

Aluminum profile

(For South American Market)

Wise Build Enterprise Limited

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广东智建物资有限公司 Wise Build Enterprise Limited

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COMPANY INTRODUCTION

Wise Build Enterprise Limited is a professional manufacturer and supplier of aluminum and glass system located in GuangDong, China. Main products cover from aluminum extrusion, aluminum window and door system, window decor system, etc.

Aluminum extrusion is the very basic and initial product in Wise Build developing history, through years accumulating abundant experience, as well as diverse window and door systems for different markets. We are also one of those responsible suppliers who insist on high quality aluminum material and surface treatment to assure the excellent processability and durability in long term.

Currently we have 17 extruding presses,2 anodizing lines,2 powder coating lines, one of which is vertical Italia technology.70% of the output is for architectural applications, to supply wisebuild window and door sector as well as the wide market from both local and abroad.

Wise Build successfully introduced high performance aluminum window and door system into the market and highly recognized. We provide large scale of OEM production and service to customers from all over the world with good reputation, such as southeast Asia, Middle east, South America, Africa, etc.

Since 2007, Wise build implemented the production of aluminum coil and sheet to suit a broad ranme of manufacturing, transportation and industrial applications. We supply an array of gauges, widths, finishes and alloys for every raw or painted material requirement. Most 1***, 3*** and 5*** series alloys used in building section are available.

Wise build, help you build wisely!

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EXTRUSION PRODUCTION CENTER

Extruding press

Anodizing line

Powder coating line

QUALITY INSPECTION CENTER





Composition inspection Lab

DBLF

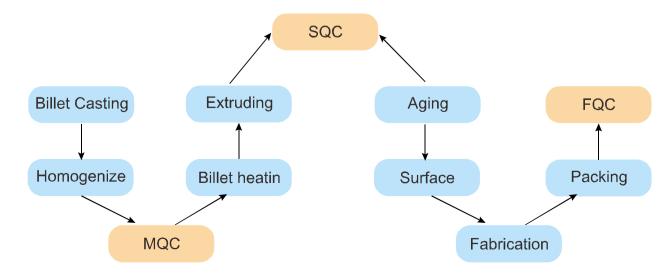




Inspection 3

Total aluminum X-Ray Analyzer

QUALITY INSPECTION PROCESS



Aluminum Extrusion

Finish & Temper

Standard finish

Mill finish

Finish of aluminum itself, with a natural anodic layer formed in the air, ready for further surface treatment

Anodizing

Through an electrical-chemical process to thicken the natural anodic layer on the surface of aluminum, available in different colors,including natural,champagne,bronze,black,golden,etc.

Eletropharesis

Base on anodized process,an extra transparent film is formed to make the surface clearer and look bit of shining, with very good corrosion resistance.

Powder coating

The powdered paint is electrostatically charged and sprayed onto the part,to form a thick layer to protect the surface.with very good corrosion resistance

Wooden finish

New technology in finishing to form a texture look like real wood. Handtouch or film transfering are both available

Buffing

By mechanical buffing to form mirror like finish, suitable for decorative application

Temper Designation

F	As extruded, No special control over thermal conditions or strain-hardening; no mechanical property limits
T1	Cooled from an elevated temperature and naturally aged
T4	Solution heat-treated and naturally aged.
T5	Cooled from an elevated temperature and artificially aged.
T6	Solution heat-treated (which may be accomplished for some alloys in-line at the extrusion press) and artificially aged.

MAIN ALLOY FOR CONSTRUCYION ALUMINUM PROFILE

Extruded Aluminum-Alloy 6063

Description of alloy

*Railing and furniture

 Alloy 6063, one of the most popular alloys in the 6*** series, provides good extrudability and a high quality surface finish. This alloy is often used for electrical application also in the T5 and T6 condictions due to its good electrical conductivity.

Typical applications for alloy 6063

*Architectural and building products *Door and window frames *Electrical components and conduit

Chemical composition

*Pipe and tube for irrigation systems

*Heatsinks

Flomont/9/\	Alloy
Element(%)	6063
Silicon	0.20-0.60
Iron	0.35(max)
Copper	0.1(max)
Manganese	0.10(max)
Magnesium	0.45-0.9
Chromium	0.1(max)
Zinc	0.1(max)
Others	0.05(max).each
	0.15(max.total
remainder	aluminum

Extruded mechanical properties

	Alloy-	6063
Property	Ten	nper
	T5	T6
TS σb/MPA(Typ)	185	240
YS σ0.2/MPA (min)	110	170
Elongation% (min)	8	8

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Description of alloy

Alloy 6061 is one of the most widely used alloys in the 6*** series, this well proven dedium strength structural alloy satisfies the requirements of a number of specifications.

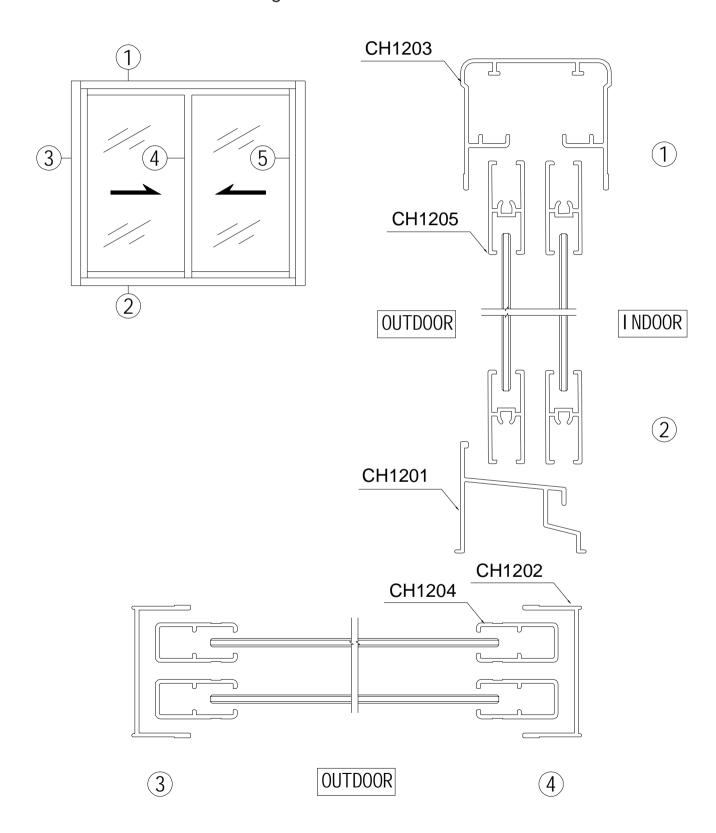
Typical applications for alloy 6061

*Transportation components	*Recreation products
*Machinery and equipment	*Consumer durables

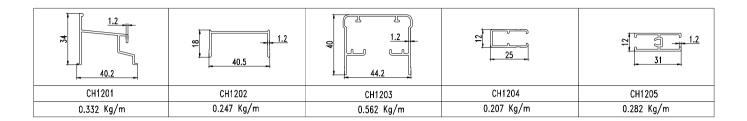
Element(%)	Alloy		
Element ///	6063		
Silicon	0.4-0.8		
Iron	0.7(max)		
Copper	0.15-0.40		
Manganese	0.15(max)		
Magnesium	0.8-1.2		
Chromium	0.04-0.35		
Zinc	0.25(max)		
Others	0.05(max).each		
	0.15(max).total		
Remainder	aluminum		

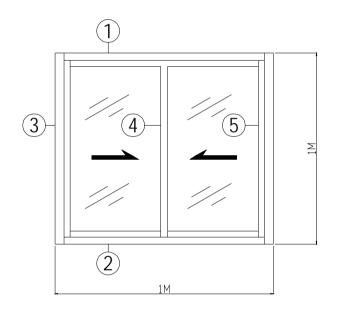
	Alloy-	6061
Property	Ten	nper
	T4	Т6
YS σb/MPA (Typ)	240	310
YS σ0.2/MPA (min)	110	240
Elongation% (min)	16	8

CH 12系列淋浴门结构图 Instruction diagram of series CH 12 shower door



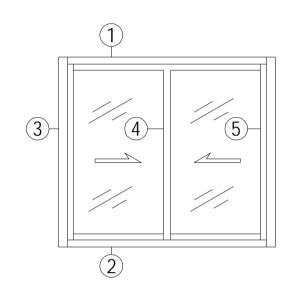
CH 12系列淋浴门型材图 Profile of series CH 12 shower door

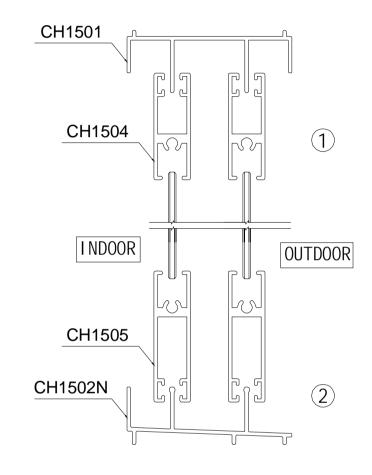


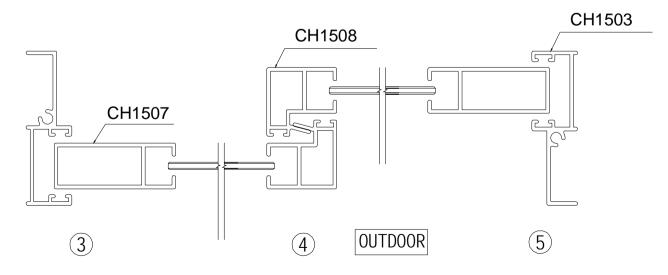


NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 1202	1.000	1	1.000	0.247	0.247
Head	CH 1203	0.968	1	0.968	0.562	0.544
Sill	CH 1201	0.968	1	0.968	0.332	0.321
Side stile	CH 1204	0.968	2	1.936	0.207	0.401
Locking stile	CH 1205	0.968	2	1.936	0.207	0.401
Top rail	CH 1205	0.498	2	0.996	0.282	0.281
Bottom rail	CH 1205	0.498	2	0.996	0.282	0.281
					TOTAL WEIGHT	2.476
					KG/M2	2.476

CH 15系列推拉窗结构图 Instruction diagram of series CH 15 sliding window



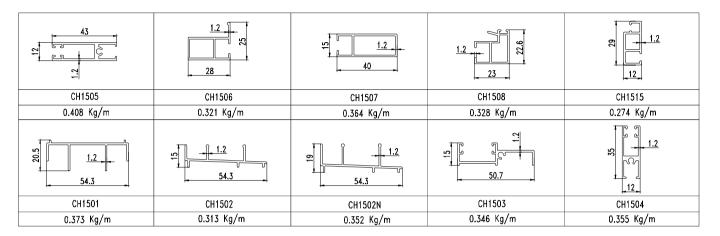


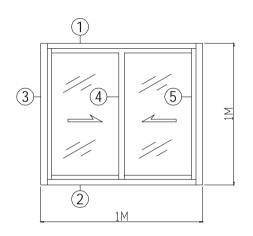


The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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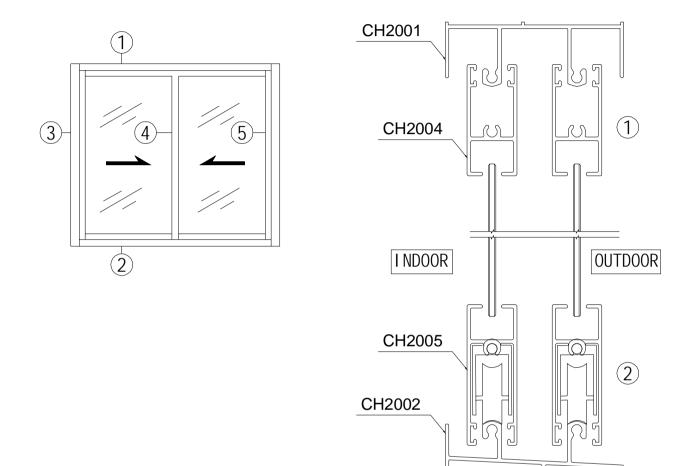
CH 15系列推拉窗型材图 Profile of series CH 15 sliding window

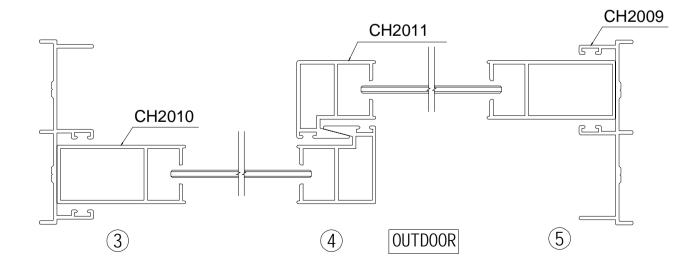




NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 1503	1.000	1	1.000	0.346	0.346
Head	CH 1501	0.968	1	0.968	0.373	0.361
Sill	CH 1502N	0.968	1	0.968	0.352	0.341
Side stile	CH 1507	0.968	2	1.936	0.364	0.705
Locking stile	CH 1508	0.968	2	1.936	0.328	0.635
Top rail	CH 1504	0.489	2	0.978	0.355	0.347
Bottom rail	CH 1505	0.489	2	0.978	0.408	0.399
					TOTAL WEIGHT	3.134
					KG/M2	3.134

CH 20系列推拉窗结构图 Instruction diagram of series CH 20 sliding window

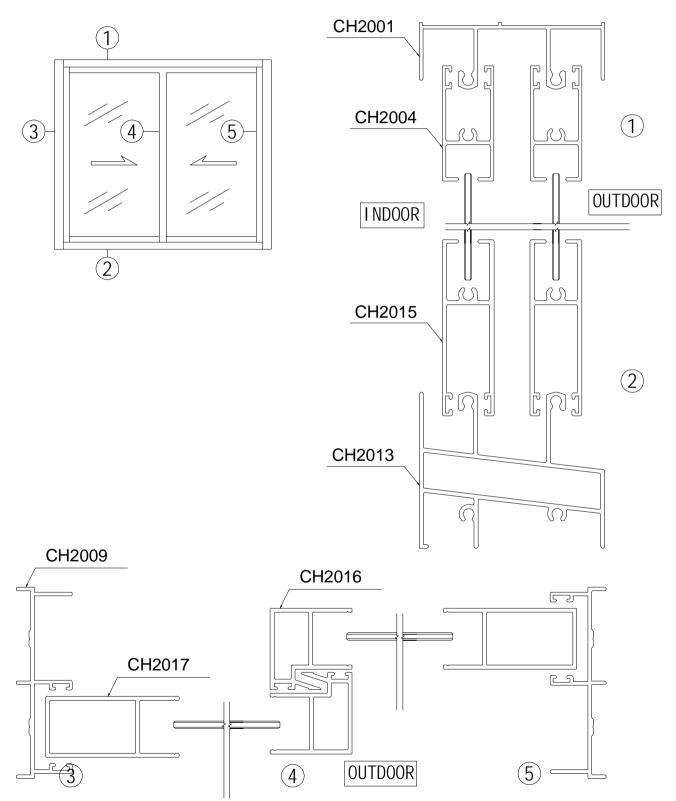




The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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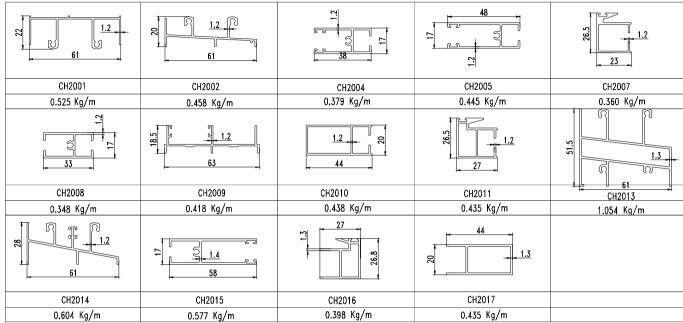
CH 20系列推拉窗结构图 Instruction diagram of series CH 20 sliding window

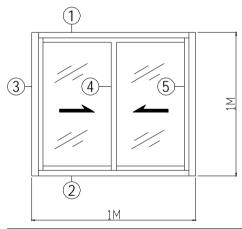


The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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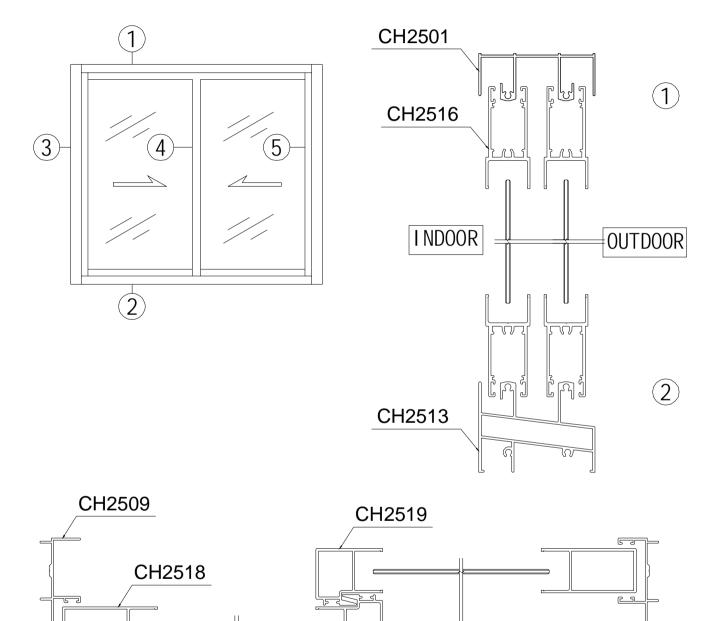
CH 20系列推拉窗型材图 Profile of series CH 20 sliding window



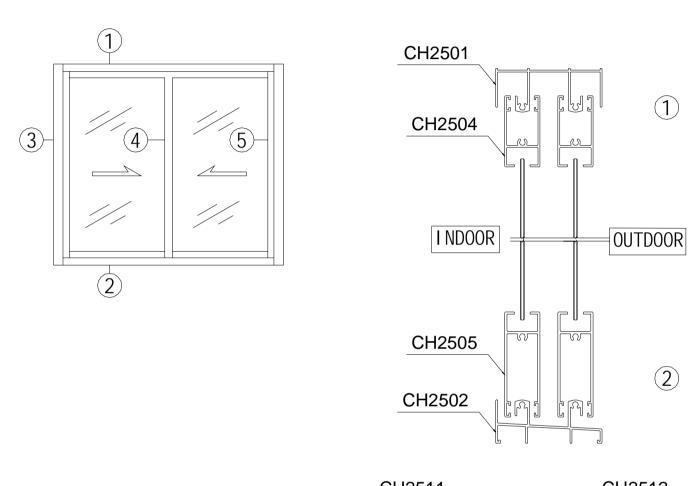


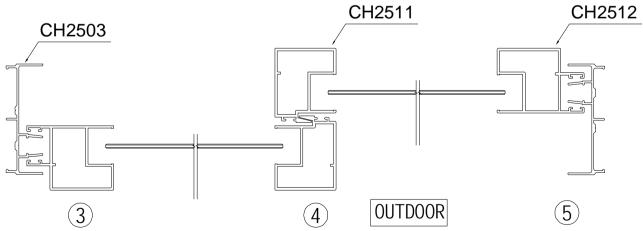
NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 2009	1.000	1	1.000	0.418	0.418
Head	CH 2001	0.968	1	0.968	0.525	0.508
Sill	CH 2002	0.968	1	0.968	0.458	0.469
Side stile	CH 2010	0.968	2	1.936	0.438	0.848
Locking stile	CH 2011	0.968	2	1.936	0.435	0.842
Top rail	CH 2004	0.489	2	0.978	0.379	0.371
Bottom rail	CH 2005	0.489	2	0.978	0.445	0.435
					TOTAL WEIGHT	3.892
					KG/M2	3.892

CH 25系列推拉窗结构图 Instruction diagram of series CH 25 sliding window



CH 25系列推拉窗结构图 Instruction diagram of series CH 25 sliding window



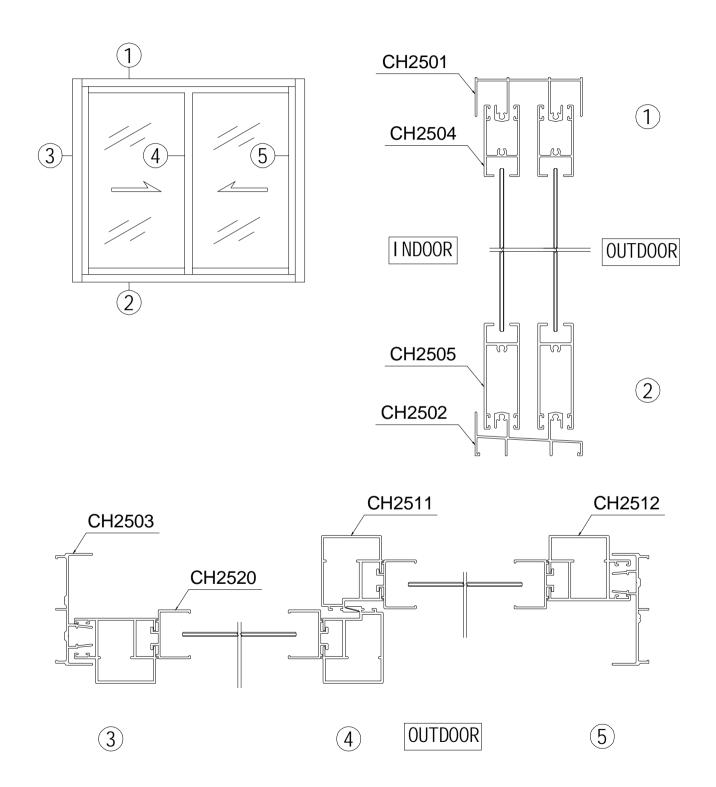


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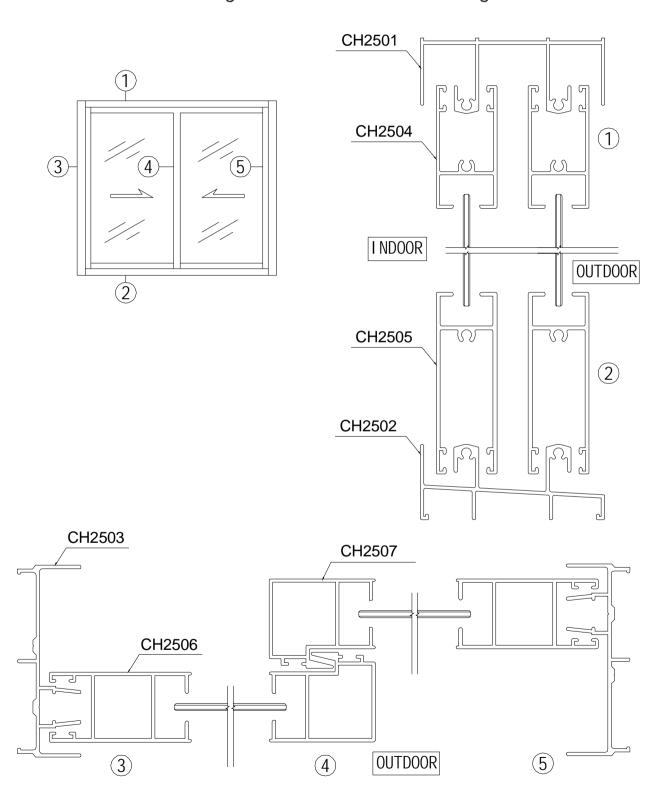
OUTDOOR

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CH 25系列推拉窗结构图 Instruction diagram of series CH 25 sliding window



CH 25系列推拉窗结构图 Instruction diagram of series CH 25 sliding window

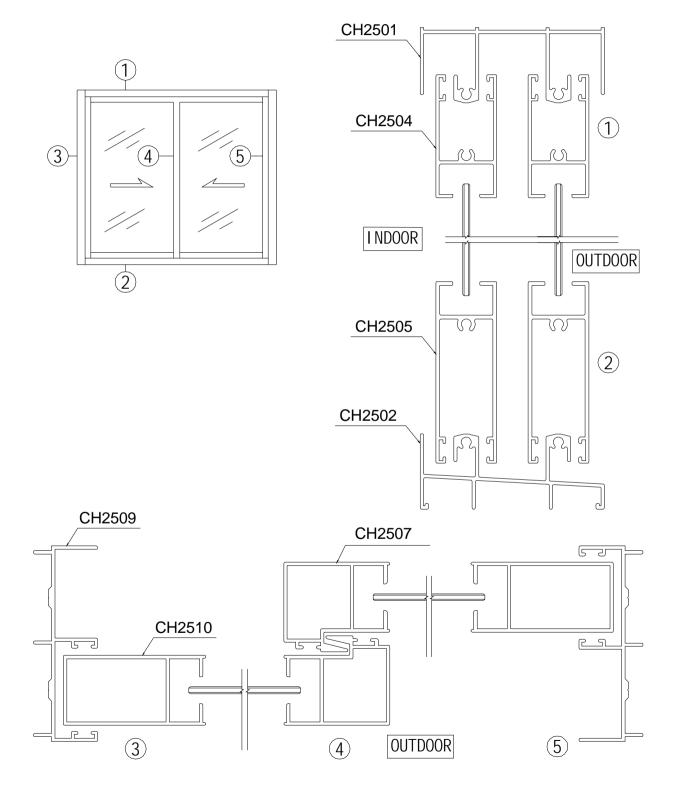


The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

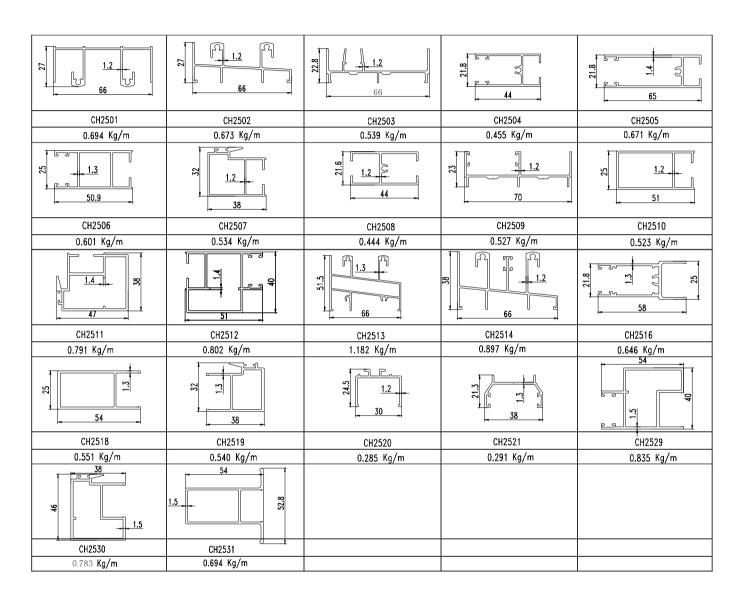
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CH 25系列推拉窗结构图 Instruction diagram of series CH 25 sliding window

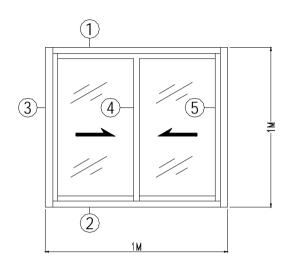


CH 25系列推拉窗型材图 Profile of series CH 25 sliding window





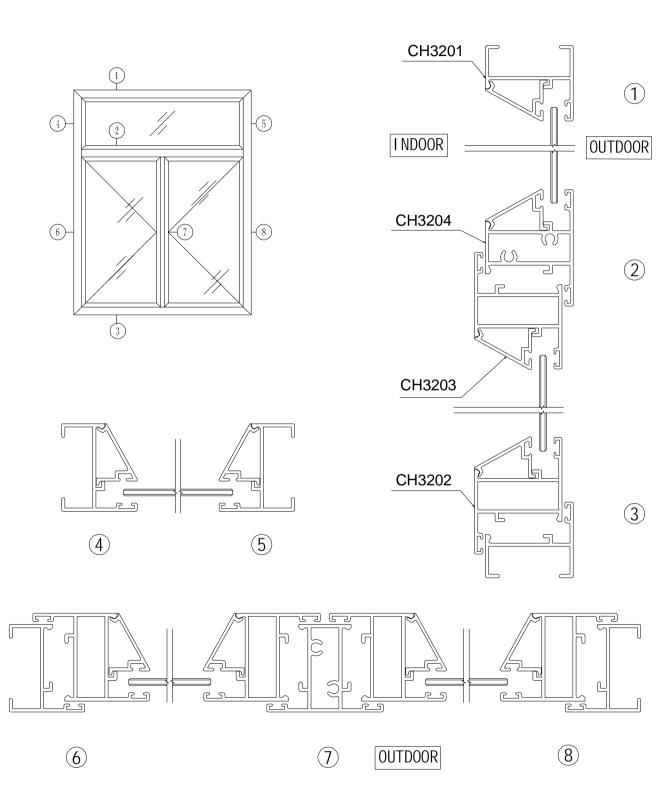
CH 25系列推拉窗型材图 Profile of series CH 25 sliding window



NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 2503	1.000	1	1.000	0.539	0.539
Head	CH 2501	0.968	1	0.968	0.694	0.672
Sill	CH 2502	0.968	1	0.968	0.673	0.651
Side stile	CH 2507	0.968	2	1.936	0.534	1.034
Locking stile	CH 2506	0.968	2	1.936	0.601	1.164
Top rail	CH 2504	0.489	2	0.978	0.455	0.445
Bottom rail	CH 2505	0.489	2	0.978	0.671	0.656
					TOTAL WEIGHT	5.161
					KG/M2	5.161

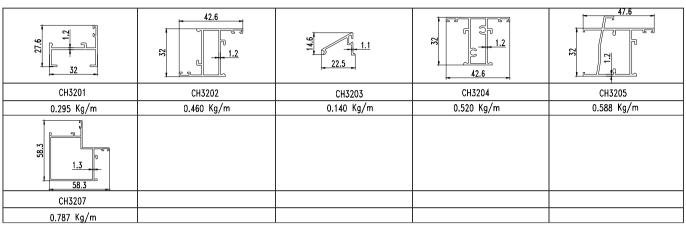
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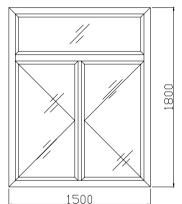
CH 32系列平开窗结构图 Instruction diagram of series CH 32 casement window



The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

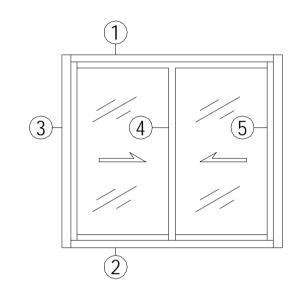
CH 32系列平开窗型材图 Profile of series CH 32 casement window

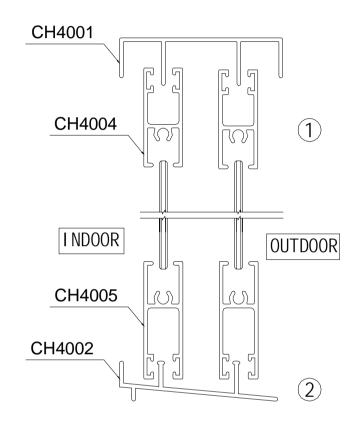


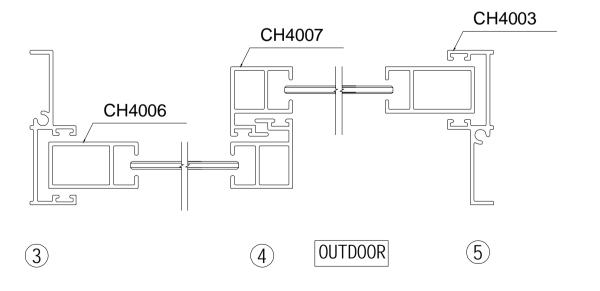


NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Outer frame	CH 3201	1.800	2	3.600	0.295	1.062
Outer frame	CH 3201	1.478	2	2.956	0.295	0.872
Mullion	CH 3204	1.472	1	1.472	0.520	0.765
Mullion	CH 3204	1.173	1	1.173	0.520	0.610
Sash frame	CH3202	1.173	4	4.729	0.460	2.175
Sash frame	CH 3202	0.732	4	2.929	0.460	1.347
Frame beading	CH 3203	0.568	2	1.136	0.140	0.159
Frame beading	CH 3203	1.465	2	2.930	0.140	0.410
Sash beading	CH 3203	1.112	4	4.447	0.140	0.623
Sash beading	CH 3203	0.658	4	2.631	0.140	0.368
					TOTAL WEIGHT	8.392
					KG/M2	3.108

CH 40系列推拉窗结构图 Instruction diagram of series CH 40 sliding window



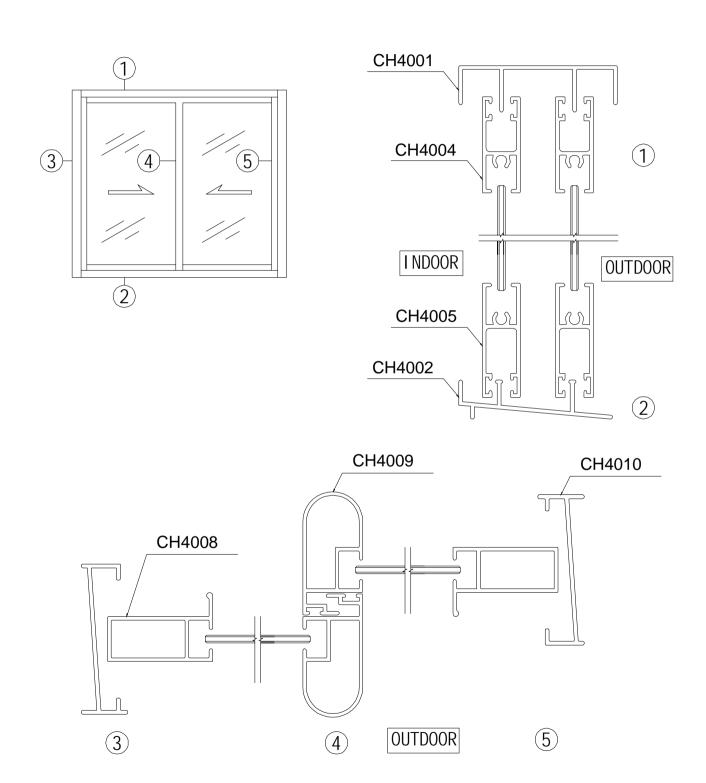




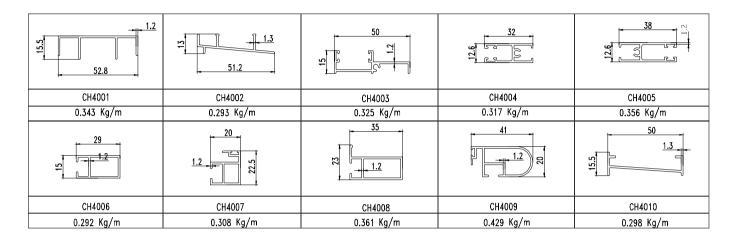
The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

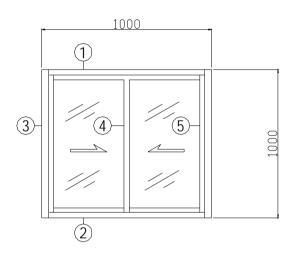
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CH 40系列推拉窗结构图 Instruction diagram of series CH 40 sliding window



CH 40系列推拉窗型材图 Profile of series CH 42 sliding window



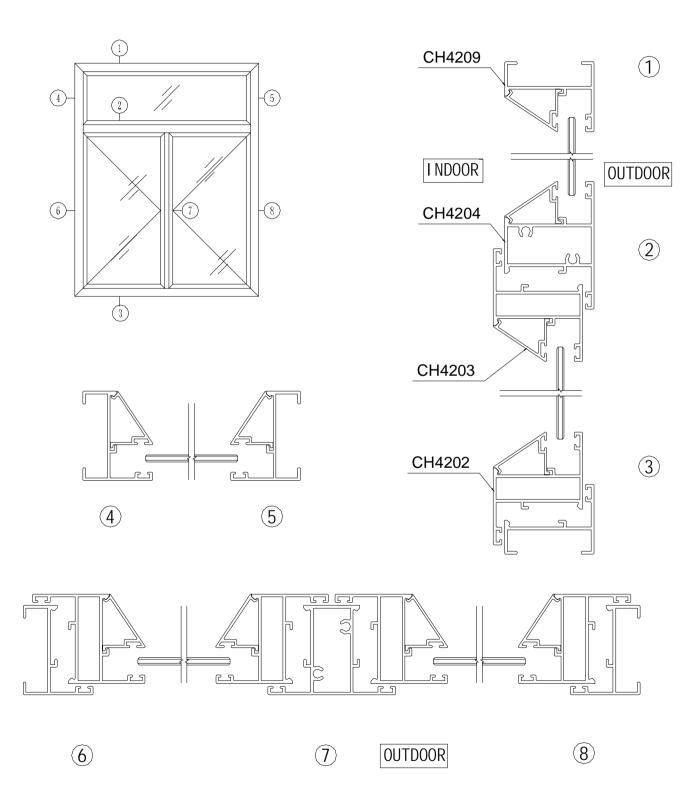


NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 4003	1.000	1	1.000	0.325	0.325
Head	CH 4001	0.968	1	0.968	0.343	0.332
Sill	CH 4002	0.968	1	0.968	0.293	0.284
Side stile	CH 4006	0.968	2	1.936	0.292	0.565
Locking stile	CH 4007	0.968	2	1.936	0.308	0.596
Top rail	CH 4004	0.498	2	0.996	0.317	0.316
Bottom rail	CH 4005	0.498	2	0.996	0.356	0.355
					TOTAL WEIGHT	2.773
					KG/M2	2.773

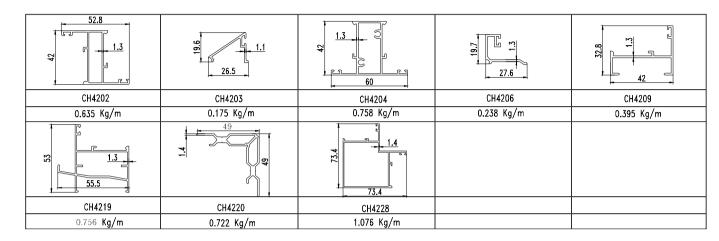
The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

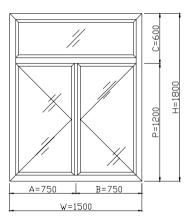
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CH 42系列平开窗结构图 Instruction diagram of series CH 42 casement window



CH 42系列平开窗型材图 Profiles of series CH 42 casement window



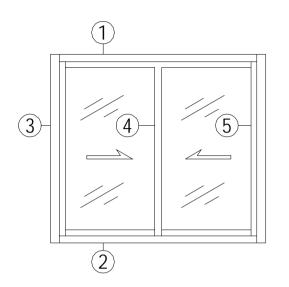


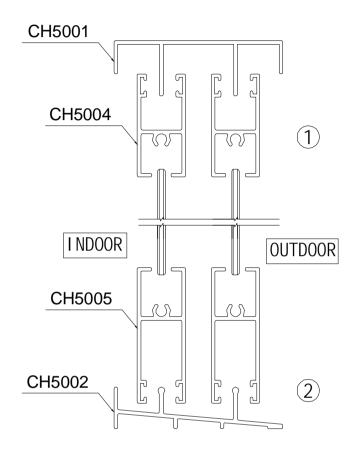
NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Outer frame	CH 4209	1.800	2	3.600	0.395	1.422
Outer frame	CH 4209	1.452	2	2.903	0.395	1.147
Mullion	CH 4204	1.451	1	1.451	0.758	1.100
Mullion	CH 4204	1.161	1	1.161	0.758	0.880
Sash frame	CH 4202	1.173	4	4.691	0.635	2.979
Sash frame	CH 4202	0.723	4	2.891	0.635	1.836
Frame beading	CH 4203	0.556	2	1.112	0.175	0.195
Frame beading	CH 4203	1.441	2	2.882	0.175	0.504
Sash beading	CH 4203	1.096	4	4.386	0.175	0.767
Sash beading	CH 4203	0.643	4	2.570	0.175	0.450
					TOTAL WEIGHT	11.280
					KG/M2	4.178

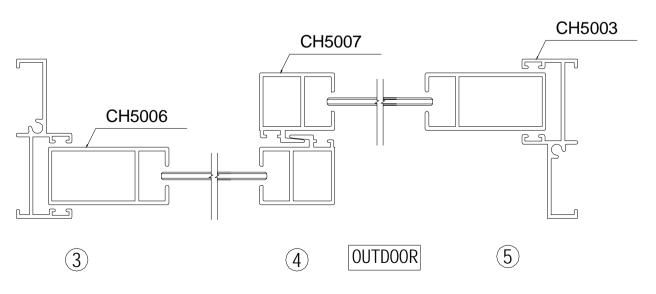
The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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CH 50系列推拉窗结构图 Instruction diagram of series CH 50 sliding window

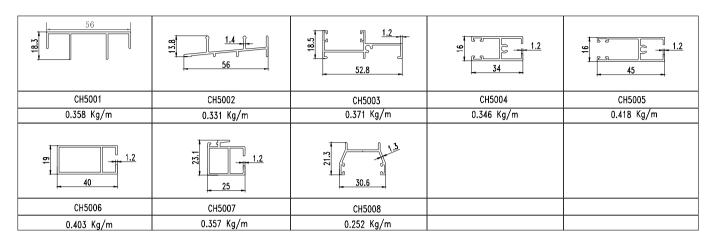


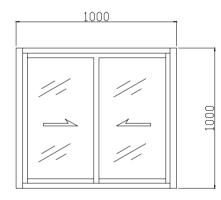




The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight. WISE BUILD, HELP YOU BUILD WISELY

CH 50系列推拉窗型材图 Profile of series CH 50 sliding window





NAME	CODE	LENGTH(M)	QUANTITY	TOTAL LENGTH(M)	KG/M	TOTAL(KG)
Jamb	CH 5001	1.000	1	1.000	0.358	0.350
Head	CH 5002	0.968	1	0.968	0.331	0.320
Sill	CH 5003	0.968	1	0.968	0.371	0.359
Side stile	CH 5007	0.968	2	1.936	0.357	0.691
Locking stile	CH 5006	0.968	2	1.936	0.403	0.780
Top rail	CH 5004	0.498	2	0.996	0.346	0.345
Bottom rail	CH 5005	0.498	2	0.996	0.418	0.416
					TOTAL WEIGHT	3.262
					KG/M2	3.262

CH系列标准型材简图 Instruction diagram of standard profiles

Diagram of angle

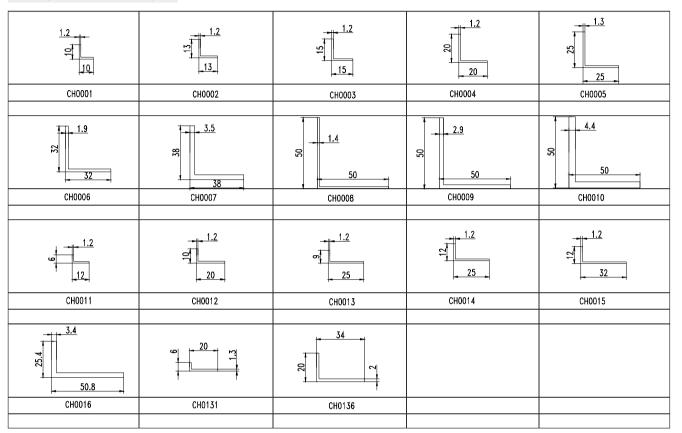
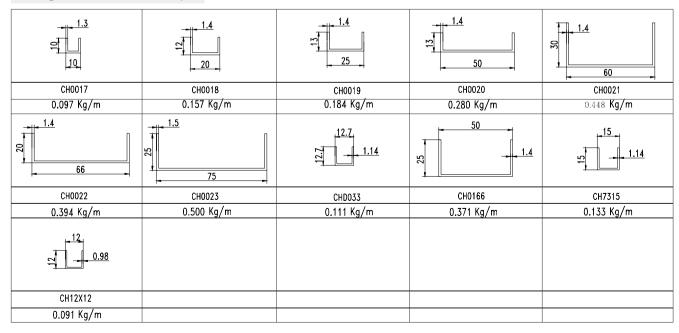


Diagram of U shape



The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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Diagram of square tube

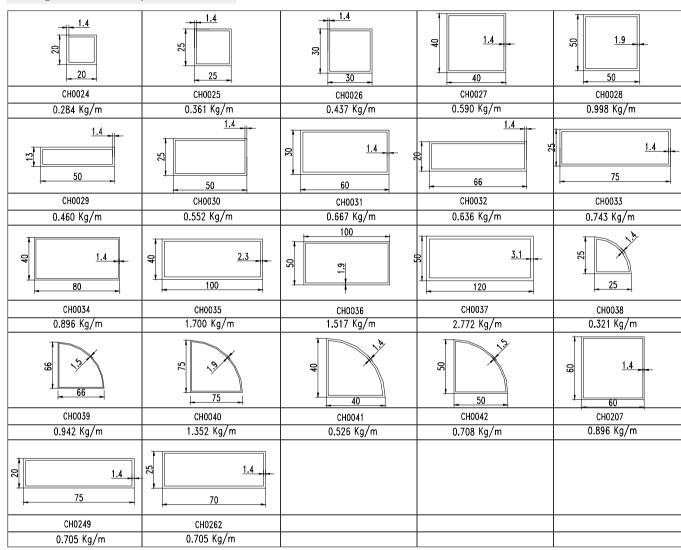


Diagram of circle tube

1.2	<u>1.4</u>	1.9 ø15.84	1.2	<u>#22.72</u>
CH0049	CH0050	CH0051	CH0052	CH0053
0.085 Kg/m	0.136 Kg/m	0.227 Kg/m	0.184 Kg/m	0.216 Kg/m
Ø25.4_	2.9	ø22.22	ø19.05	1 \$25.4
CH0054	CH0056	CH0440	CH0441	CH0442
0.288 Kg/m	0.724 Kg/m	0.182 Kg/m	0.155 Kg/m	0.209 Kg/m

Diagram of standard profiles

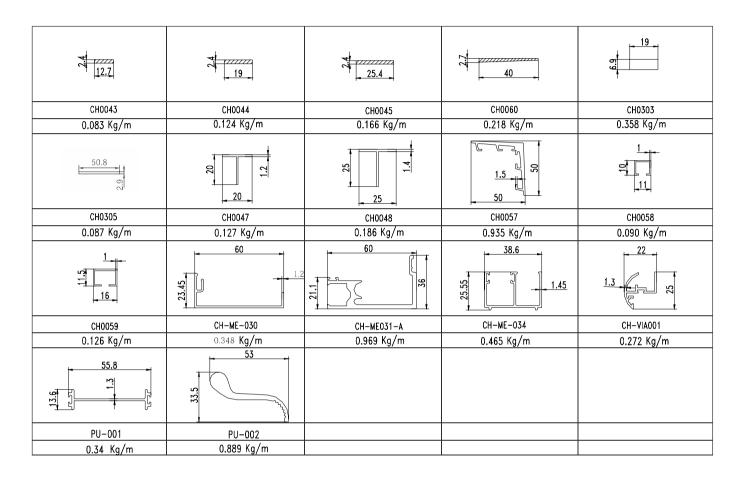


Diagram of series CH35

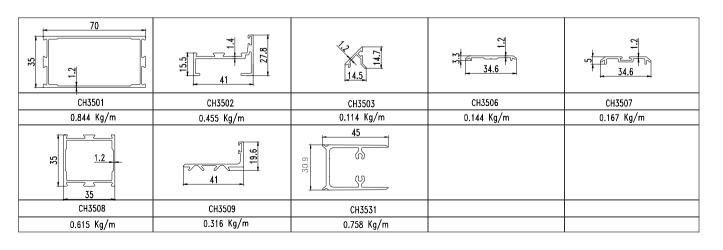
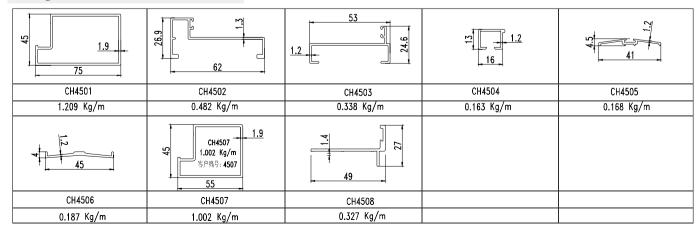


Diagram of series CH53

80 47	8 24	2 1.5	12 1.4	1.2
CH5310	CH5311	CH5330	CH5331	CH5332
0.248 Kg/m	0.172 Kg/m	0.251 Kg/m	0.204 Kg/m	0.187 Kg/m
13.4	0.9	15.2	1.3	15.2
CH5333	CH5338	CH5342	CH5344	CH5345
0.128 Kg/m	0.138 Kg/m	0.176 Kg/m	0.161 Kg/m	0.149 Kg/m
28	30	18.4	1.2	25.4
CH5351	CH5360	CH5361	CH5362	CH5364
0.33 Kg/m	0.143 Kg/m	0.106 Kg/m	0.141 Kg/m	0.199 Kg/m
1.4	49.5	90	61	89.95
CH5365	CH5367	CH5370	CH5371	CH5372
0.259 Kg/m	0.317 Kg/m	0.410 Kg/m	0.283 Kg/m	0.373 Kg/m
102	70.32	566		
CH5374	CH5378	CH5380		
1.380 Kg/m	0.608 Kg/m	0.758 Kg/m		

Diagram of series CH45



The picture shows standard thickness and theoretic weight, customer can order under their thickness and weight. The actual weight is base on the loading weight.

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