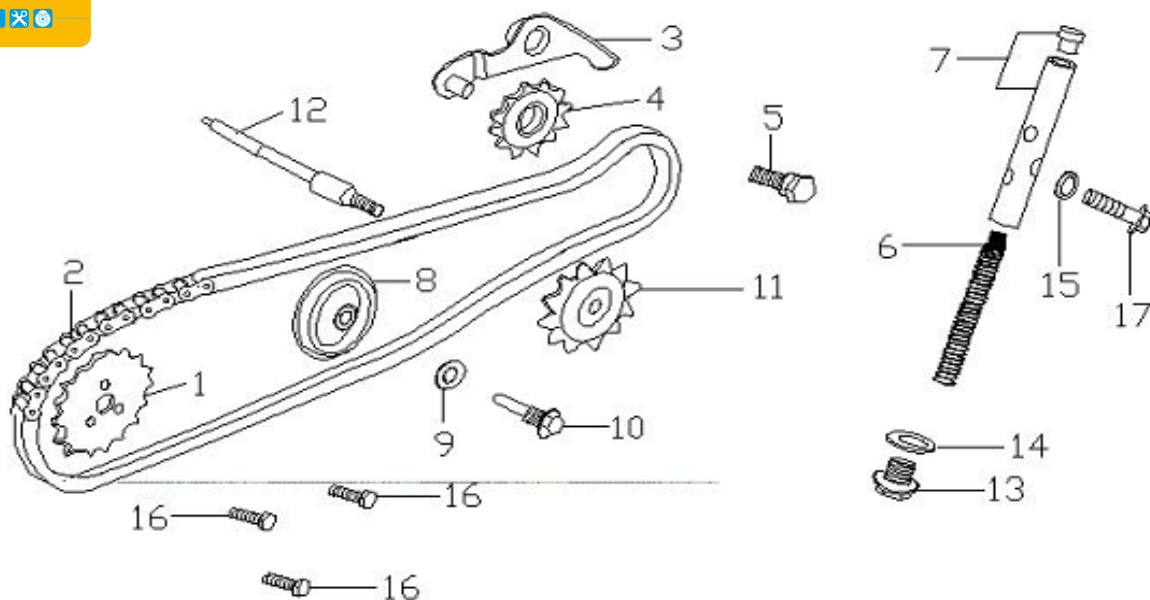


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Cylinder Head & Intake Pipe

Ref.No		Part No.	Description	Quantity	Remark
1	102201-58		Cylinder Head Cover	1	
2	102202-03		Gasket,Cylinder Head Cover	1	
3	102207-23		Cover, Valve	2	
4	102208-01		O-Ring 30.8×3.2	2	
5	102203-35		L.Cover,Cylinder Head	1	
6	102204-07		Gasket,Cylinder Head Light Cover	1	
7	102290-45		R.Cover Assy,Cylinder Head	1	
8	102206-03		Gasket,Cylinder Head Right Cover	1	
9	100005-01		Gasket,Intake Pipe	1	
10	100004-02		Intake Pipe	1	5B
11	100014-01		O-Ring 25.4×2.5	1	
12	100013-01		Gasket,Carburetor	1	
13	102221-01		Washer	3	
14	102219-06		Washer	1	
15	102224-01		Washer	1	
16	102223-01		Long Bolt M6×110	1	
17	102218-02		Crown Nut	4	
18	116101-002		Bolt	2	
19	115100-017		Bolt M6×25	2	
20	115100-018		Bolt M6×30	2	



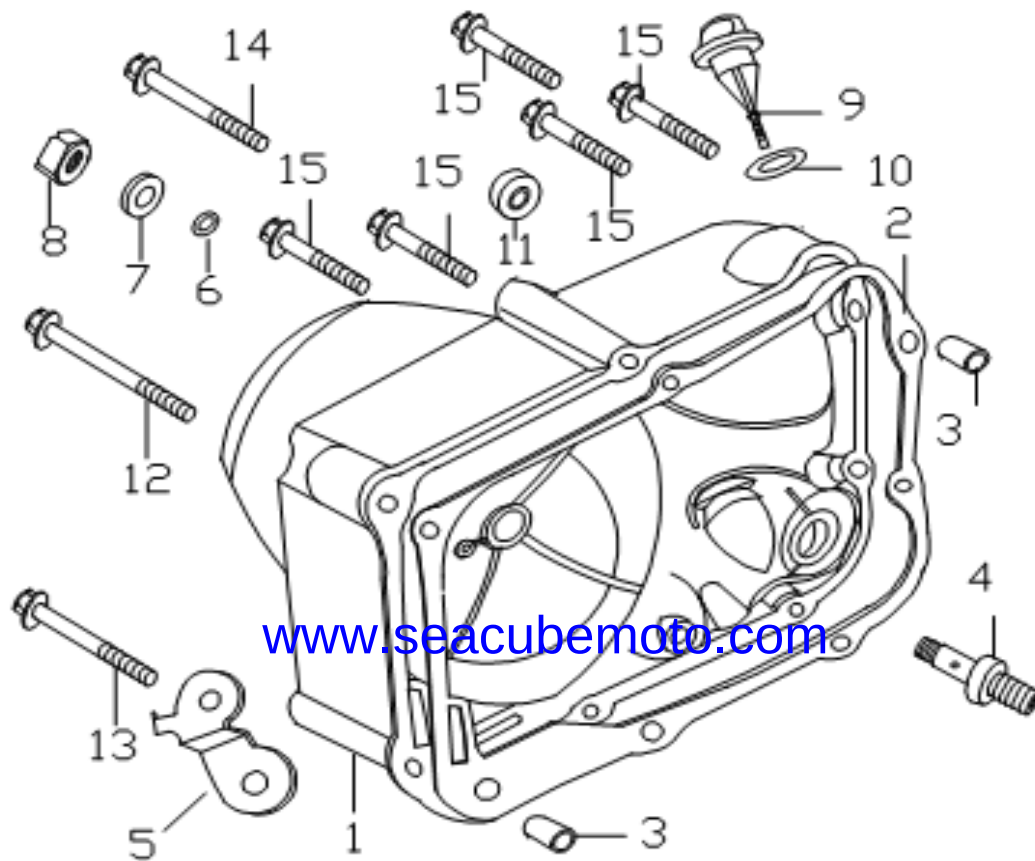
Camshaft & Valve					
Ref.No		Part No.	Description	Quantity	Remark
1	104130-051		Camshaft Comp.	1	
2	104411-007	X	Rocker Arm, Valve	2	
3	104413-020		Arm Shaft	2	
4	104415-002	Xwlq	Adjusting Screw, Valve	2	
5	104416-002	Xwl	Adjusting Nut, Valve	2	
6	104301-030	X	Exhaust Valve	1	
7	104302-030	X	Intake Valve	1	
8	104306-001		Oil Guard comp	2	
9	104306-001	X	Washer, Outer Spring	2	
10	104304-001	X	Outer Spring	2	
11	104303-001	X	Inner Spring	2	
12	104307-001X		Spring Seat, Valve	2	
13	104308-001	X	Valve Lock	4	



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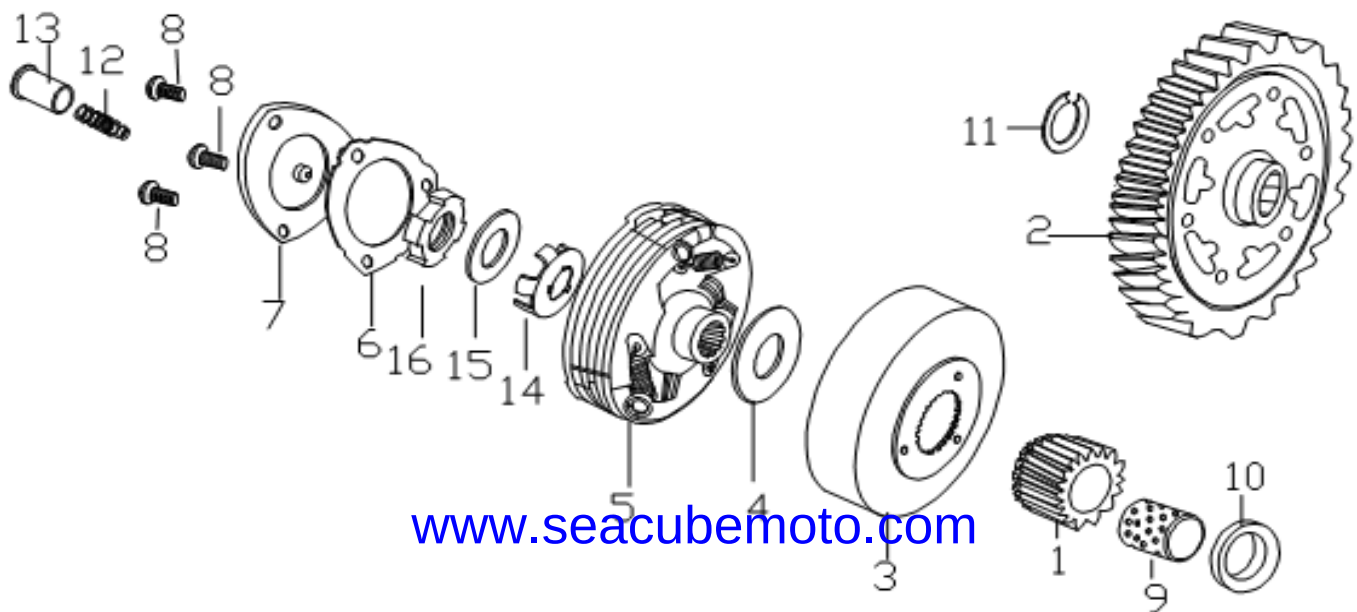
Timing Chain & Tensioner

Ref.No	Part No.	Description	Quantity	Remark
1	104101-001	Timing Driven Sprocket	1	
2	104150-020	Timing Chain,Rolling	1	82/84
3	104220-001	Tensioner Arm Comp,Chain	1	
4	104204-001	Tensioner Roller Comp.Chain	1	
5	104208-001	Shaft, chain Tensioner	1	
6	104203-001	Spring,Chain Tensioner Rod	1	
7	104230-001	Chain Tensioner Rod Comp	1	
8	104205-005	Rolling Wheel Comp ,Chain	1	
9	104207-001	Washer Φ8	1	
10	104206-001	Pin Shaft	1	
11	105120-001	Driven Sprocket Comp,Oil Pump	1	
12	105102-001	Sprocket Shaft,Oil Pump	1	
13	104223-001	Plug,Seal	1	
14	104224-001	Washer	1	
15	102224-001	Washer Φ6.5	1	
16	104102-001	Bolt M5X12	3	
17	116101-003	Bolt M6X16	1	



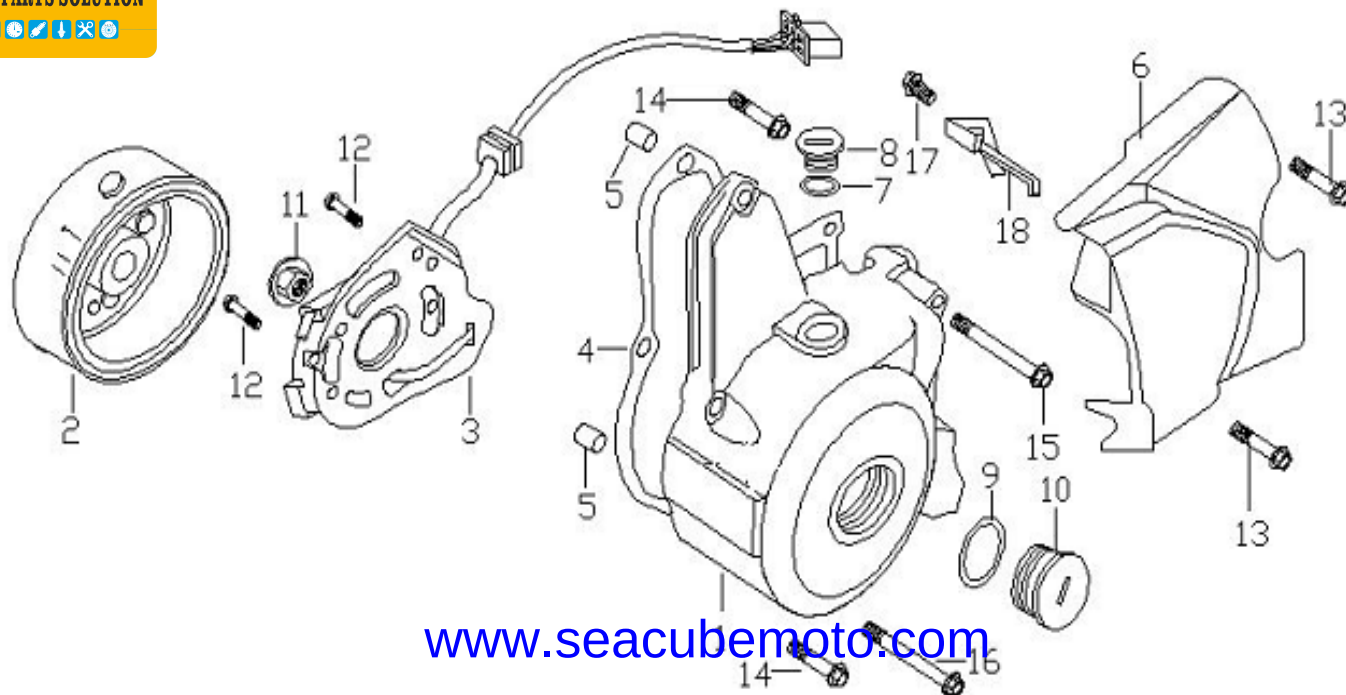
Right Craicase Cover

Ref.No		Part No.	Description	Quantity	Remark
1	101401-300		Cover,R.Crankcase	1	
2	101403-028		Gasket,R.Crankcase Cover	1	
3	116108-005		Pin,Dowel Φ8X12	2	
4	106307-001		Adjuster Screw ΦM8	1	
5	101405-001		Clip,High Voltage Wire	1	
6	106309-002		O-Ring, Φ8X1.8	1	
7	106311-004		Washer, Φ8	1	
8	106308-005		Nut M8	1	
9	100016-013		Oil Ruler	1	
10	101442-002		O-Ring Φ18X3.5	1	
11	116101-004		Bolt M6X55	1	GB/T5787-2000
12	116101-005		Bolt M6X65	1	GB/T5787-2000
13	116101-006		Bolt M6X85	1	GB/T5787-2000
14	116101-007		Bolt M6X40	5	GB/T5787-2000



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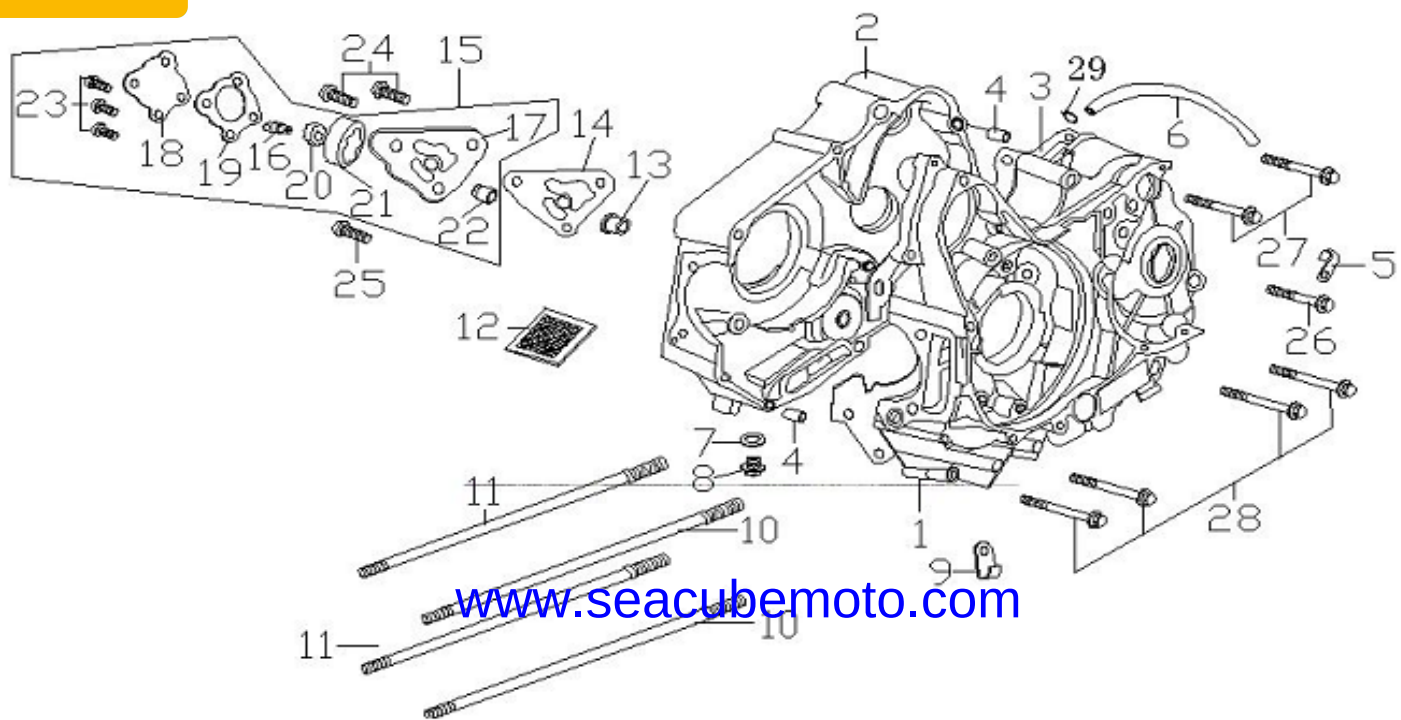
Clutch					
□ □ Ref. No	□ □ □ □ □ Part No.	□ □ □ □ □	○ ~	□ ~ Quantity	Remark
1	106001-027	□ □ □ □	Primary Driving Gear	1	
2	106020-007	□ □ □ □ □ □ □ □	Driven Gear Comp.	1	
3	106260-012	□ □ □ □ □ □ □ □	Clutch Outer Cover Comp.	1	
4	106103-011	□ □ □ □ □ □	Washer	1	
5	106250-005	□ □ □ □ □ □	Drive Plate Comp.	1	
6	106109-006	□ □ □ □ □ □	Gasket, Clutch End Cover	2	
7	106108-011	□ □	End Cover	1	
8	115200-035	□ □ M5X8	Bolt M5X8	3	
9	106002-003	□ □ □ □ □ □ □	Collar	1	
10	106101-003	□ □	Grommet	1	
11	106104-004	□ □ φ17	Circlip	1	
12	106106-004	□ □ □ □ □ □ □	Spring, Oil Guide Pipe	1	
13	106105-005	□ □ □ □ □	Pipe, Oil Guide Pipe	1	
14	106102-011	□ □ □ □ □	Stopper Washer	1	
15	106112-008	□ □ □ □ □	Disk Washer	1	
16	106111-009	□ □ □ □	Nut	1	



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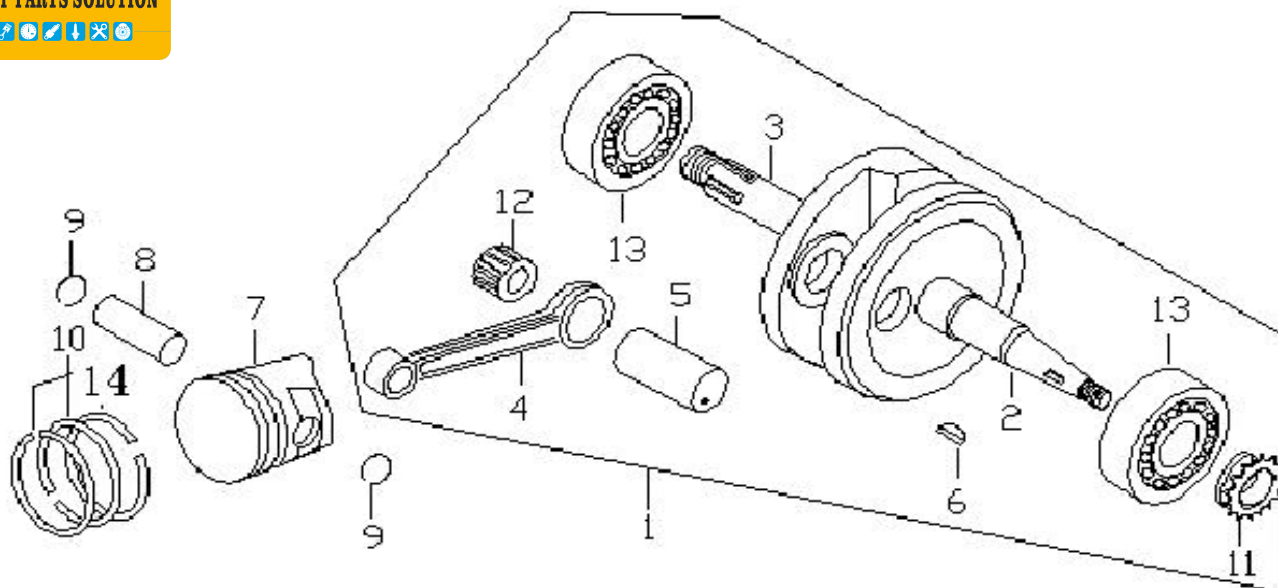
Left Crankcase Cover & Magneto

Ref.No	Part No.	fill	Description	AL Quantity	Remark
1	101301-239	AEA	Left Crankcase Cover,Fr.	1	
2	111100-037		Flywheel Assy	1	
3	111200-120		Stator Assy	1	
4	101304-023	AEA	Gasket,L.Crankcase Cover	1	
5	116108-011	Φ8X12	Locating Pin Φ8X12	2	
6	101302-182	AEA	Rear Cover(Left Crankcase)	1	
7	101313-002	O Φ13.8X2.5	O-Ring Φ13.8X2.5	1	
8	101307-001	TL	View Cover(Small)	1	
9	101312-004	O Φ27.4X2.4	O-Ring Φ27.4X2.4	1	
10	101316-014	TL	View Cover(Big)	1	
11	103208-001	M10	Nut M10	1	
12	115100-015	M6X16	Bolt M6X16	2	
13	116101-008	M6X28	Bolt M6X28	2	
14	116101-009	M6X32	Bolt M6X32	2	
15	116101-010	M6X50	Bolt M6X50	1	
16	115100-046	M6X65	Bolt M6X65	1	
17	116101-003	M6X16	Bolt M6X16	1	
18	101309-003		Press Plate	1	
19	115100-020	M5X16	Bolt M5X16	2	



Crankcase & Oil Pump

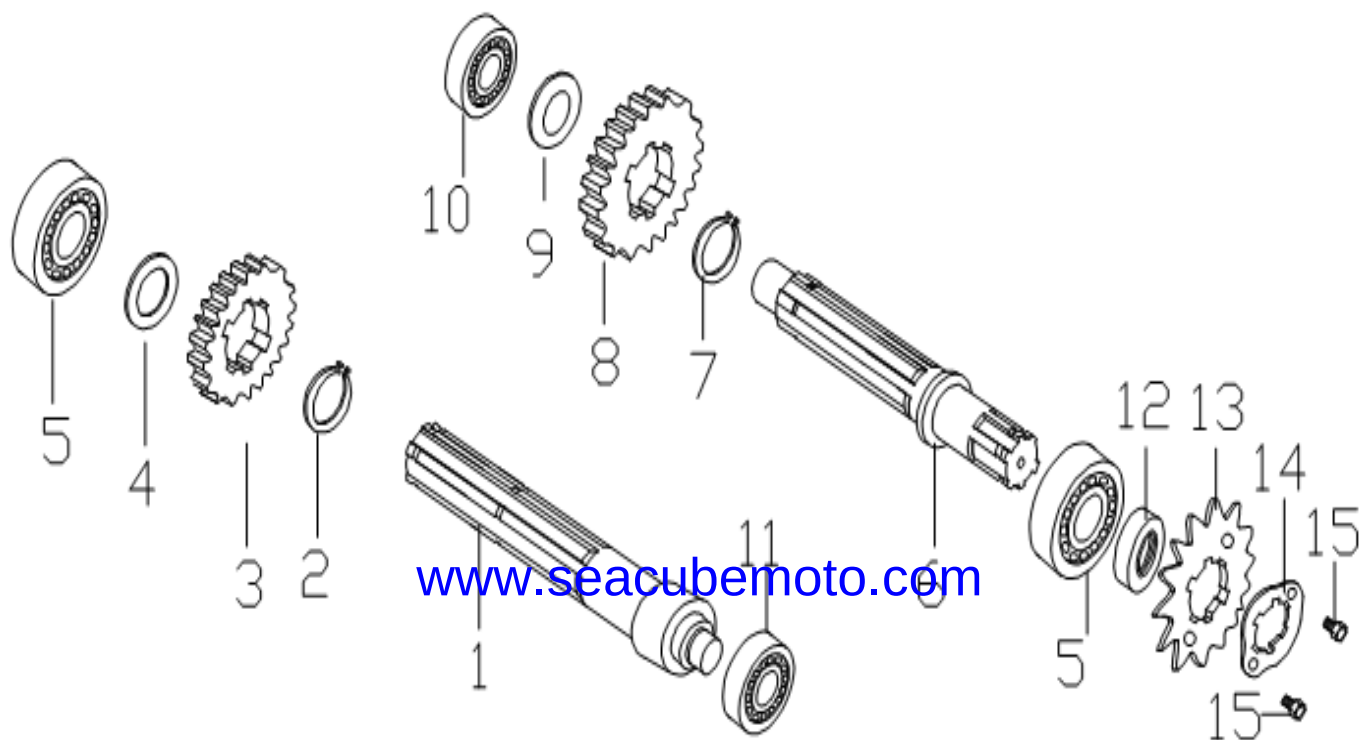
Ref.No		Part No.	Description	Quantity	Remark
1	101140-287		Left Crankcase Comp.	1	
2	101220-115		Right Crankcase Comp.	1	
3	101101-027		Gasket, Crankcase Comp.	1	
4	116108-004	Z 10X14	Locating Pin 10X14	2	
5	101205-001		Clamp	1	
6	101202-002		Air Pipe	1	
7	101121-001		Washer	1	
8	101119-007		Releasing Screw,Oil	1	
9	101114-007		Clip Pipe	1	
10	101103-027	A	Bolt A,Stud	2	
11	101104-023	B	Bolt B,Stud	2	
12	101130-001	#L	Filter Screen,Oil	1	
13	105103-002		Bush Sprocket	1	
14	105104-011	#L	Gasket,Oil Pump	1	
15	105110-043	#L	Oil Pump	1	
16	105115-009		Oil Pump Driving Shaft	1	
17	105116-010		Oil Pump Body	1	
18	105117-011		Cover,Oil Pump	1	
19	105118-002		Gasket	1	
20	105112-011		Inner Rotor,Pump	1	
22	105106-002		Bush Sprocket	1	
23	115200-008	M5X10	Bolt M5X10	3	
24	115200-006	M6X1 6	Bolt M6X1 6	2	
25	115200-009	M6X22	Bolt M6X22	1	
26	116101-010	M6X50	Bolt M6X50	1	
27	116101-011	M6X60	Bolt M6X60	2	
28	116101-005	M6X65	Bolt M6X65	4	
29	101203-013		Clip, Breather Tube	1	



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CANKSHAFT & PISTON

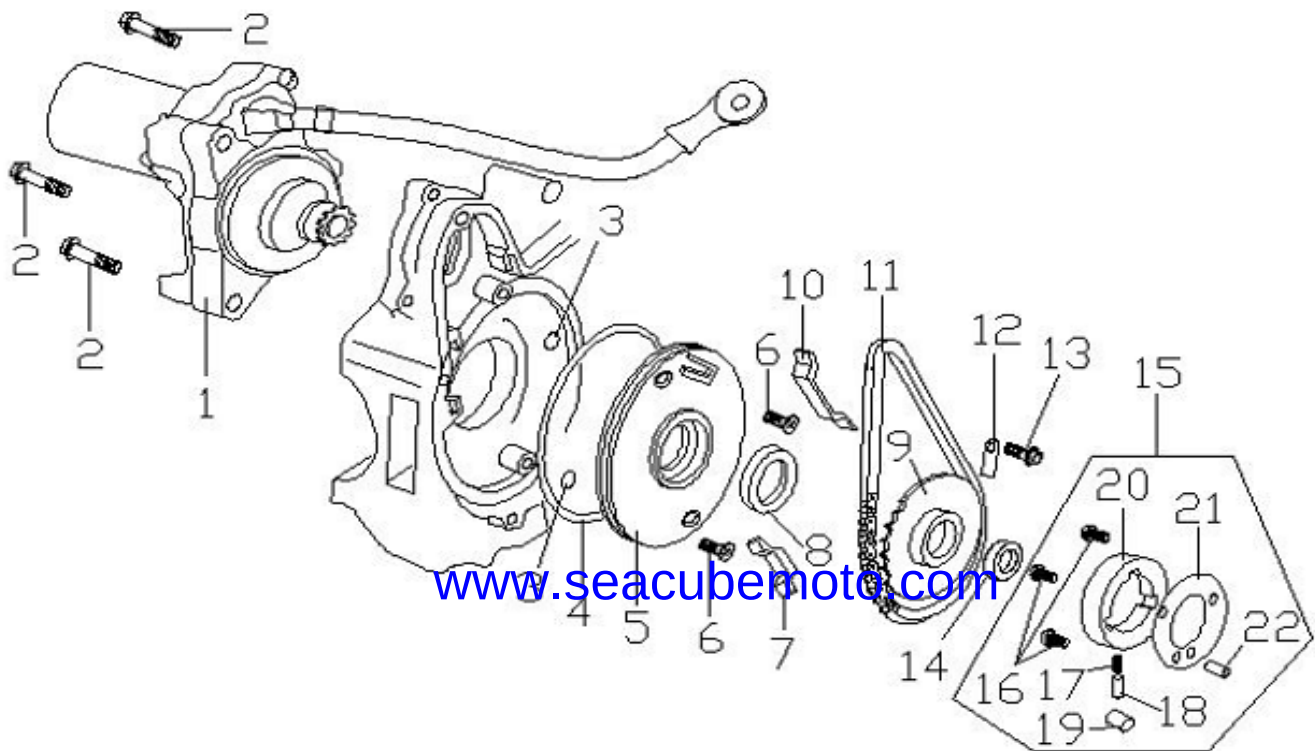
Ref.No		Part No.	Description	Quantity	Remark
1	103200-086	z	Crankshaft Assy	1	
2	103221-006	ZE	Left Crankshaft	1	
3	103231-005		Right Crankshaft	1	
4	103201-010	z	Conect,Rod	1	
5	103204-008		Pin	1	
6	103203-019		Key	1	
7	103101-049		Piston	1	
8	103102-027		Piston Pin	1	
9	103103-022		Circlip	2	
10	103104-040	jTjTjT	Piston Ring	1	
11	103223-011		Timing Driving Gear	1	
12	103205-009		Roller Bearing	1	
13	116210-010	6304	Bearing	2	
14	103110-013	jT	Oil Ring Comp		



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Mainshaft & Counter Shaft

Ref.No	Part No.		Description	Quantity	Remark
1	107101-041	I	Main Shaft	1	
2	107113-015	I	Collar	1	
3	107103-001Imflb		Driving Gear	1	
4	107114-012		Stopper Washer	1	
5	116210-006	6203	Bearing 6203	2	
6	107201-056		Counter Shaft	1	
7	107204-012		Collar	1	
8	107206-013	Imflb	Driven Gear	1	
9	107202-022		Stopper Washer	1	
10	116210-012	6201	Bearing 6201	1	
11	116210-011	6001	Bearing 6001	2	
12	107230-004	17X29X5	Oil Seal 17X29X5	1	
13	107221-031	ImMfb	Driving Sprocket	1	
14	107222-002	ImMflb	Locating Plate	1	
15	115100-021	M6X8	Bolt M6X8	2	



Electric Starting Unit

Ref.No		Part No.	Description	Quantity	Remark
1	112000-121		Starting Motor Assy	1	
2	115100-001	M6×50	Bolt M6×50	3	
3	101124-001	O 5.8×1.9	O-Ring 5.8×1.9	2	
4	101106-002	O 107×2	O-Ring 107×2	1	
5	101105-002		Cover	1	
6	115200-010	M6×16	Bolt M6×16	2	
7	104201-012		Tensioner, Starting Chain	1	
8	101107-001	30×42×5	Oil Seal 30×42×5	1	
9	109210-015		Starting Sproket Comp.	1	
10	104202-018		Guide, Starting Chain	1	
11	109240-001	(62)	Starting Chain (62Nos)	1	
12	109201-003		Retainer	1	
13	115100-010	M6×12	Bolt M6×12	1	
14	109250-001	18.9×30×5	Oil Seal 18.9×30×5	1	
15	109100-014		Starting Clutch Assy	1	
16	115400-005	() M8×20	Bolt M8×20	1	
17	109101-007		Spring	3	
18	109102-007		Spring Circlip	3	
19	109114-007		Roller	3	
20	109110-004		Body Comp., Starting Clutch	1	
21	109115-003		Washer	1	
22	109103-001		Locating Pin	1	